

ADDICTIVE DESERT DESIGNS

2007 – Current Toyota Tundra Stealth Side Steps Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. Estimated Installation Time: **1 Hour**
4. You will need the following tools:
 - a. 13mm Socket
 - b. Ratchet

Note: this installation requires 2 people for best results
5. Included in Kit:
 - 8** – Hex Head Bolts – M8-1.25 x 30mm
 - 8** – Flat Washers – 5/16"
 - 8** – Lock Washers – 5/16"

REMOVAL

1. Remove the one bolt referenced in Fig A. This bolt is towards the front of the truck.

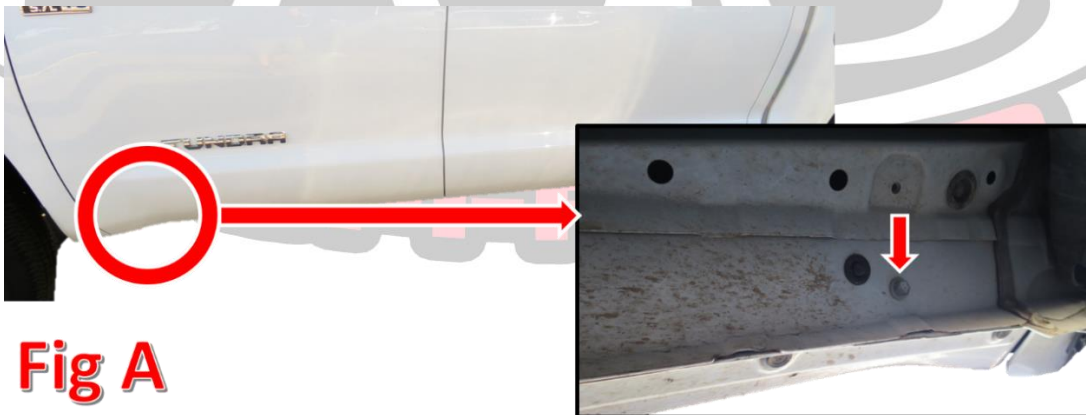


Fig A

2. Remove the two bolts referenced in Fig B. These bolts are towards the rear of the truck.

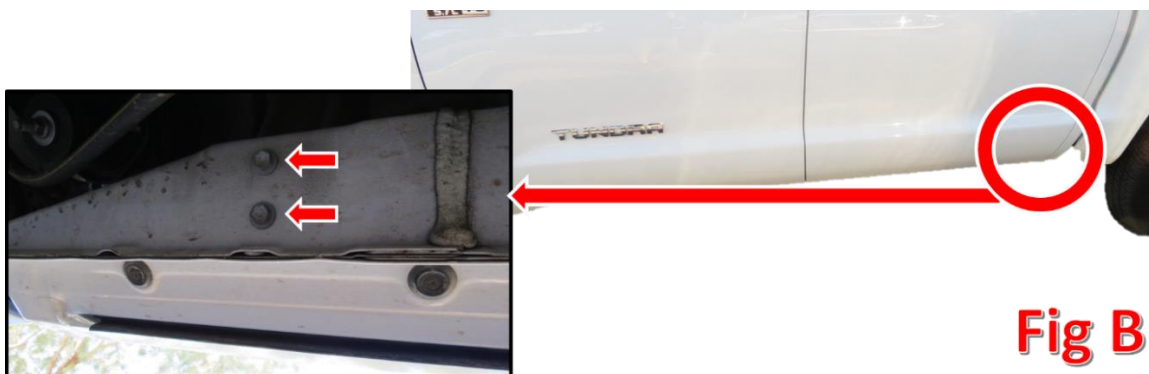


Fig B

3. Repeat Steps 1 & 2 on the other side of the vehicle.

4. Prepare to install your new ADD Stealth Side Steps.

INSTALLATION

1. Set your Stealth Side Steps in place and loosely install the supplied M8 bolts (x4), Lock Washers (x4), and Flat Washers (x4). Fig C shows the locations of these bolts. One of the front bolts takes the place of the bolt taken out in removal Step 1, while the other front bolt goes into the empty hole directly above that. The two rear bolts take the place of the bolts taken out in removal Step 2. Make sure to install the side steps with the longer of the two end pieces in the rear.



Fig C

2. Align the side steps so they are straight in relation to the body of the truck, then tighten the bolts to the manufacturer's specifications.
3. Repeat Steps 1 & 2 on the opposite side of the truck.
4. Stand back and enjoy your new ADD Stealth Side Steps.
5. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



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