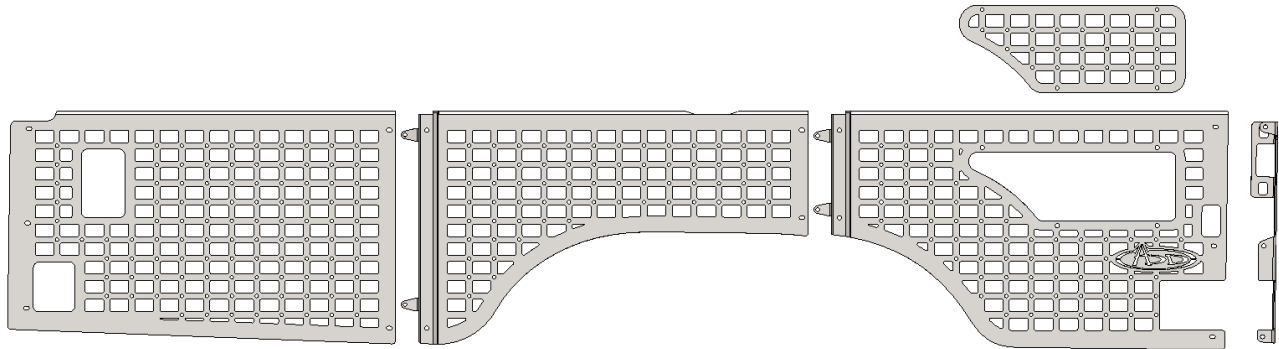




# INSTALLATION GUIDE

## 2019-UP/RAM 2500 LONG BED SIDE MOLLE PASSENGER SIDE AC5611101NA



### TOOLS REQUIRED

- (Allen) 5/32
- (Drill Bit) 25/64
- Ratchet
- Drill
- Marker
- Rivet Nut Hand Tool



### TIME REQUIRED

40 Minutes



### SKILL LEVEL



Easy

## ⚠️ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠️

-BEFORE YOU INSTALL THIS KIT-

**Read and understand all instructions,** warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820

Addictive desert designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these

components and the safety of the vehicle. Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

**\*ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS\***



# INSTALLATION GUIDE

## HARDWARE/PARTS

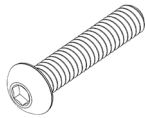
**A.**



1/4-20 X 3/4" BUTTON HEAD BOLT

QTY: 17

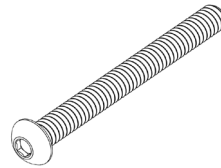
**B.**



1/4-20 X 1 1/4" BUTTON HEAD BOLT

QTY: 3

**C.**



1/4-20 X 2 1/2" BUTTON HEAD BOLT

QTY: 1

**D.**



1/4-20" RIVET NUT

QTY: 10

**E.**



M6 WASHER

QTY: 21

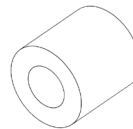
**F.**



M6 PUSH NUT

QTY: 4

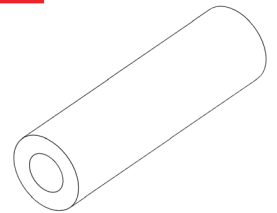
**G.**



1/2" SPACER

QTY: 3

**G1.**



1-3/4" SPACER

QTY: 1

Reference this page throughout the install



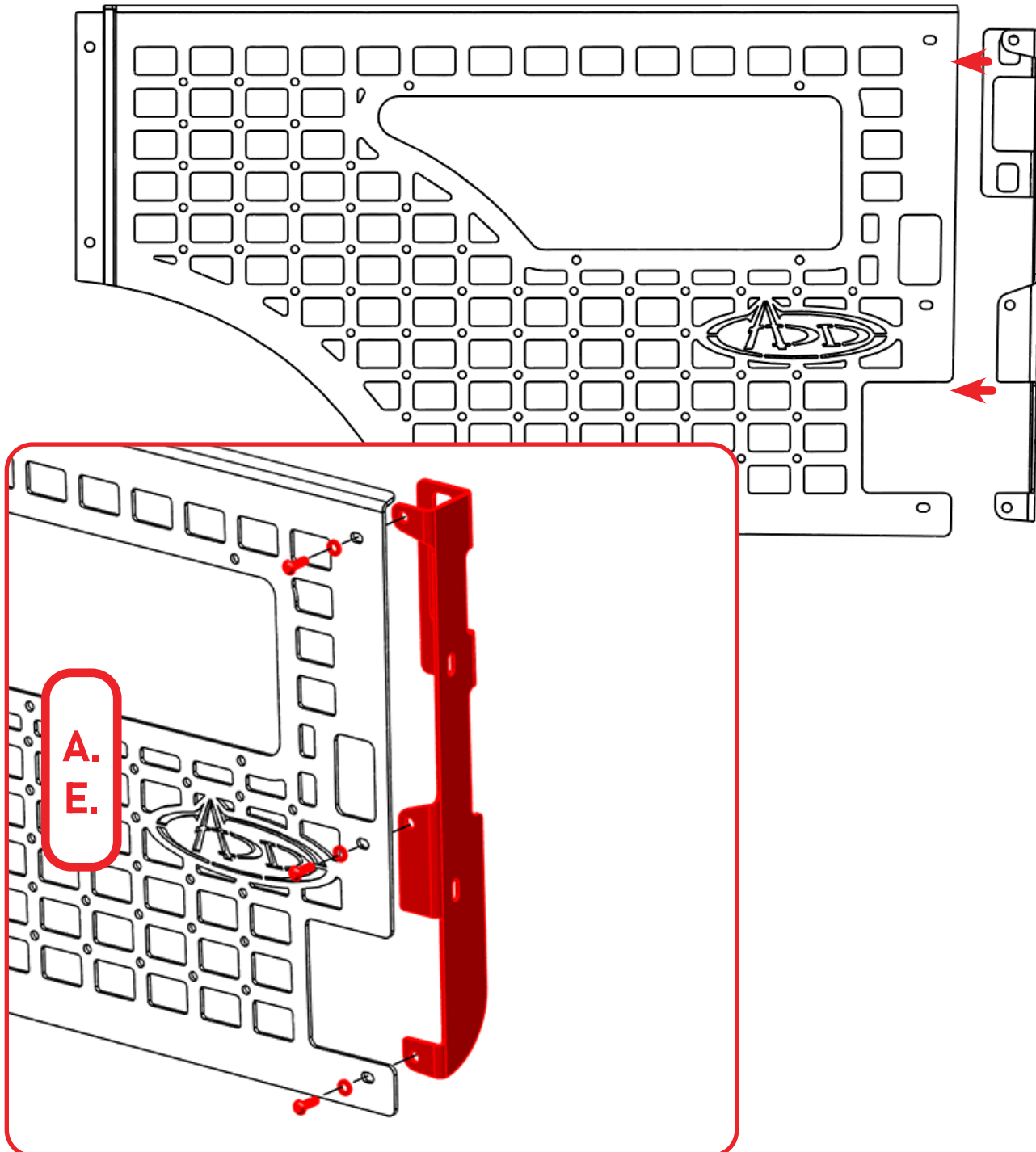
# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 1

Install the mounting bracket on the rear panel as shown below with the provided (A, E) 1/4 hardware using a (5/32 allen).





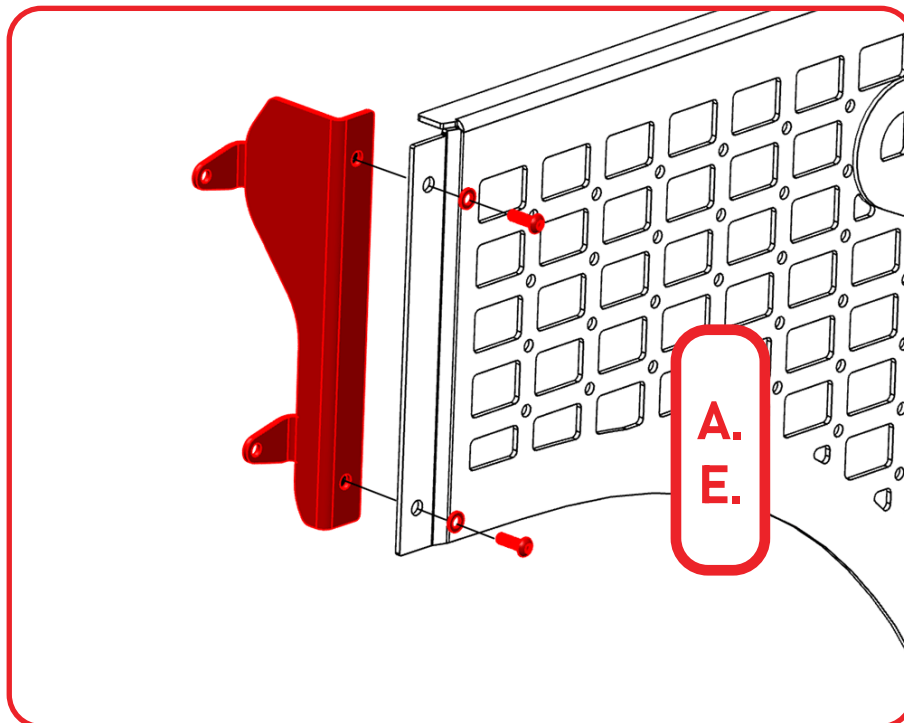
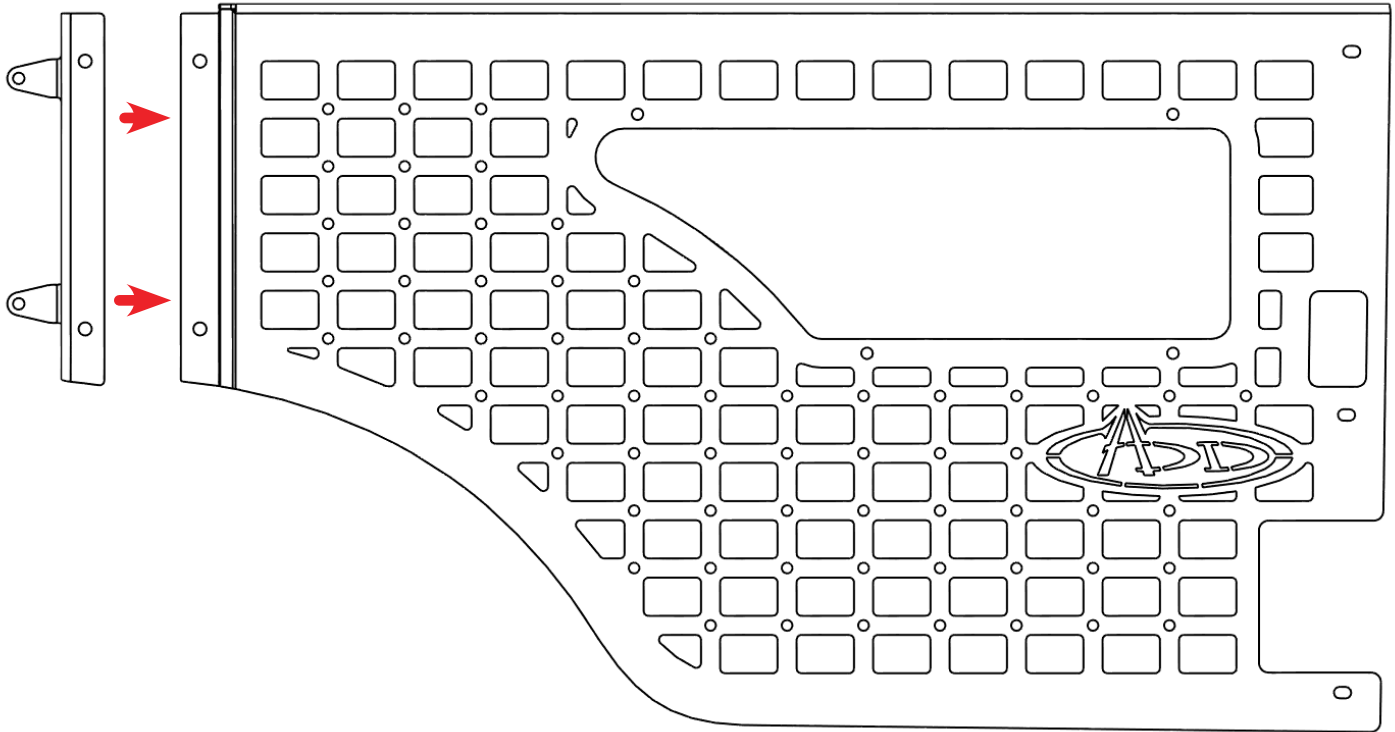
# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 2

Next, Assemble the mounting bracket as shown below with the provided (A, E) 1/4 hardware.





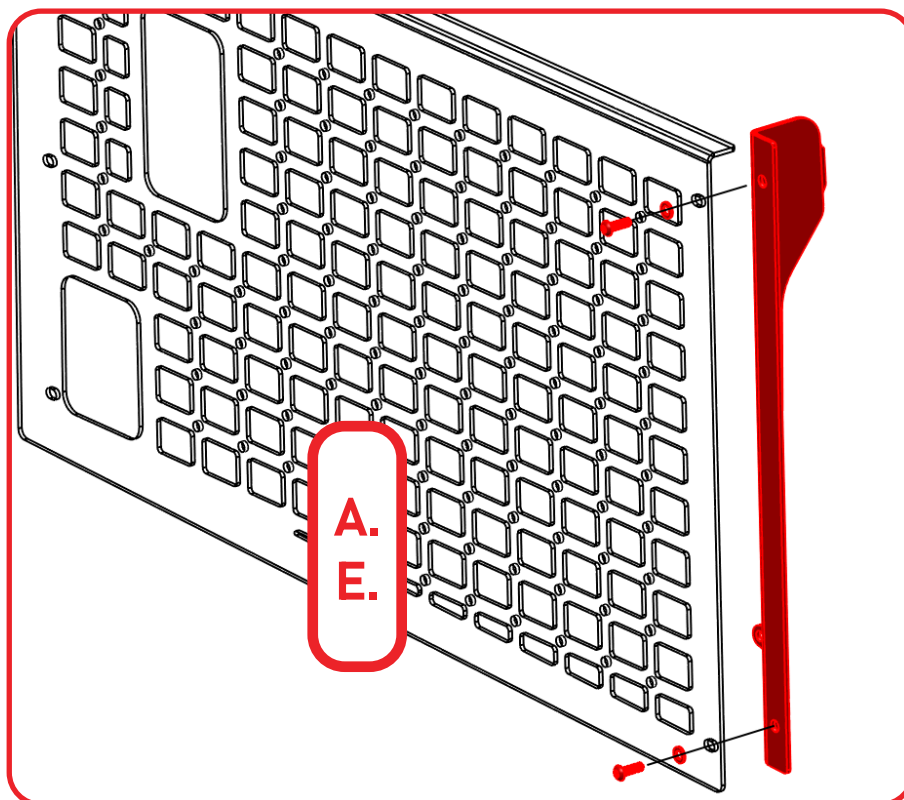
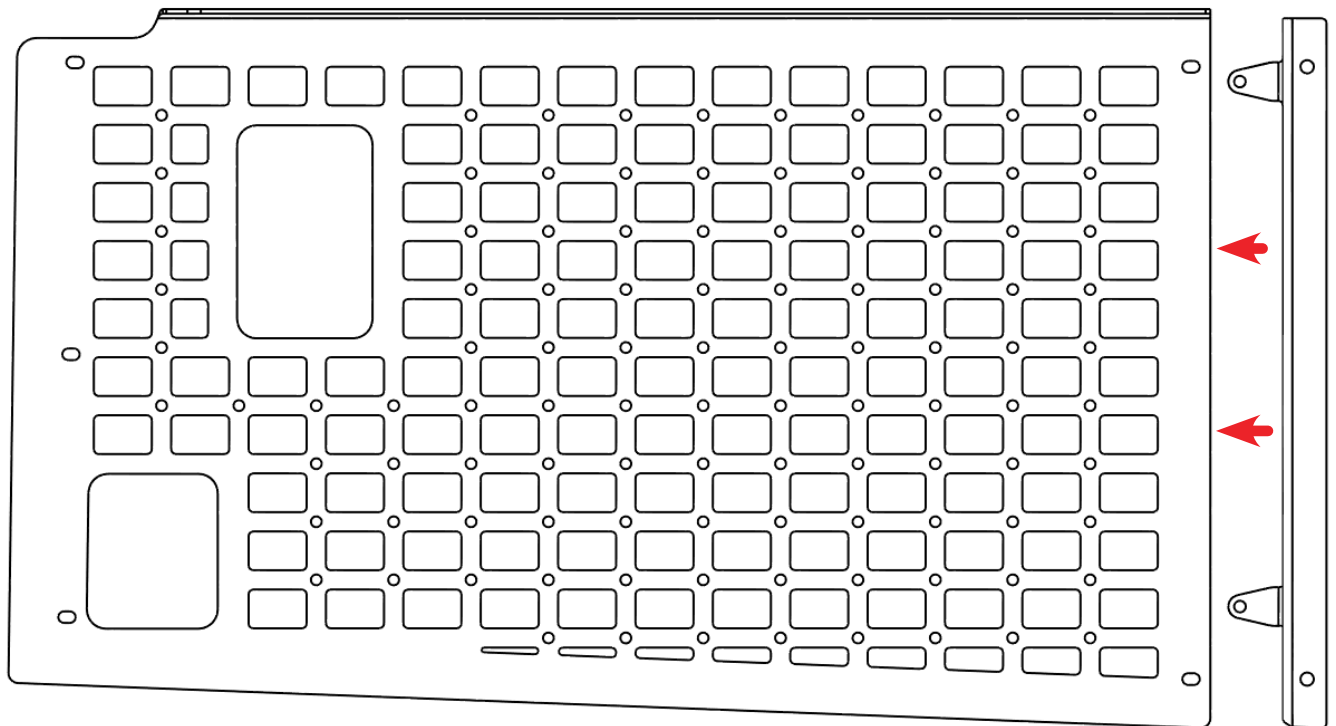
# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### STEP 3

Next, Assemble the mounting bracket as shown below with the provided (A, E) 1/4 hardware.



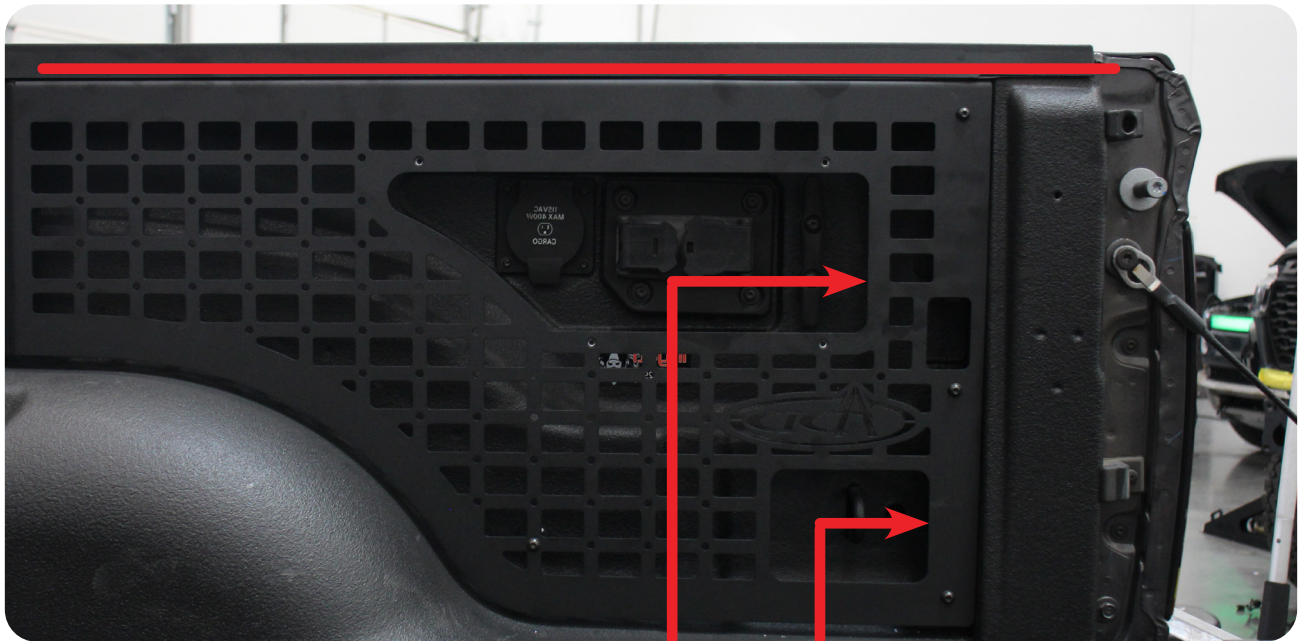


## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 4

Hold the panel up with the top of the panel flush with the top of the bed. Next, mark out the 2x holes on the bracket installed on **step 1**. Remove panel and set aside.

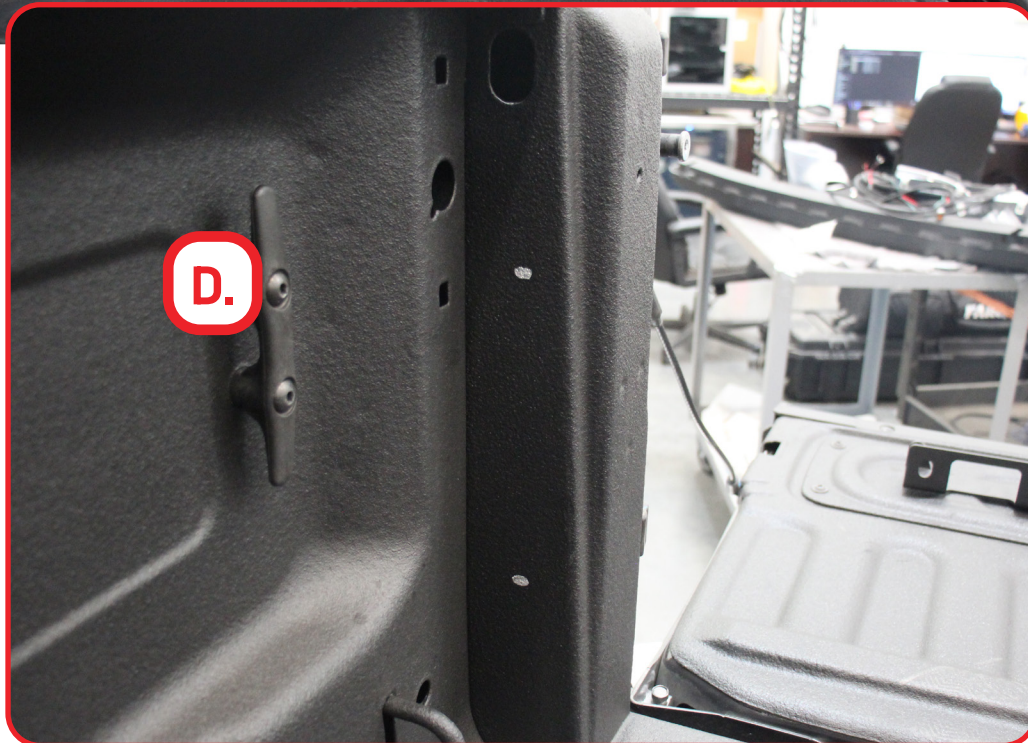
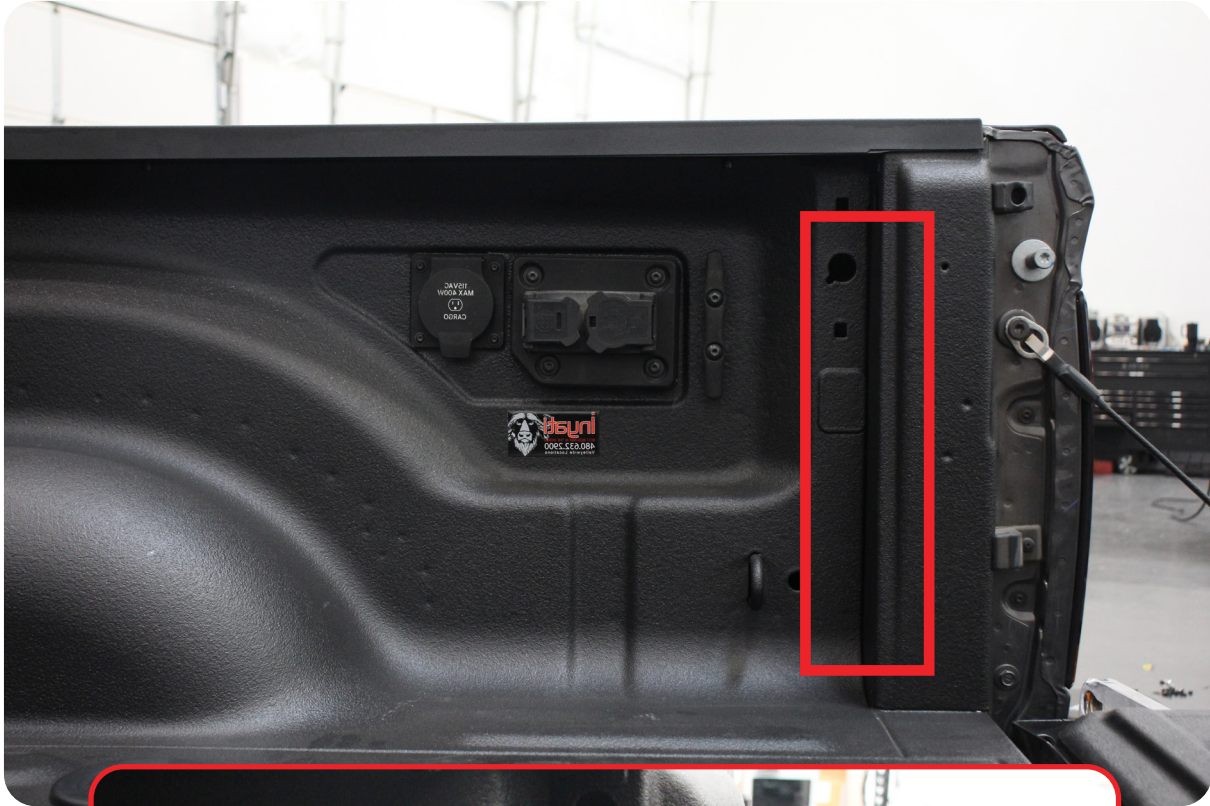


## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 5

Using a (25/64 drill bit) Drill the mounting holes marked on **step 4**. Next, install the provided **(D)** 1/4 rivet nut using a (rivet nut hand tool).





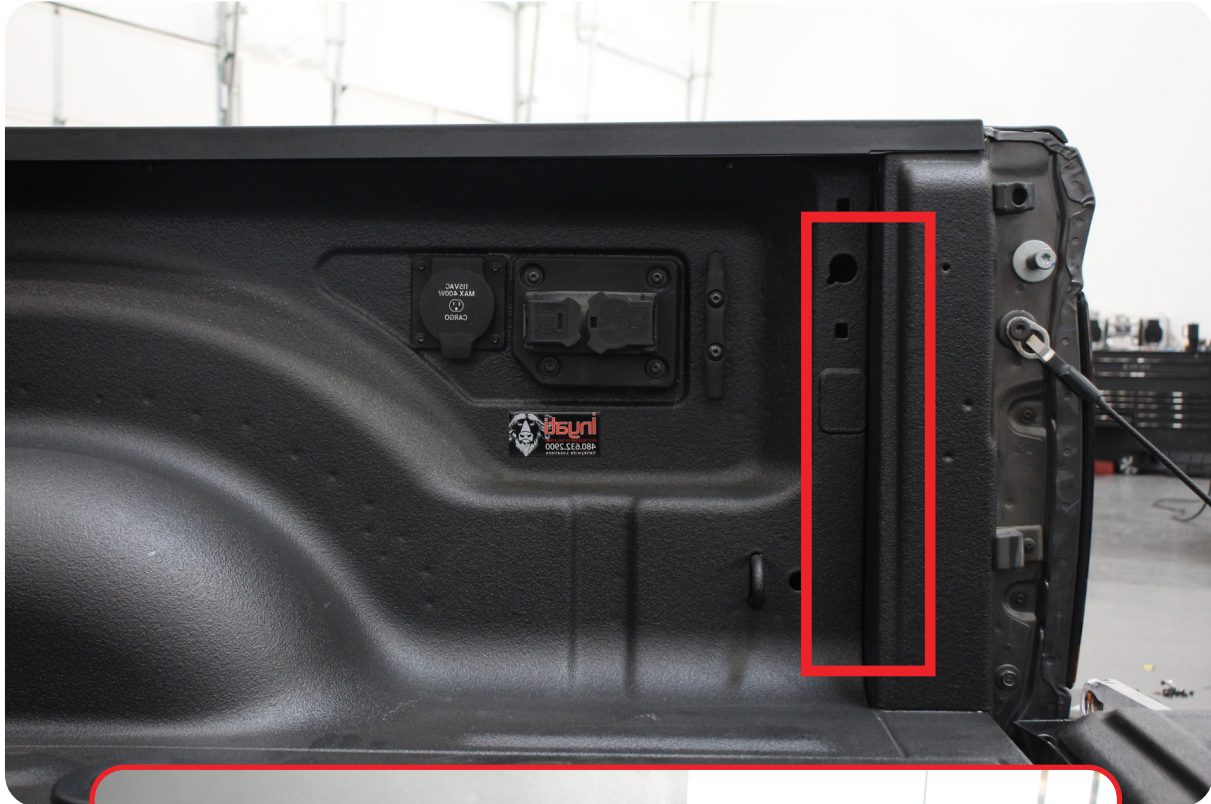
# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 6

Re-Install the rear panel and install the provided (A, E) 1/4 hardware using a (5/32 allen) into the rivet nuts from step 5.

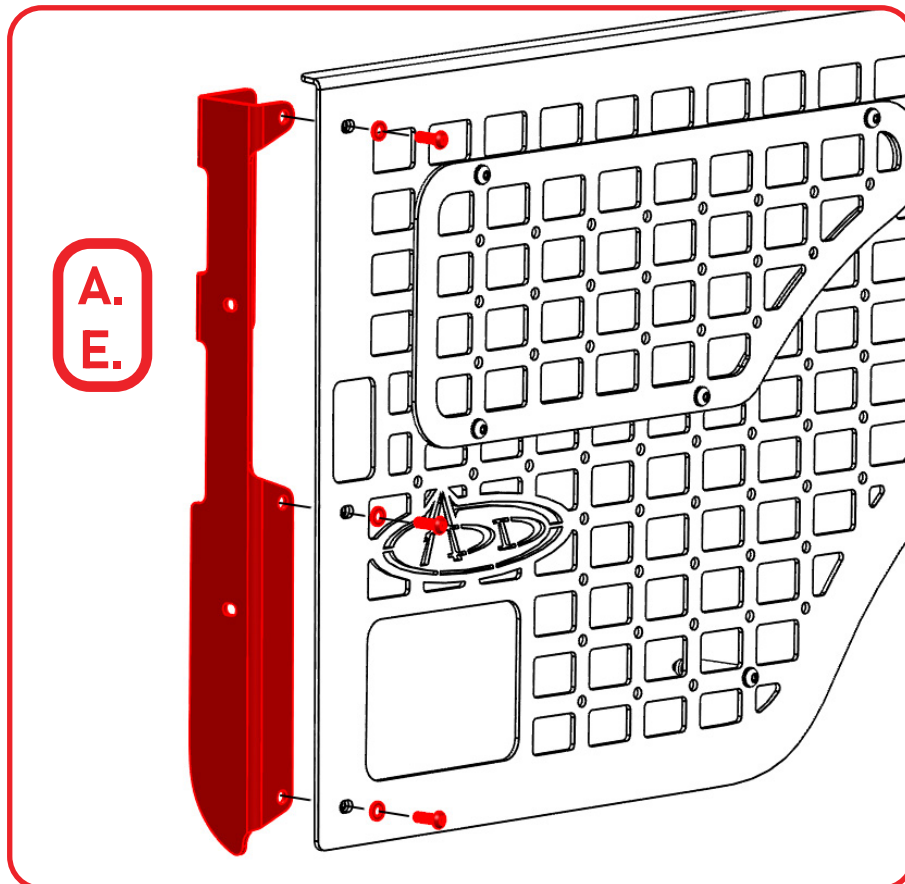


## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 7

Re-install the rear panel using a (5/32 allen).

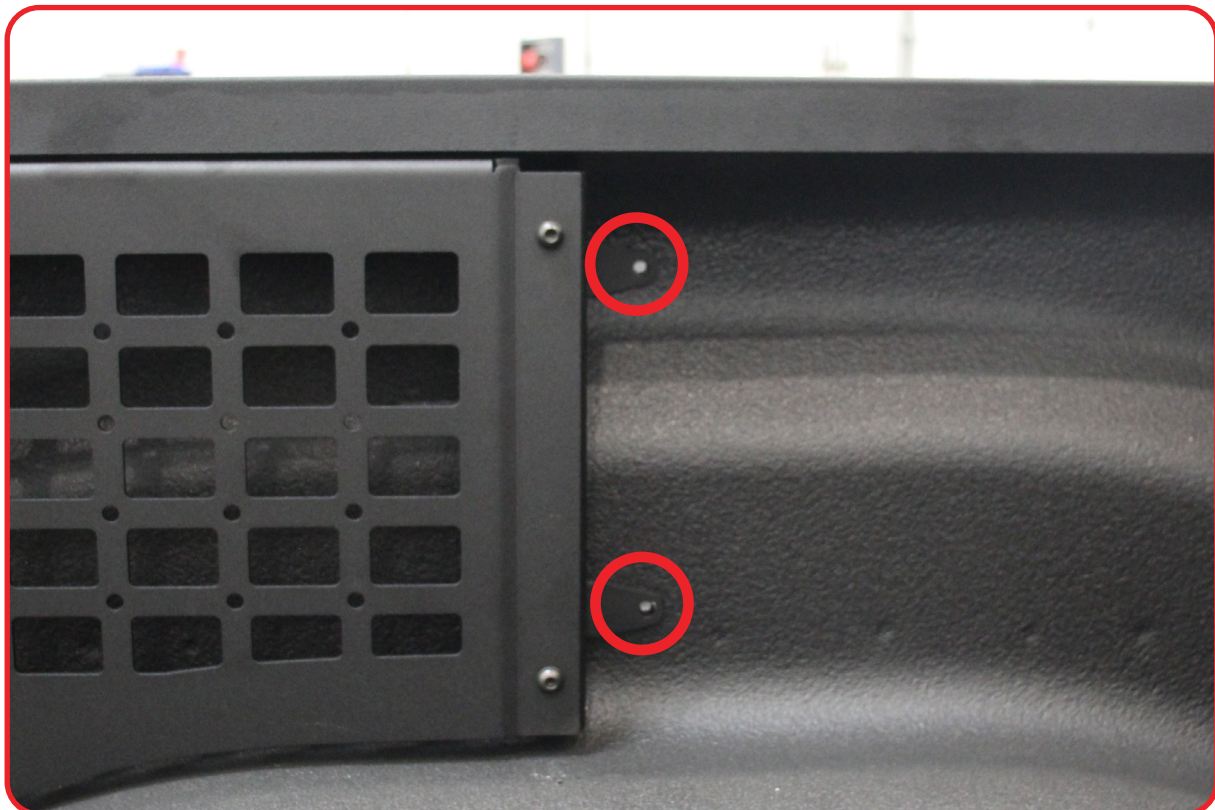


## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 8

Mark the mounting holes located in the middle. Then, remove the molle panel and set aside.





# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 9

Using a (25/64 drill bit) Drill the mounting holes marked on **step 8**. Next, install the provided **(D)** 1/4 rivet nut using a (rivet nut hand tool).





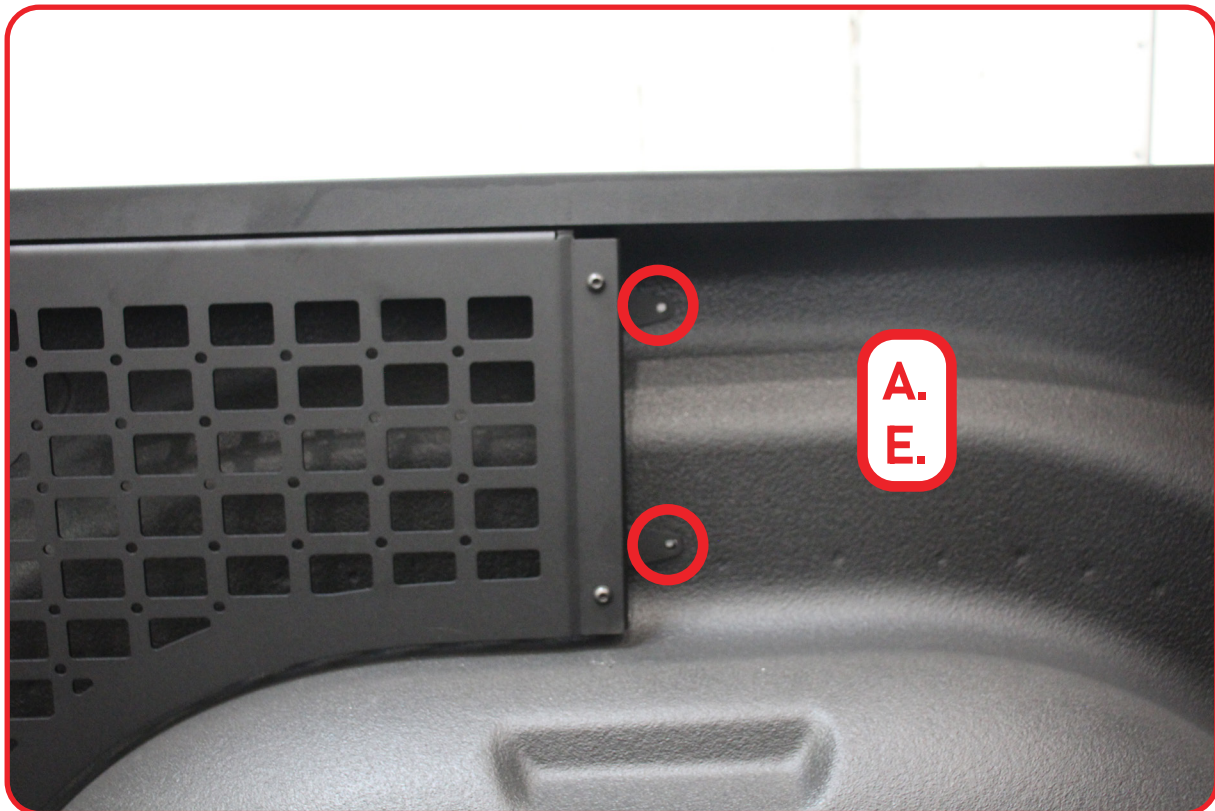
# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 10

Re-Install the rear panel and install the provided (A, E) 1/4 hardware using a (5/32 allen) into the rivet nuts from step 9.





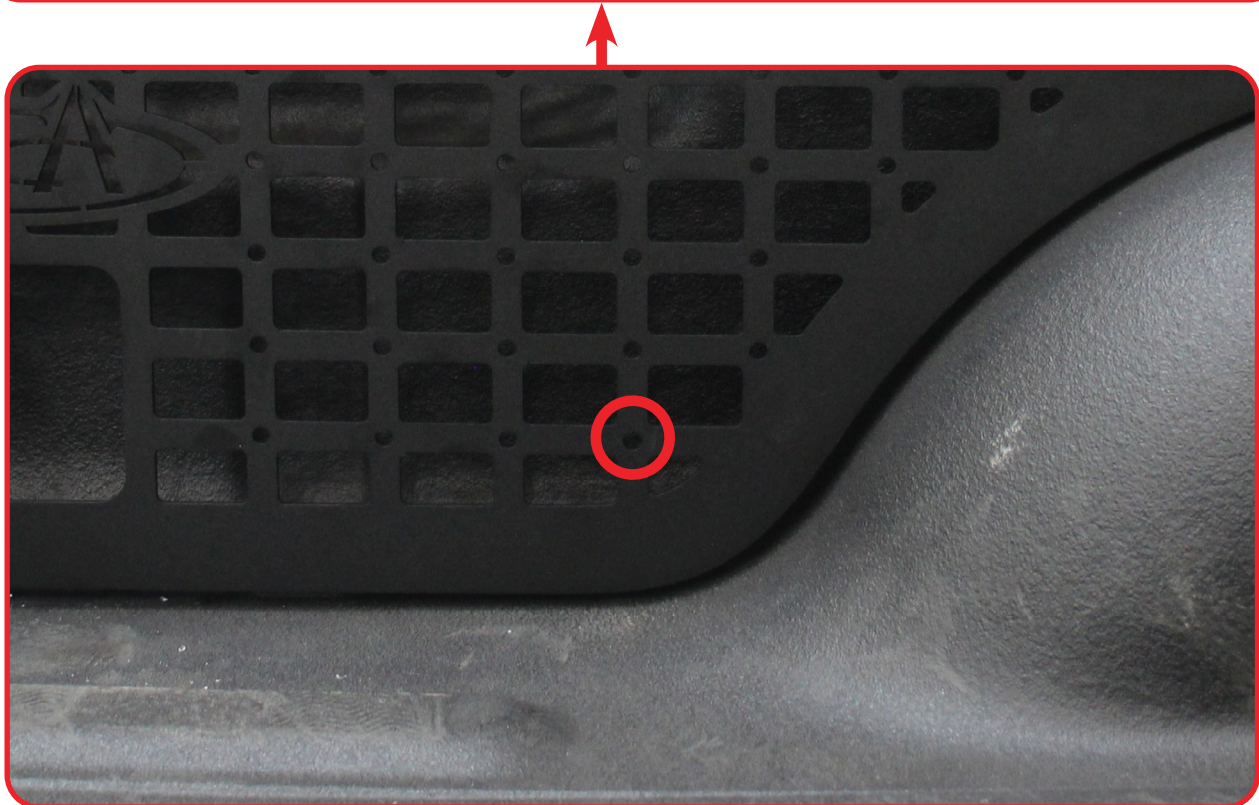
# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 11

Mark the bottom hole on the rear panel near the wheel well as shown below. Remove panel and set aside.





# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 12

Using a (25/64 drill bit) Drill the mounting holes marked on **step 9**. Next, install the provided **(D)** 1/4 rivet nut using a (rivet nut hand tool).





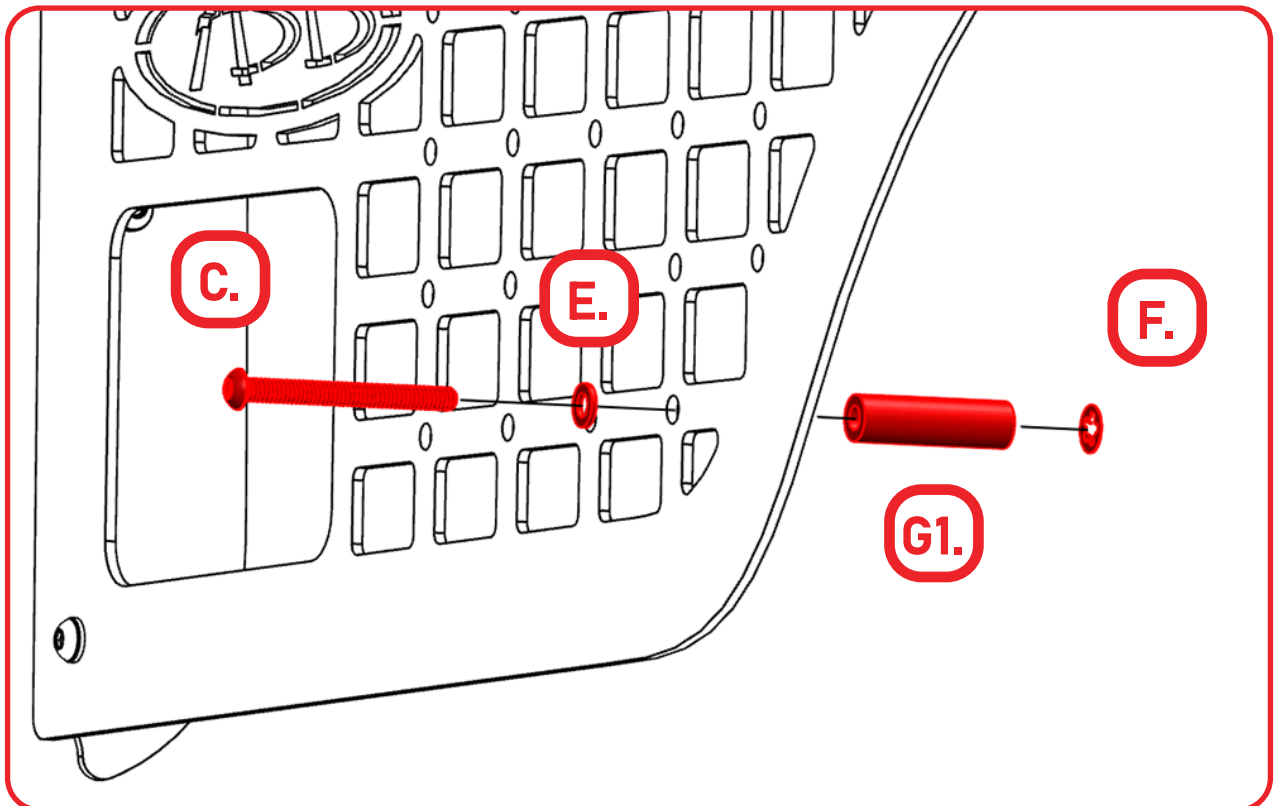
# INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER SIDE  
2019-UP/RAM 2500

## INSTALL

### □ STEP 13

Install the provided (C, E, G1, F) 1/4 bolt, washer, 1-3/4 spacer, and push nut in the order described.



## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

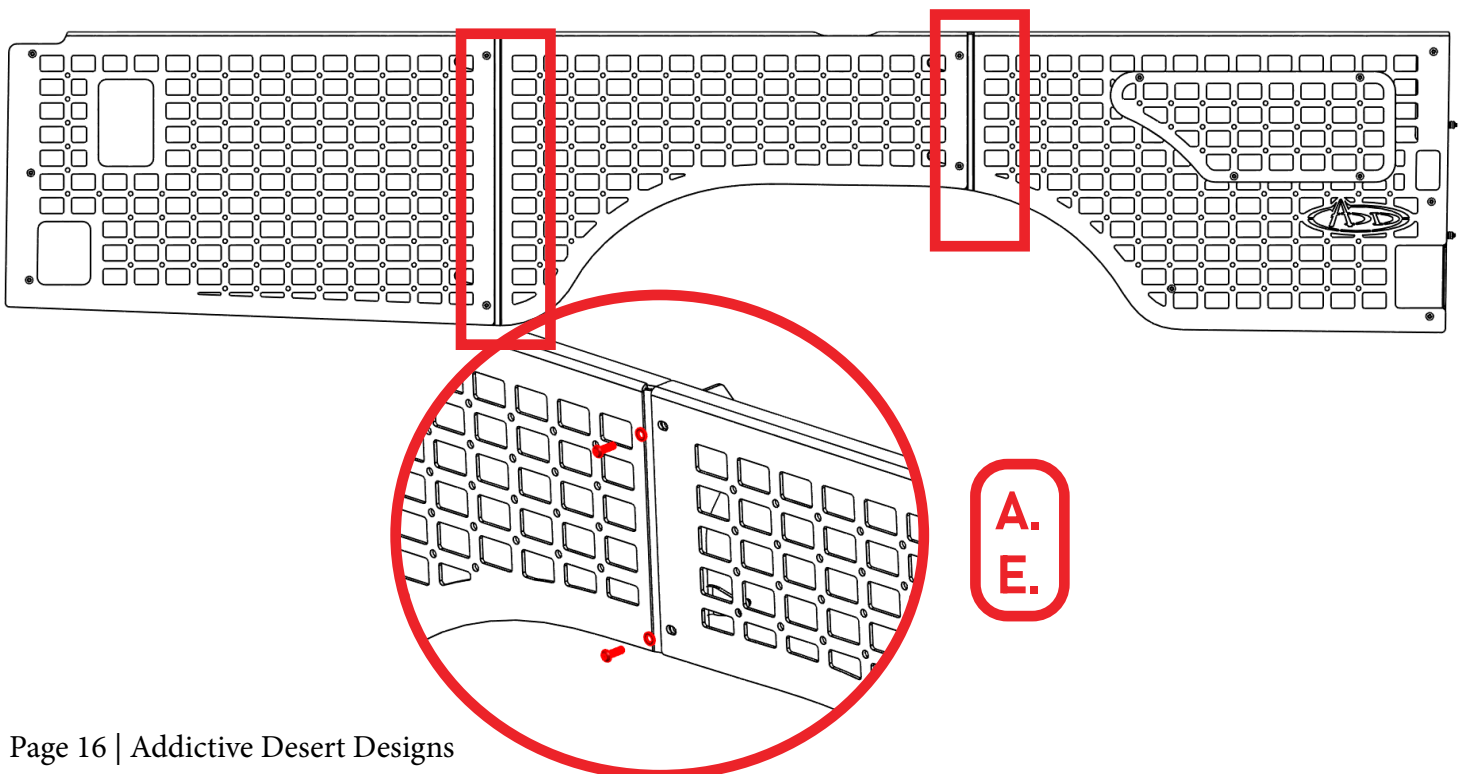
### □ STEP 14

Re-Install the rear panel and install the provided (A, E) 1/4 hardware using a (5/32 allen).



### □ STEP 15

Assemble the front panel as shown below using the provided (A, E) 1/4 hardware using a (5/32 allen).

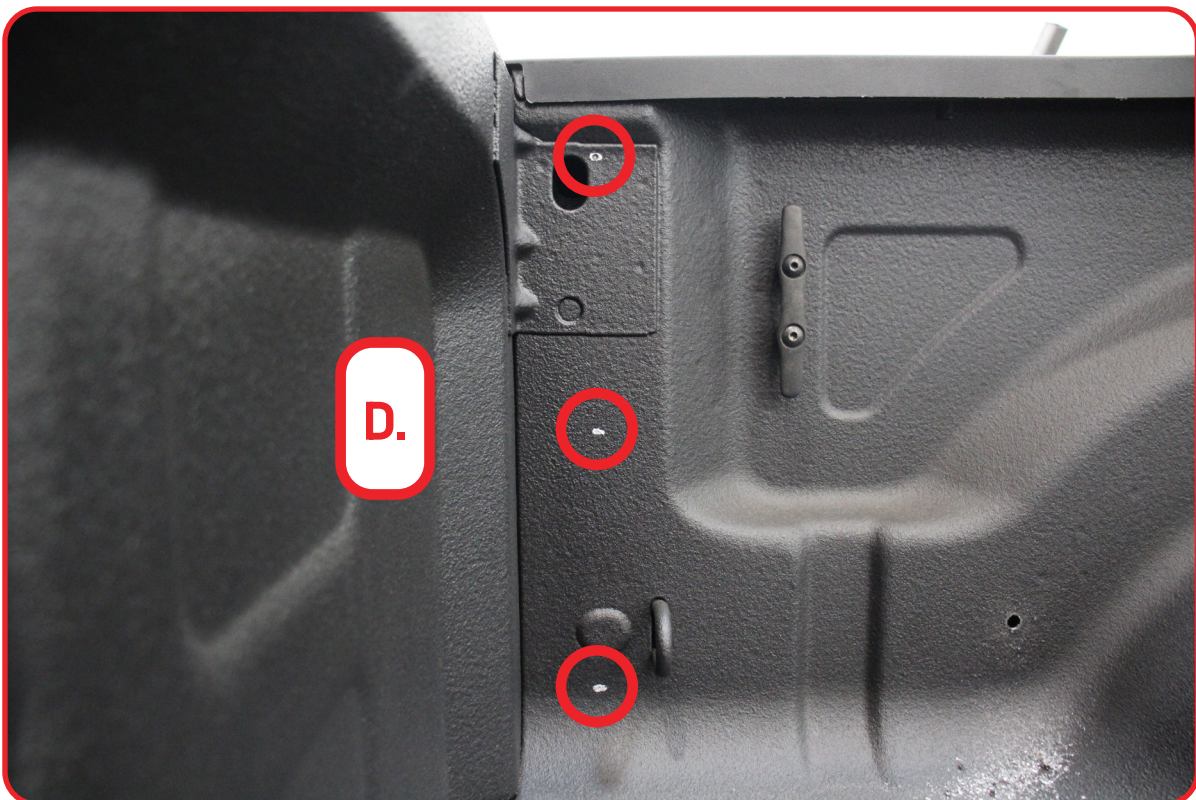


## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 16

Hold the panel up with the top of the panel flush with the top of the bed. Next, mark out the 3x holes as shown below. Remove panel and set aside. Next, using a (25/64 drill bit) drill the marked hole and install the provided (D) 1/4 rivet nuts using a (rivet nut hand tool).

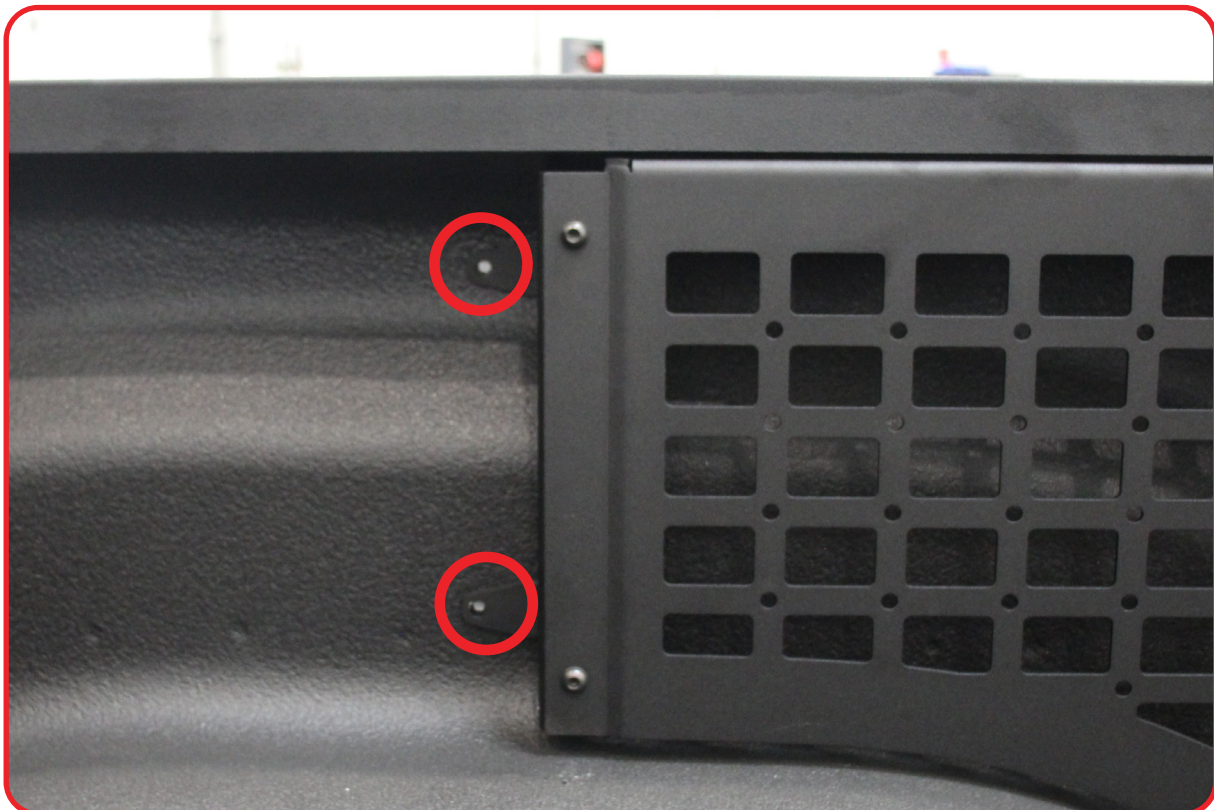


## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 17

Mark the mounting holes located in the middle. Then, remove the molle panel and set aside.





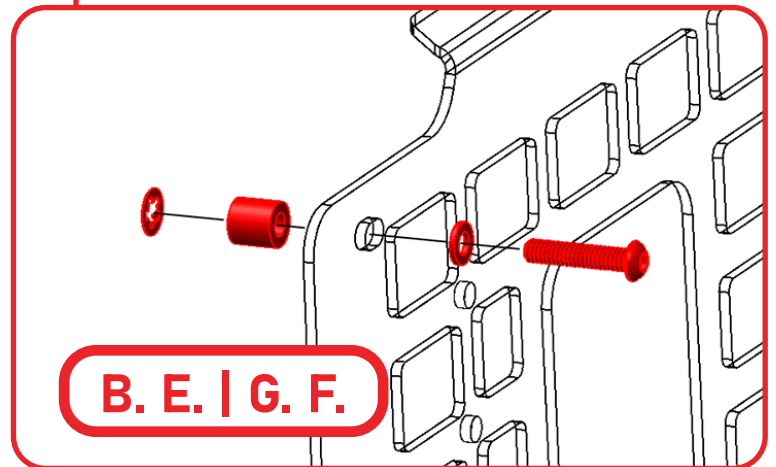
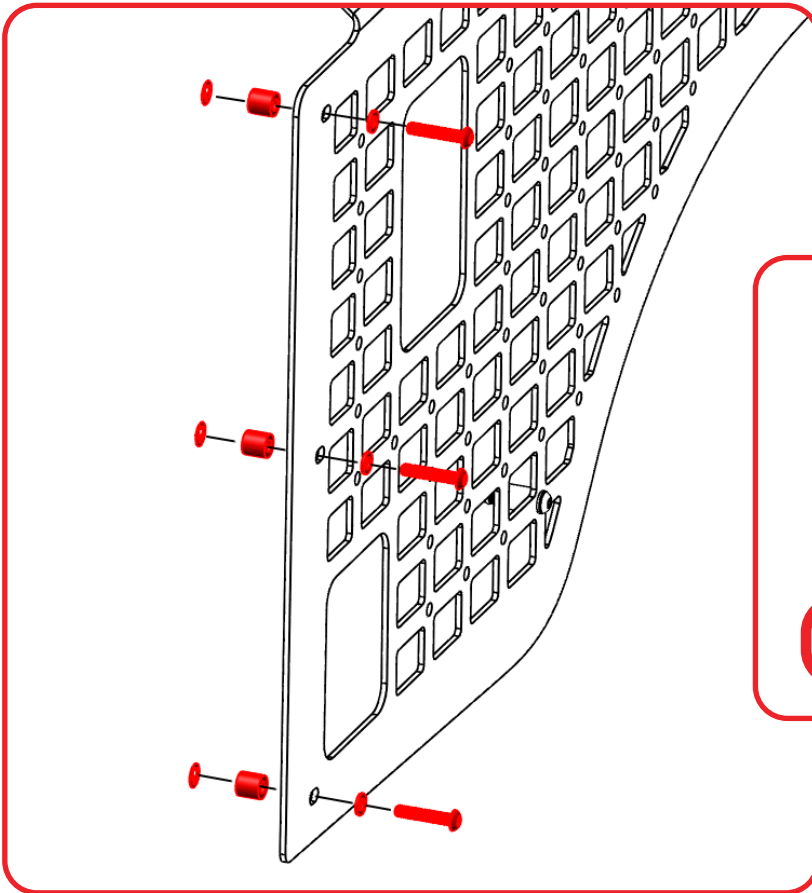
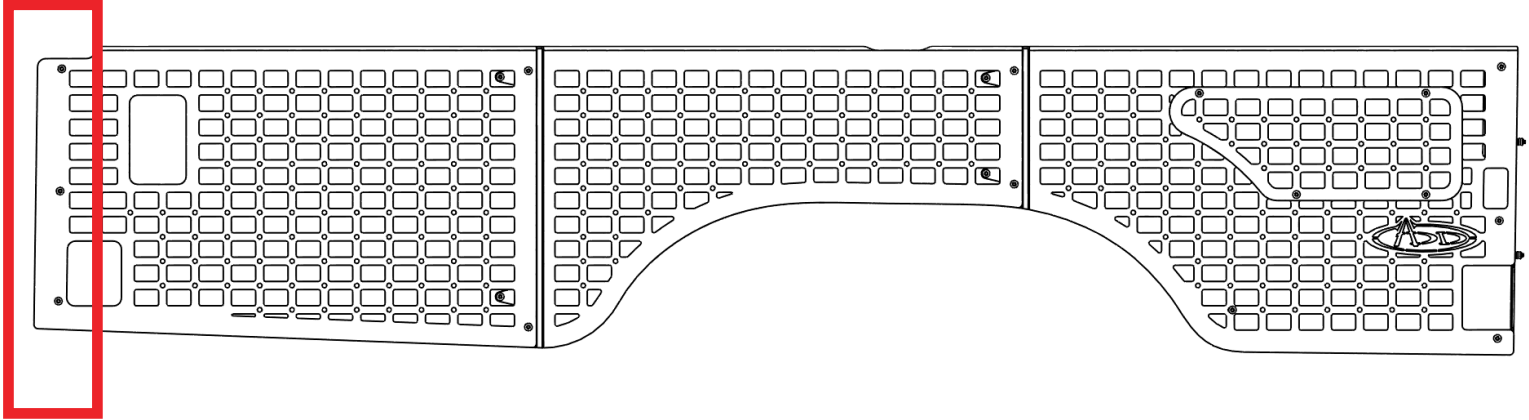
# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### STEP 18

Install the provided **(B, E, G, F)** 1/4 bolt, washer, 1/2 spacer, and push nut in the order shown below.



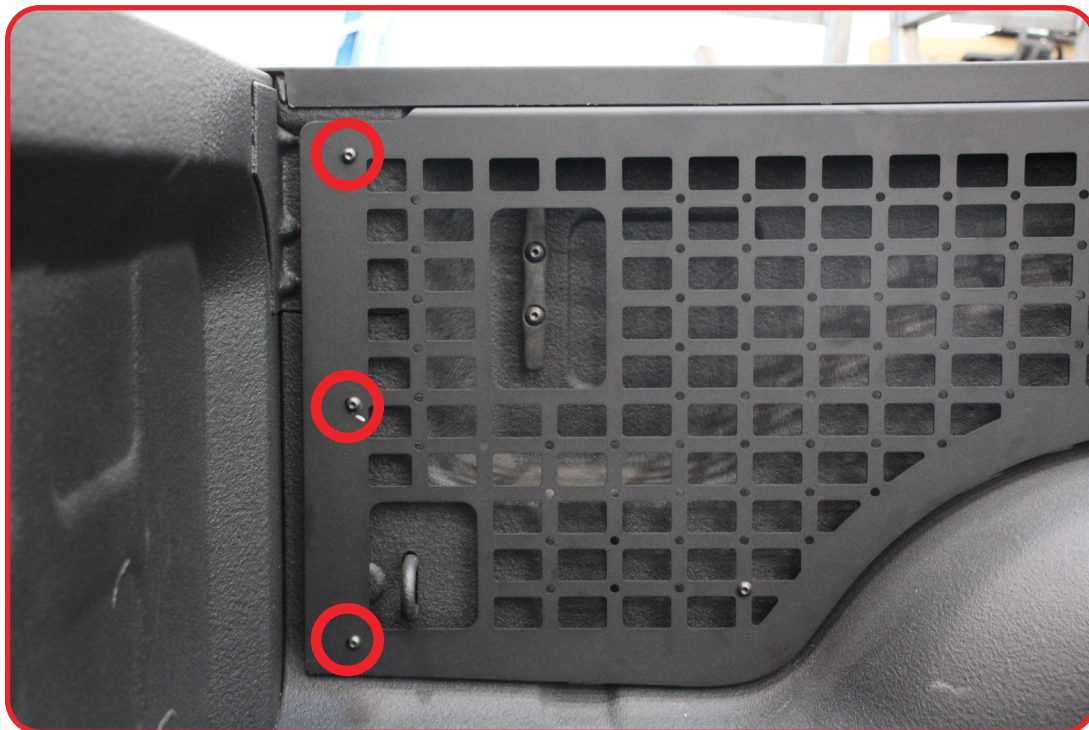
**B. E. | G. F.**

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 19

Re-Install the front panel into the rivet nuts installed on **step 16**.





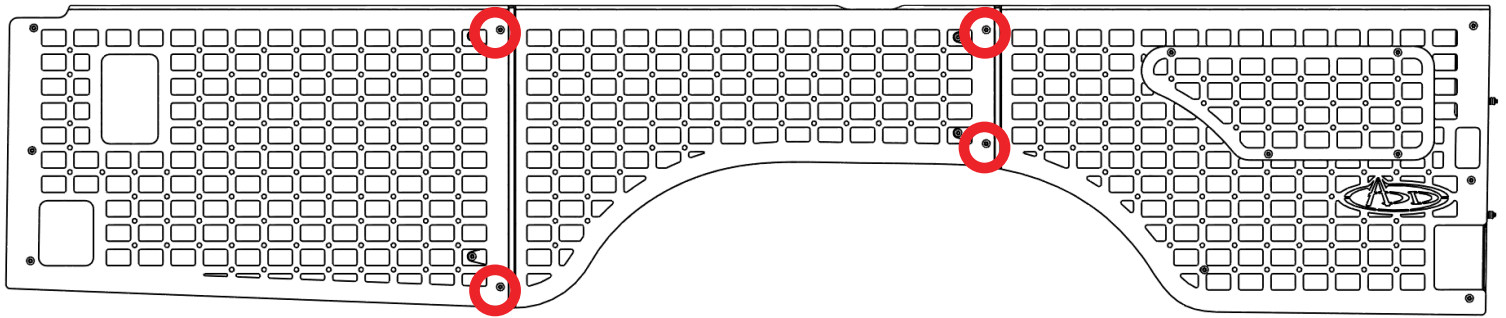
# INSTALLATION GUIDE

## LONG BED SIDE MOLLE PASSENGER SIDE 2019-UP/RAM 2500

## INSTALL

### □ STEP 20

Install the center panel into the brackets installed on **steps 2 & 3**.





# INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER SIDE  
2019-UP/RAM 2500

**FINAL**

**STEP 21**

Stand back and enjoy your new ADD Long Bed Side Molle.

Check and re-tighten all mounting bolts after 100 miles and periodically thereafter.



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[WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS](http://WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS)

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,  
PLEASE CALL 480-671-0820 OR  
EMAIL [INFO@ADDICTIVEDESERTDESIGNS.COM](mailto:INFO@ADDICTIVEDESERTDESIGNS.COM)