

ADDICTIVE DESERT DESIGNS

2015 – Current Chevy Colorado & GMC Canyon Stealth Side Steps Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. You will need the following tools:
 - a. 3/16" Allen Wrench or Allen Key Socket
 - b. Ratchet

Note: this installation requires 2 people for best results

4. Included in Kit:
 - 12 – Button Head Bolts – 5/16"-18 x 1"
 - 12 – Flat Washers – 5/16"
 - 12 – U-Nuts – 5/16"-18

INSTALLATION

1. From the bottom of the truck, find the rubber plugs that are on the cab, a little farther in than the pinch weld. Remove the rubber plugs that line up with the three mounts on the side steps. There will be two rubber plugs per mount and two mounts per side step. Once the rubber plugs are removed, slide the Extruded U-nuts (x6) into the holes. (Fig A)



2. Line one of the side steps up so that the side with the smaller gap between the mount and the end of the step is towards the rear of the vehicle. (Fig B)



This side towards the rear of the vehicle.

Fig B

3. Hold one of the steps in place, then loosely install the 5/16" Bolts (x6) and 5/16" Washers (x6) through the step mounts and into the newly installed U-nuts. (Fig C)

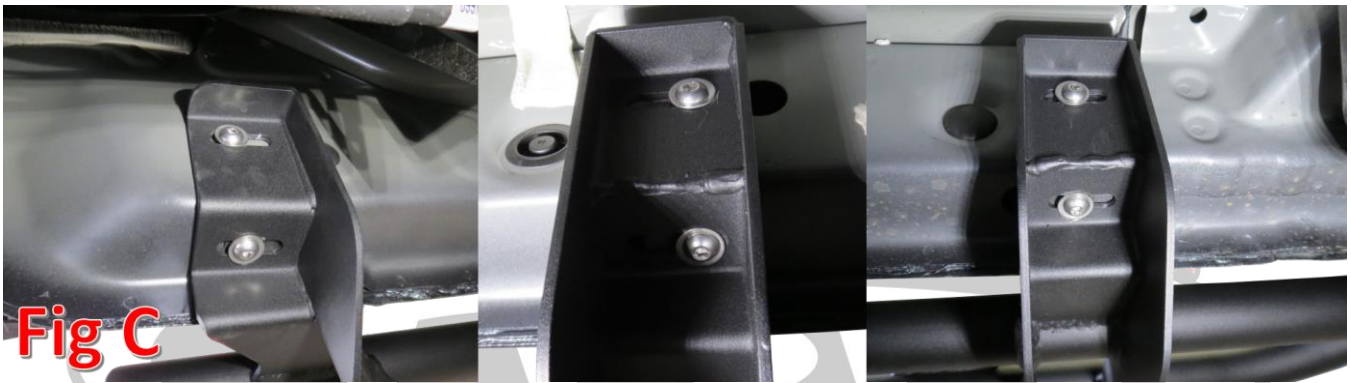


Fig C

4. Line the step up so it is straight in relation to the bottom of the body.
5. Once the step is lined up, torque the mounting bolts to 20 foot pounds.
6. Repeat Steps 1-5 on the other side of the vehicle.
7. Stand back and enjoy your new ADD Stealth Side Steps.
8. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



For Additional Support or Technical Questions,
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