



# INSTALLATION GUIDE

## 2025-UP/TOYOTA 4RUNNER STEALTH CENTER MOUNT SKID PLATE AC7105603NA



### TOOLS REQUIRED

(Allen) 5/32, 7/32  
(Wrench) 7/16, 9/16  
(Socket) 12mm



### TIME REQUIRED

- 15 Minutes



### SKILL LEVEL



Easy

## ⚠️ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠️

-BEFORE YOU INSTALL THIS KIT-

**Read and understand all instructions,** warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820

Addictive desert designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these

components and the safety of the vehicle. Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

**\*ALWAYS WEAR EYE PROTECTION  
WHEN OPERATING POWER TOOLS\***



## HARDWARE

**A.**



1/4-20 X 3/4" BUTTON HEAD BOLT

QTY: 8

**A1.**



1/4-20" NYLON LOCK NUT

QTY: 8

**A2.**



1/4" FLAT WASHER

QTY: 8

**B.**



3/8-16 X 1" BUTTON HEAD BOLT

QTY: 7

**B1.**



3/8-16 NYLON LOCK NUT

QTY: 7

**B2.**



3/8 FLAT WASHER

QTY: 7



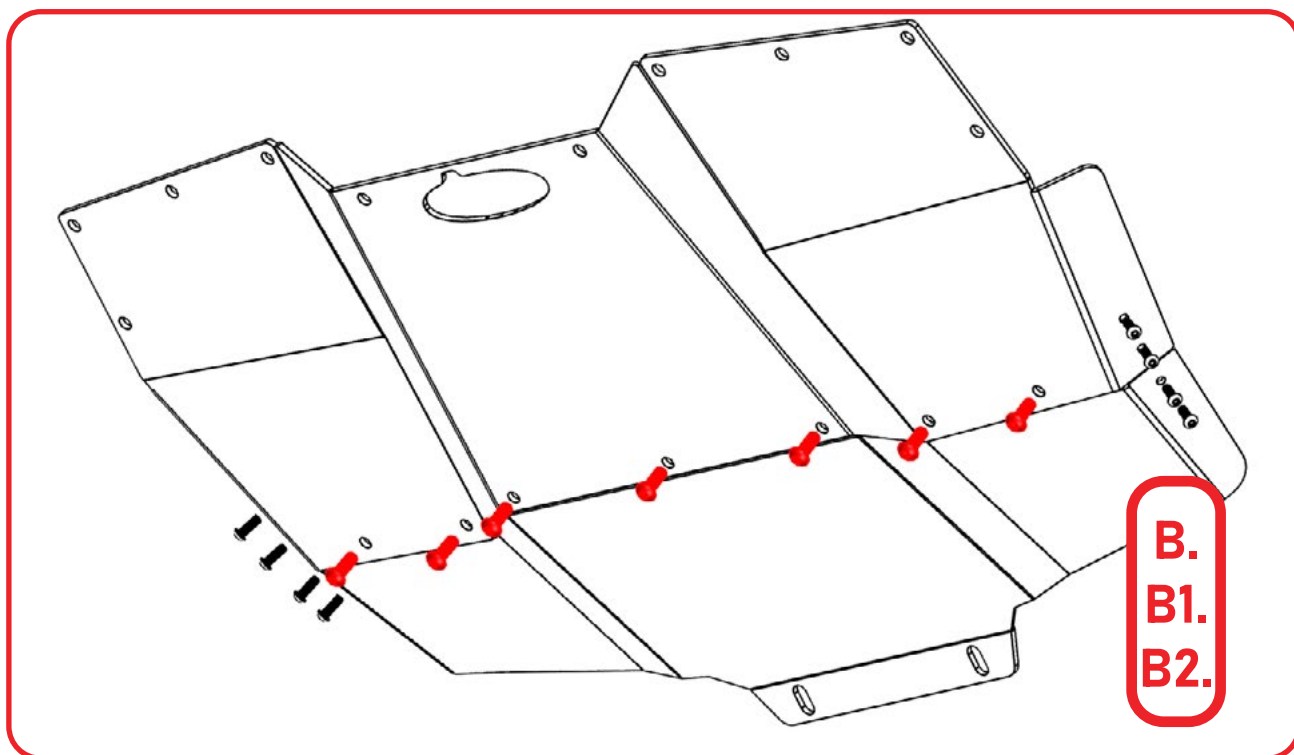
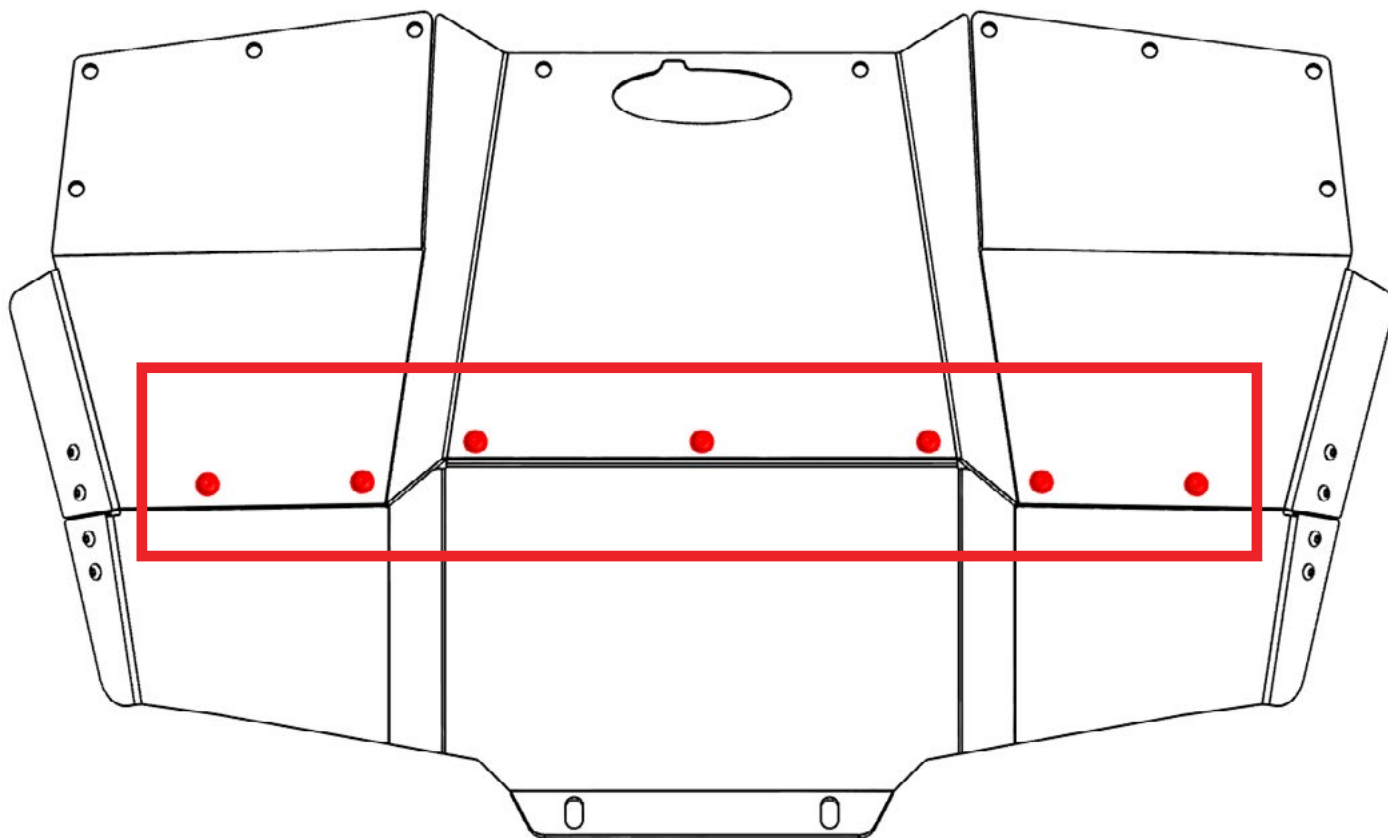
# INSTALLATION GUIDE

## STEALTH CENTER MOUNT SKID PLATE 2025-UP/TOYOTA 4RUNNER

## INSTALL

### □ STEP 1

Assemble the skid plate with the provided **(B, B1, B2)** 3/8" hardware using a (7/32 allen) and a (9/16 wrench).





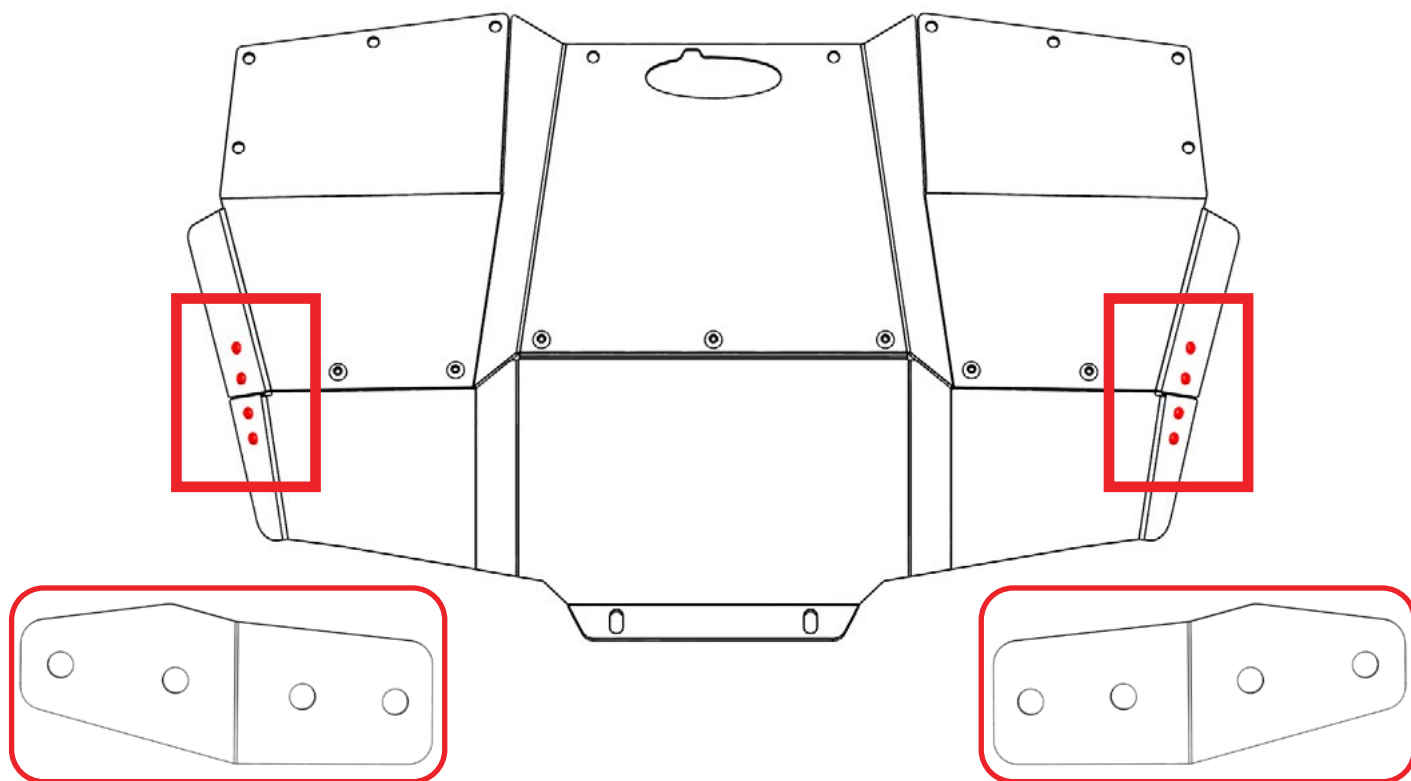
# INSTALLATION GUIDE

## STEALTH CENTER MOUNT SKID PLATE 2025-UP/TOYOTA 4RUNNER

## INSTALL

### STEP 2

Install the support backer brackets as shown below with the provided (A, A1, A2) 1/4" hardware using a (5/32 allen) and a (7/16 wrench).





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## STEALTH CENTER MOUNT SKID PLATE 2025-UP/TOYOTA 4RUNNER

## INSTALL

### □ STEP 3

Install the skid plate to the stealth center mount front bumper using the hardware provided with the bumper as shown below using a (7/32 allen).







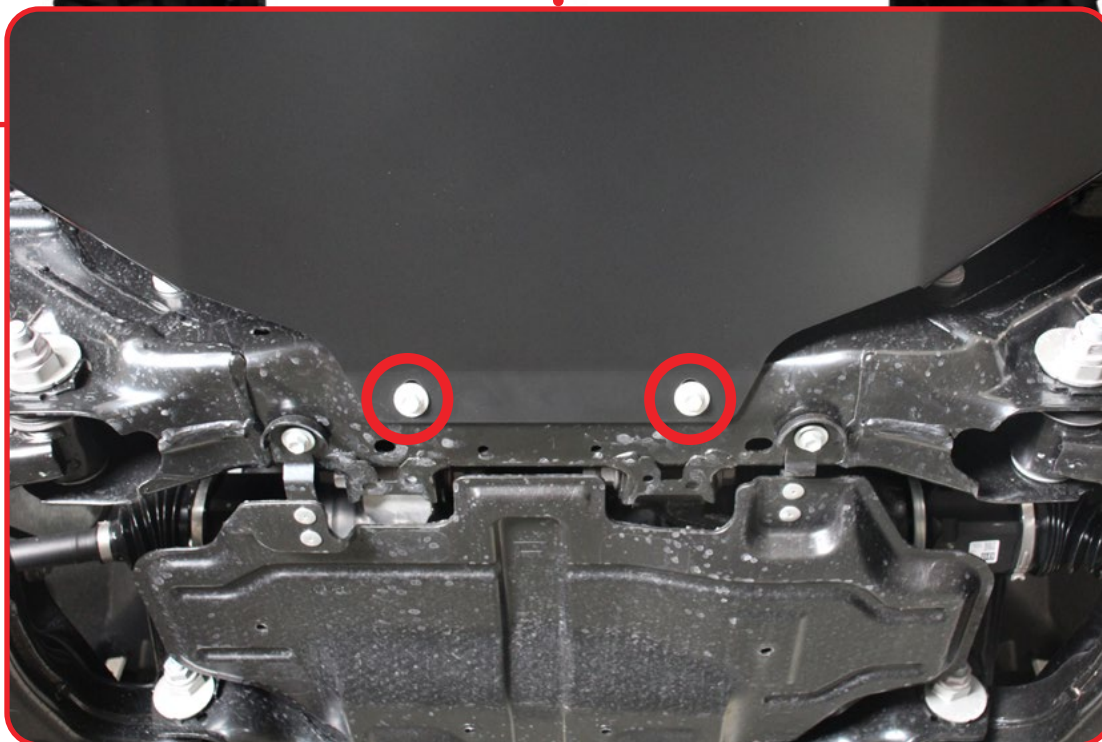
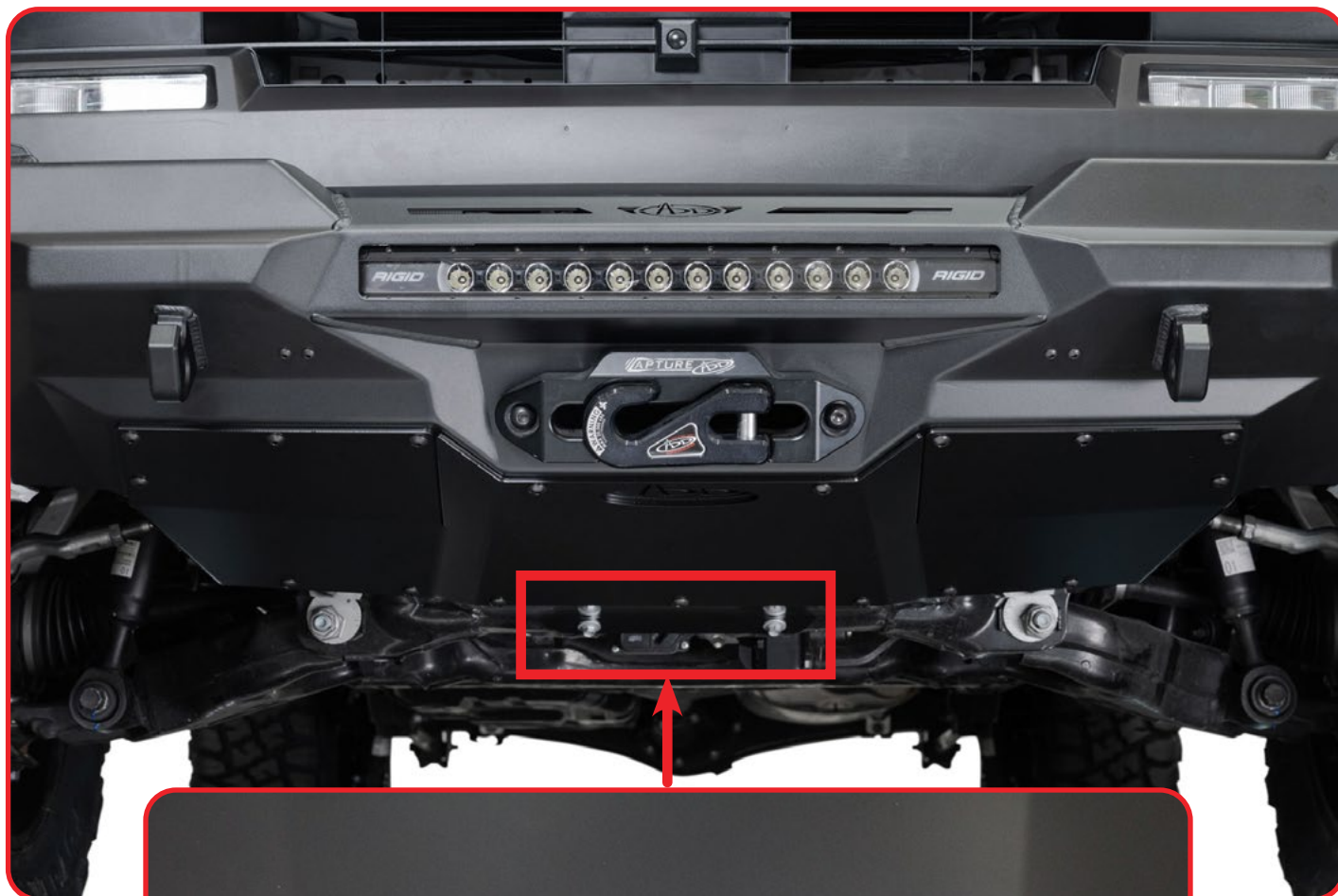
# INSTALLATION GUIDE

## STEALTH CENTER MOUNT SKID PLATE 2025-UP/TOYOTA 4RUNNER

## INSTALL

### □ STEP 4

Install the OEM skid plate hardware removed from **step 3** on the stealth center mount front bumper guide using a (12mm socket).





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## STEALTH CENTER MOUNT SKID PLATE 2025-UP/TOYOTA 4RUNNER

## FINAL

### □ STEP 5

Stand back and enjoy your new ADD Stealth Center Mount Front Bumper Skid Plate. Check and re-tighten all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS  
[WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS](http://WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS)

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,  
PLEASE CALL 480-671-0820 OR  
EMAIL [INFO@ADDICTIVEDESERTDESIGNS.COM](mailto:INFO@ADDICTIVEDESERTDESIGNS.COM)