

ADDICTIVE DESERT DESIGNS

2014 – Current Polaris RZR 1000 Stealth Front Bumper Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. Estimated Installation Time: **1 Hour**
4. You will need the following tools:
 - a. 3/4" Socket and Wrench
 - b. Ratchet
 - c. 10mm Socket

Note: this installation requires 2 people for best results

5. Included in Kit:

- 4 – Hex Head Bolts – 1/2"-13 x 1 1/2"
- 8 – Flat Washers – 1/2"
- 4 – Nylon Locking Nuts – 1/2"-13

INSTALLATION

1. Using a 10mm Socket, remove the two bolts holding on the winch fairlead cover. (Fig A)



2. Remove the grill by pushing down on the two tabs on the top part of the grill and pulling it off. (Fig B)



3. Fig C shows the holes that will be used to mount your new ADD bumper. Hold your bumper in place and loosely install the supplied 1/2" Bolts (x4), 1/2" Washers (x8), and 1/2" Locking Nuts (x4). The nuts on the upper set of bolts can be accessed through the grill opening. The nuts on the lower set of bolts can be accessed from the bottom of the vehicle.



4. Align the bumper so that it is centered left to right and sits straight in relation to the bottom of the headlights. Then, tighten the mounting bolts to 70 foot pounds.
5. Reinstall your grill by simply snapping it back into place.
6. Stand back and enjoy your new ADD Stealth Front Bumper.
7. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



**For Additional Support or Technical Questions,
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