

ADDICTIVE DESERT DESIGNS

2009 – 2014 Ford F150 & Raptor Straight Bar Cab Mount Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
 2. We recommend reading through the installation instructions in whole before performing the work.
 3. Estimated Installation Time: **1 Hour**
 4. You will need the following tools:
 - a. Drill
 - b. 1/4" Drill Bit
 - c. Rivet Gun
 - d. Tape Measure
- Note: this installation requires 2 people for best results*
5. Included in Kit:
 - 1 - Right Mount
 - 1 - Left Mount
 - 6 - Rivets – 1/4"

INSTALLATION

1. Mount the light bar into both Cab Mounts to create an assembly. (Fig A)

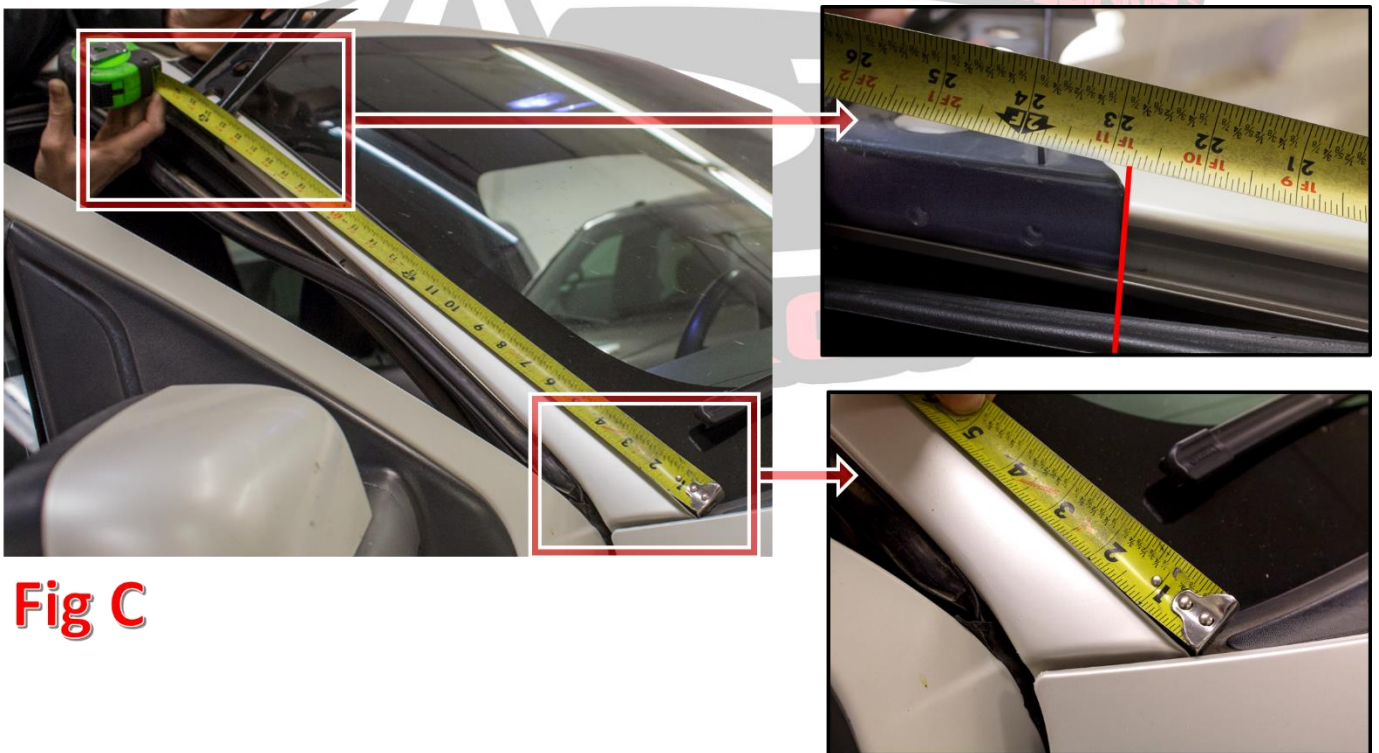


Fig A

2. Carefully peel back the weather strip in both door jambs. (Fig B)



3. Carefully measure 22 3/4" from the bottom of the windshield pillar (where it meets the fender) to the bottom most point of the Cab Mount. (Fig C)



4. With the bracket in position, mark and drill the three holes with a 1/4" Drill Bit. Install the rivets and bracket according to the rivet tool manufacturer's instructions. Repeat this step on the other side. (Fig D)



Fig D

5. If you drive a 2013-2014 Raptor, your windshield wipers should look like the picture below. Trim 2" off the top edge of the driver and passenger side wipers as shown. (Fig E)



Fig E

6. Press your weather stripping back into place.
7. To wire your light, please follow the light manufacturer's install guide.
8. Stand back and enjoy your new ADD Cab Mounts.



For Additional Support or Technical Questions,
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