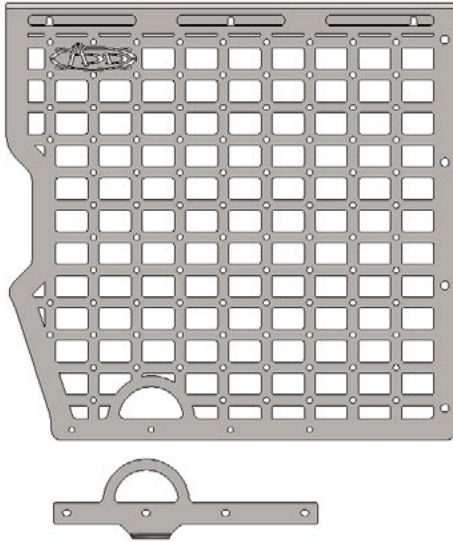
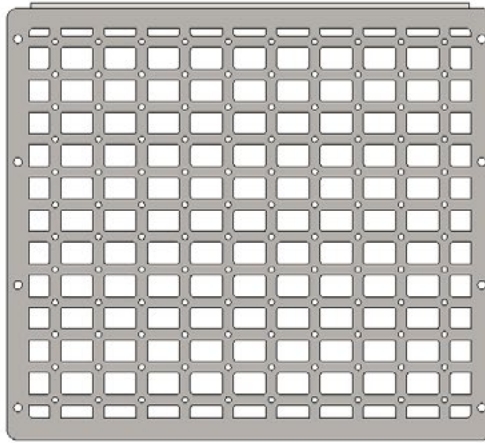


## 23+ / FORD F-150 BED CAB MOLLE

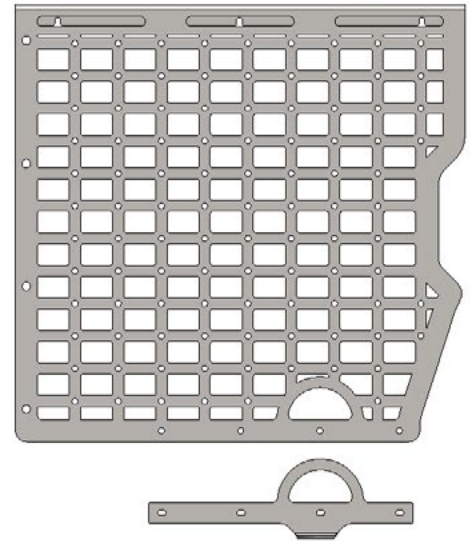
AC1904401NA



AC1904601NA



AC1904501NA



### **TOOLS REQUIRED**

- (Socket) 9/16, 7/16
- (Wrench) 9/16, 7/16
- (Allen) 7/32, 5/16
- (Torx) T50
- (Drill Bit) 25/64
- 1/4-20" Rivet Nut Mandrel
- Rivet Nut Hand Tool
- Ratchet

### **SKILL LEVEL**

-Easy/Intermediate

### **TIME REQUIRED**

- 1 hours for OEM Removal/molle Install

### **INCLUDED IN KIT**

- 8- 3/8-16 X 1" Button Head Bolt
- 8- 3/8" Flat Washer
- 8- 3/8-16" Nylon Lock Nut
- 14- 1/4-20 X 3/4" Button Head Bolt
- 22- 1/4" Flat Washer
- 8- 1/4-20" Nylon Lock Nut
- 6- 1/4-20" Rivet Nut

## **WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION**

#### -BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.  
Customer Service (480) 671-0820

Addictive desert designs is *not* responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

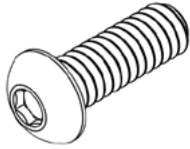
Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

**\*ALWAYS WEAR EYE PROTECTION  
WHEN OPERATING POWER TOOLS\***

## HARDWARE/PARTS

**A.**



3/8-16 X 1" BUTTON HEAD BOLT

QTY: 8

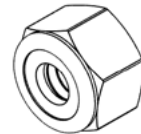
**A1.**



3/8" FLAT WASHER

QTY: 8

**A2.**



3/8-16" NYLON LOCK NUT

QTY: 8

**B.**



1/4-20 X 3/4" BUTTON HEAD BOLT

QTY: 14

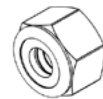
**B1.**



1/4" FLAT WASHER

QTY: 22

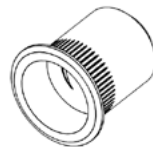
**B2.**



1/4-20" NYLON LOCK NUT

QTY: 8

**C.**



1/4-20" RIVET NUT

QTY: 6

**Reference this page throughout the install**

## BED CAB MOLLE 23+ / FORD F-150

## REMOVAL

### STEP 1

Remove the bed bolt using a (T50). (keep OEM bed bolts for they will be re-used later in the install)

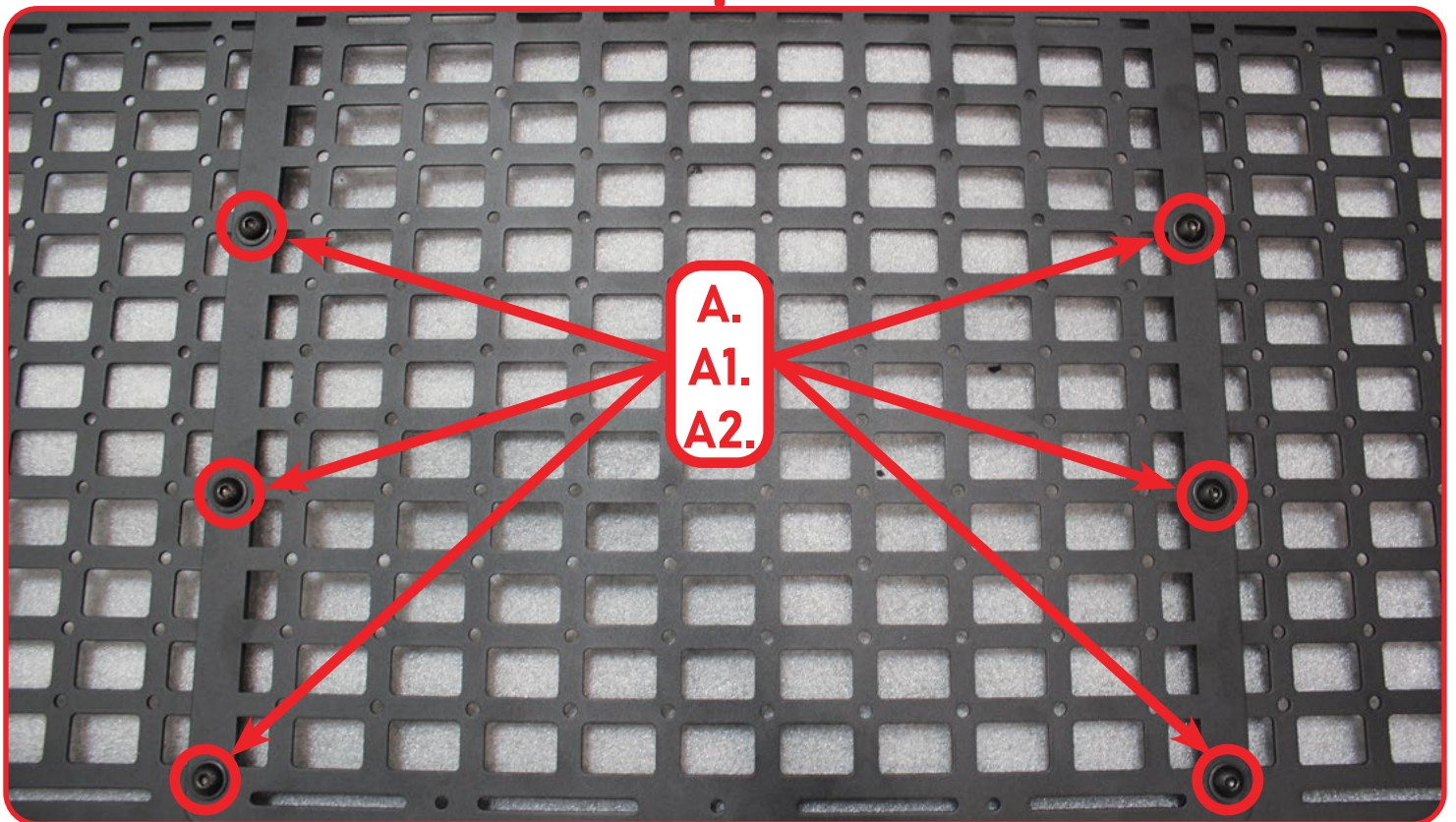
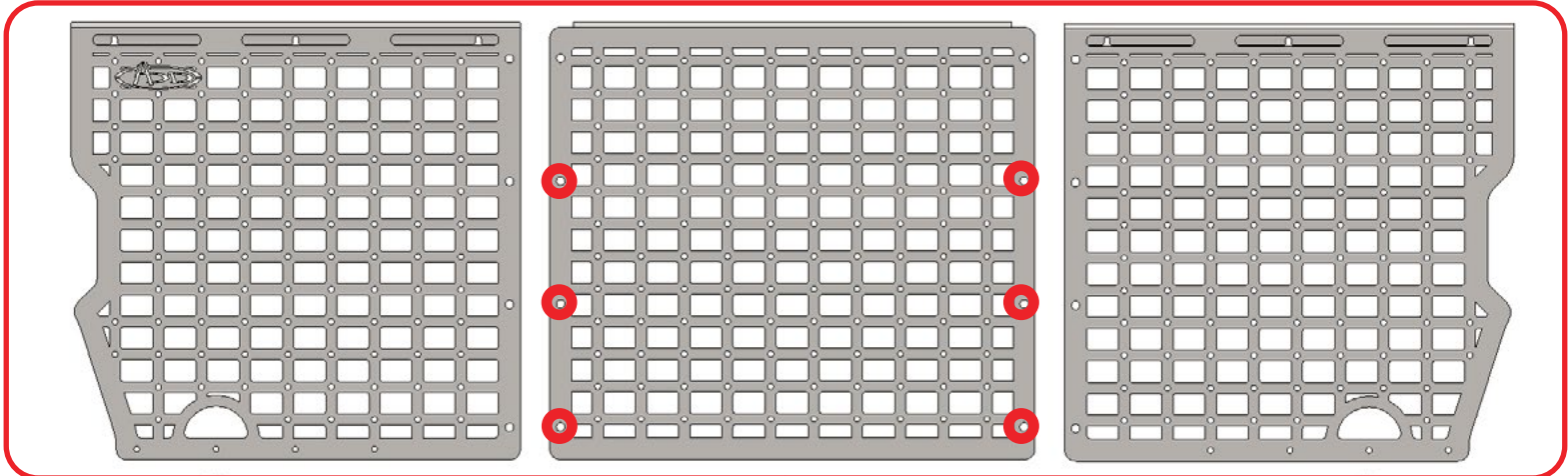


## BED CAB MOLLE 23+/FORD SUPER DUTY

## INSTALL

### □ STEP 2

Next install the molle panels with the provided hardware (**A, A1, A2**) using a (7/32 allen) and a (9/16 Wrench). (If you only have a Driver or Passenger skip this step)

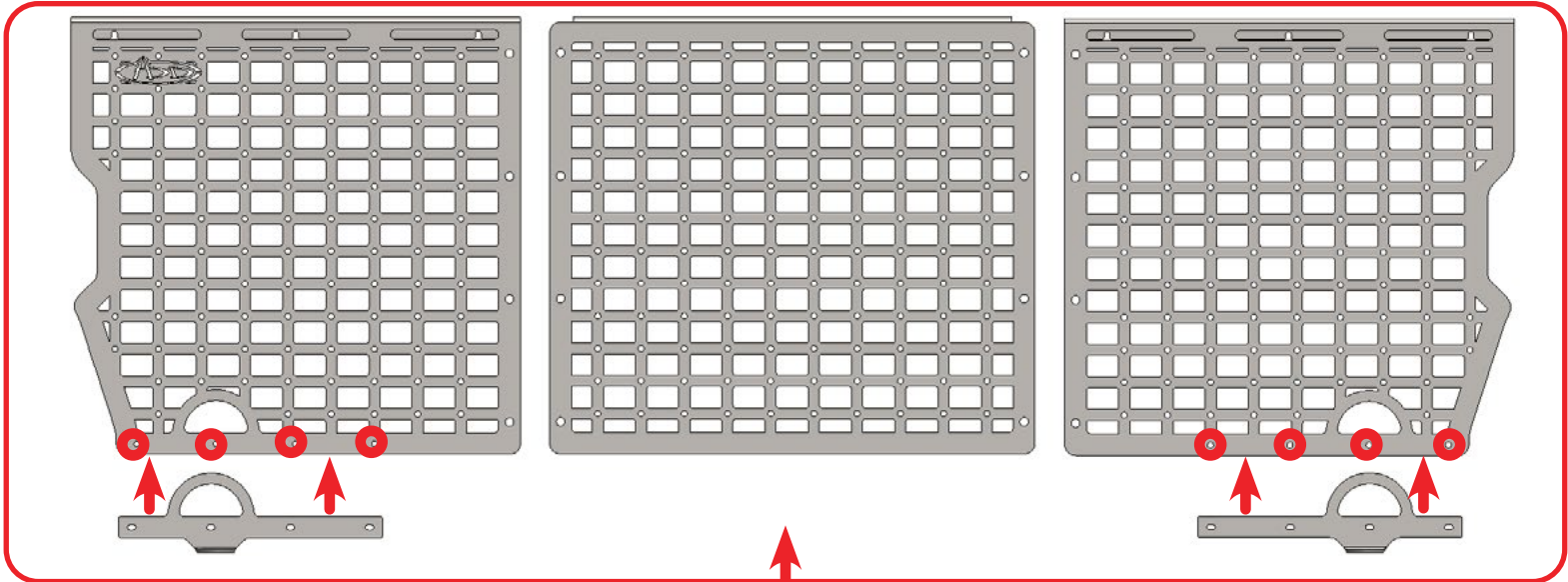


## BED CAB MOLLE 23+/FORD SUPER DUTY

## INSTALL

### □ STEP 3

Next install the lower brackets with the provided hardware (**B, B1, B2**) using a (5/16 allen) and a (7/16 Wrench).

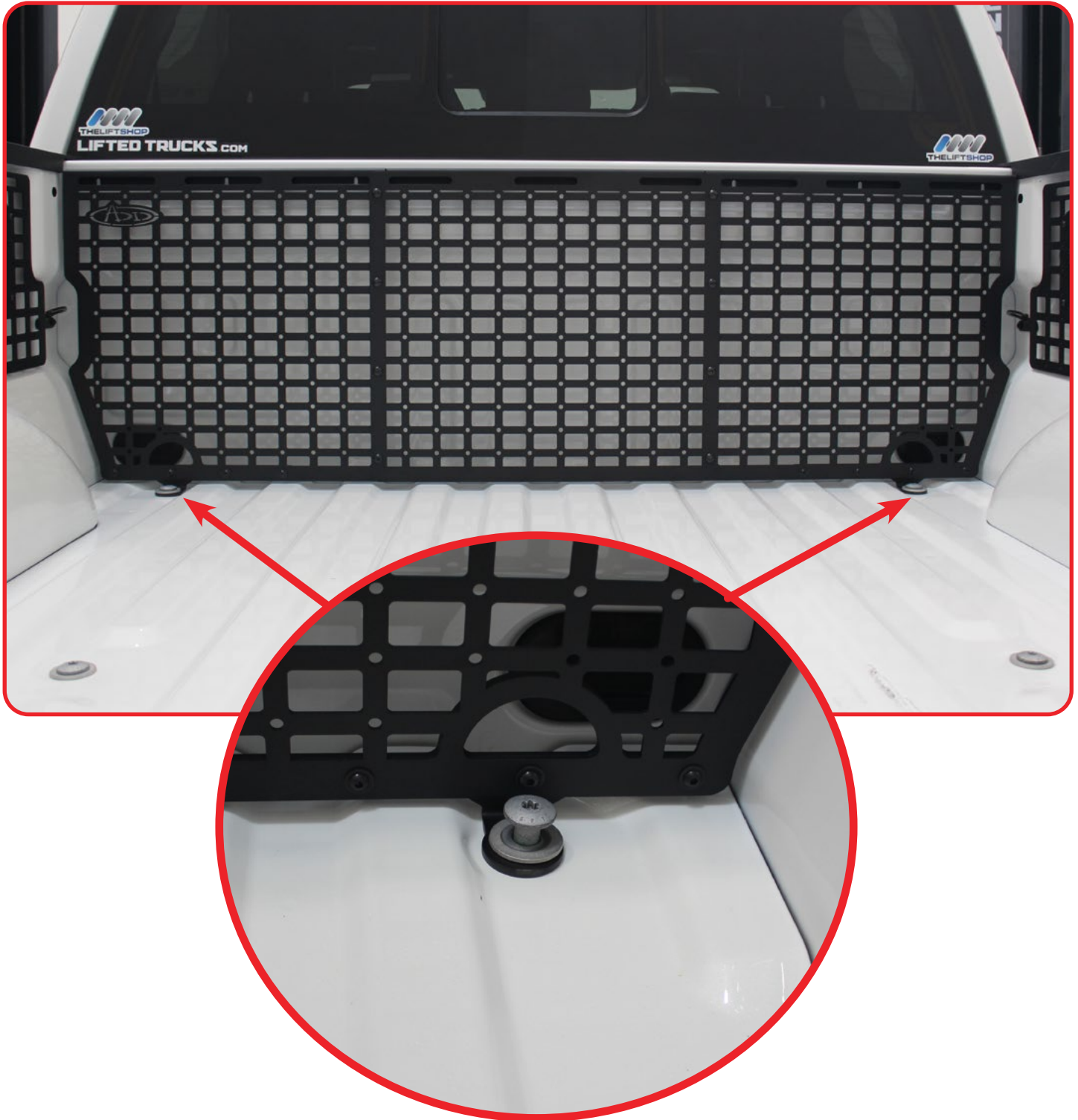


## BED CAB MOLLE 23+ / FORD SUPER DUTY

## INSTALL

### STEP 4

Install the molle panel on the truck to the bottom mounts with a (T50).

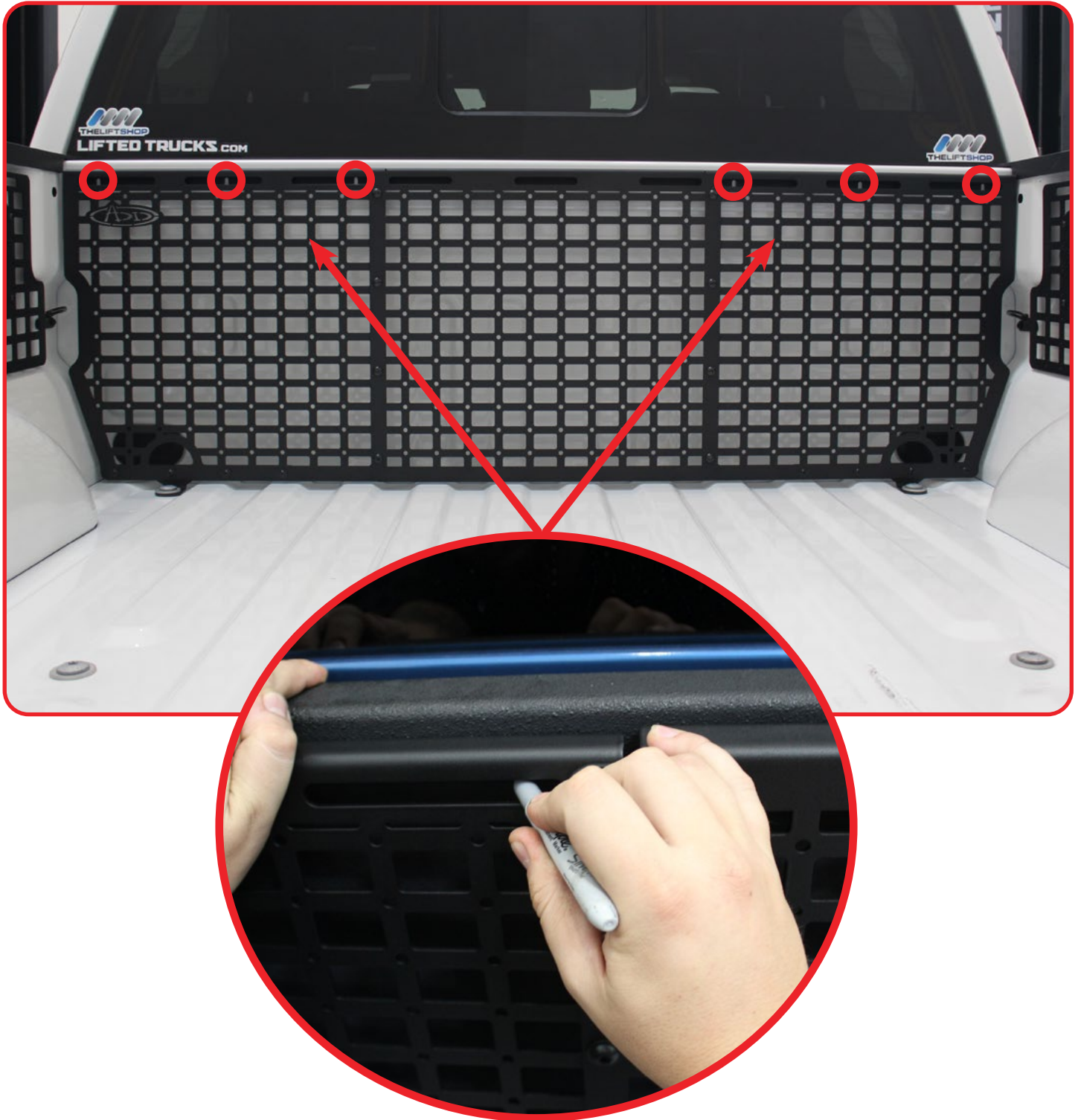


## BED CAB MOLLE 23+/FORD SUPER DUTY

## INSTALL

### □ STEP 5

Mark the holes as shown below on the top brackets and remove the molle panel.



## BED CAB MOLLE 23+ / FORD F-150

## INSTALL

### STEP 6

Remove the molle panel and drill the marked holes using a (25/64 drill bit).





## BED CAB MOLLE 23+ / FORD F-150

## INSTALL

### STEP 7

Install the provided (C) using a (1/4-20 rivet nut mandrel) and a (rivet nut hand tool).



## BED CAB MOLLE 23+ / FORD F-150

## INSTALL

### STEP 8

Install the molle panel by repeating **step 4** and install the provided (**B, B1**) hardware using a (5/16 allen).



BED CAB MOLLE  
23+ / FORD F-150

## FINAL

### STEP 9

Stand back and enjoy your new ADD Bed Cab Molle.

Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS  
[WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS](http://WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS)

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,  
PLEASE CALL 480-671-0820 OR  
EMAIL [INFO@ADDICTIVEDESERTDESIGNS.COM](mailto:INFO@ADDICTIVEDESERTDESIGNS.COM)