

15-20 F-150/17-20 RAPTOR

CENTER CONSOLE

AC1104901NA, AC1104801NA



TOOLS REQUIRED

(Allen wrenches) 1/8, 5/32

(Drill bit) 1/4, 15/64

Rivet tool

Marker

Drill



TIME REQUIRED

- 1 hours



SKILL LEVEL

-Easy/Intermediate

⚠️ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠️

-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.
Customer Service (480) 671-0820

Addictive desert designs is *not* responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

***ALWAYS WEAR EYE PROTECTION
WHEN OPERATING POWER TOOLS***

HARDWARE/PARTS

Part #: AC1104801NA

A.



10-24 X 3/8" BUTTON HEAD BOLT RAW

QTY: 4

B1.



1/4-20 X 3/4" BUTTON HEAD BOLT

QTY: 8

B2.



1/4" FLAT WASHER

QTY: 8

B3.



1/4-20" RIVET NUT

QTY: 8

Part #: AC1104801NA

C.



10-24 X 3/8" BUTTON HEAD RAW

QTY: 2

D.



10-24 X 1/2" BUTTON HEAD BOLT

QTY: 6

E.



M5 FLAT WASHER

QTY: 6

F.



M6 FLAT WASHER

QTY: 8

G.



1/4-20 X 1/2" BUTTON HEAD BOLT

QTY: 6

H.



1/4-20 X 3/4" BUTTON HEAD BOLT

QTY: 8

G1.



1/4" FLAT WASHER

QTY: 6

G2.



1/4-20" RIVET NUT

QTY: 6

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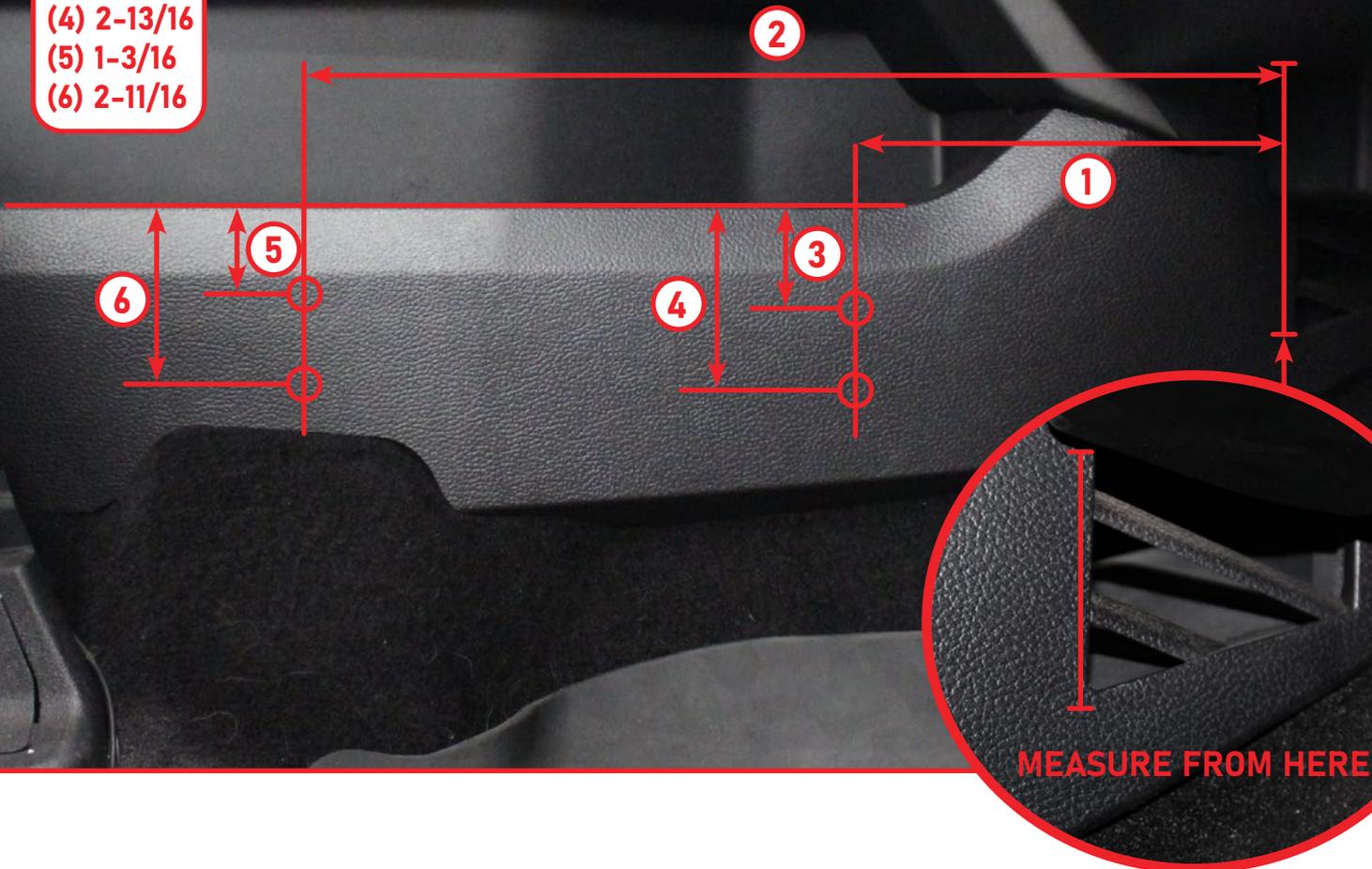
□ STEP 1

Layout the holes for the passenger side panels as shown below.

PASSENGER SIDE

KEY

- (1) 5-3/4
- (2) 15-3/4
- (3) 1-5/16
- (4) 2-13/16
- (5) 1-3/16
- (6) 2-11/16

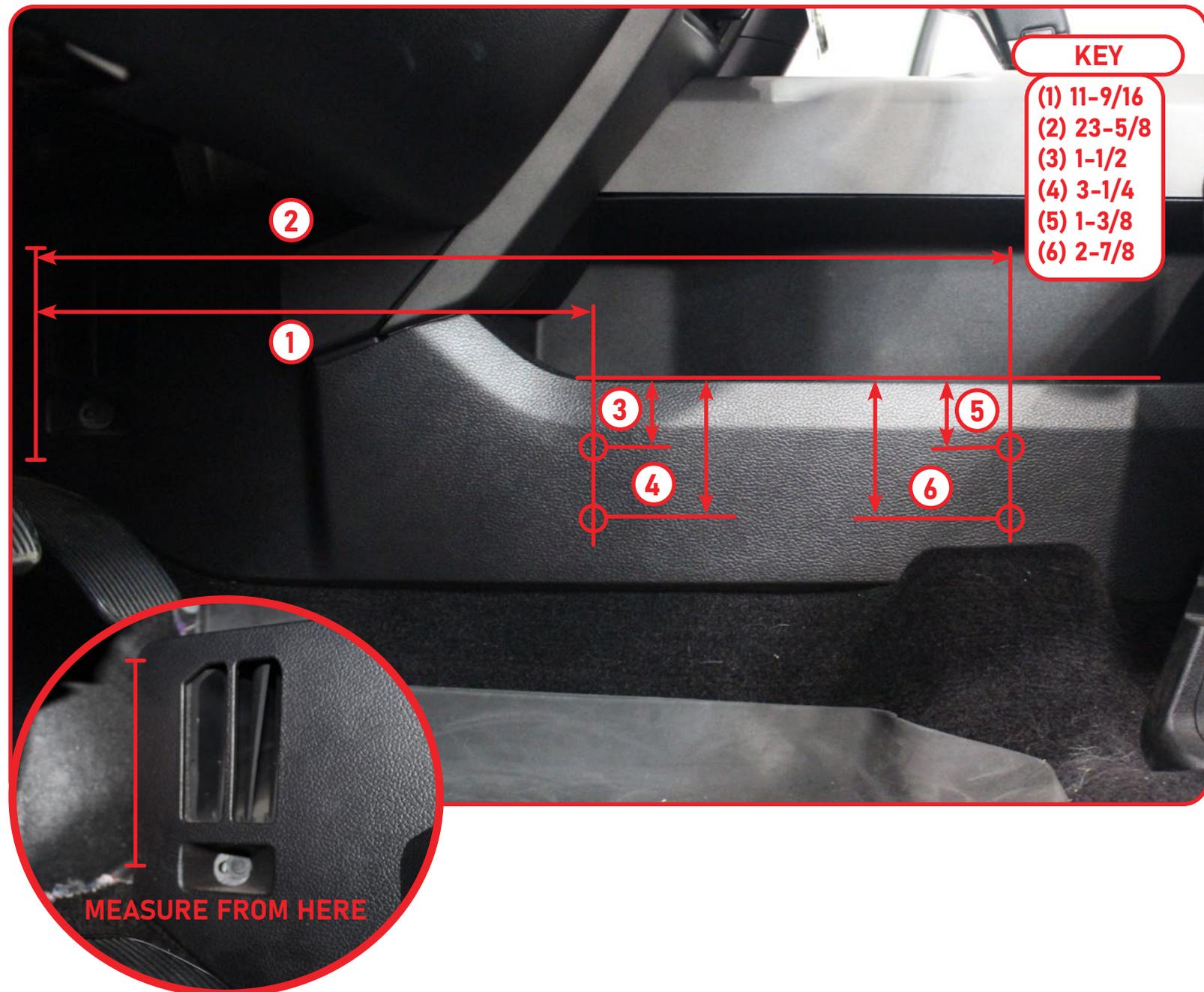


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STEP 2

Layout the holes for the driver side panels as shown below.

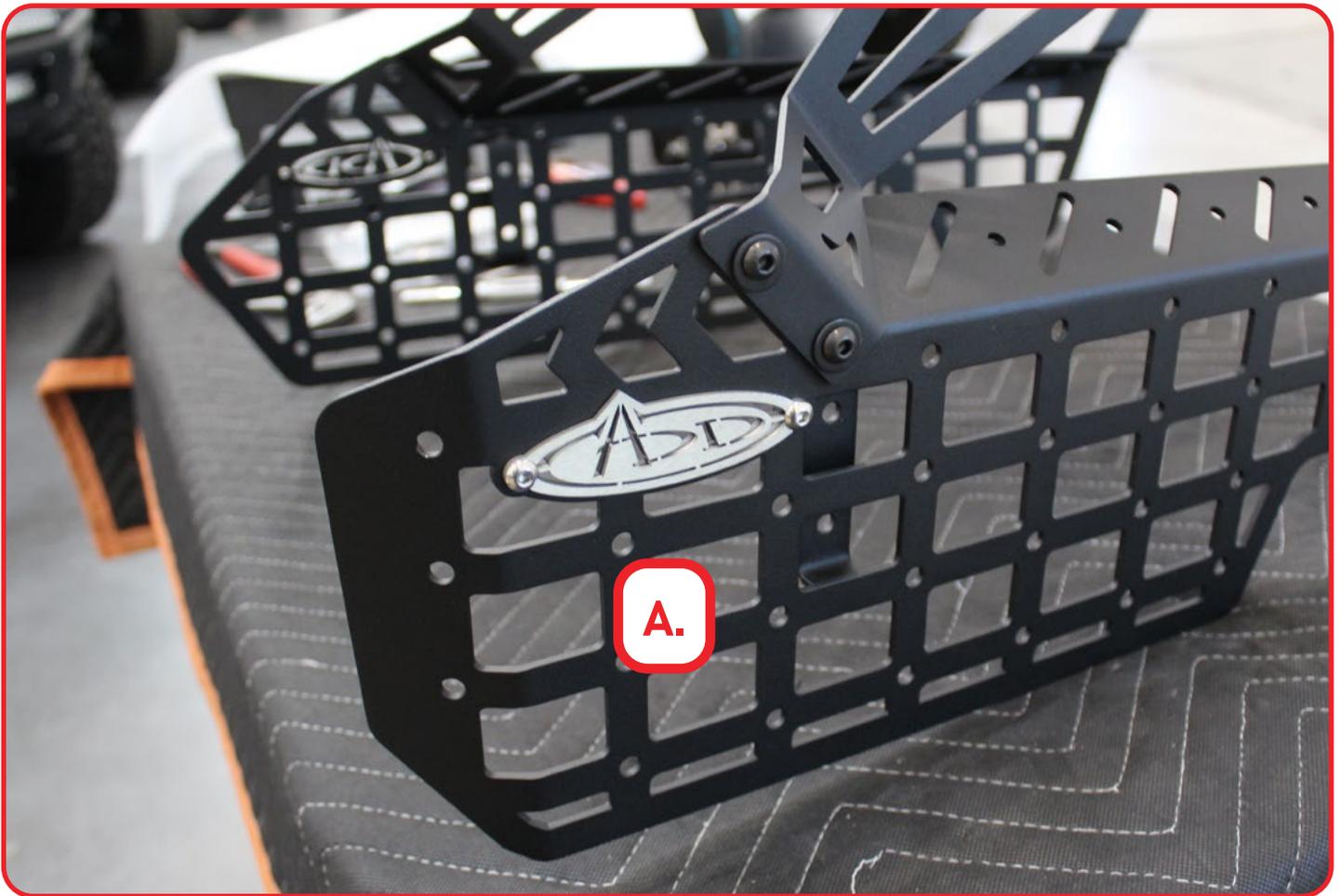
DRIVER SIDE



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STEP 3

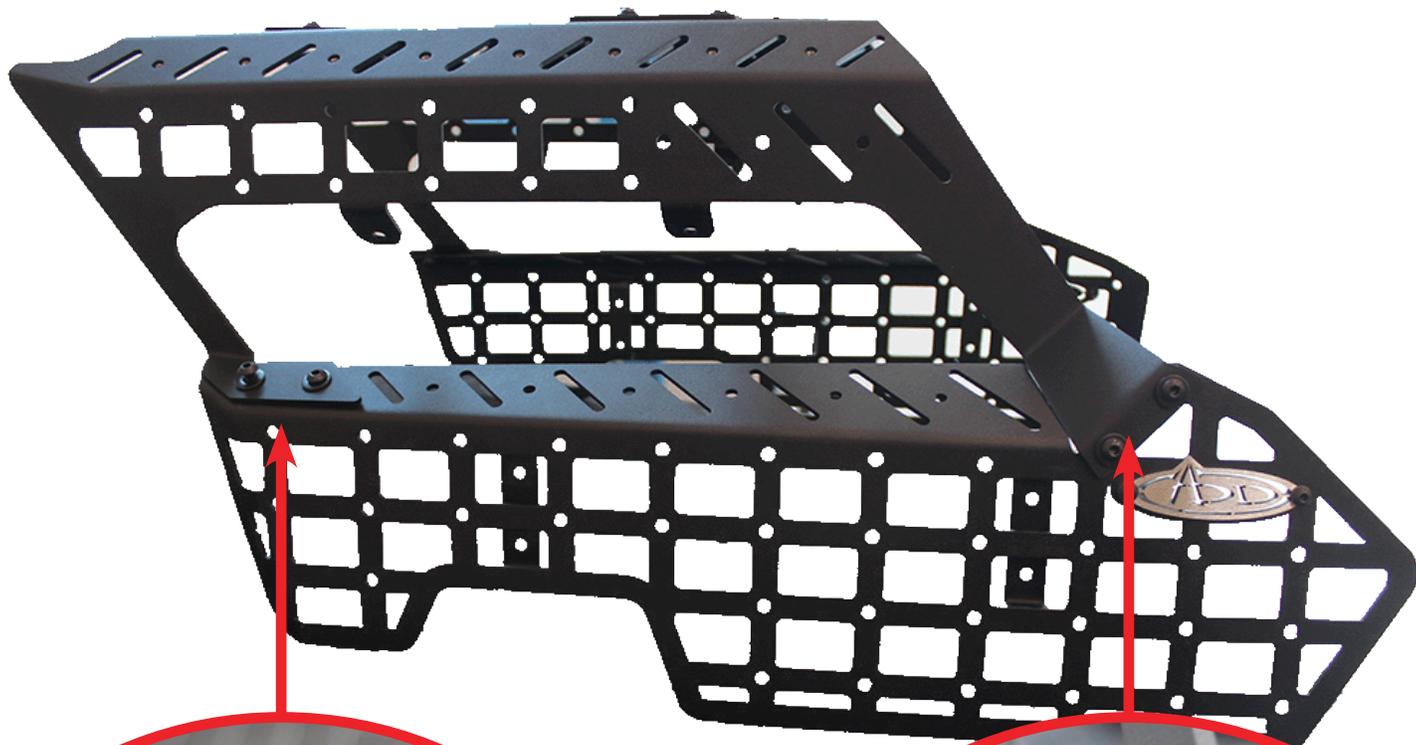
Install the ADD logos using the provided **(A)** hardware using a (1/8 Allen Head).



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STEP 4

Install the provided **(G, G1)** hardware using a (5/32 allen) ****For both side and bridge assembly ONLY****



G.
G1.



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STEP 6

Drill the marked holes from **step 1, 2** by using a (25/64 drill bit). (Do not drill into the panel more than a 1/2" due to the components inside the center console)



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STEP 7

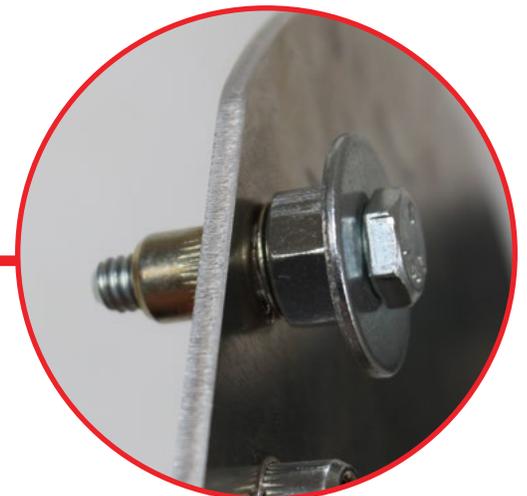
Using a (Rivet Nut Tool) install the provided **(B3)** hardware in the holes drilled in **step 6**.



TECH TIP

If you do not have a rivet nut tool, use a 1/4-20 x 3/4 hex head bolt, a 1/4 washer, and a 3/8 nut to install the rivet nuts. Tighten using a (9/16 wrench) and a (7/16 socket) on a impact.

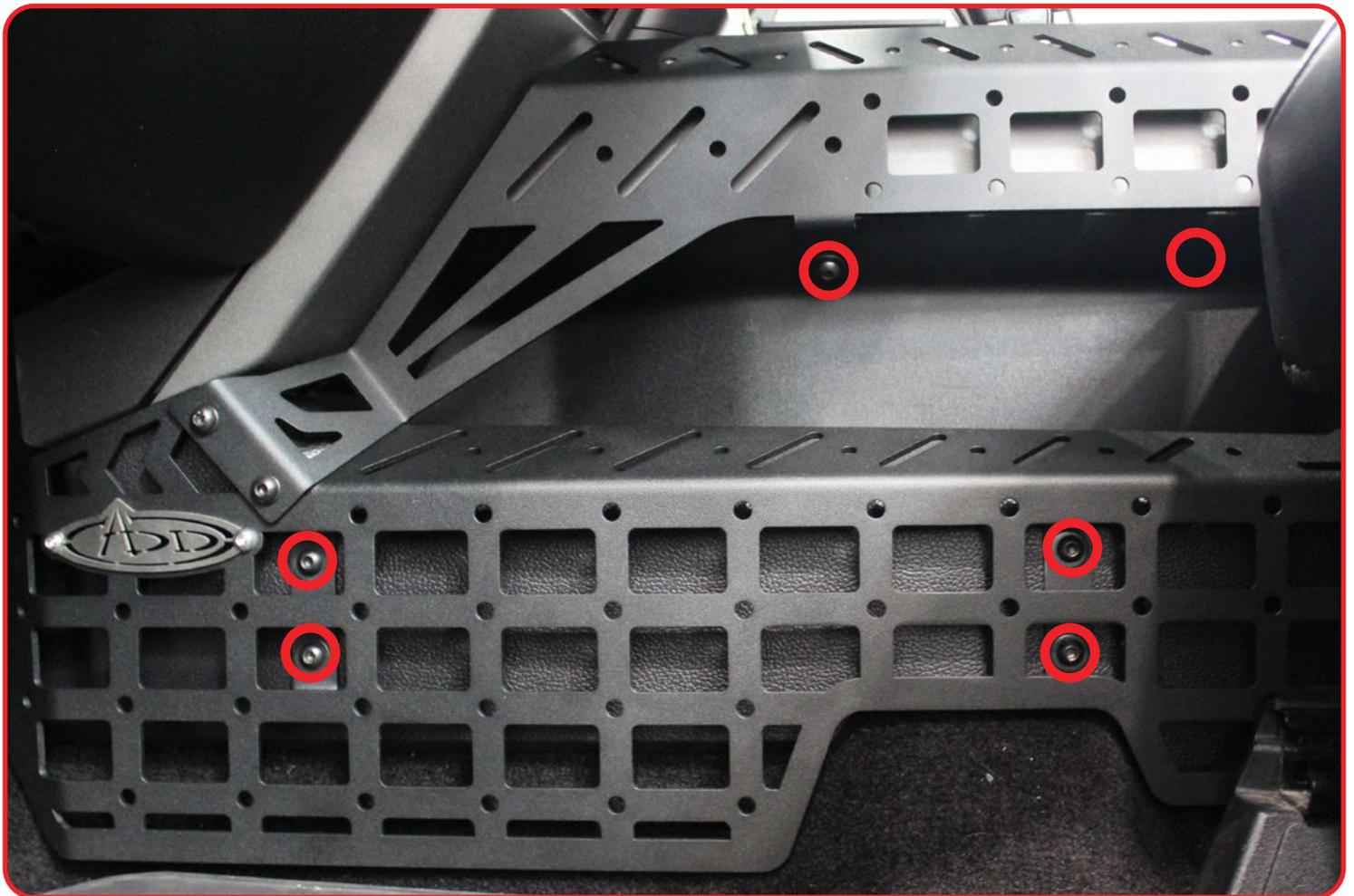
****HARDWARE NOT INCLUDED****



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□ STEP 8

Install the molle panels on both sides with the provided **(A, B2)** using a (5/32 Hex). ****Repeat steps 5, 6, and 7 for the bridge****



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□ STEP 9

(For the bridge follow the remaining steps in the install guide) Install the provided (C, D, E) hardware using a (1/8 allen)



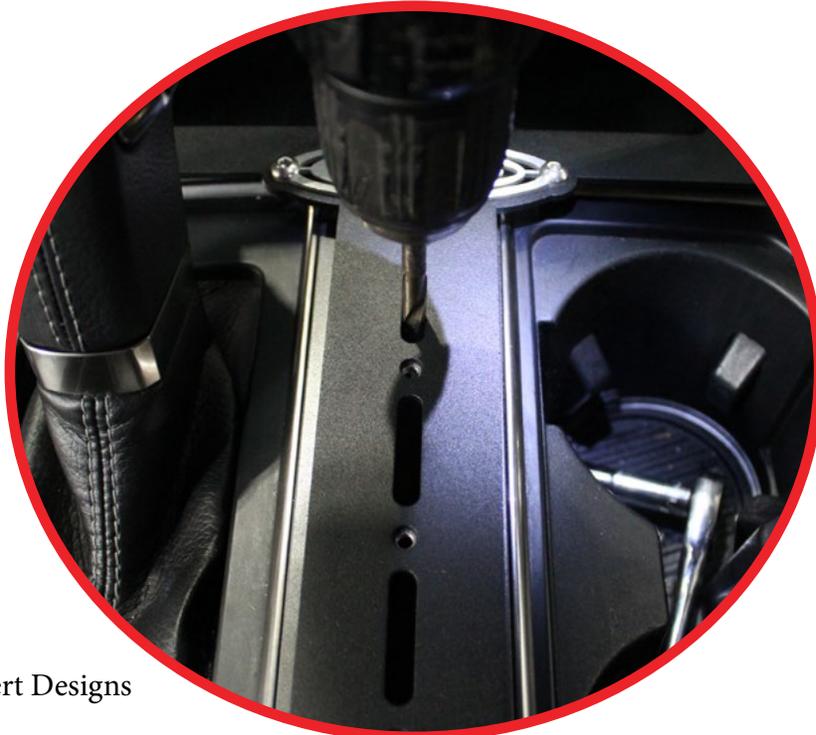
C.
E.



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□ STEP 10

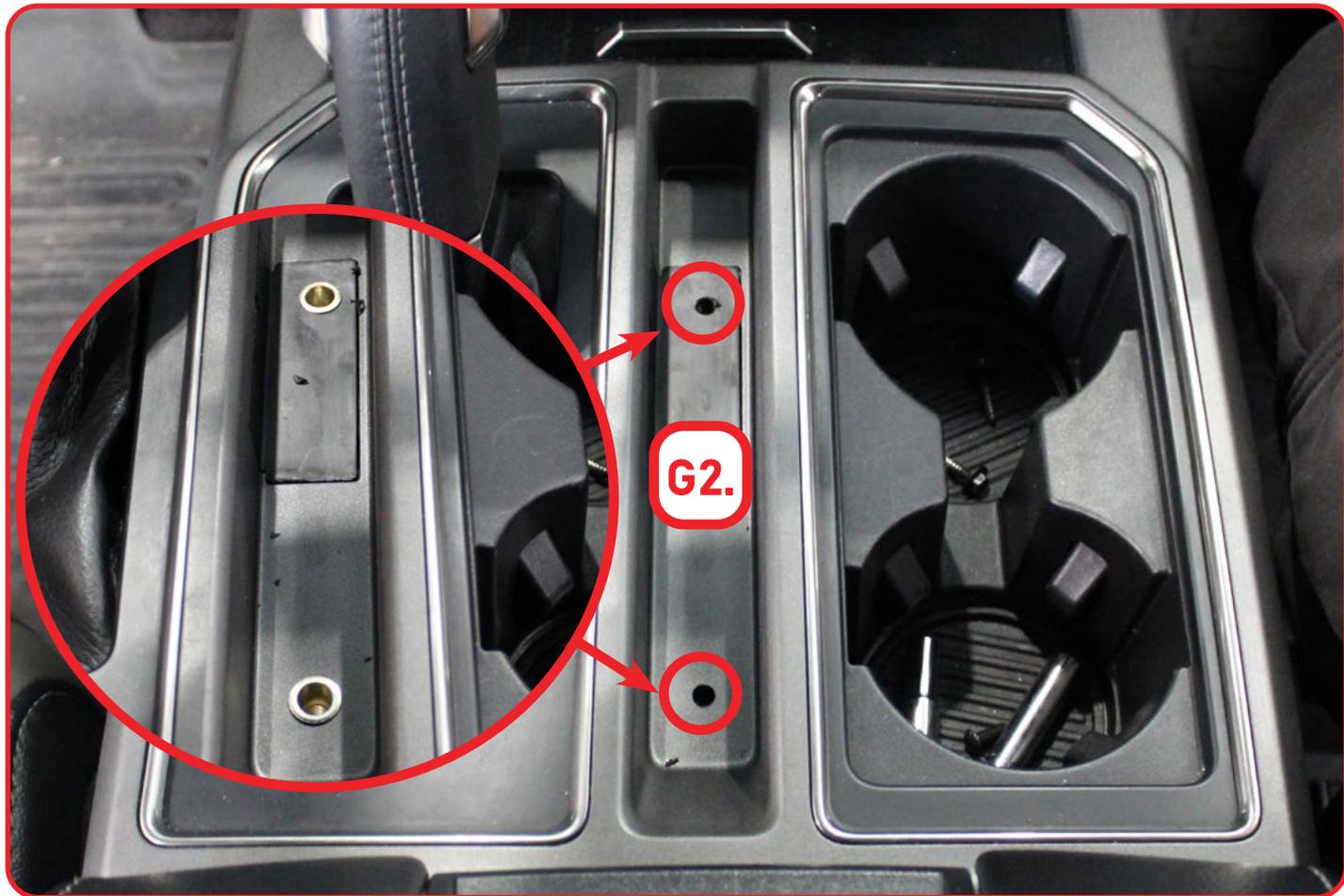
Install the bridge and mark the middle bracket using a (1/4 drill bit). ****Do not drill through****



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□ STEP 11

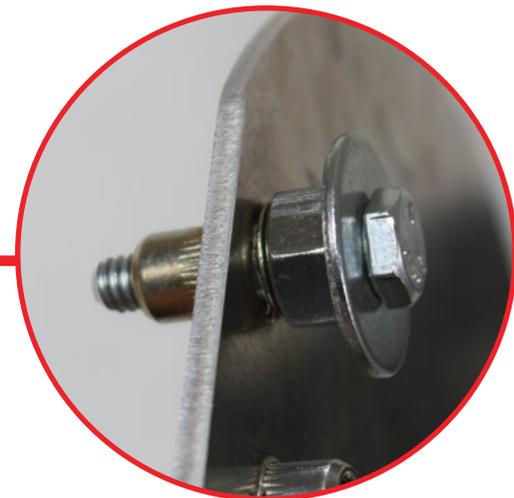
Drill the marked holes from **step 10** by using a (15/64 drill bit) and install the provided (**G2**) hardware using a (rivet nut tool). (**Do not drill into the panel more than a 1/4" due to the components inside the center console**)



TECH TIP

If you do not have a rivet nut tool, use a 1/4-20 x 3/4 hex head bolt, a 1/4 washer, and a 3/8 nut to install the rivet nuts. Tighten using a (9/16 wrench) and a (7/16 socket) on a impact.

****HARDWARE NOT INCLUDED****



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□ STEP 12

Install the top bracket using the provided **(H, G1)** hardware with a (5/32 allen).



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STEP 13

Install the bridge with panels with the provided **(C, E)** hardware with a (1/8 allen).



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STEP 14

Stand back and enjoy your new ADD Center Console.

Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS
WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,
PLEASE CALL 480-671-0820 OR
EMAIL INFO@ADDICTIVEDESERTDESIGNS.COM