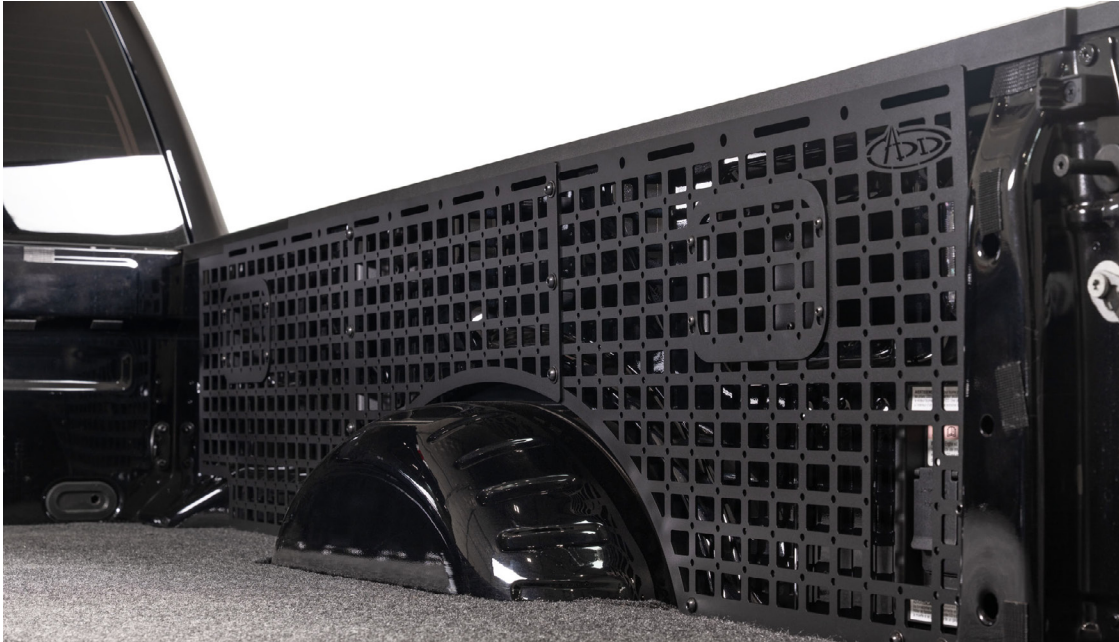




INSTALLATION GUIDE

23+ / FORD SUPER DUTY LONG BED SIDE MOLLE PASSENGER AC8111101NA



TOOLS REQUIRED

(Allen) 5/32, 7/32
(Torx) T30
Ratchet
Drill
(Drill Bit) 25/64, 17/32
Rivet Nut Hand Tool



TIME REQUIRED

- 45 Minutes for Install



SKILL LEVEL



Easy

****This installation requires 2 people for best results****



WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION



-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820

Addictive desert designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these

components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

***ALWAYS WEAR EYE PROTECTION
WHEN OPERATING POWER TOOLS***



INSTALLATION GUIDE

HARDWARE

A.



1/4-20 X 3/4" BUTTON HEAD BOLT

QTY: 12

A1.



M6 FLAT WASHER

QTY: 4

A2.



1/4" RETAINING WASHER

QTY: 4

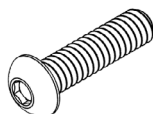
A3.



1/4-20" RIVET NUT

QTY: 4

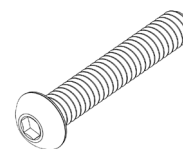
B.



3/8-16 X 3/4" BUTTON HEAD BOLT

QTY: 10

B1.



3/8-16 X 1 1/4" BUTTON HEAD BOLT

QTY: 2

B2.



3/8" FLAT WASHER

QTY: 12

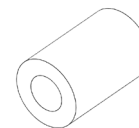
B3.



3/8-16" RIVET NUT

QTY: 2

C.



1/2" FLAT WASHER BLACK

QTY: 4

Reference this page throughout the install



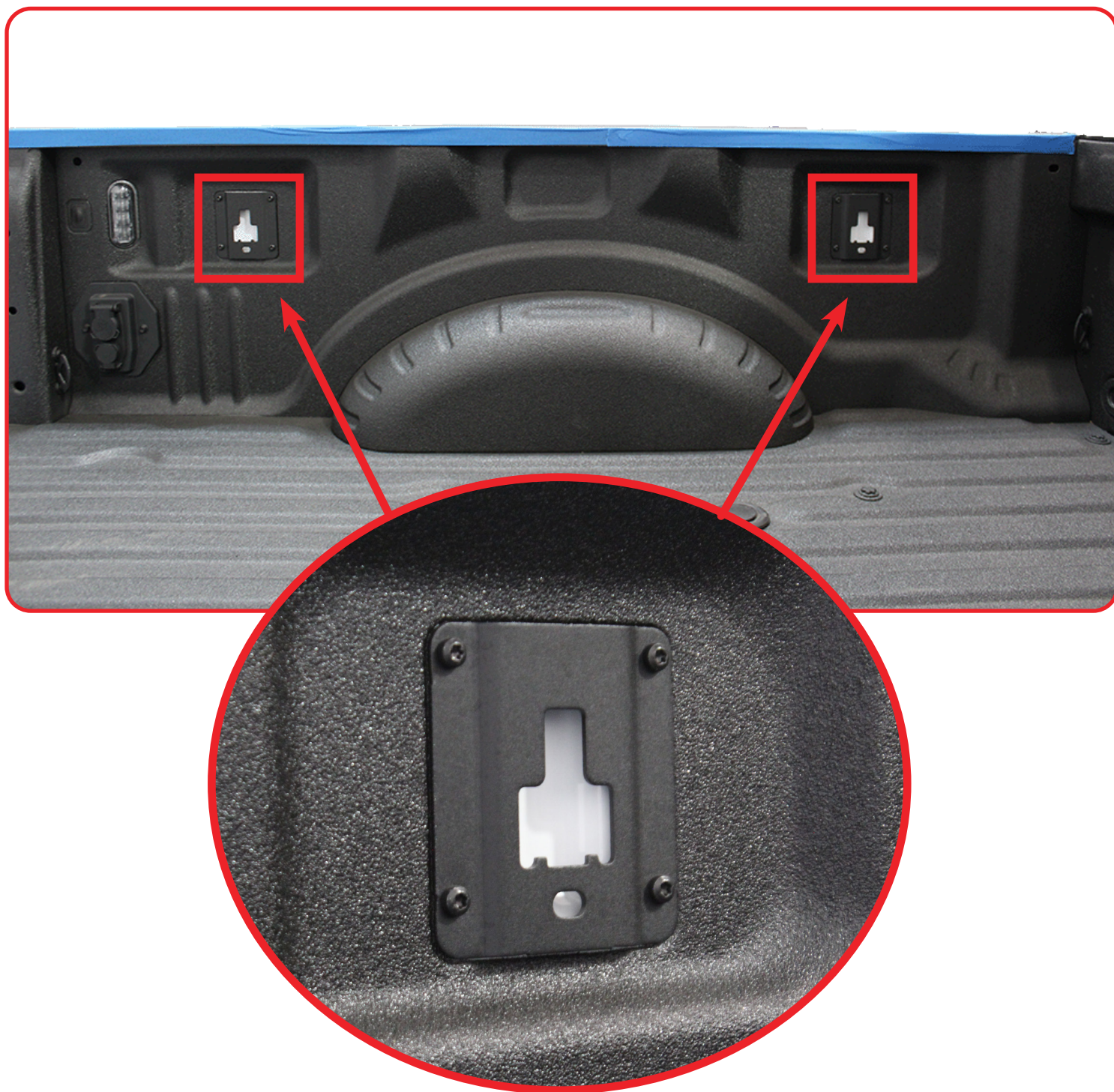
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER
23+/**FORD SUPER DUTY**

REMOVAL

☐ STEP 1

Remove the tie down brackets using a (T30 torx).





INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER
23+/**FORD SUPER DUTY**

REMOVAL

☐ STEP 2

Remove the tie down located near the tailgate using a (T30 torx).





INSTALLATION GUIDE

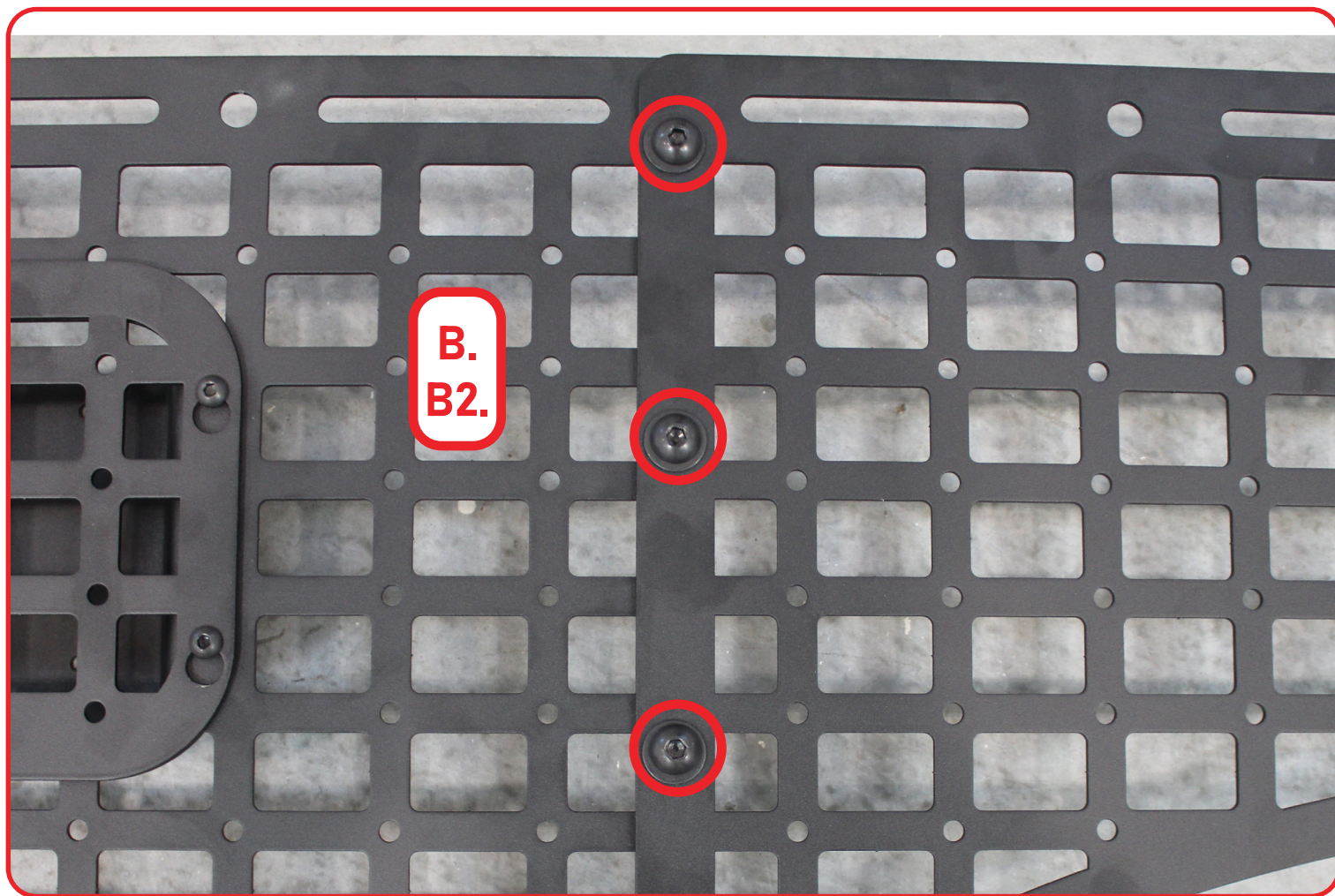
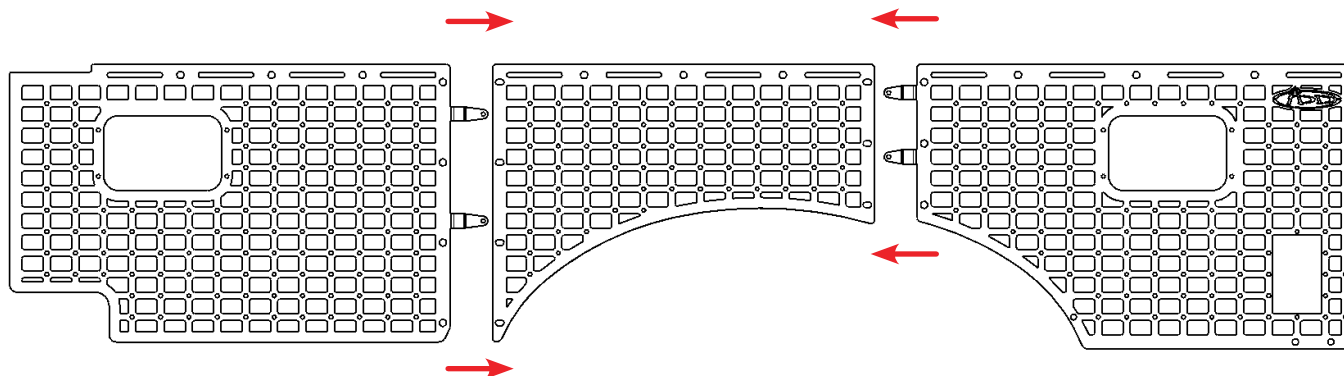
LONG BED SIDE MOLLE PASSENGER

23+/**FORD SUPER DUTY**

INSTALL

☐ STEP 3

Assemble the panels with the provided **(B, B2)** hardware using a (7/32 allen).





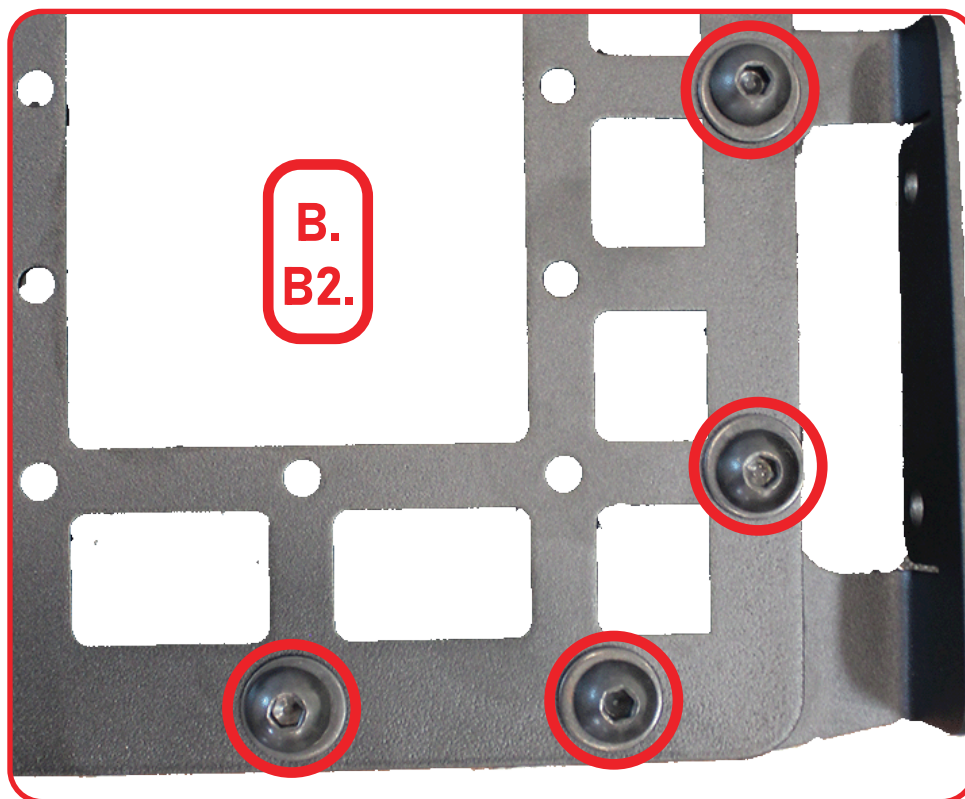
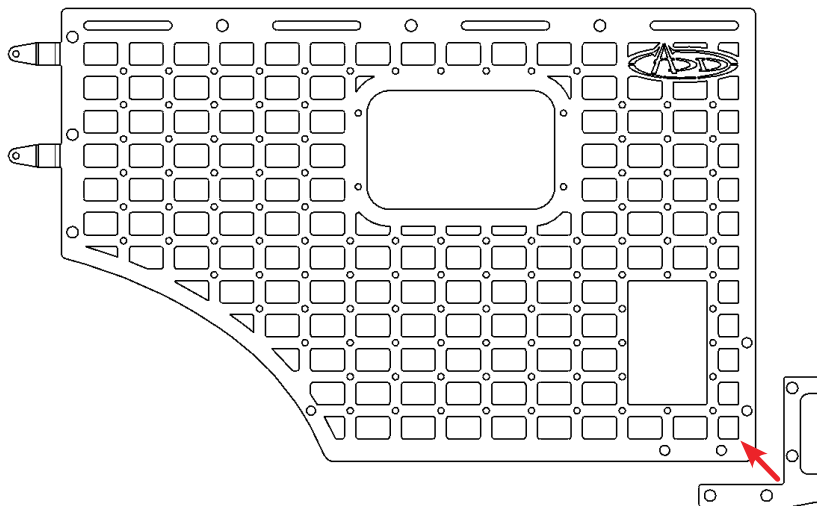
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+ / FORD SUPER DUTY

INSTALL

□ STEP 4

Install the bottom mounting bracket with the provided **(B, B2)** hardware using a (7/32 allen).





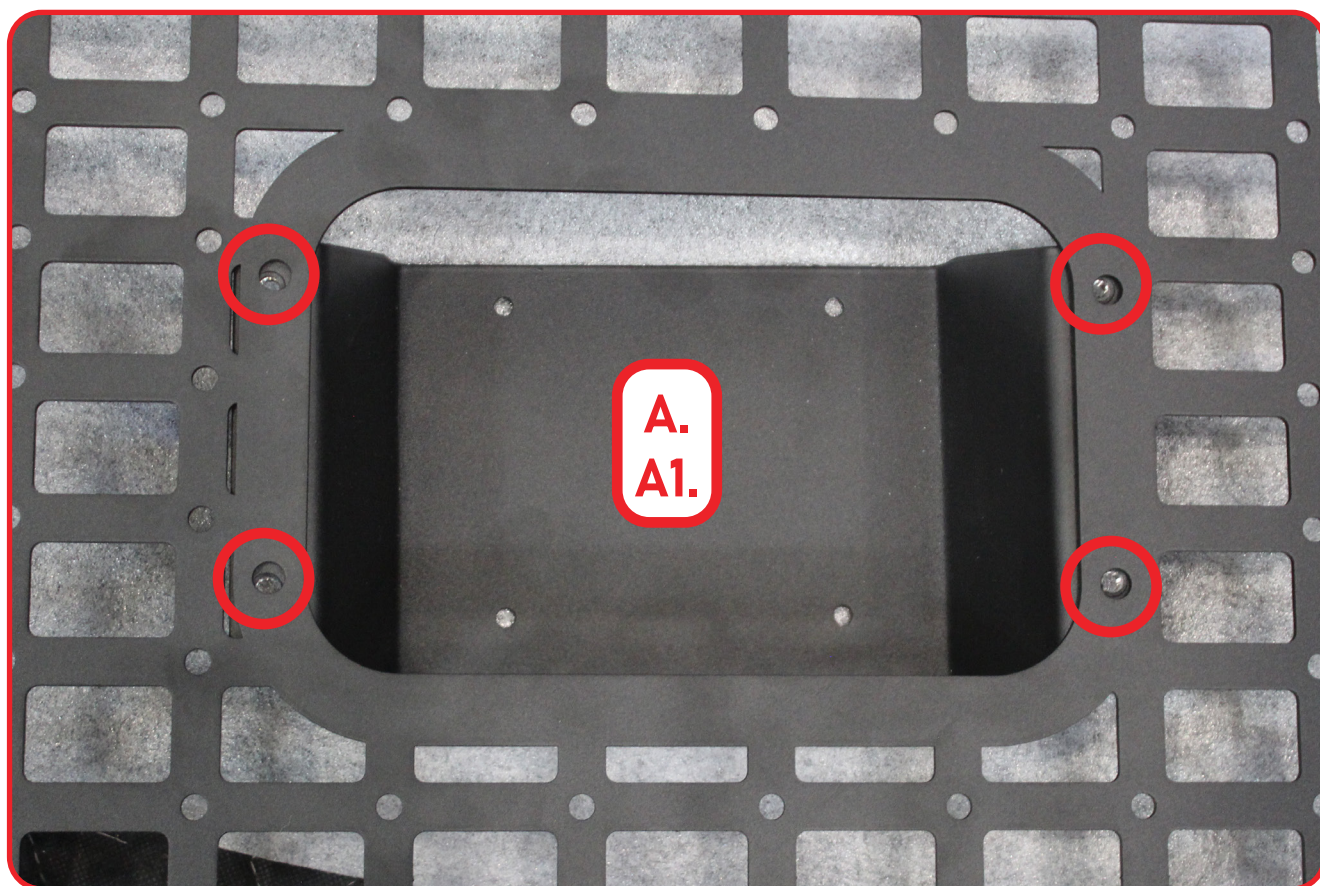
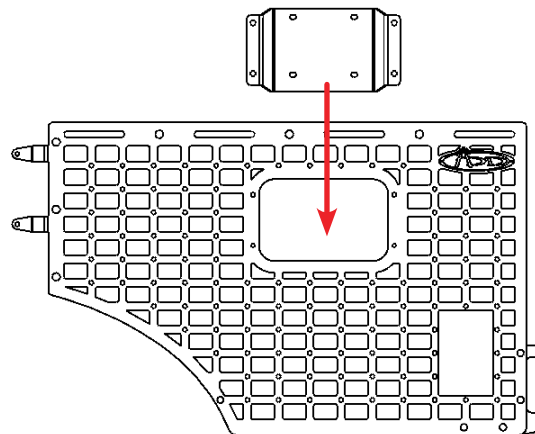
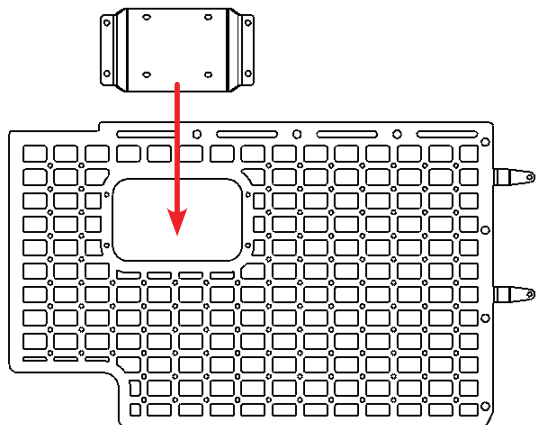
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+ / FORD SUPER DUTY

INSTALL

□ STEP 5

Install the mounting brackets with the provided (A, A1) hardware using a (5/32 allen). ****Leave loose for install****





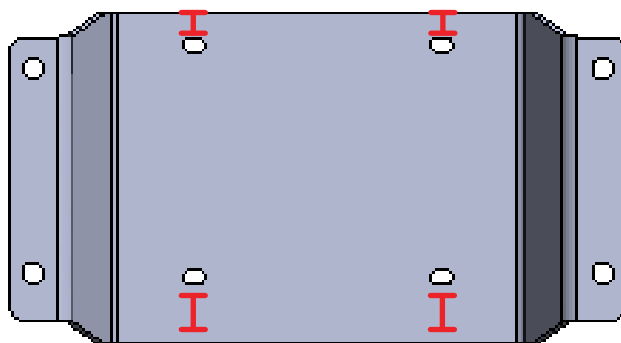
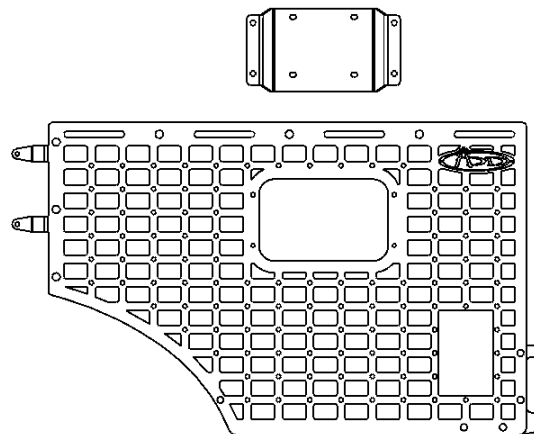
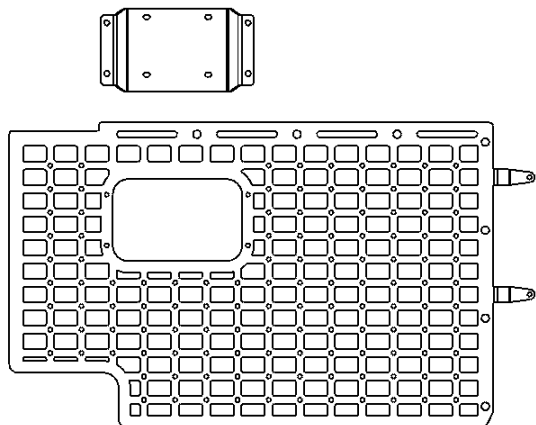
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+/FORD SUPER DUTY

INSTALL

□ STEP 6

Ensure that the brackets are installed with the mounting holes is the orientation as shown below.





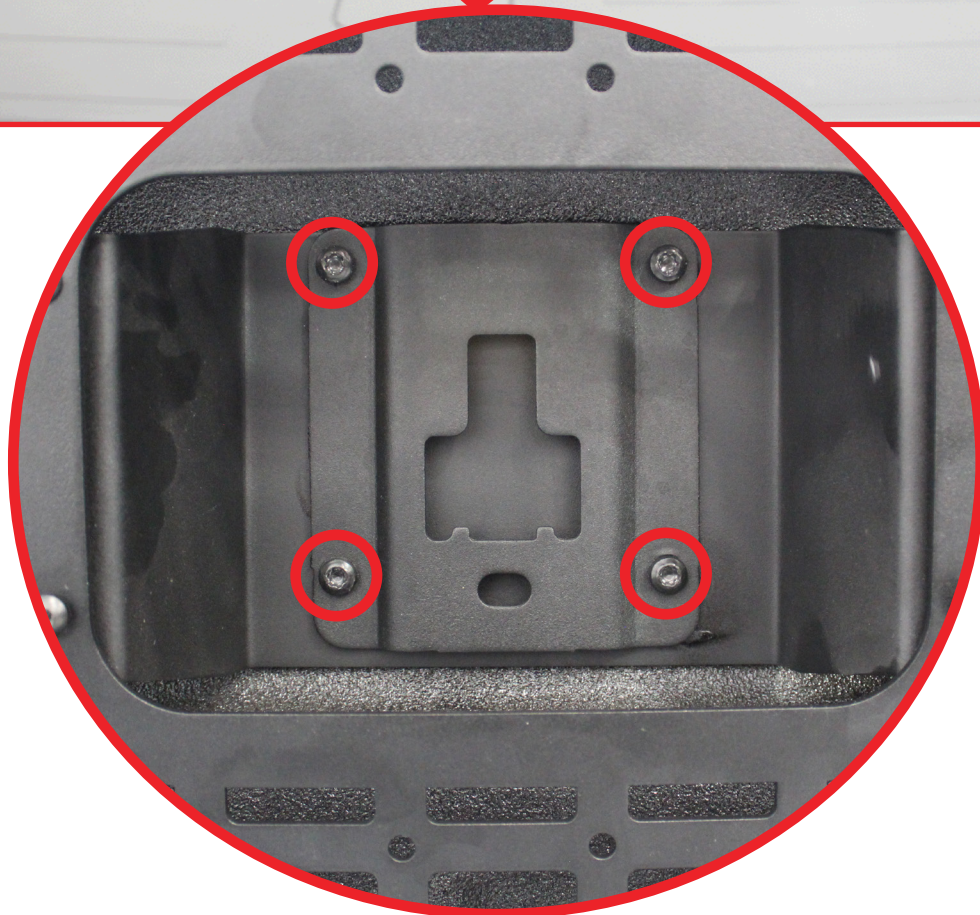
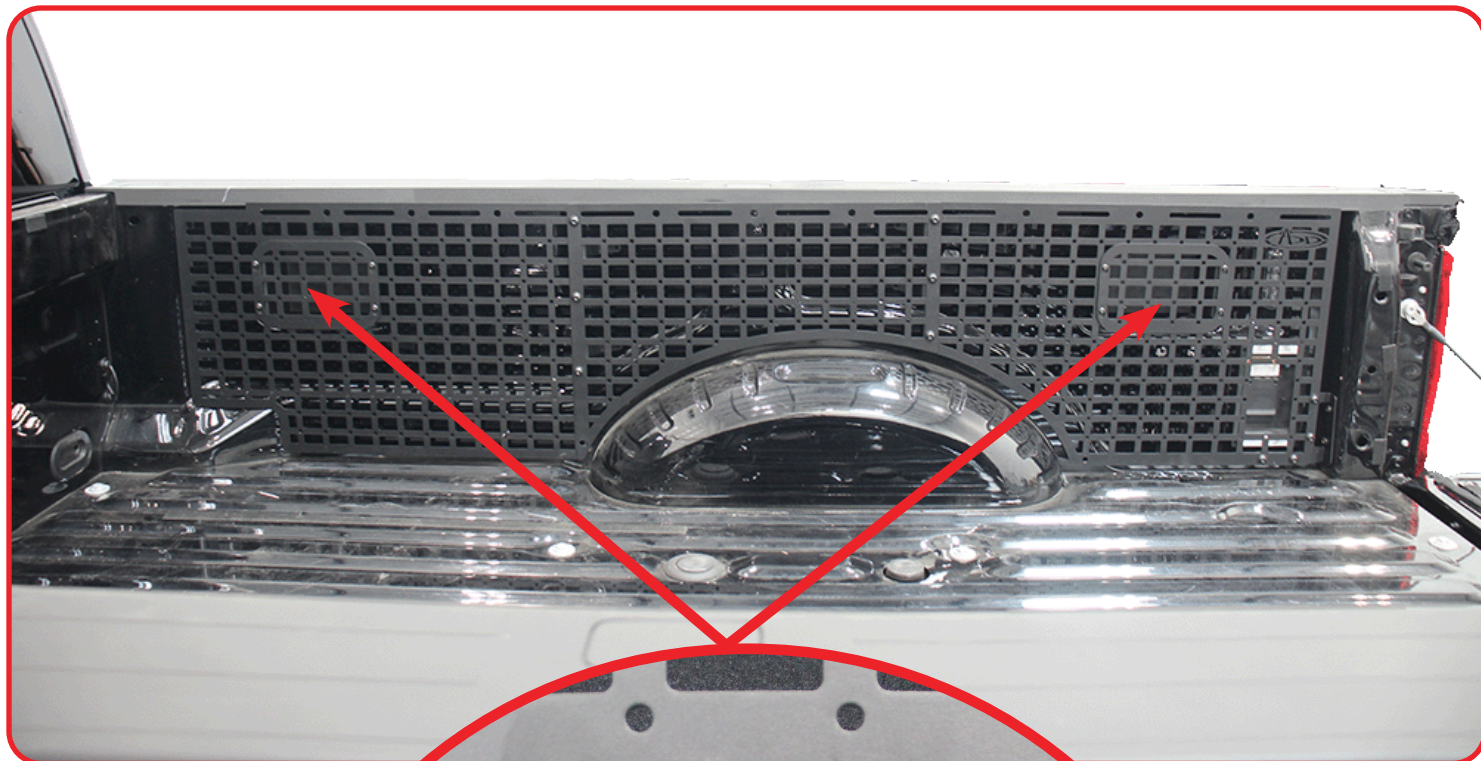
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+ / FORD SUPER DUTY

INSTALL

□ STEP 7

Install the side molle into the bed with the brackets removed from **step 1** with the OEM hardware using a (T30 torx).





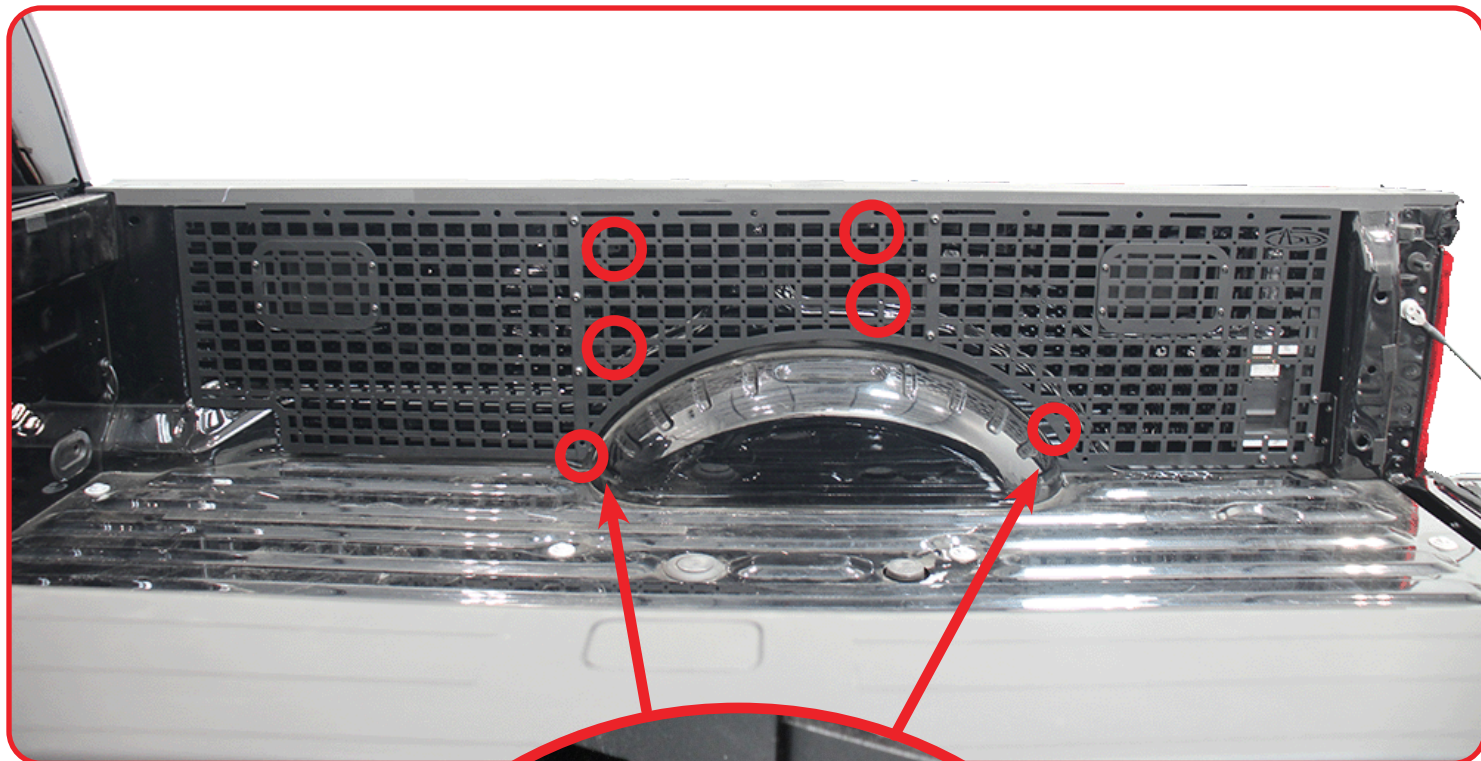
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+ / FORD SUPER DUTY

INSTALL

□ STEP 8

Mark out the 6x mounting holes shown below and remove the bed side molle and set aside.





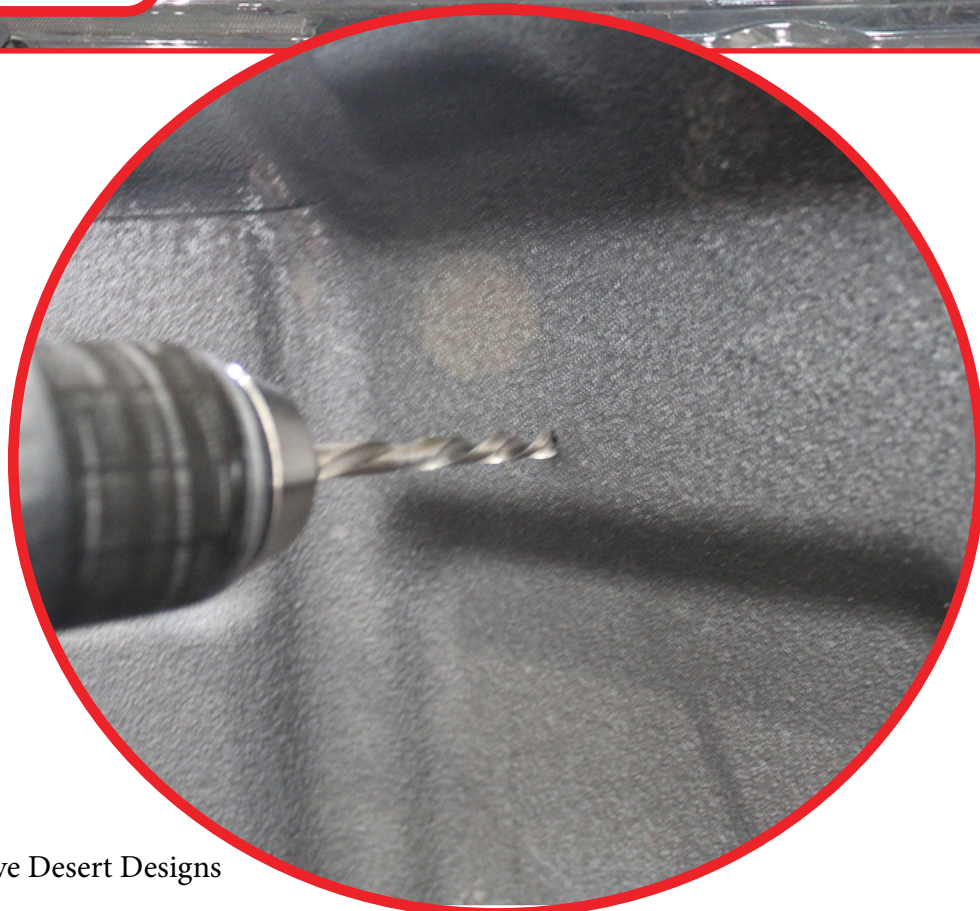
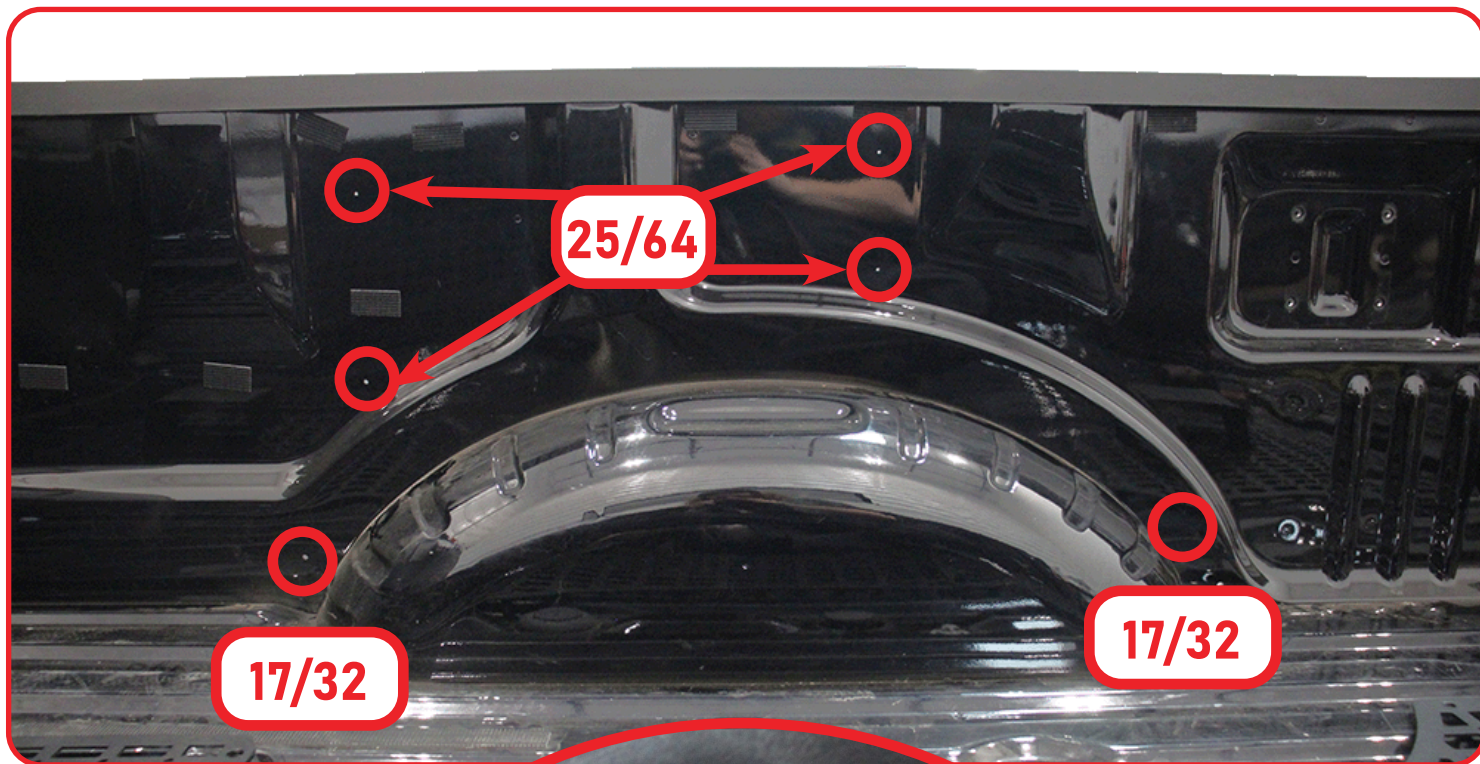
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+ / FORD SUPER DUTY

INSTALL

□ STEP 9

Using a (25/64 drill bit) drill out the top 4x marked holes. Next using a (17/32 drill bit) drill out the bottom 2x marked holes.





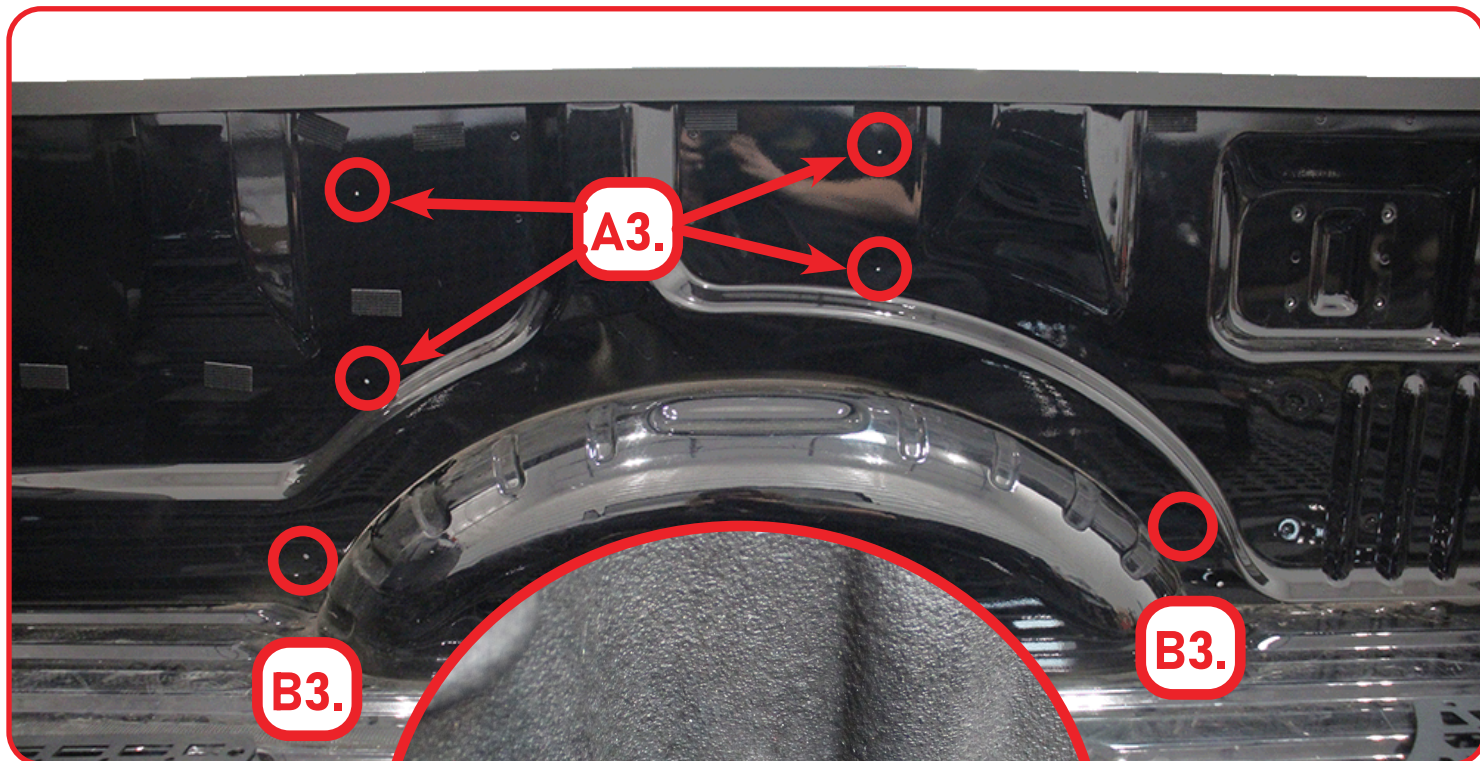
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+ / FORD SUPER DUTY

INSTALL

□ STEP 10

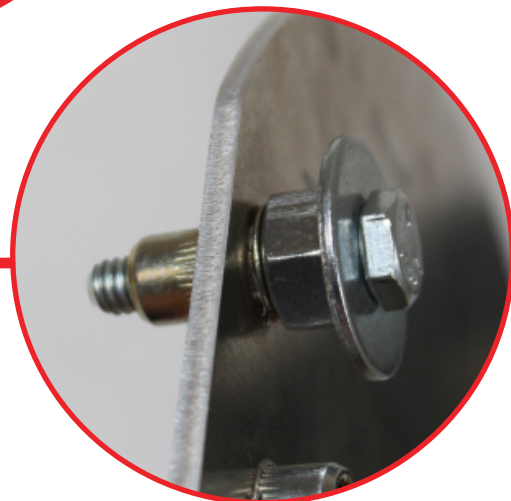
Next install the provided **(A3)** 1/4" rivet nut in the top 4x drilled holes using a (rivet nut hand tool) or reference the TECH TIP. Next install the provided **(B3)** 3/8" rivet nut on the bottom 2x drilled holes.



TECH TIP

If you do not have a rivet nut tool, use a 1/4-20 x 3/4 hex head bolt, a 1/4 washer, and a 3/8 nut to install the rivet nuts. Tighten using a (9/16 wrench) and a (7/16 socket) on a impact.

****HARDWARE NOT INCLUDED****





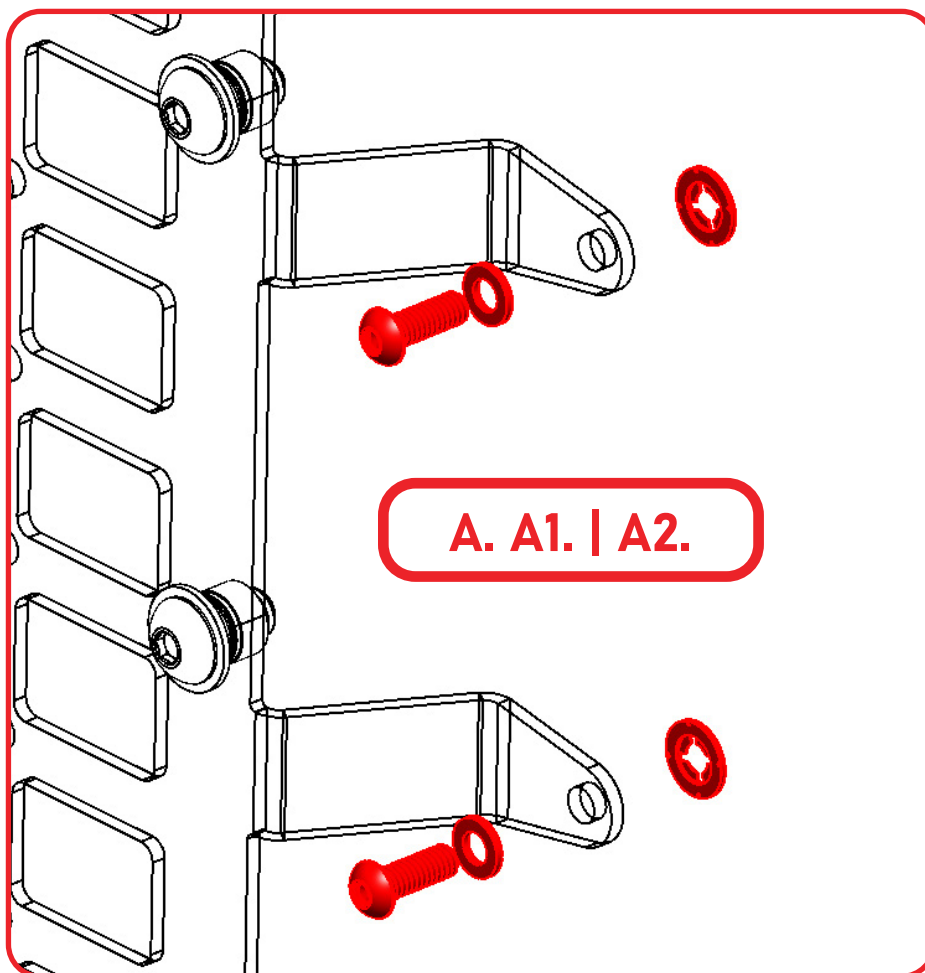
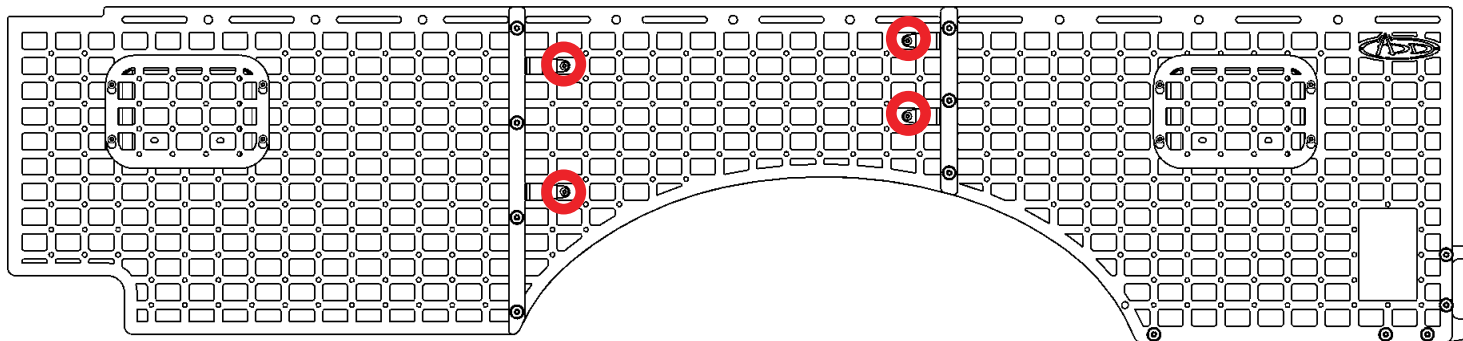
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+ / FORD SUPER DUTY

INSTALL

☐ STEP 11

Install the provided (A, A1, A2) 1/4" hardware in the top mounting holes before installing on to the truck.





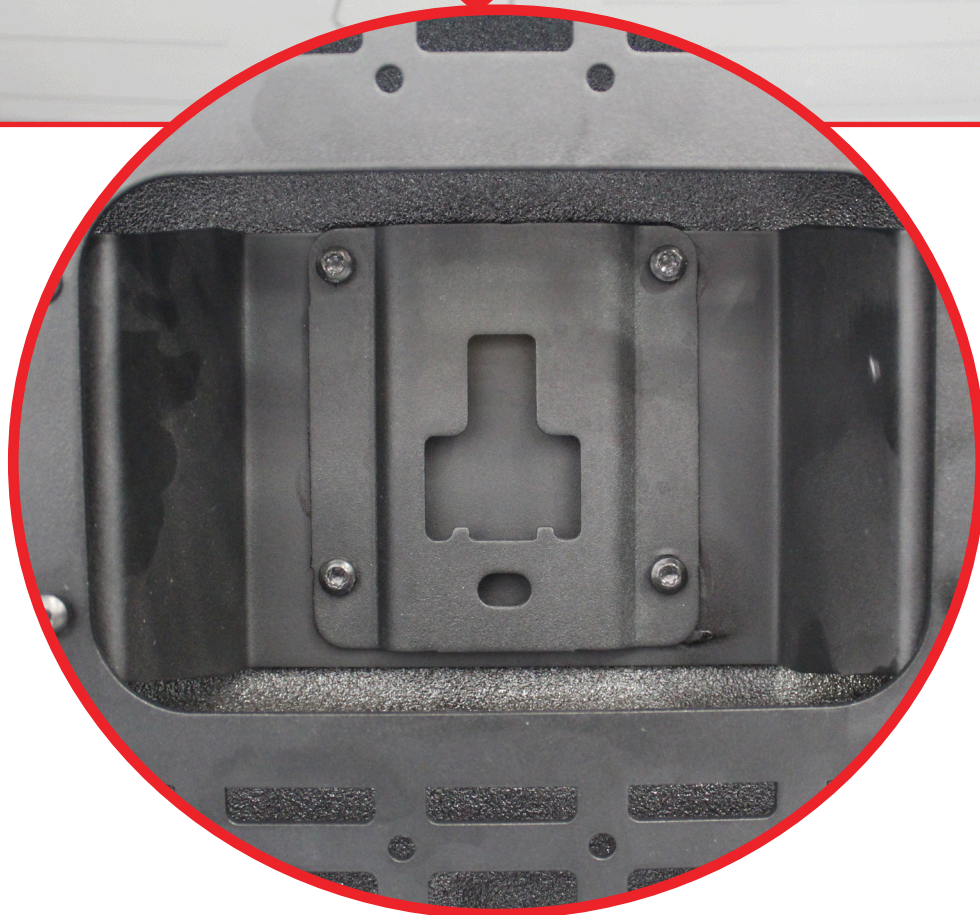
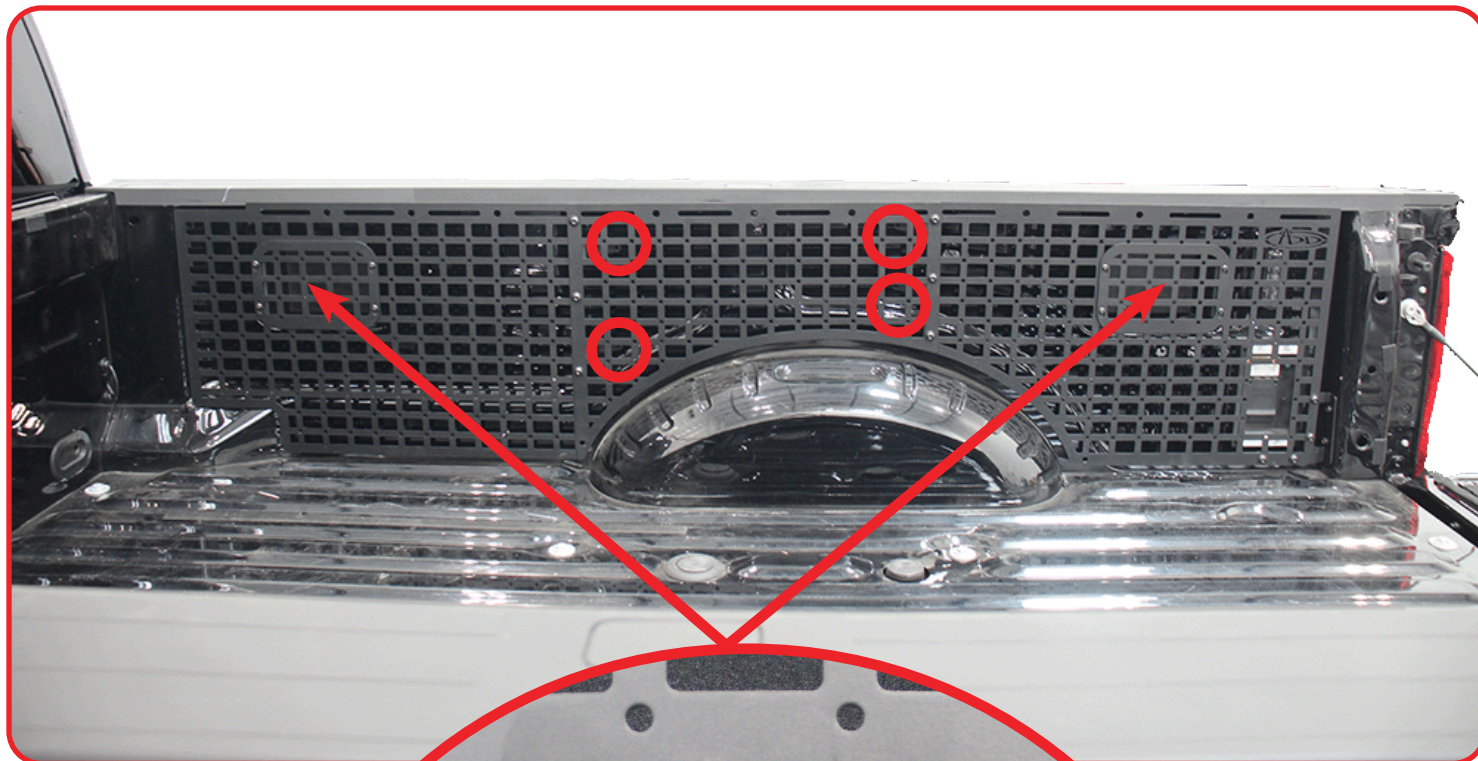
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+/**FORD SUPER DUTY**

INSTALL

☐ STEP 12

Install the side molle into the bed with the brackets removed from **step 1** with the OEM hardware using a (T30 torx) and the hardware installed on **step 11** into the 1/4" rivet nuts using a (5/32 allen).





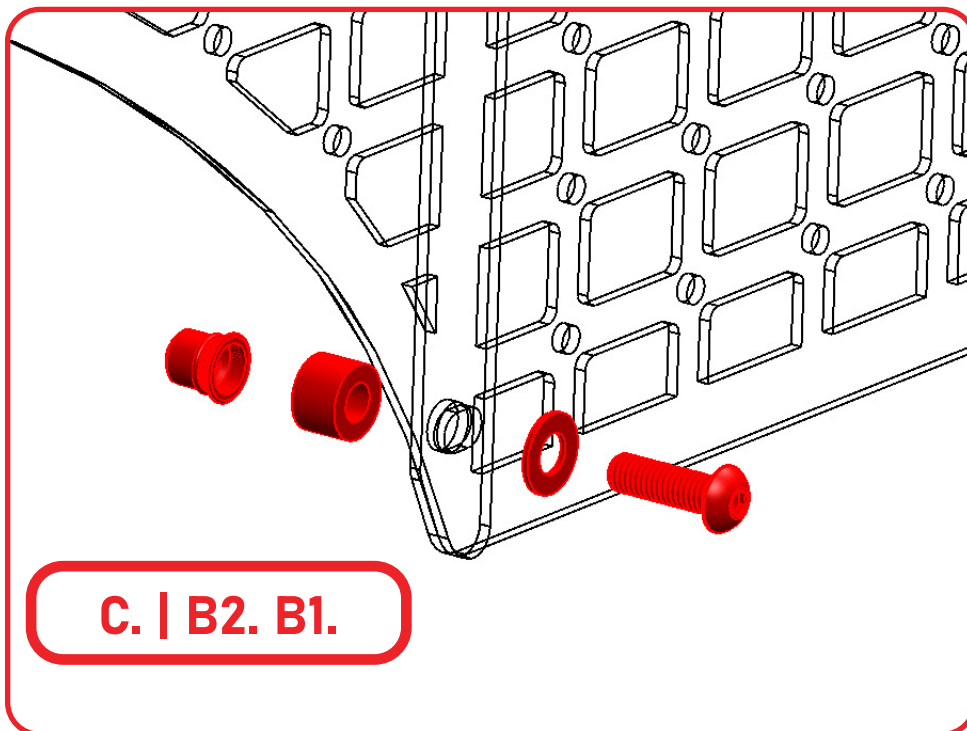
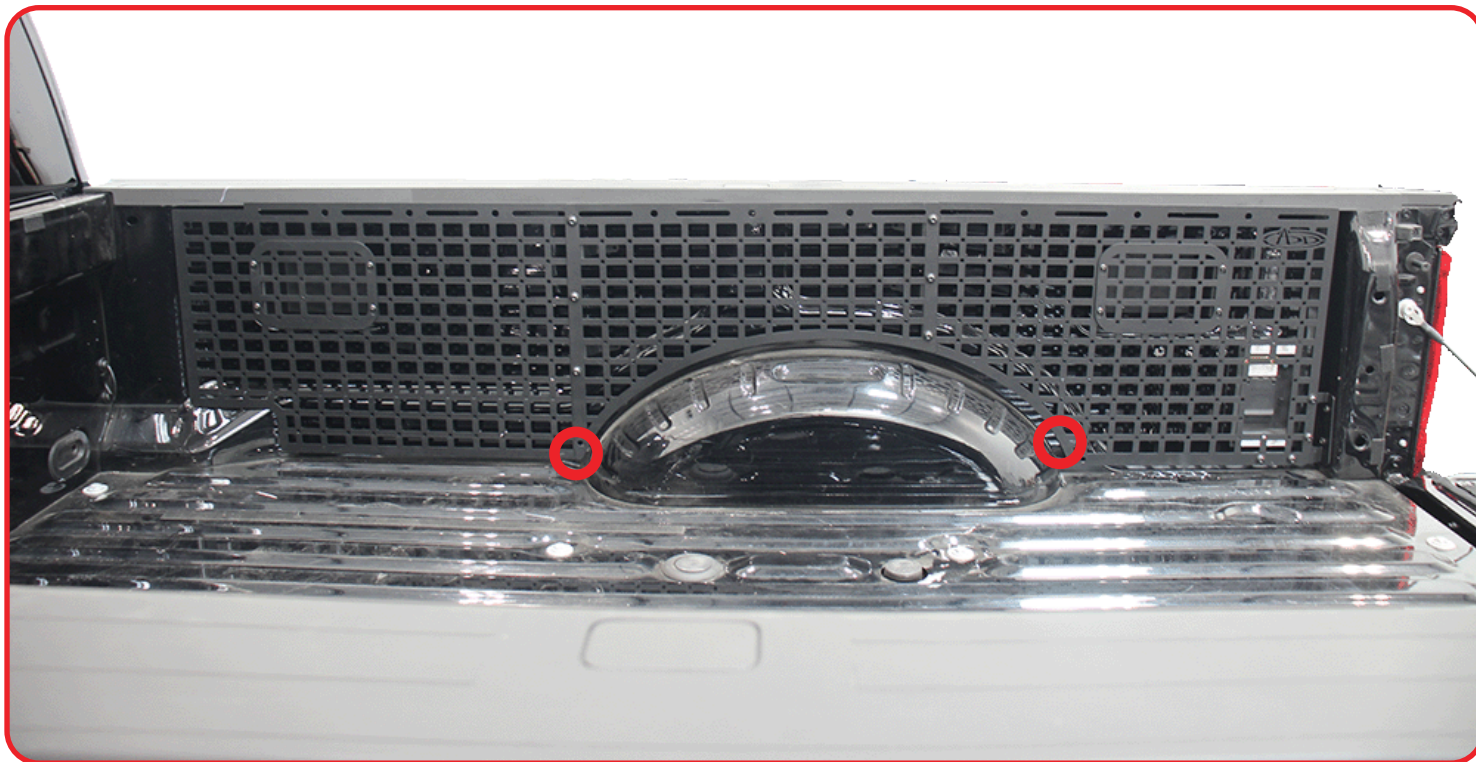
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+ / FORD SUPER DUTY

INSTALL

□ STEP 13

Install the provided (C, B2, B1) 3/8" hardware into the bottom mounting holes as shown below using a (7/32 allen).





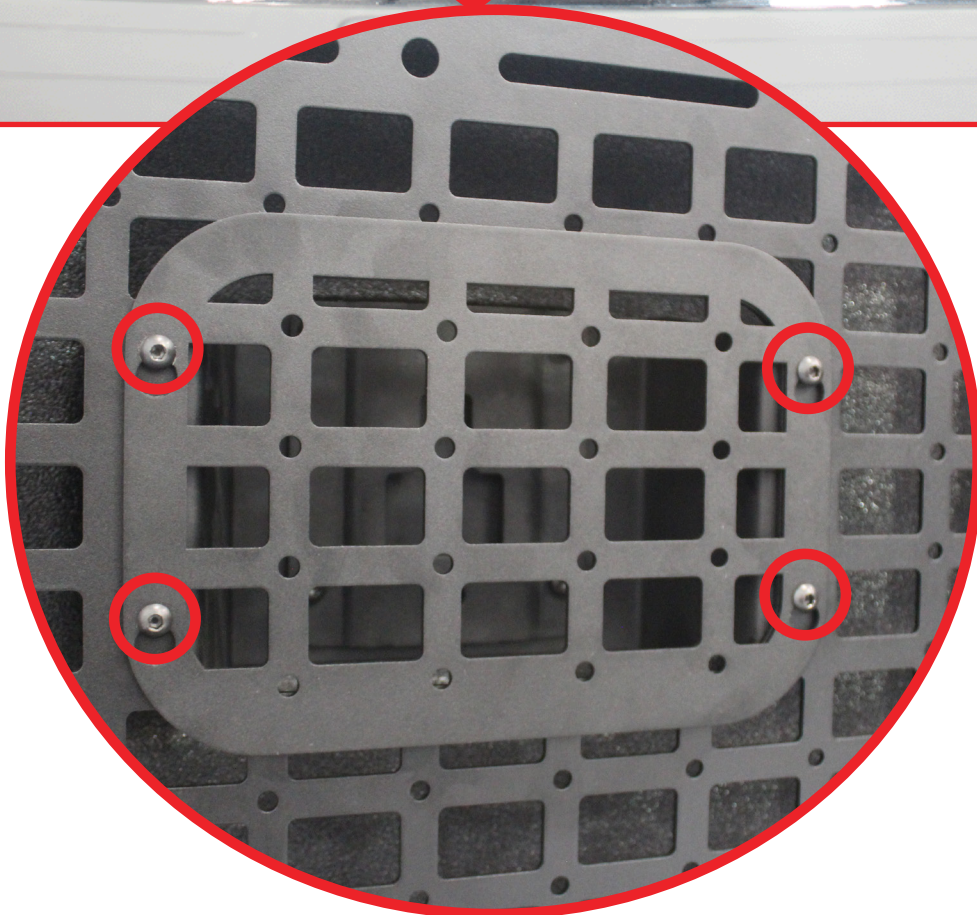
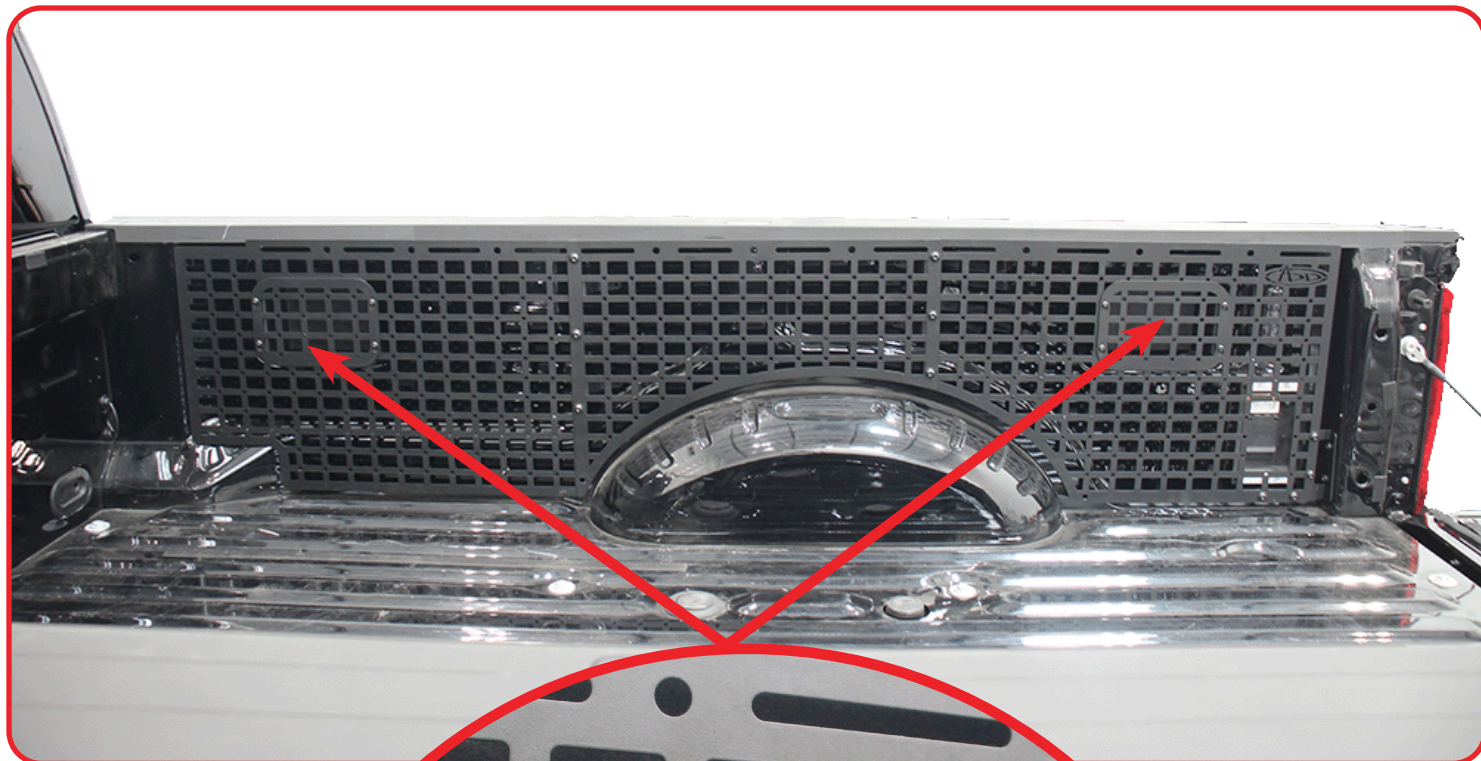
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+/FORD SUPER DUTY

INSTALL

□ STEP 14

Install the covers by inserting onto the loose hardware from **step 5** and tighten using a (5/32 allen).





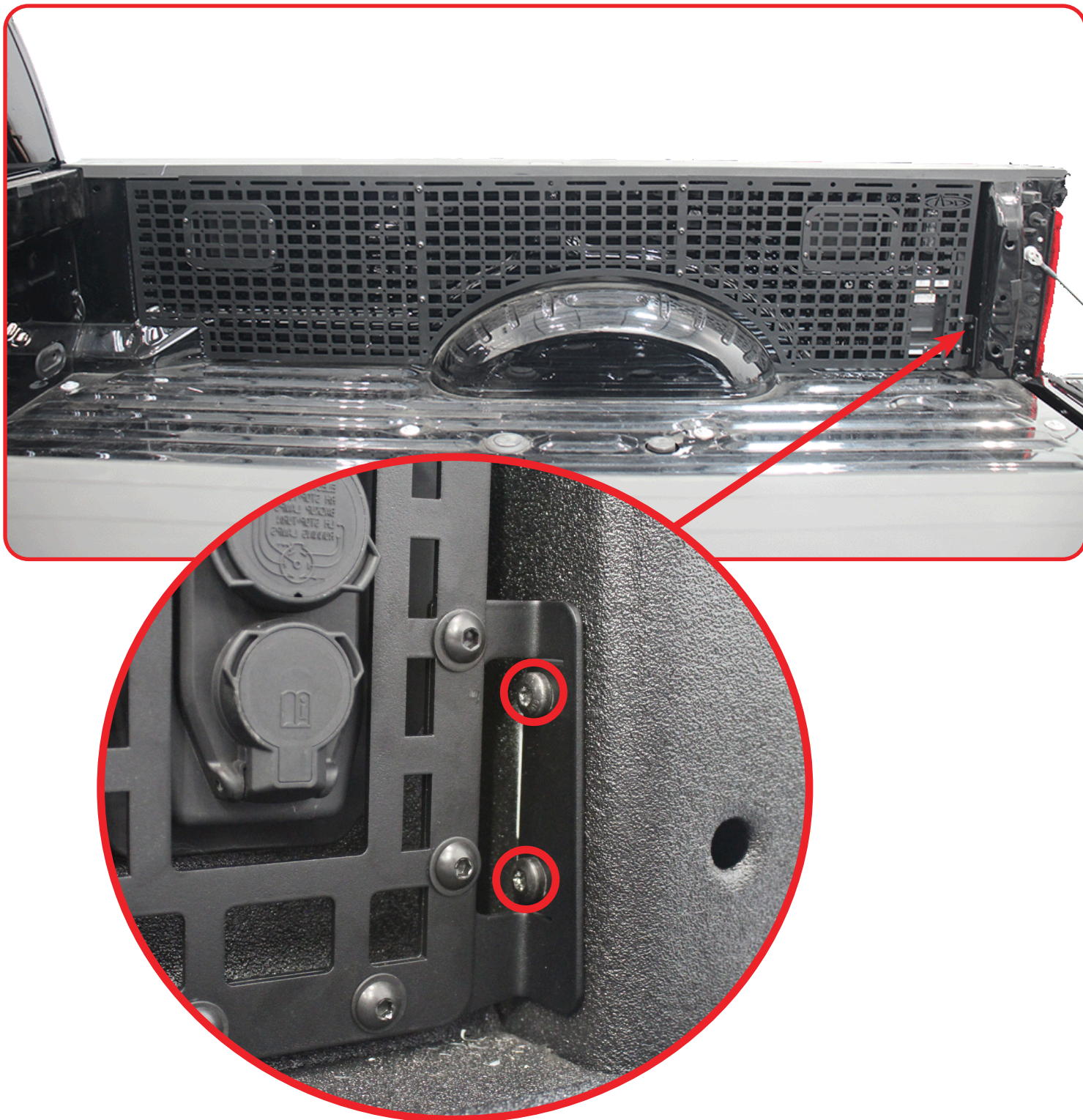
INSTALLATION GUIDE

LONG BED SIDE MOLLE PASSENGER 23+/**FORD SUPER DUTY**

INSTALL

☐ STEP 15

Install the OEM hardware removed from **step 2** using a (T30 Torx).





INSTALLATION GUIDE

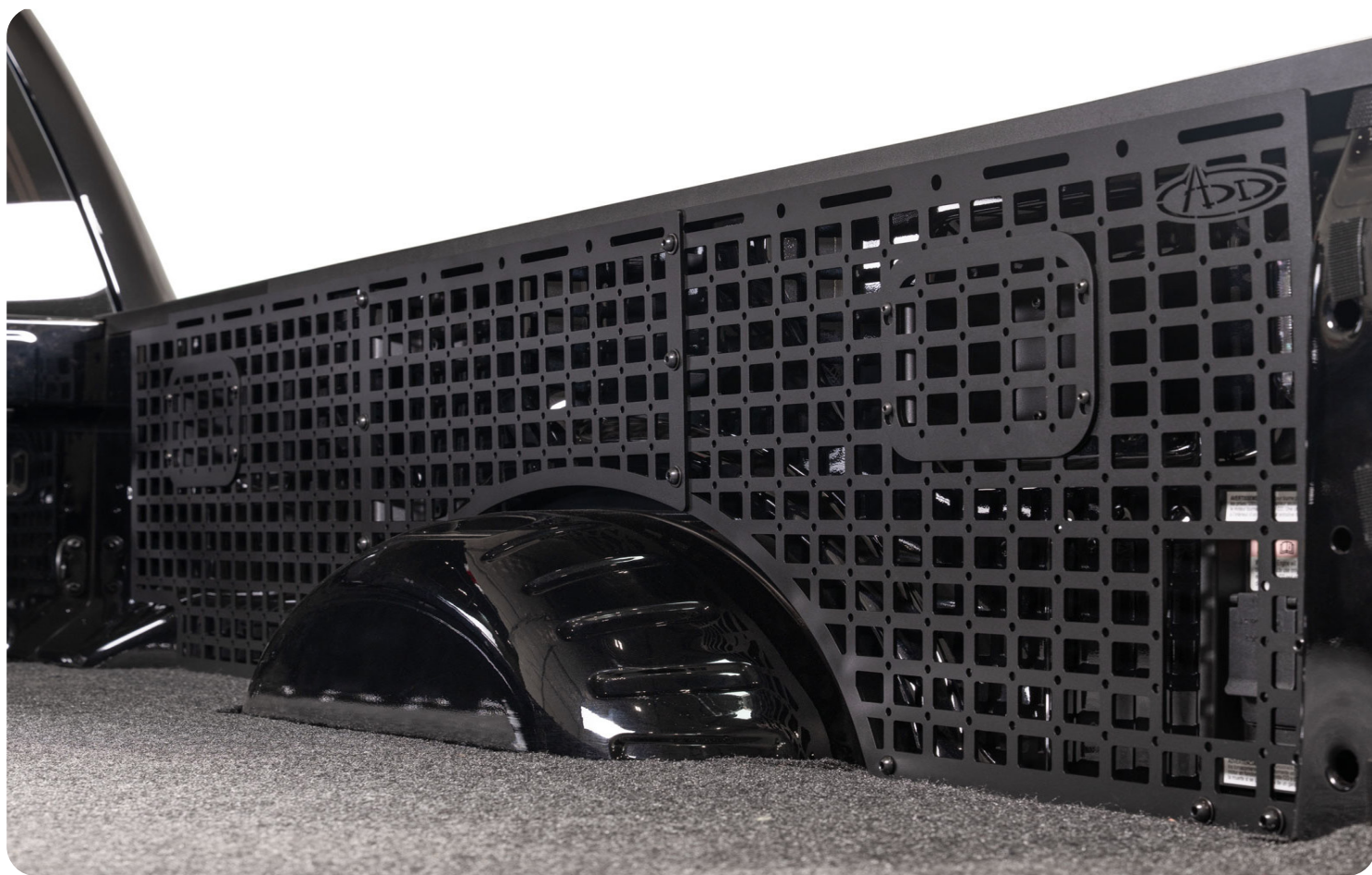
LONG BED SIDE MOLLE PASSENGER 23+/FORD SUPER DUTY

FINAL

□ STEP 16

Stand back and enjoy your new ADD Passenger Side Long Bed Side Molle.

Check and re-tighten all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS
WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,
PLEASE CALL 480-671-0820 OR
EMAIL INFO@ADDICTIVEDESERTDESIGNS.COM