

ADDICTIVE DESERT DESIGNS

2007 – 2010 Chevy 2500 Stealth Front Bumper Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. Estimated Installation Time: **2 Hours**
4. You will need the following tools:
 - a. Ratchet
 - b. 13/16" Socket
 - c. 10mm Socket
 - d. 15mm Socket
 - e. 18mm Socket & Wrench
 - f. Utility Knife

Note: this installation requires 2 people for best results

5. Included in Kit:

Reuse Stock Hardware

REMOVAL

1. From underneath the truck, unplug the connector on the back side of your fog lights.
2. Using a 15mm Socket, remove the bumper side support mounting bolts (1 per side). (Fig A)

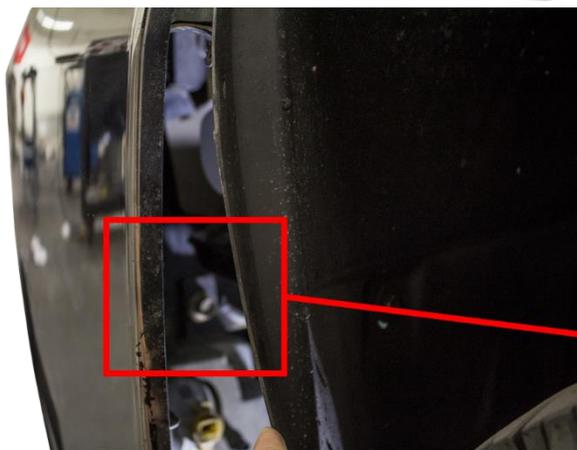


Fig A

- Using a 13/16" Socket, remove the main bumper mounting bolts (2 per side). (Fig B) ****Save these bolts for reuse****

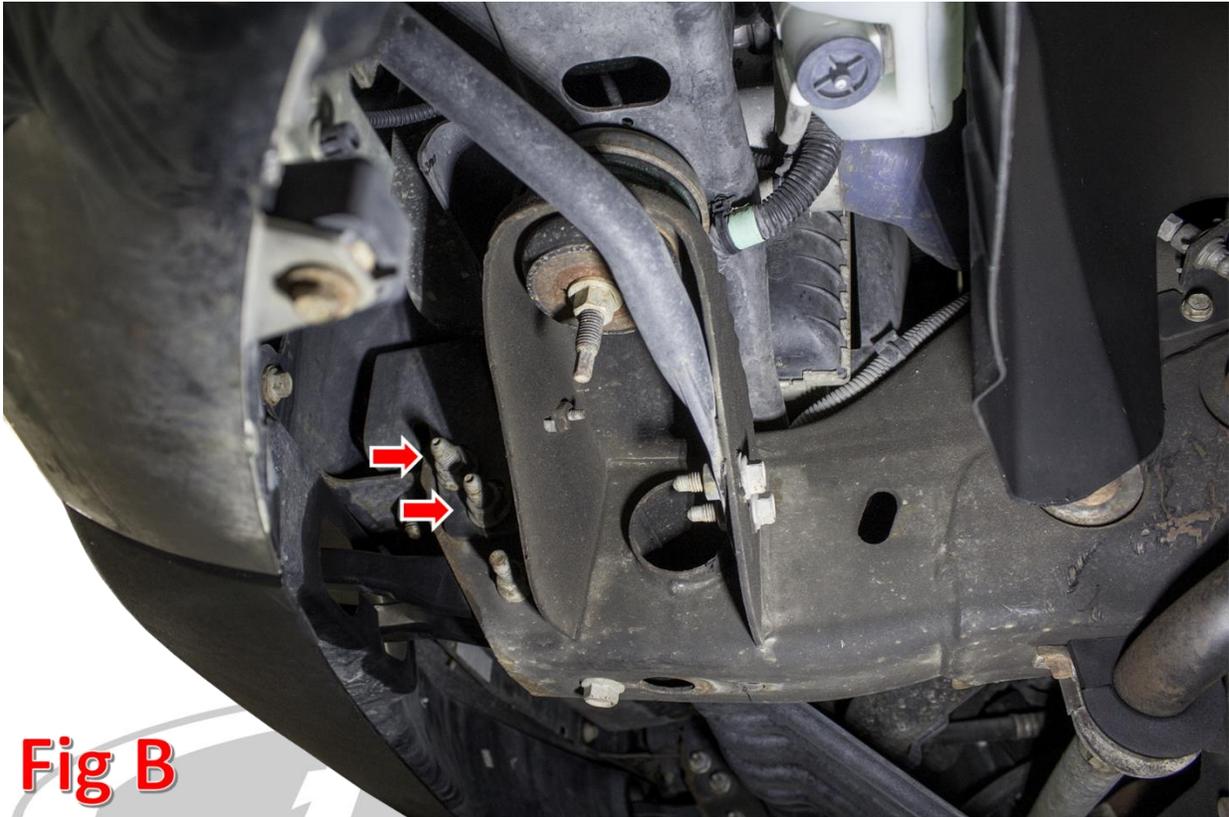


Fig B

- Pull the OEM bumper off the truck. As you are pulling the bumper away from the truck, release the plastic clips that hold the rubber shroud to the bumper.
- Remove any of the rubber shroud that remains on the truck. You may have to release some plastic clips to remove the shroud. (Fig C)

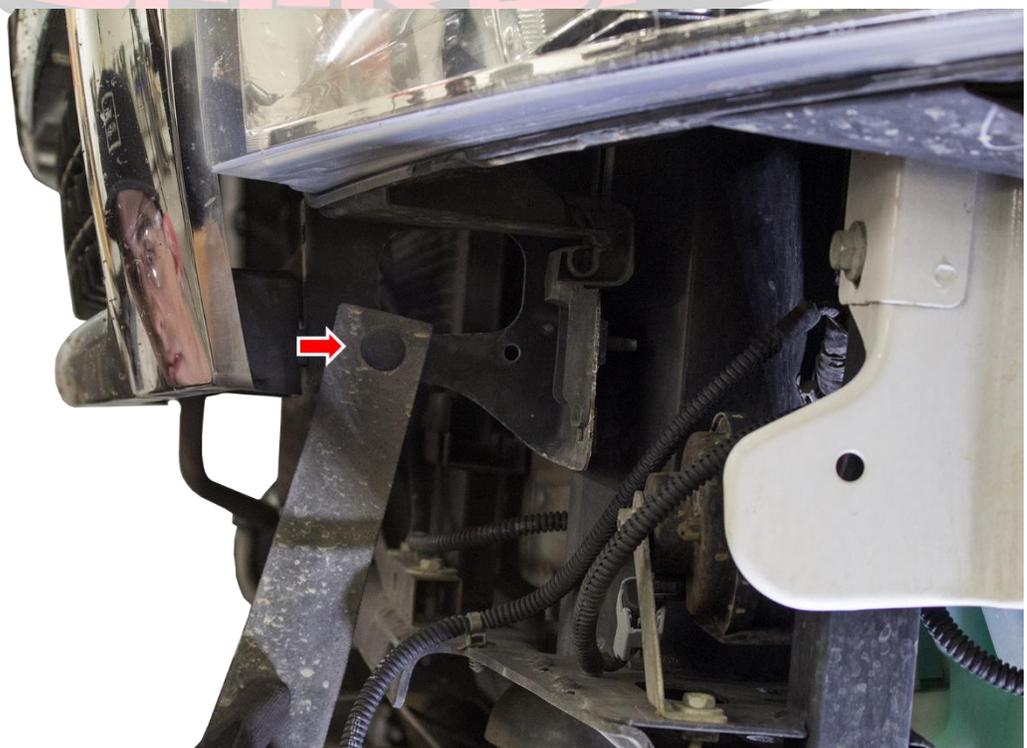


Fig C

- Using a 15mm Socket, remove the bumper side support mounting bolts (2 per side). Then, remove the bumper side supports. (Fig D)

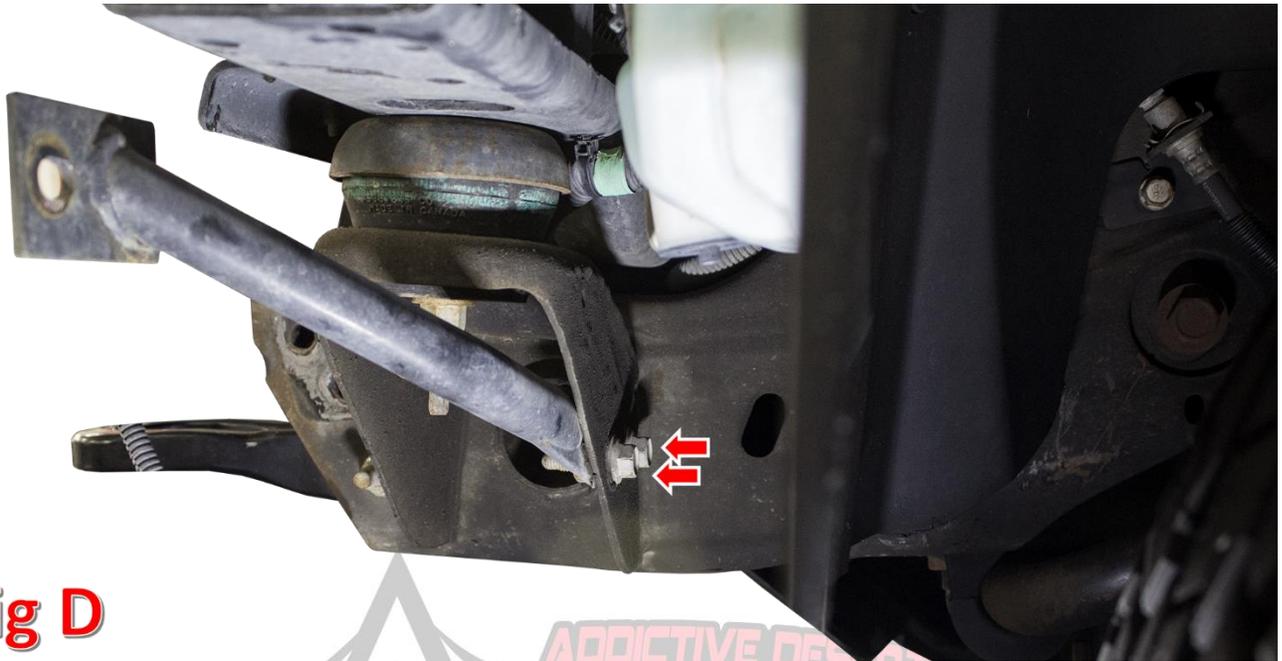


Fig D

- Using a 15mm Socket, remove the skid plate mounting bolts (x4). Then, remove the skid plate. (Fig E)

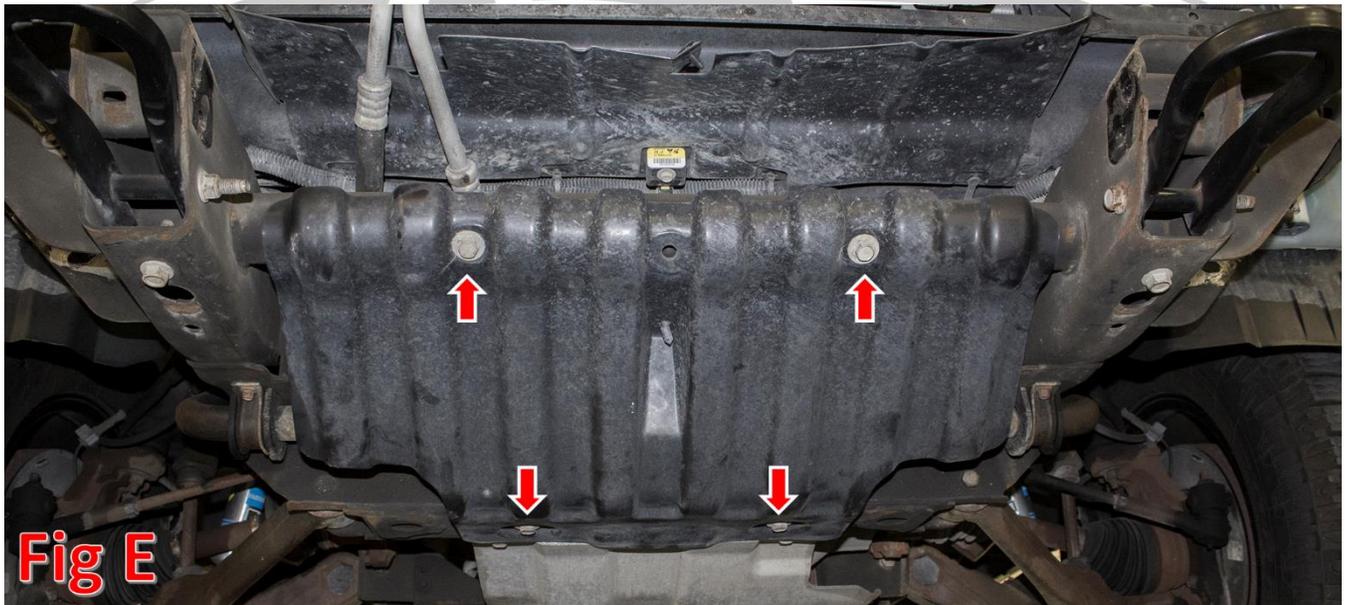
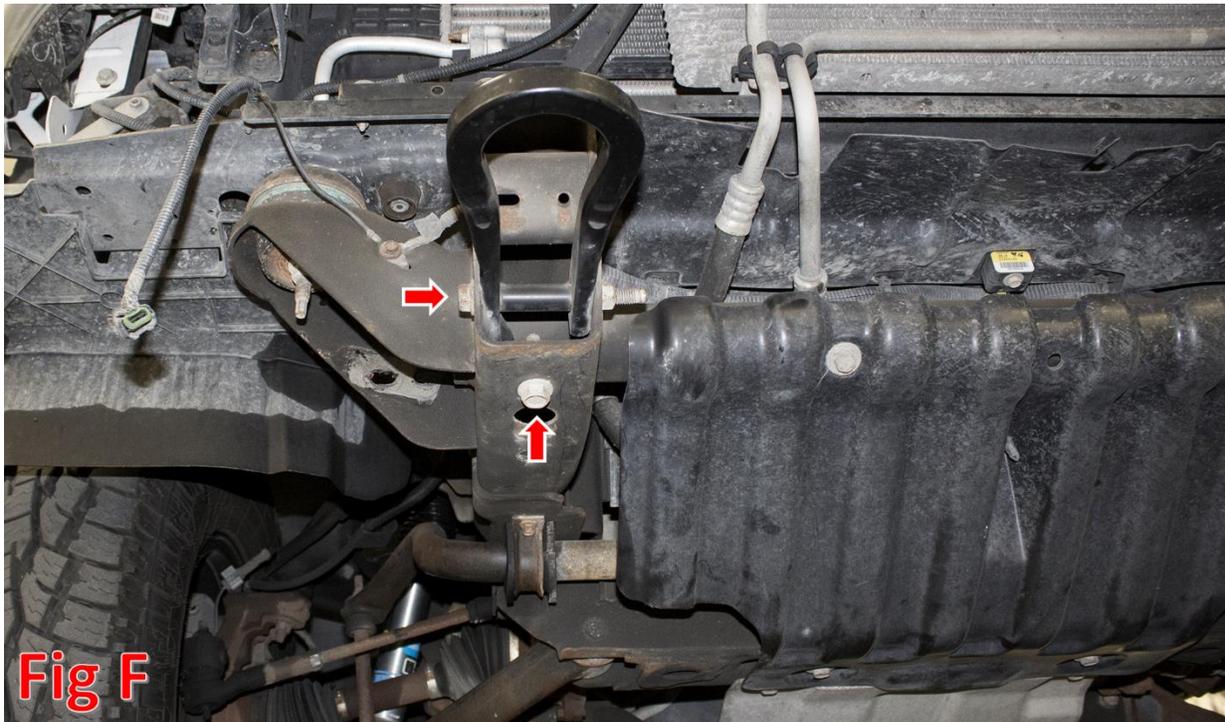


Fig E

- Using an 18mm Socket and Wrench, remove the tow hook mounting bolts (2 per side). Then, remove the tow hooks. (Fig F) ****Save the bolt/nut combination from each side for reuse****



- Prepare to install your new ADD Stealth Front Bumper.

INSTALLATION

- If you have any lights or a winch, now is a good time to install those. For wiring/mounting information, please refer to the winch/light manufacturer's installation guides.
- Set the front bumper in place. Secure it to the truck using the hardware you saved in Removal Steps 3 & 8. Leave the mounting bolts loose until they are all installed, then go back and tighten them all to the manufacture's torque spec. (Fig G)



- Using a utility knife or a cutoff wheel, cut the driver side fender liner as shown in Fig H.

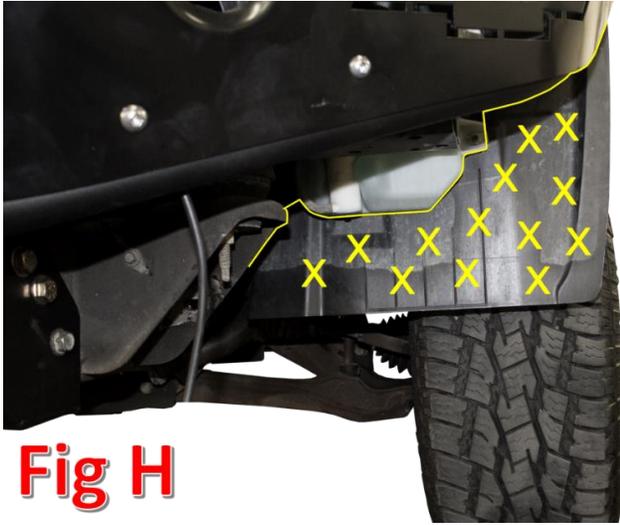


Fig H



- On the passenger side of the truck, remove the two plastic clips and one bolt that hold on the fender liner support. Then, remove that plastic support piece. (Fig I)

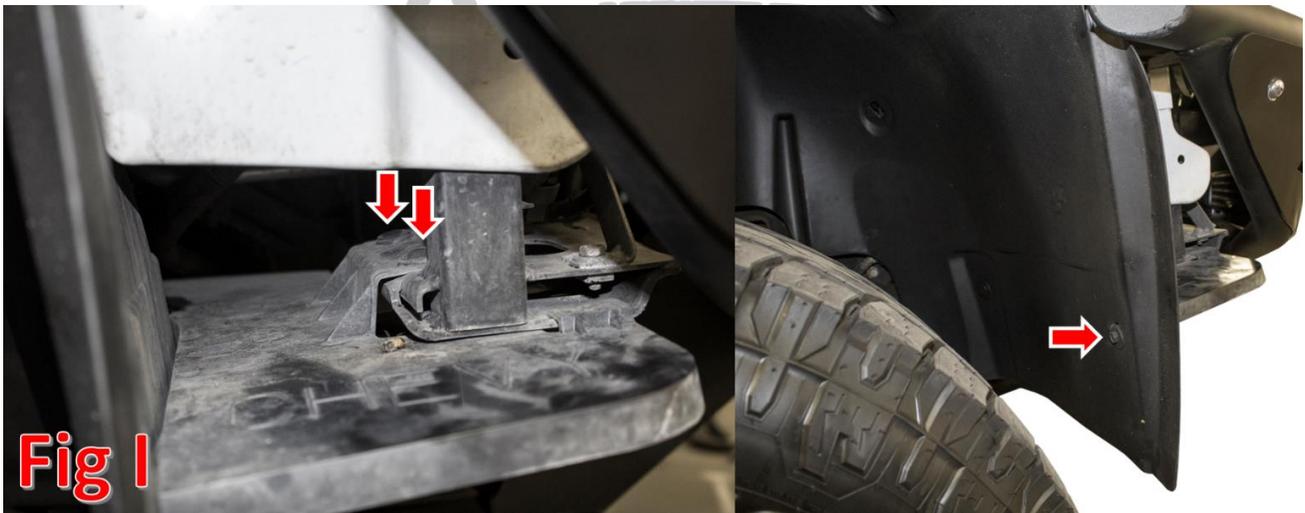


Fig I

- Using a utility knife or a cutoff wheel, cut the passenger side fender liner as shown in Fig J.



Fig J

6. Stand back and enjoy your new ADD Stealth Front Bumper.
7. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



**For Additional Support or Technical Questions,
Please Call 480.671.0820 or
Email info@addictivedesertdesigns.com**