

# ADDICTIVE DESERT DESIGNS

## 1999 – Current Ford SuperDuty Stealth Chase Rack Installation Instructions

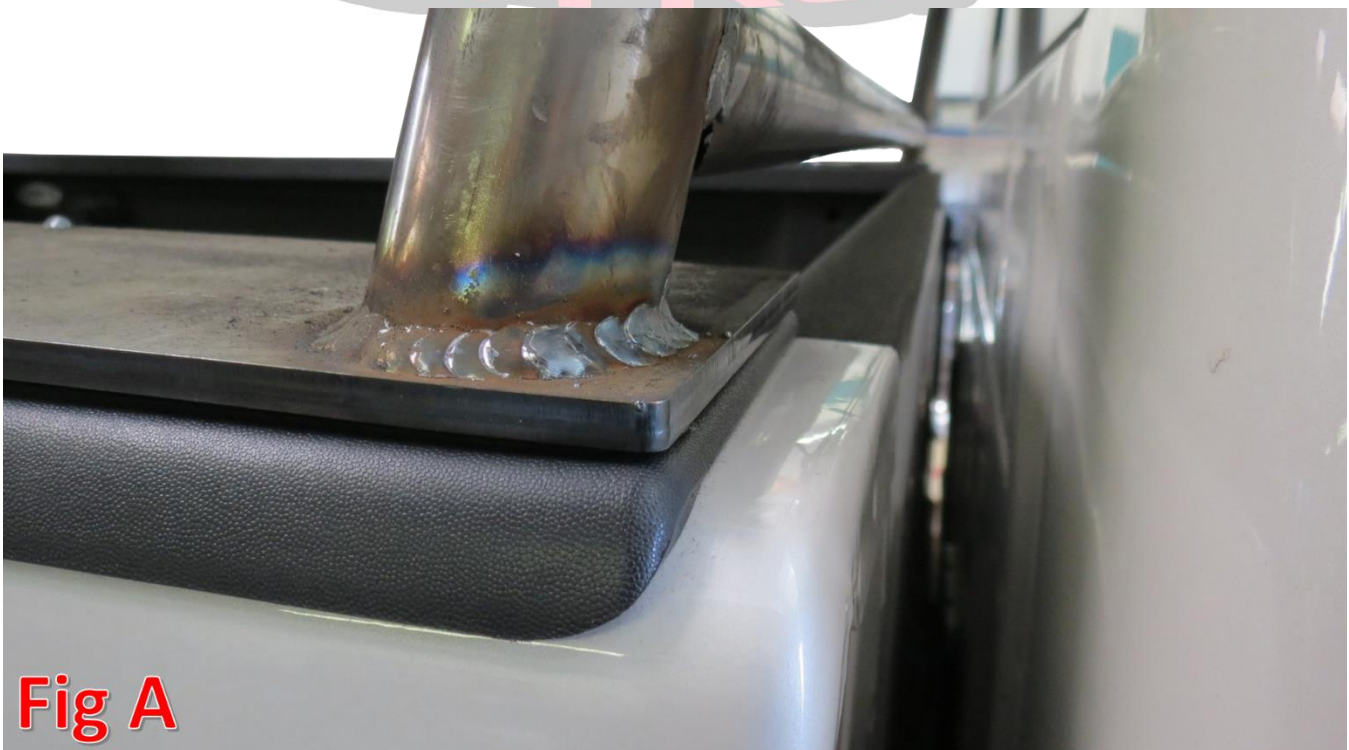
### PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. You will need the following tools:
  - a. 3/4" Socket
  - b. Ratchet
  - c. 3/4" Drill Bit
  - d. Drill
  - e. Sharpie

*Note: this installation requires 2 people for best results*
4. Included in Kit:
  - 6 – Hex Head Bolts – 1/2"-13 x 1 1/2"
  - 6 – Flat Washers – 1/2"
  - 6 – Snaptoggle Anchor – 1/2"

### INSTALLATION

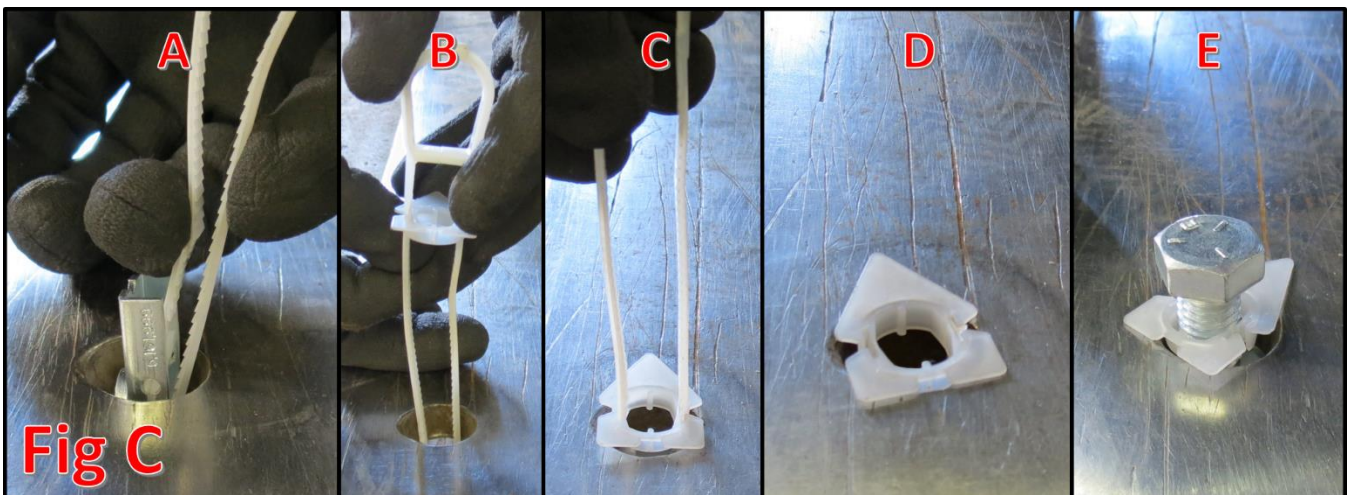
1. Start by setting the Chase Rack in place on your vehicle. We recommend lining the front of the chase rack mounting plate up with the front of the plastic runner that runs along the top of your truck bed rails. (Fig A)



2. Align the chase rack so that it is centered left to right. We make sure the gap between the mounting plate side and the edge of the bed rail are equal on both sides (and also straight). (Fig B)



3. With the rack set where you want it, mark all six of the mounting holes with a sharpie, then take the rack off of the truck.
4. Using a 3/4" drill bit, drill the newly marked holes (x6).
5. Insert the Snaptoggle Anchors into each mounting hole. (x6). The rest of this step will coincide with the labeled illustration (Fig C) and explain how to use the Anchors.
  - a. Push the metal body through the 3/4" hole you've drilled in each mounting location.
  - b. Hold the metal body steady by keeping the zip tie section tight.
  - c. Push the plastic collar down flush into the 3/4" hole.
  - d. Break the zip ties off.
  - e. Now you will be able to screw a bolt into it. Don't install the bolts yet, though, as the chase rack still needs to be set in place.





6. Set the chase rack in place on the truck so that the mounting holes on the chase rack line up with the mounting holes drilled into the bed rails.
7. Secure the chase rack to the truck by installing the supplied 1/2" Bolts (x6) and 1/2" Washers (x6) into the newly installed Snaptoggle Anchors (x6). Torque these bolts to 30 foot pounds. (Fig D)



8. Stand back and enjoy your new A.D.D. Stealth Chase Rack.
9. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



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