

ADDICTIVE DESERT DESIGNS

2015 – Current GMC 2500/3500 Stealth Front Bumper Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. Estimated Delivery Time: **2 Hours**
4. You will need the following tools:
 - a. 10mm Socket
 - b. 15mm Socket
 - c. 18mm Socket & Wrench
 - d. 3/4" Socket and Wrench
 - e. Ratchet

Note: this installation requires 2 people for best results

5. Included in Kit:

Reuse Stock Hardware

REMOVAL

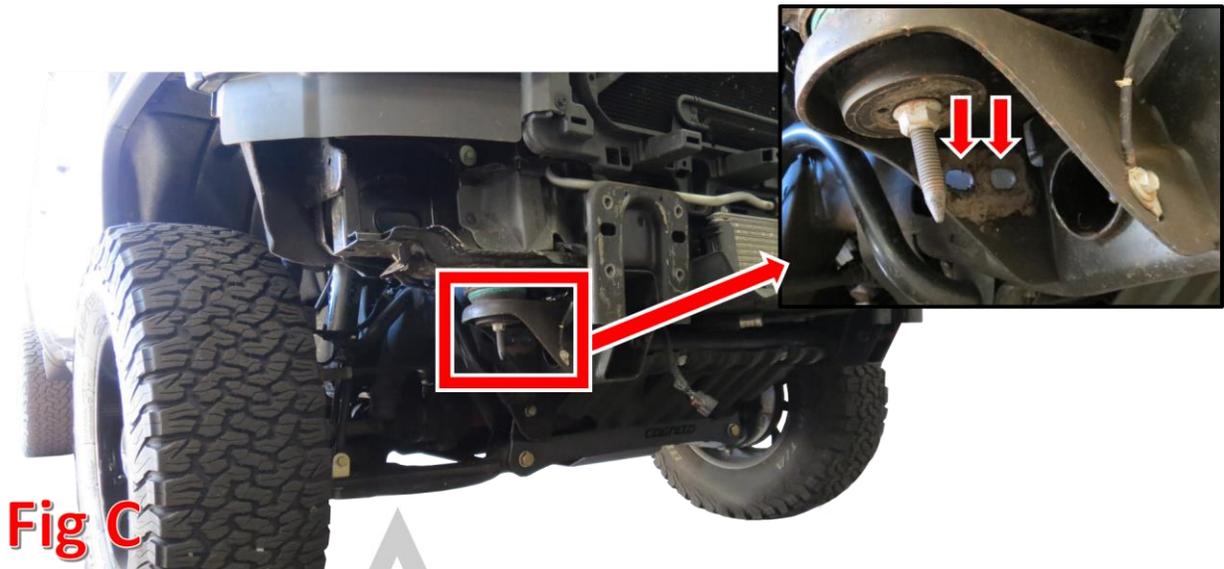
1. From underneath the vehicle, unplug the main bumper harness connector.
2. Pop the hood and remove the 12 plastic clips above the grill. Once the clips are removed, take off the radiator cover. (Fig A)



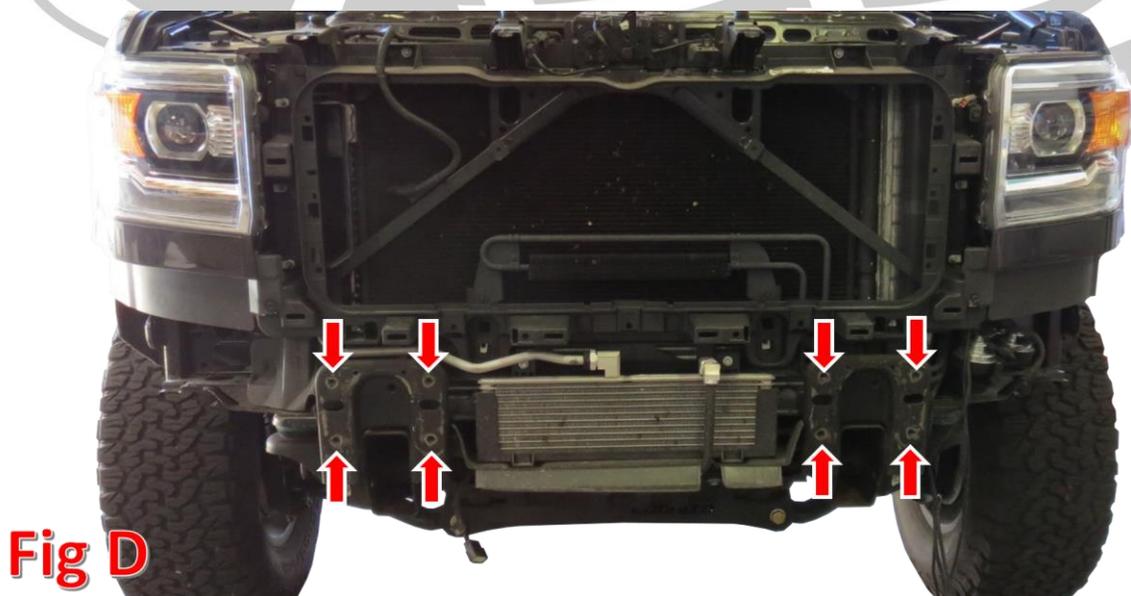
3. Using a 10mm Socket, remove the six bolts holding on the grill. There are four along the top of the grill and two along the bottom of the grill.



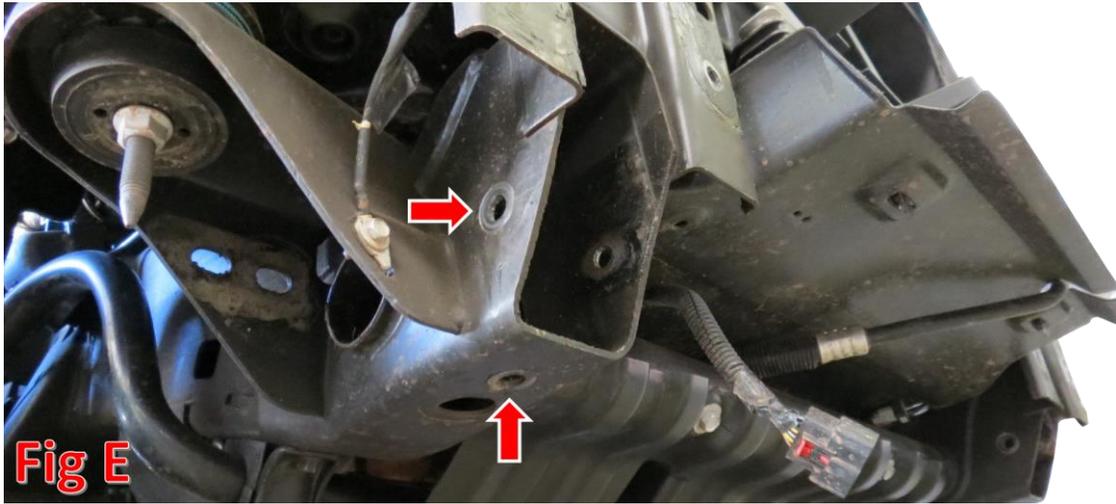
4. Pull the grill off. There are no tools required for this step. It pulls off by hand.
5. Using a 15mm Socket, remove the bolts on the bumper brace. There are two bolts per side. Fig C shows the location of these bolts, even though the bolts are not present.



6. From the top of the vehicle, through the grill opening, find the four 18mm bolts (2 per side) that hold the front bumper on. These bolts face upwards and connect the bumper to the bumper brackets.
7. Remove the OEM bumper brackets. There are four 15mm bolts holding each bracket to the frame horns. The location of these bolts is shown in Fig D, even though the bolts are not present in the picture. Set the bolts aside for reuse.



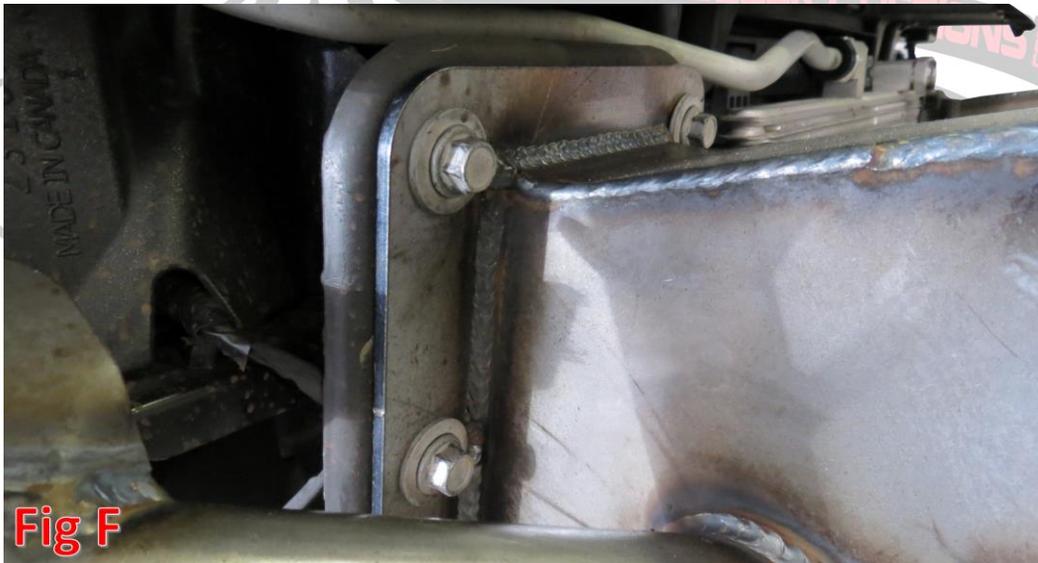
8. Remove the tow hooks. There are two 18mm bolts holding each tow hook on. Fig E shows the location of these bolts, even though the bolts are not present in the picture.



9. Prepare to install your new ADD Stealth Front Bumper.

INSTALLATION

1. Hold your new bumper in place and secure it to the frame horns using the bolts you removed in Removal Step 7. Leave these bolts loose for now. (Fig F)



2. Align the bumper so that it is centered left to right and sits straight in relation to the bottom of the valance. Then, tighten the bumper mounting bolts to the manufacturer's specifications.
3. Reinstall your grill by pushing it on until you hear the tabs click into place. Then, reinstall the bolts you removed in Removal Step 3 to the manufacturer's torque specification.
4. Set the radiator cover in place, then reinstall the plastic clips you removed in Removal Step 2.
5. Stand back and enjoy your new ADD Stealth Front Bumper.
6. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



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