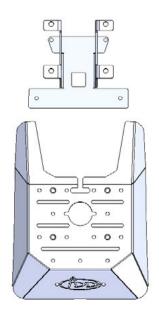


#### 15-20 F150/17-20 RAPTOR

DASH MOUNT AC1101701NA







- 1 hours for OEM Removal/Install



4- 1/4-20 X 3/4" Button Head Bolt

- 4- 1/4" Flat Washer
- 4- 1/4-20" Nylon Lock Nut
- 4- 1/4-20 X 3/4" Hex Flat Head Bolt
- 2- 8-32 X 3/4" Button Head Bolt
- 2- 8-32" Nylon Lock Nut
- 2- 10-24 X 3/8" Button Head Bolt
- 1- 12v 24v Input 5v Dual Output USB

#### m m m m m WARNINGS/CAUTIONS before starting installation m m m m m m m m m m m m s

#### -BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product. Customer Service (480) 671-0820 Addictive desert designs is <u>not</u> responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle. Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover

\*ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS\*

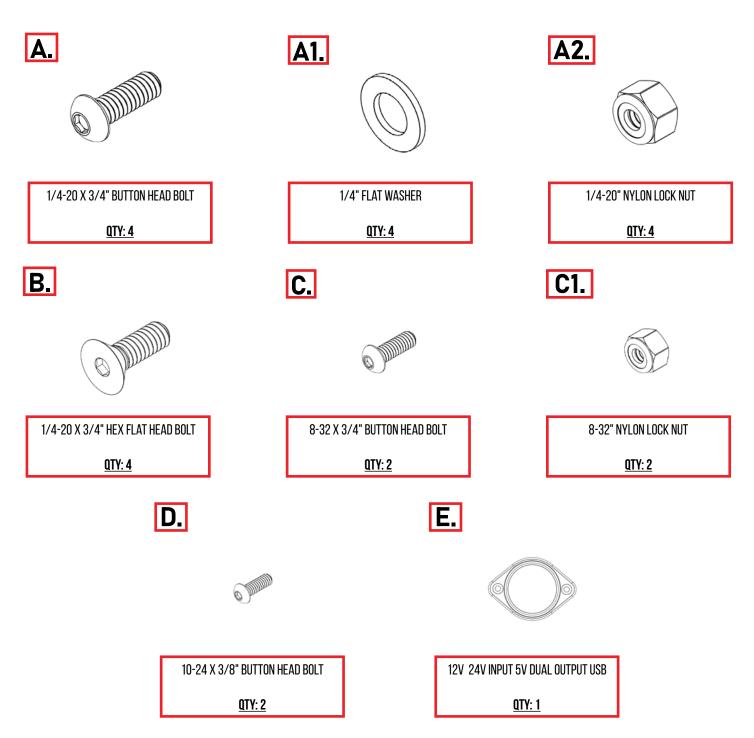


(Socket) 7mm, 11/32, 7/16 (Wrench) 11/32, 7/16 (Allen) 5/64, 3/32, 5/32, 5/16 (Drill Bit) 17/64 Ratchet





### HARDWARE/PARTS



### Reference this page throughout the install



### DASH MOUNT 15-20 F-150/17-20 RAPTOR

## REMOVAL

#### STEP 1

Remove the cover for the speaker by pulling up.





#### DASH MOUNT 15-20 F-150/17-20 RAPTOR

### REMOVAL

#### STEP 2

Remove the bolts located on each side of the speaker using a (7mm socket).



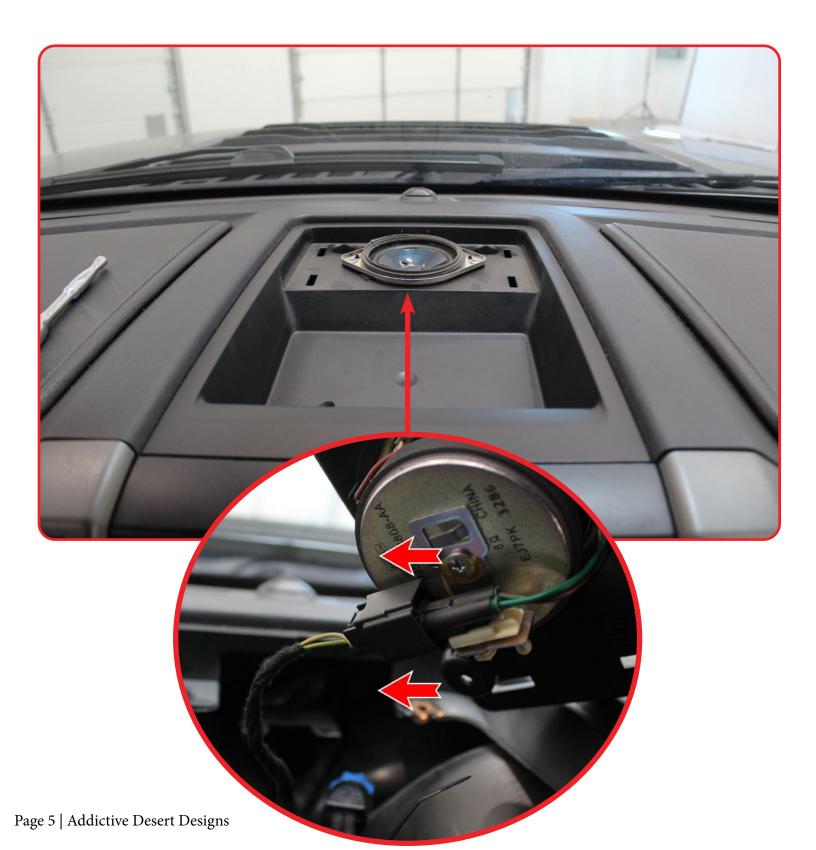


#### DASH MOUNT 15-20 F-150/17-20 RAPTOR

### REMOVAL

STEP 3

Pull the tray upwards to remove and unplug the speaker plug-in.





### DASH MOUNT 15-20 F-150/17-20 RAPTOR

### INSTALL

STEP 4

Install the ADD badge with the provided (**D**) using a (3/32 allen).





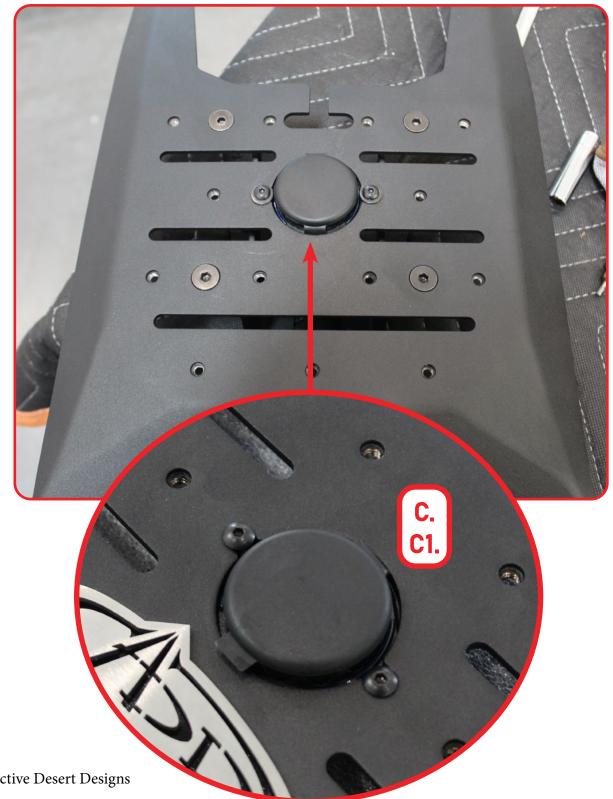
STEP 5

## **INSTALLATION GUIDE**

### DASH MOUNT 15-20 F-150/17-20 RAPTOR

### INSTALL

Install (C, C1) using a (3/32 allen) and a (11/32 wrench).



Page 7 | Addictive Desert Designs



### DASH MOUNT

#### 15-20 F-150/17-20 RAPTOR

### INSTALL

#### STEP 6

Place the mounting bracket on the tray. Ensure that the bracket is placed center on the tray and the bottom of the bracket is flush as shown below on the red line. Mark the holes.





Page 8 | Addictive Desert Designs



### DASH MOUNT 15-20 F-150/17-20 RAPTOR

### INSTALL

STEP 7

Remove the bracket and drill the marked holes with a (17/64 drill bit).



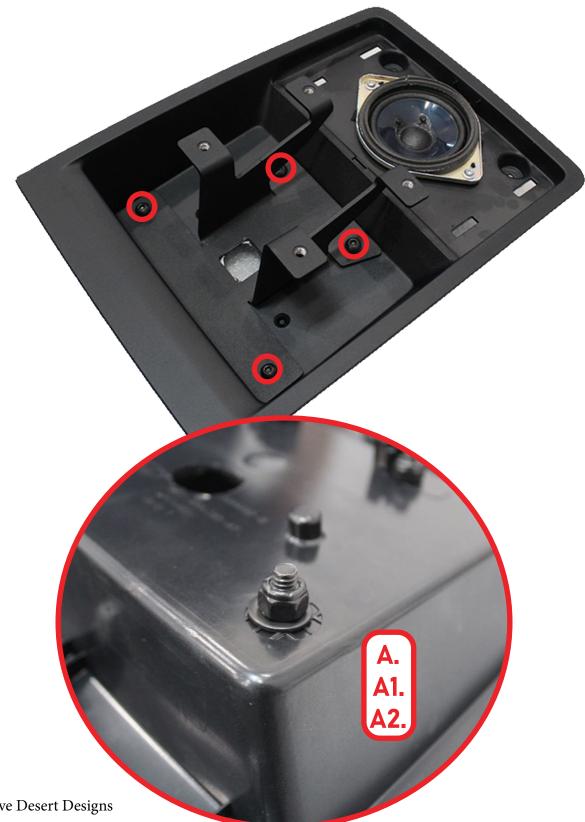


#### DASH MOUNT 15-20 F-150/17-20 RAPTOR

### **INSTALL**

STEP 8

Install the provided (A, A1, A2) with a (5/32 allen) and a (7/16 wrench).





### DASH MOUNT 15-20 F-150/17-20 RAPTOR

## INSTALL

STEP 9

Plug the speaker back in and install the tray back into the truck.





### DASH MOUNT 15-20 F-150/17-20 RAPTOR

## INSTALL

#### STEP 10

Install the OEM bolts removed from **step 2** with a (7mm socket).





#### DASH MOUNT 15-20 F-150/17-20 RAPTOR

### INSTALL

### STEP 11

Install the speaker cover back on.



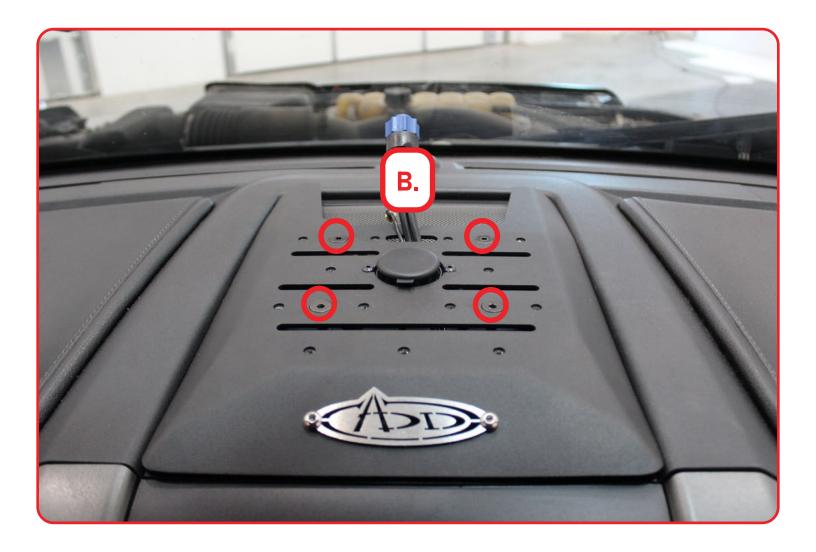


#### DASH MOUNT 15-20 F-150/17-20 RAPTOR

### INSTALL

STEP 12

Install the dash mount with the provided (B) hardware using a (5/16 allen).





### DASH MOUNT 15-20 F-150/17-20 RAPTOR

### FINAL

#### STEP 13

Stand back and enjoy your new ADD Dash Mount.

Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS, Please Call 480-671-0820 or Email Info@Addictivedesertdesigns.com

Page 15 | Addictive Desert Designs