

ADDICTIVE DESERT DESIGNS

2016 – Current Yamaha YXZ 1000R Stealth Rear Bumper Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. Estimated Installation Time: **1 Hour**
4. You will need the following tools:
 - a. 9/16" Socket & Wrench
 - b. Ratchet
 - c. T-30 Torx Bit
 - d. 3/8" Drill Bit
 - e. Drill

Note: this installation requires 2 people for best results

5. Included in Kit:
 - 2 – Hex Head Bolts – 3/8"-16 x 1"
 - 4 – Flat Washers – 3/8"
 - 2 – Nylon Lock Nuts – 3/8"-16

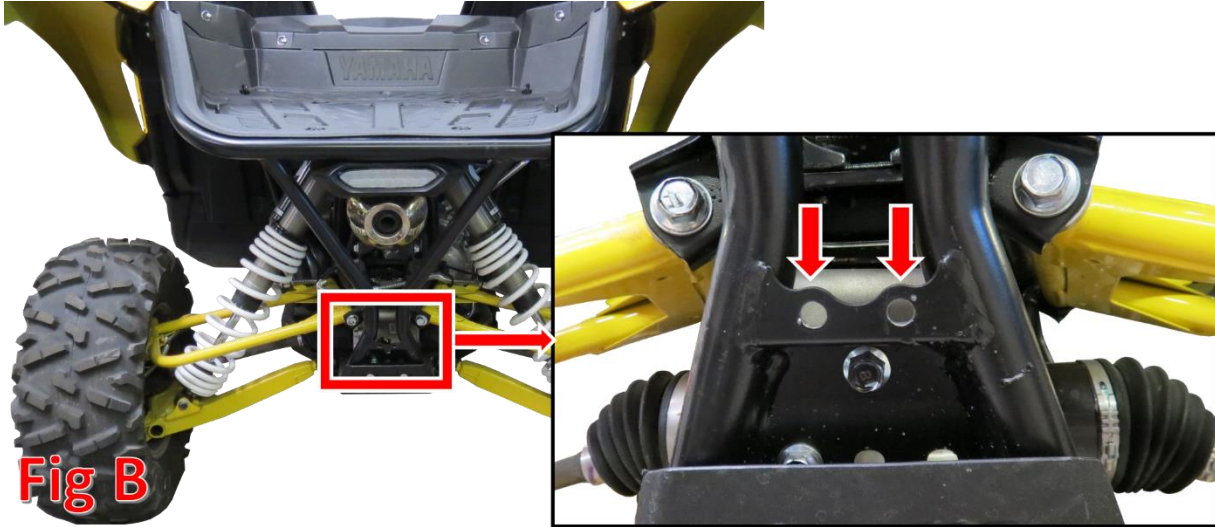
INSTALLATION

1. Using a T-30 Torx bit, remove the two rear bolts in the rear cargo section. (Fig A)

Fig A



2. Find the two holes referenced in Fig B. Drill these holes out with a 3/8" drill bit.



3. Set the bumper in place and loosely install the top two bolts that you removed in Step 1. (Fig C)



4. Loosely install the supplied 3/8" Bolts (x2), 3/8" Washers (x4), and 3/8" Nuts (x2) on the bottom mount of the bumper. (Fig D)

Fig D



5. Once all bolts are loosely installed, align the bumper so that it sits straight in relation to the rear cargo section bar.
6. Tighten the top two bolts to manufacturer's specification.
7. Tighten the bottom two bolts to 30 foot pounds.
8. Stand back and enjoy your new ADD Stealth Rear Bumper.
9. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



**For Additional Support or Technical Questions,
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