



INSTALLATION GUIDE

2025-UP/RAM RHO STEALTH FIGHTER FRONT BUMPER F630153030103



TOOLS REQUIRED

(Torx) T40

(Allen) 5/32, 7/32, 3/16, 5/16

(Wrench) 8mm, 10mm, 13mm, 16mm, 18mm, 21mm, 1/32, 9/16, 3/4

(Socket) 8mm, 10mm, 13mm, 16mm, 18mm, 21mm, 1/32, 9/16, 3/4

Ratchet

Flat Head/Fastener Remover

Cutting Tools



TIME REQUIRED

- 3 hours for OEM Removal/Bumper Install

-1 Additional Hour to Wire Lights

****Labor Rates are based on a vehicle with no pre-existing damage. Wiring labor is based on a standard wiring procedure with light switches installed in an easily accessible location. Custom light triggering or switch mounting location will result in a greater labor charge.****



SKILL LEVEL



Easy

****This installation requires 2 people for best results****



WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION



-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820

Addictive desert designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these

components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

***ALWAYS WEAR EYE PROTECTION
WHEN OPERATING POWER TOOLS***



INSTALLATION GUIDE

HARDWARE

A.



#8-32 X 3/4" BUTTON HEAD BOLT

QTY: 4

A1.



#8-32 NYLON LOCK NUT

QTY: 4

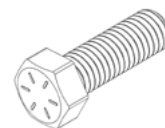
B.



3/8-16 X 1" CARRIAGE BOLT

QTY: 2

B1.



3/8-16 X 1 1/4" HEX HEAD BOLT

QTY: 4

B2.



3/8" FLAT WASHER

QTY: 2

B3.



3/8" FENDER WASHER

QTY: 4

B4.



3/8-16" NYLON LOCK NUT

QTY: 2

C.



1/2-13 X 1 1/2" BUTTON HEAD BOLT

QTY: 2

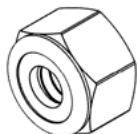
C1.



1/2" FLAT WASHER

QTY: 2

C2.



1/2-13" NYLON LOCK NUT

QTY: 2

D.



MOPAR CLIP ON SENSOR BEZEL

QTY: 4

D1.



MOPAR CLIP ON SENSOR BACKER

QTY: 4

SENSOR GROMMETS SUPPLIED FOR NON SENSOR TRIMS



3/4" RUBBER SENSOR GROMMET

QTY: 4



3/4" PLASTIC SENSOR GROMMET PLUG

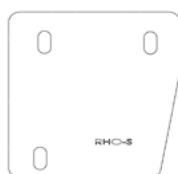
QTY: 4



INSTALLATION GUIDE

PARTS

E.



SSF1104

QTY: 2

F.



SAD0010, SAD0010-M

QTY: 1

G.



SSF1105

QTY: 2



INSTALLATION GUIDE

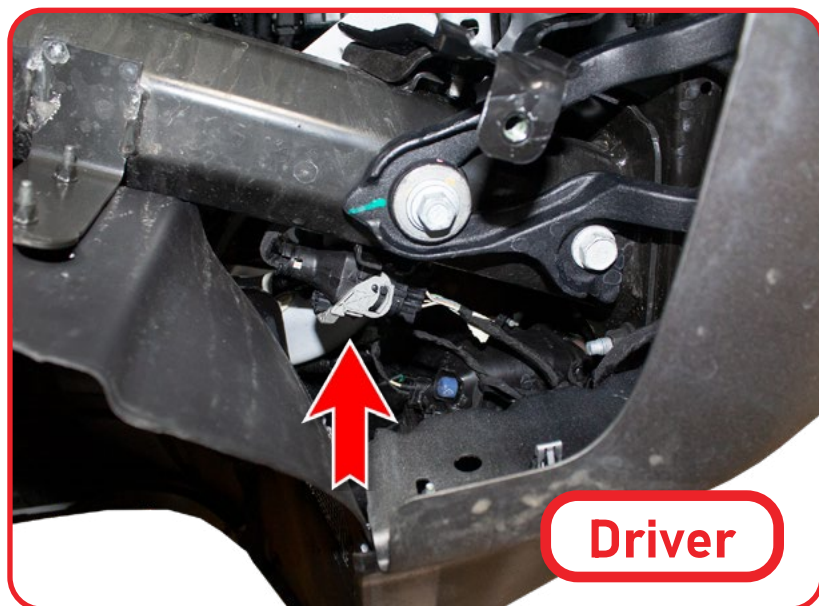
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

REMOVAL

□ STEP 1

Using a (16mm Socket), remove the skid plate mounting bolts (x6). ****Keep Hardware**** Then, remove the skid plate from the vehicle. From underneath the vehicle, unplug the main bumper harness connector located on the driver side and passenger side of the vehicle along the frame rail.





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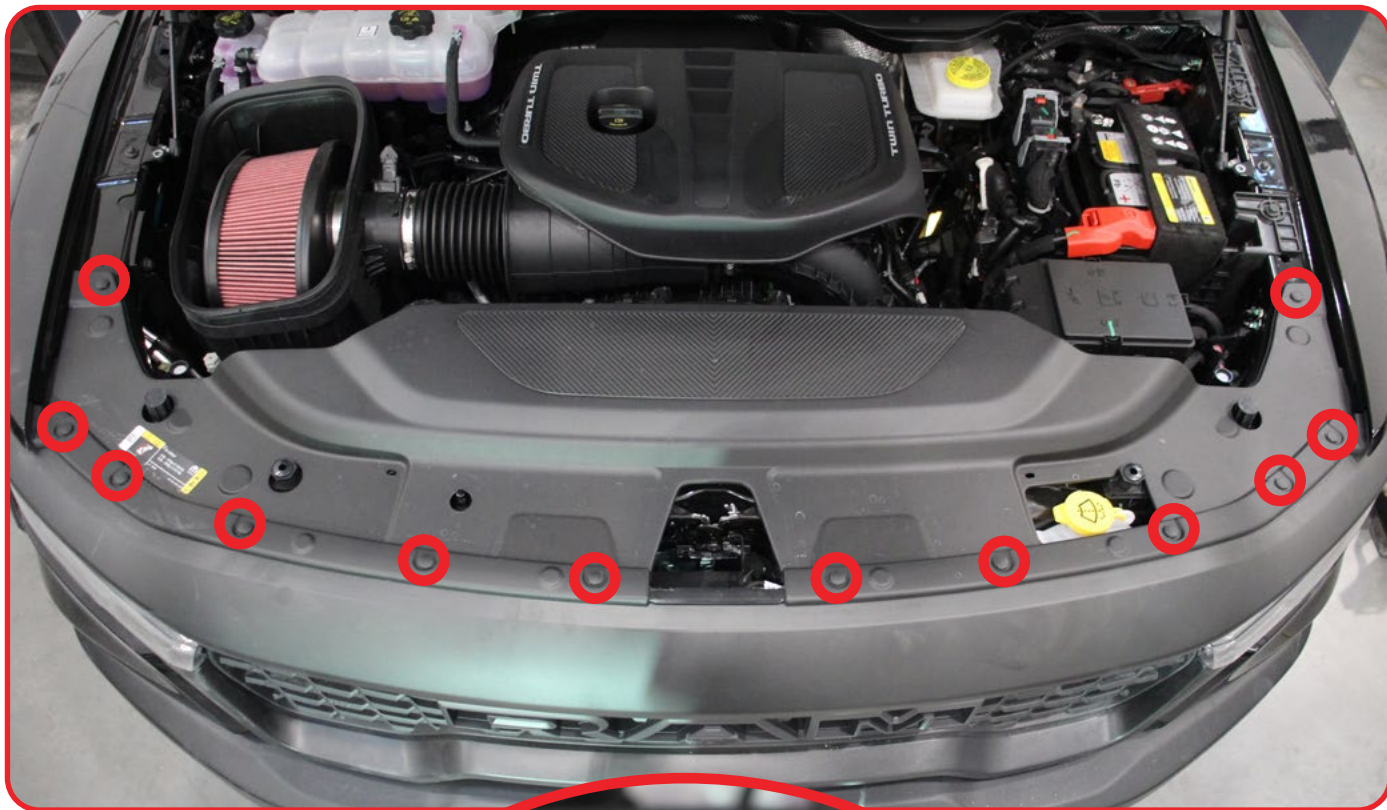
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

REMOVAL

□ STEP 2

Using a (Fastener Removal Tool) remove all 12x push pins holding the top shroud located underneath the hood. ****Keep hardware****





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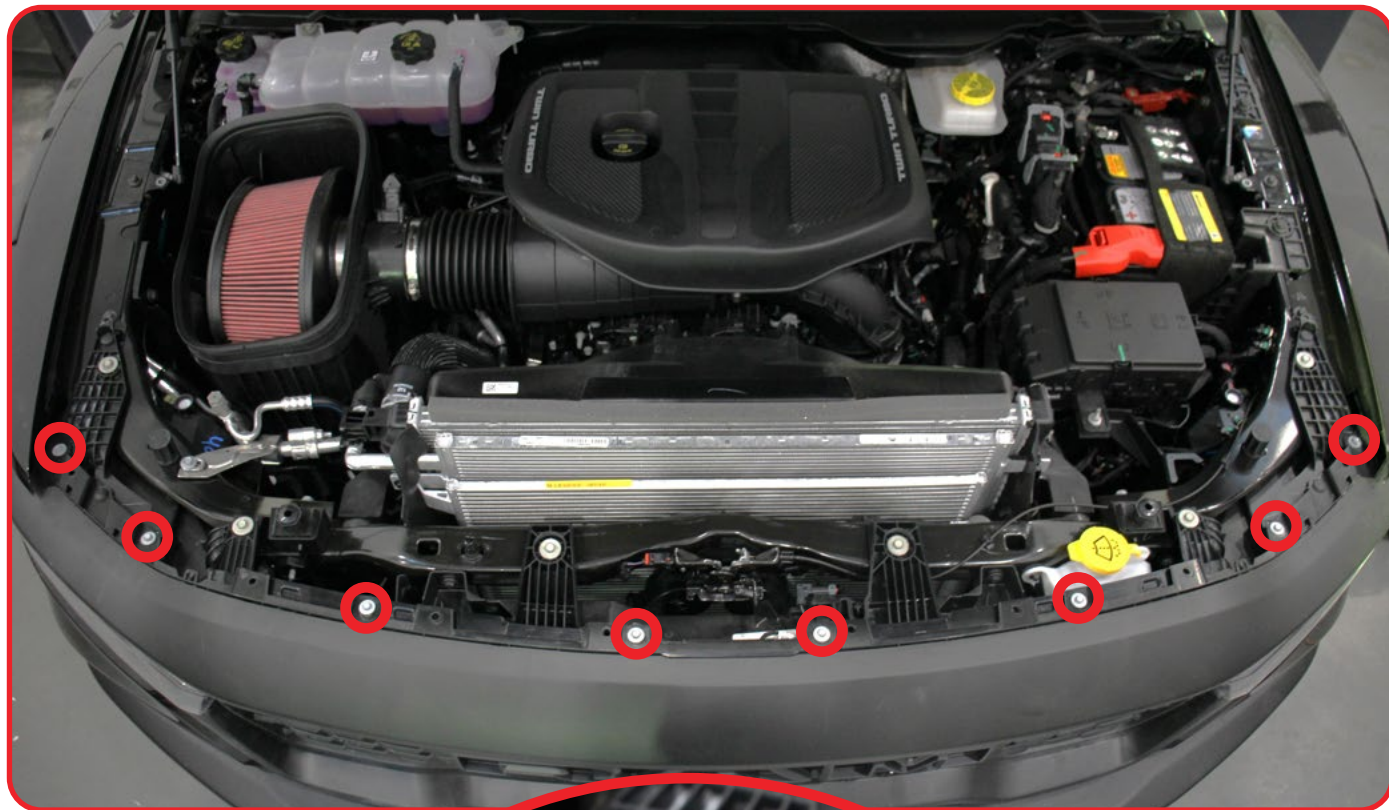
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

REMOVAL

□ STEP 3

Using a (8mm socket) remove the 8x bolts highlighted below. ****Keep hardware****





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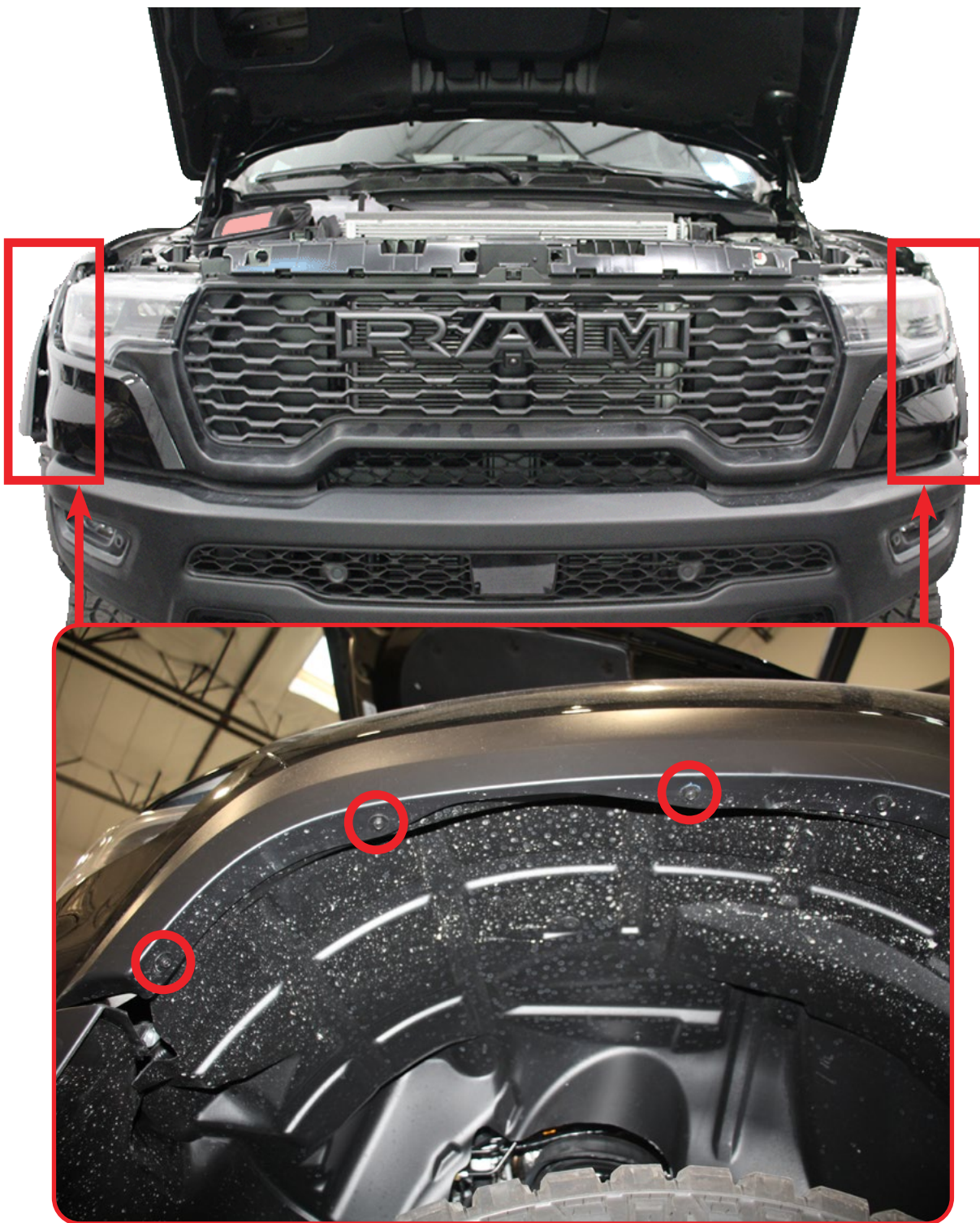
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

REMOVAL

□ STEP 4

Using a (8mm socket) remove the bolts located in the wheel well for the fender flair. ****Keep hardware****





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STEALTH FIGHTER FRONT BUMPER

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REMOVAL

□ STEP 5

Pop the fender flair off by pulling outwards.





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STEALTH FIGHTER FRONT BUMPER 2025-UP/RAM RHO

REMOVAL

□ STEP 6

Using a (10mm socket) remove the 2x bolts located above the headlight. ****Keep hardware****





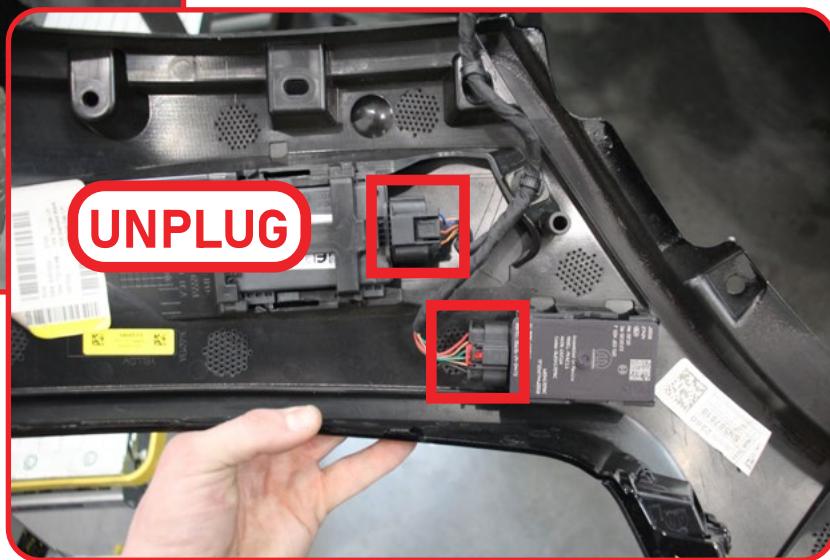
INSTALLATION GUIDE

STEALTH FIGHTER FRONT BUMPER 2025-UP/RAM RHO

REMOVAL

□ STEP 7

Remove the plastic cover as shown below to expose the blind spot sensor. Next unplug the sensors and set plastic aside.



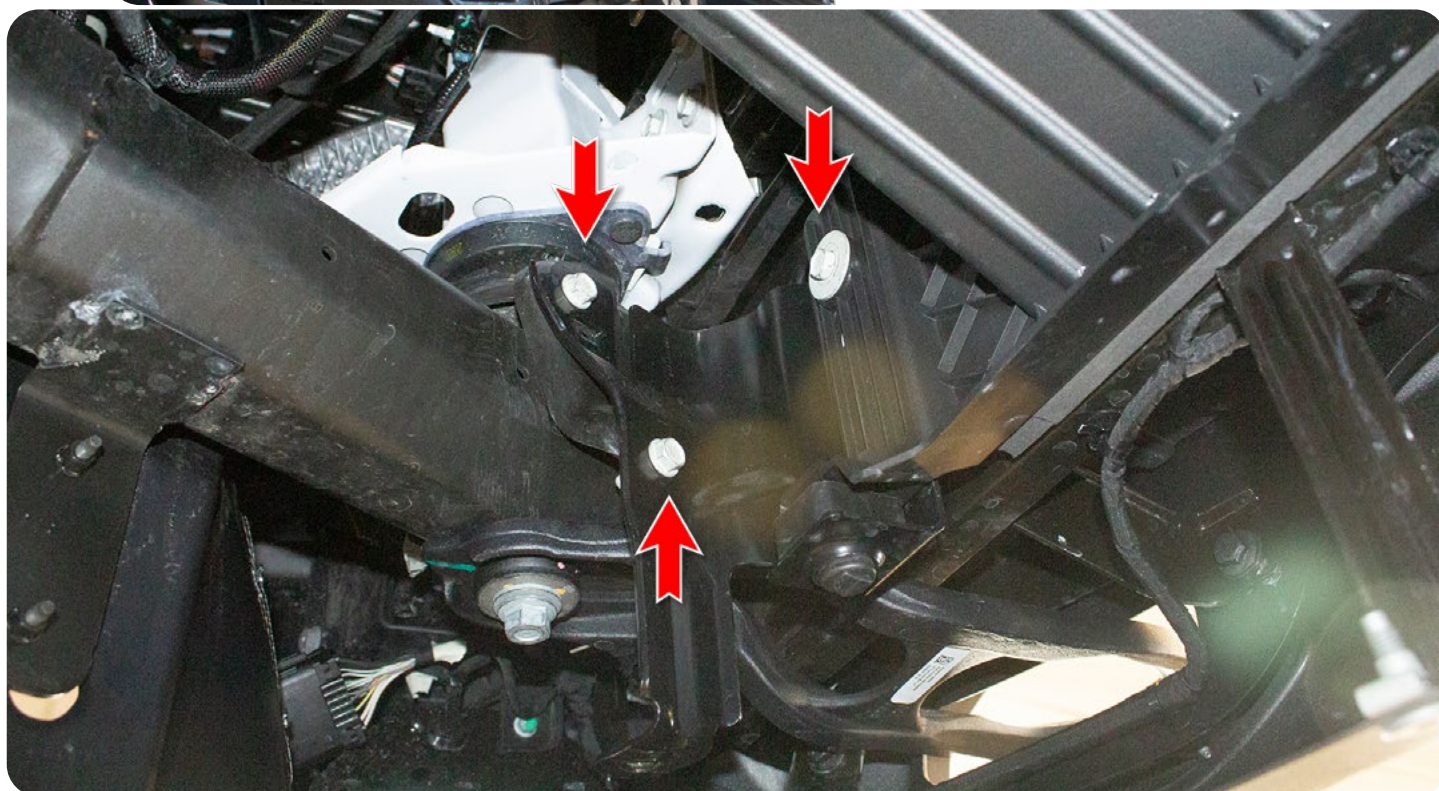
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

REMOVAL

□ STEP 8

Using an (8mm Socket), remove the two bolts (per side) along the front portion of each front wheel well. Then using a (13mm Socket), remove the three bolts (per side) that hold the oil cooler to the vehicle for easy access to the mount bolts. ****Keep hardware****





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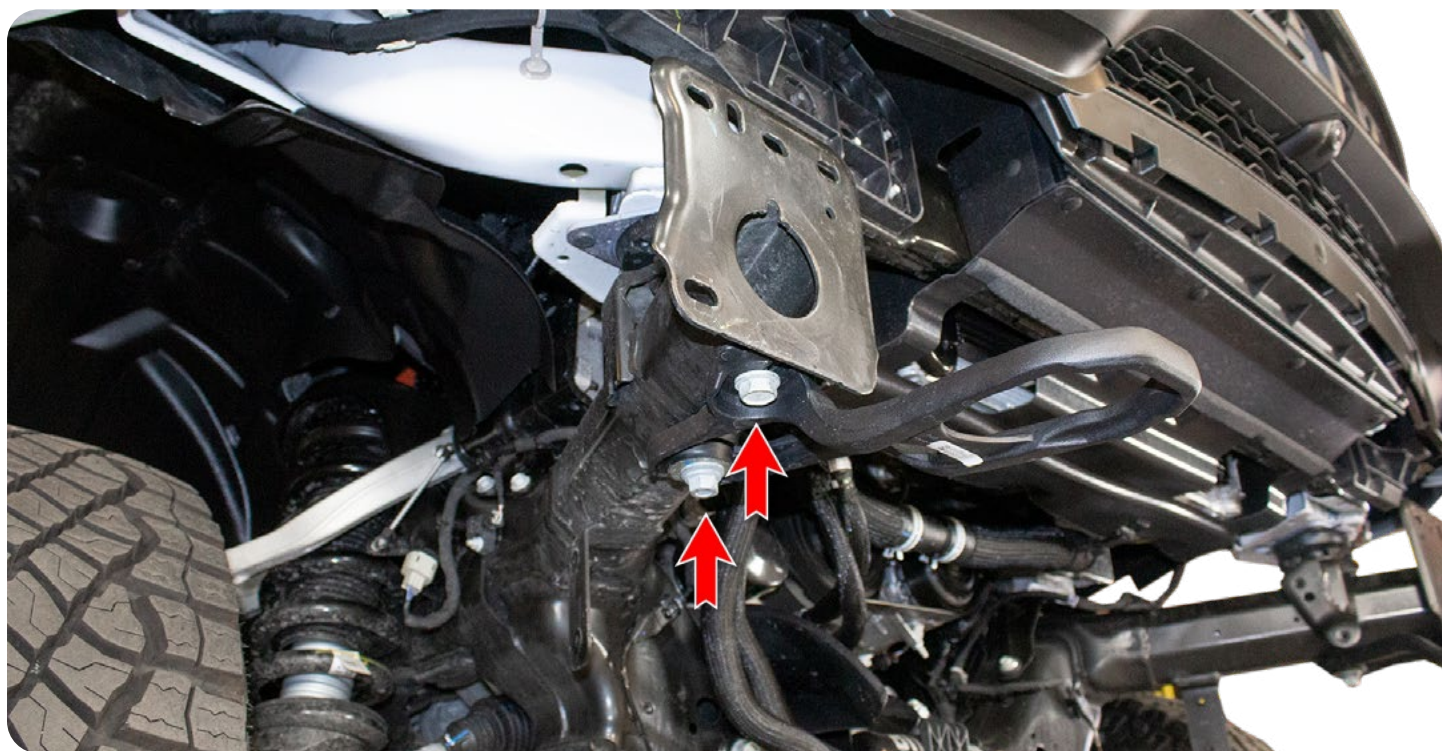
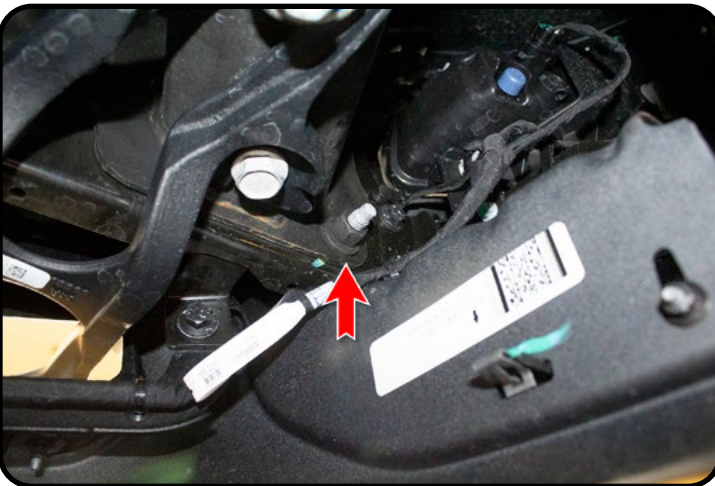
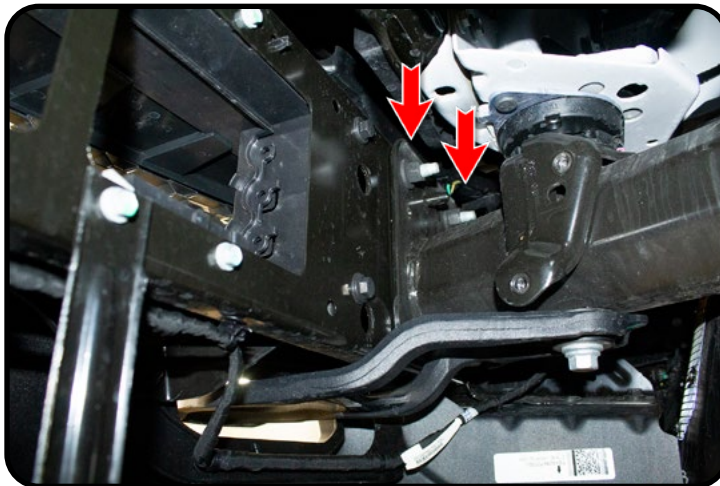
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

REMOVAL

□ STEP 9

Using an (18mm Socket), remove the three mounting nuts (per side) that hold the bumper to the vehicle. Then, remove the bumper from the vehicle. Then use an (18mm socket) and (21mm Socket) to remove the two tow hook. ****Keep hardware****



STEALTH FIGHTER FRONT BUMPER

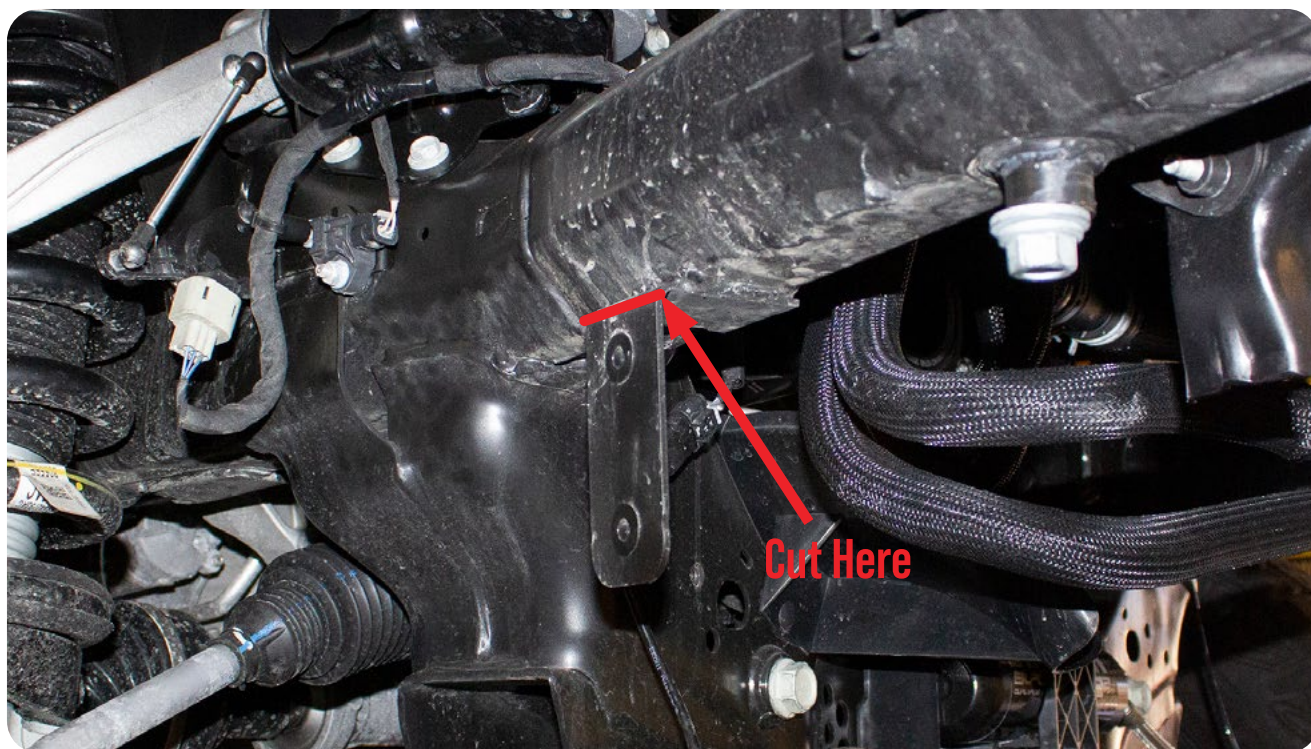
2025-UP/RAM RHO

REMOVAL

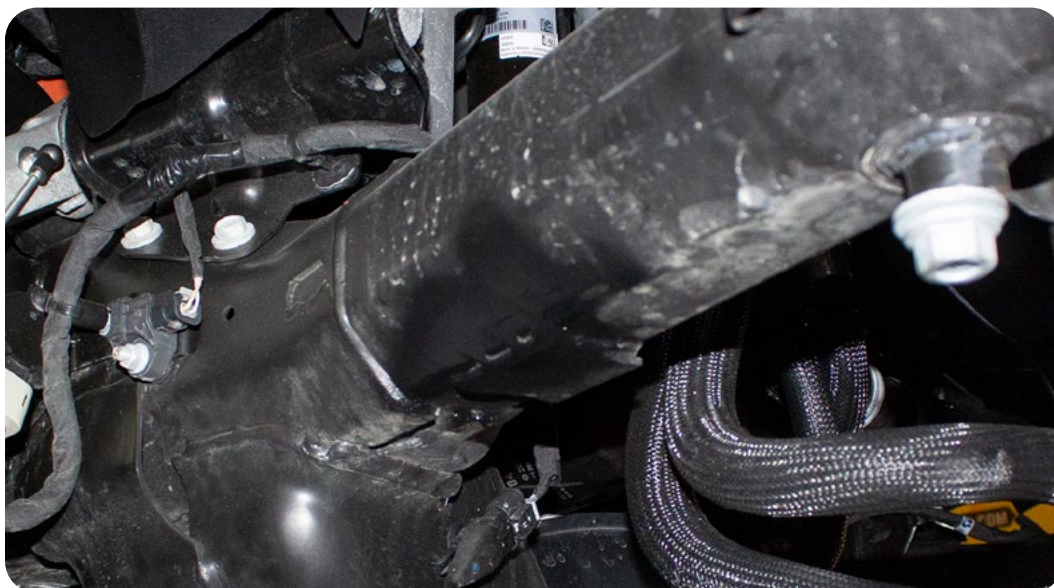
□ STEP 10

This step is optional and is done for aesthetics. Use a cutoff wheel to trim the inner fender mounting bracket as shown bellow. Make sure to paint over any bare metal.

Before



After



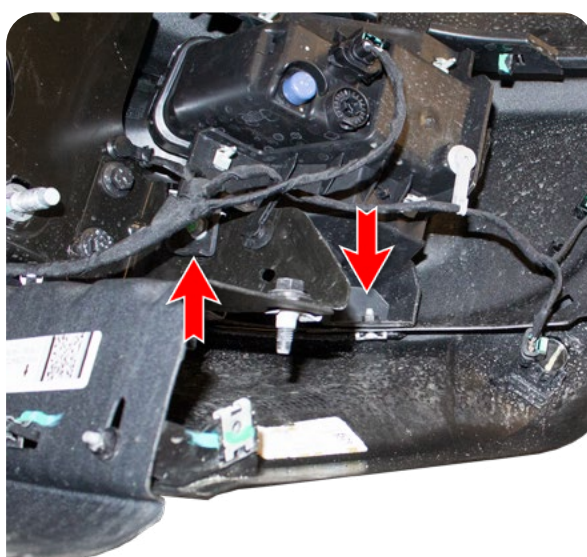
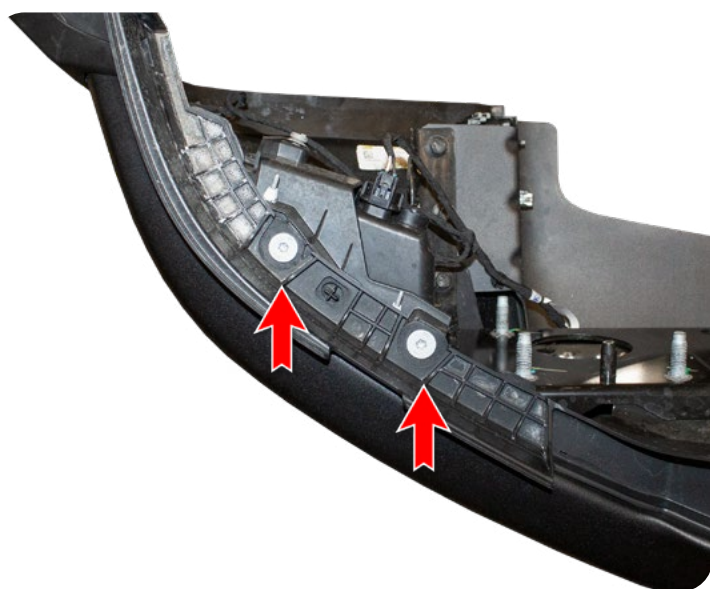
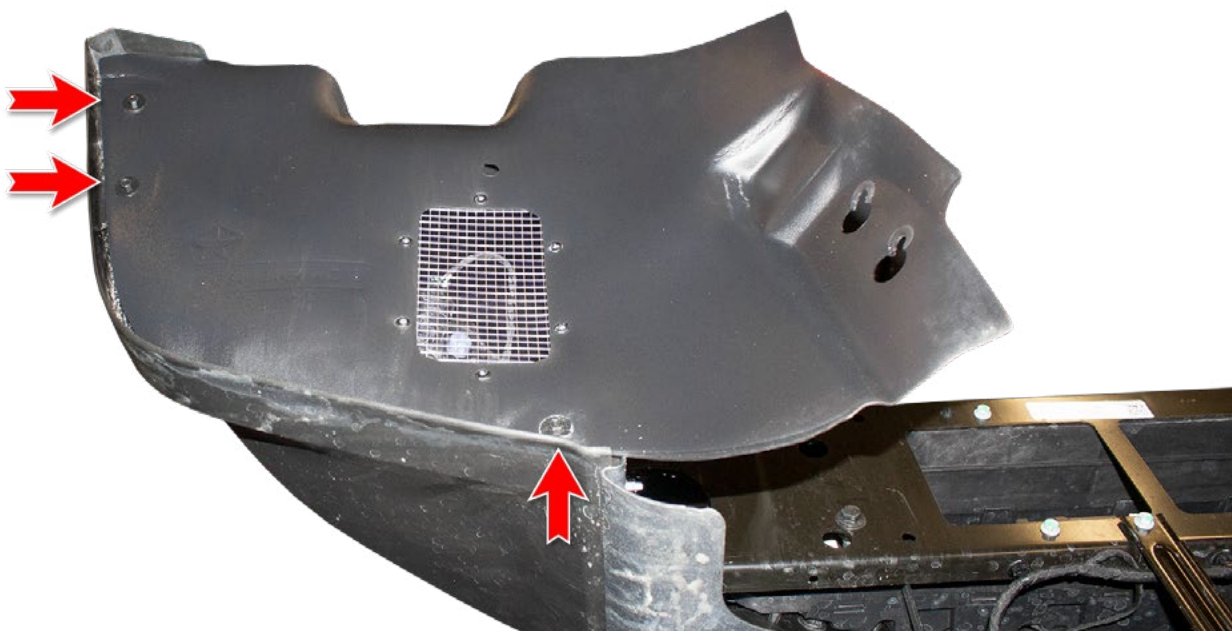
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

REMOVAL

□ STEP 11

Use an (8mm Socket) to remove the three mounting bolts (per side) that hold the inner liner to the bumper. Remove the fog lights from the OEM bumper. To do this, remove the two vertical facing bolts (T40 Torx Socket) along the top side of the fog light. Then, remove the (10mm bolt) and nut along the bottom side of the fog light piece. Unplug the fog light and remove.



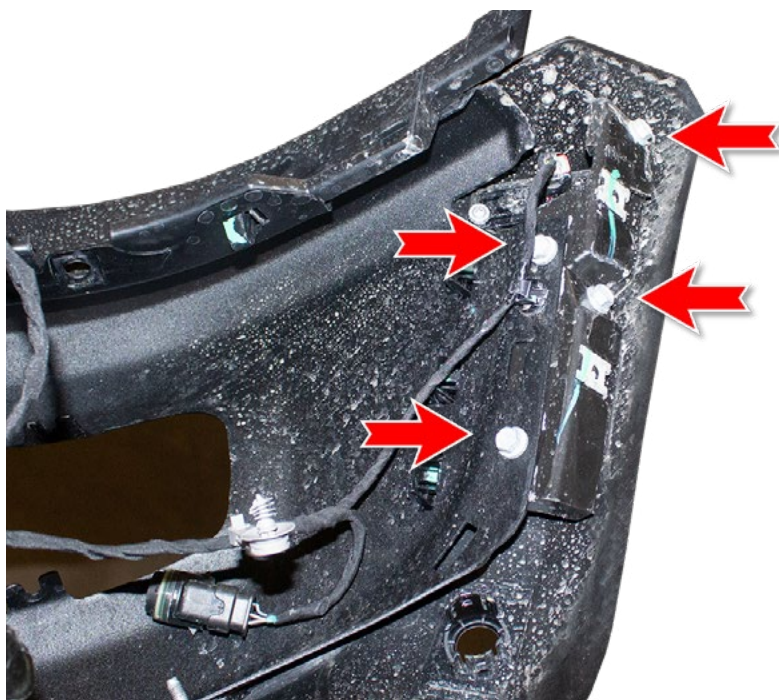
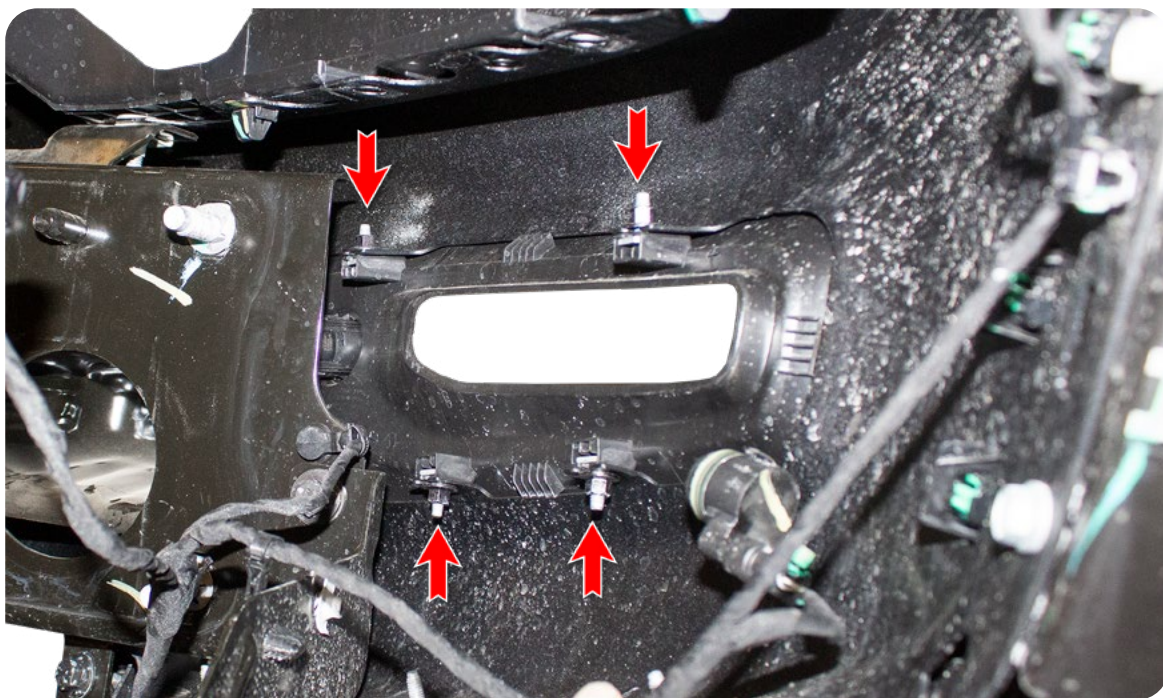
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

REMOVAL

□ STEP 12

Use an (8mm Socket) to remove the mounting nuts that hold the fog light trim piece and the sensor bezels. Then use a (10mm Socket) to remove the four bolts that hold the plastic trim piece to the edge of the OEM bumper. Then, remove that piece and use a Phillip's Head Screwdriver to remove the two marker light mounting screws. Remove the marker lights from the bumper.



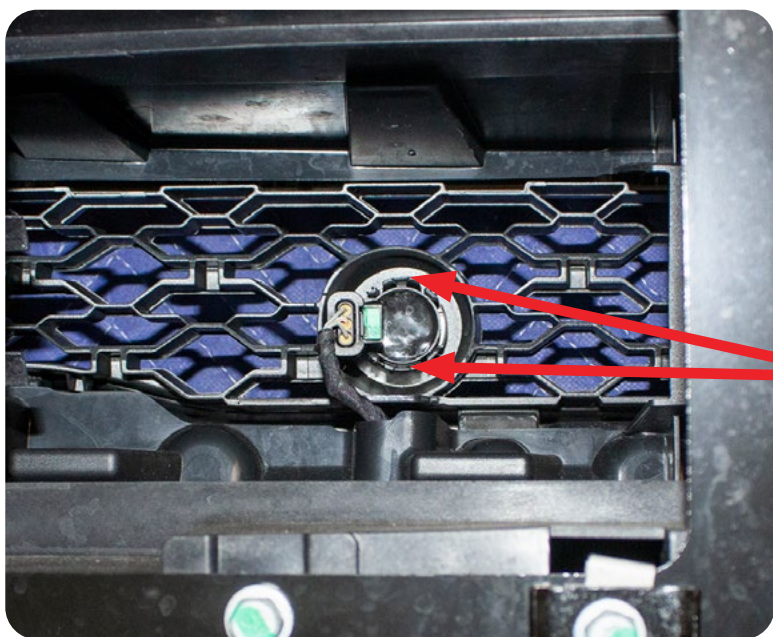
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

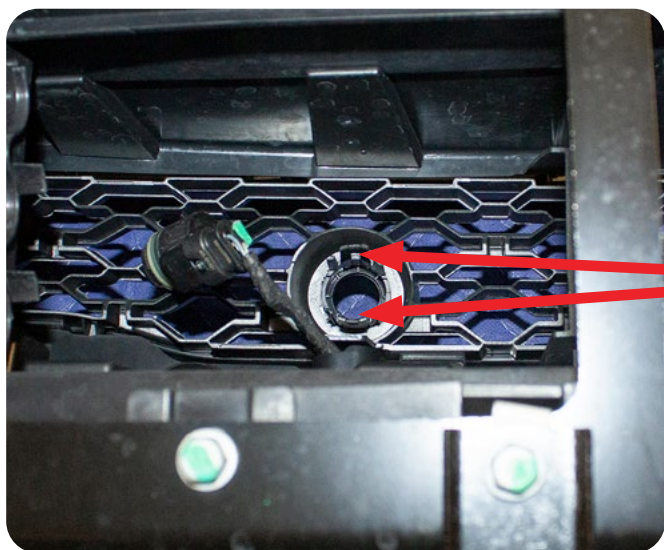
REMOVAL

□ STEP 13

Remove the four parking sensors from their mounting rings. To do this, spread the tabs on the back side of the rings and push the sensors out the back side. Then remove the bezels. Make sure to keep track of the position/orientation they come off your OEM bumper so you can reinstall them in the same position/orientation on your new bumper. ****Only remove the 2 inner sensor bezels NOT the outer bezels****



Spread these two tabs to release the parking sensor from its mounting ring



Squeeze these two tabs to release the mounting rings from the bumper

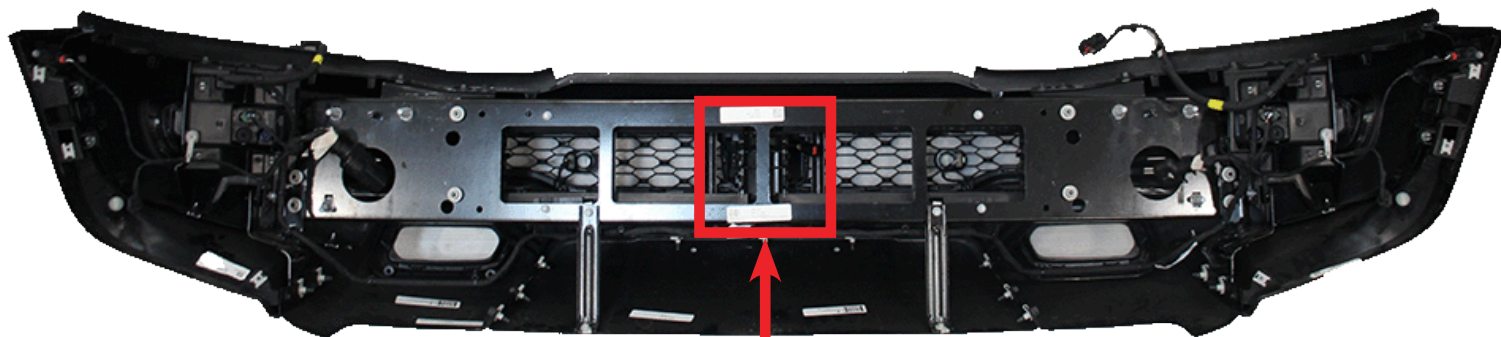
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

REMOVAL

□ STEP 14

Remove the ACC module from the bumper and follow the ACC relocation bracket install guide located on our website and come back to finish the install.





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STEALTH FIGHTER FRONT BUMPER

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If you have purchased a winch mount please follow **steps 15-24**.

If NOT, please skip to **step 25**.





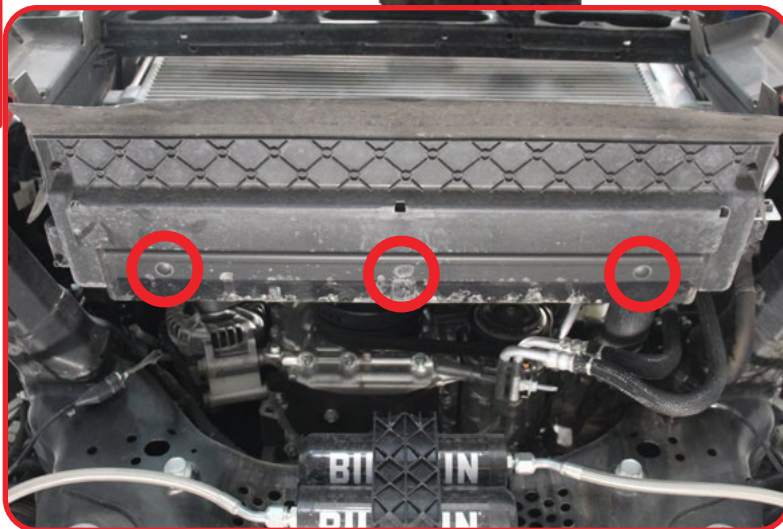
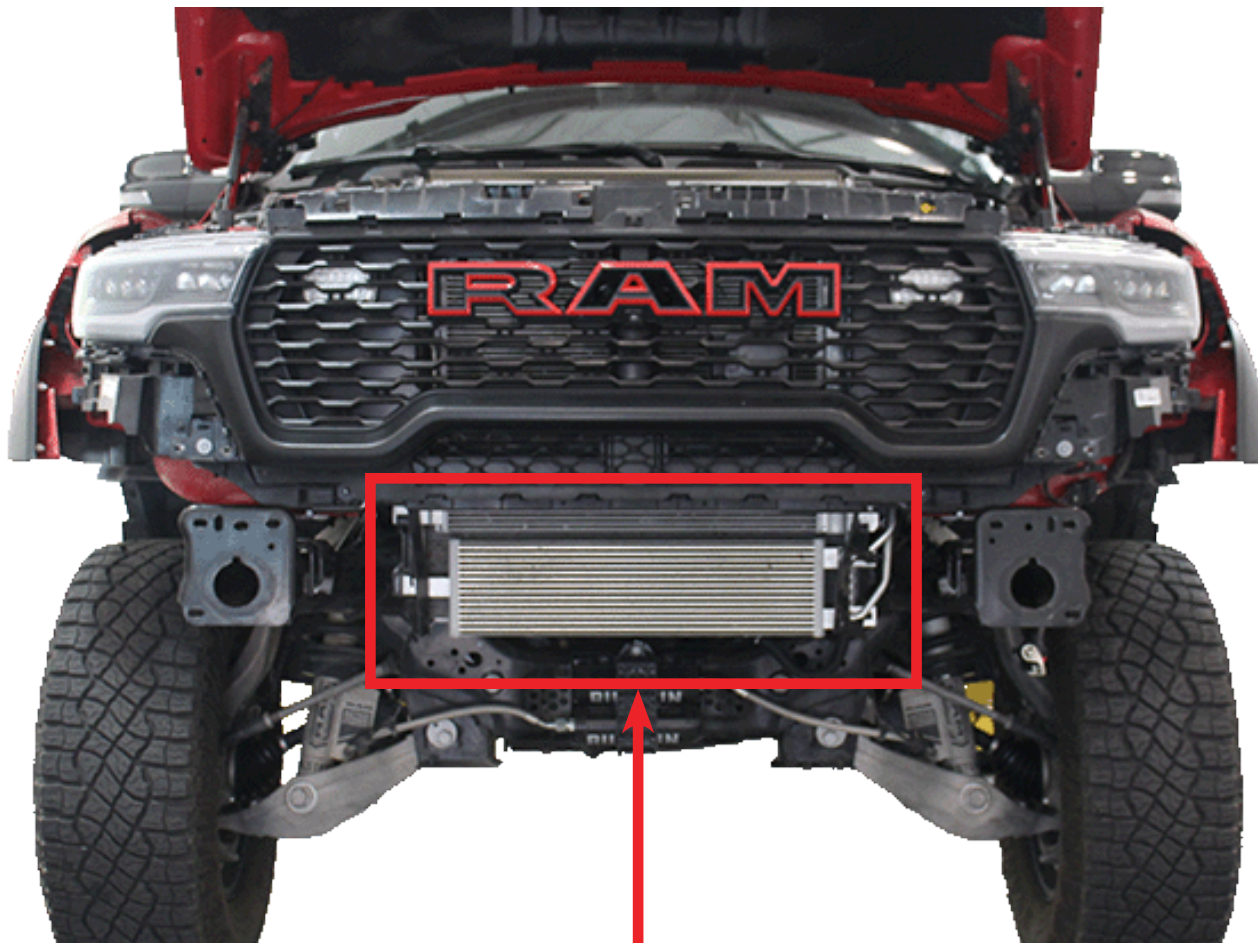
INSTALLATION GUIDE

STEALTH FIGHTER FRONT BUMPER WINCH MOUNT 2025-UP/RAM RHO

REMOVAL

□ STEP 15

Remove the plastic shroud shown below using a (fastener removal tool) to remove the retainers located on both driver, passenger, and below shown in the pictures below.





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STEALTH FIGHTER FRONT BUMPER WINCH MOUNT 2025-UP/RAM RHO

REMOVAL

□ STEP 16

With your choice of cutting tools, cut the rubber shroud as shown below on both driver and passenger. ****CAUTION: DO NOT CUT INTO THE COOLING SYSTEMS OR LINES****





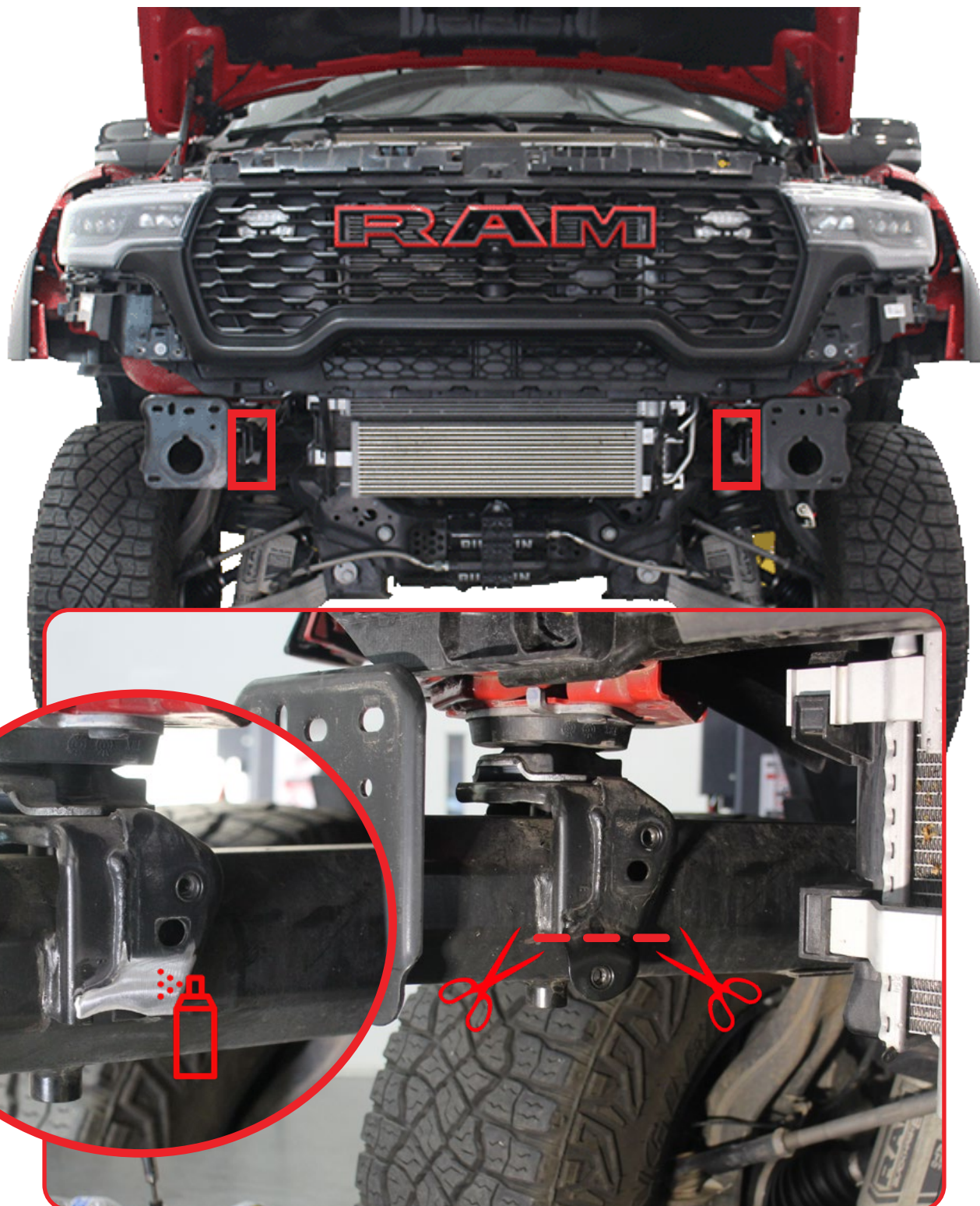
INSTALLATION GUIDE

STEALTH FIGHTER FRONT BUMPER WINCH MOUNT 2025-UP/RAM RHO

REMOVAL

□ STEP 17

Using your choice of cutting tools, cut the mounting tabs shown below and ensure to paint over it to prevent rust.





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STEALTH FIGHTER FRONT BUMPER WINCH MOUNT 2025-UP/RAM RHO

REMOVAL

□ STEP 18

Remove the control pack from the Warn EVO winch using a (5/32 allen) on the mounting hardware as shown below. ****KEEP HARDWARE****





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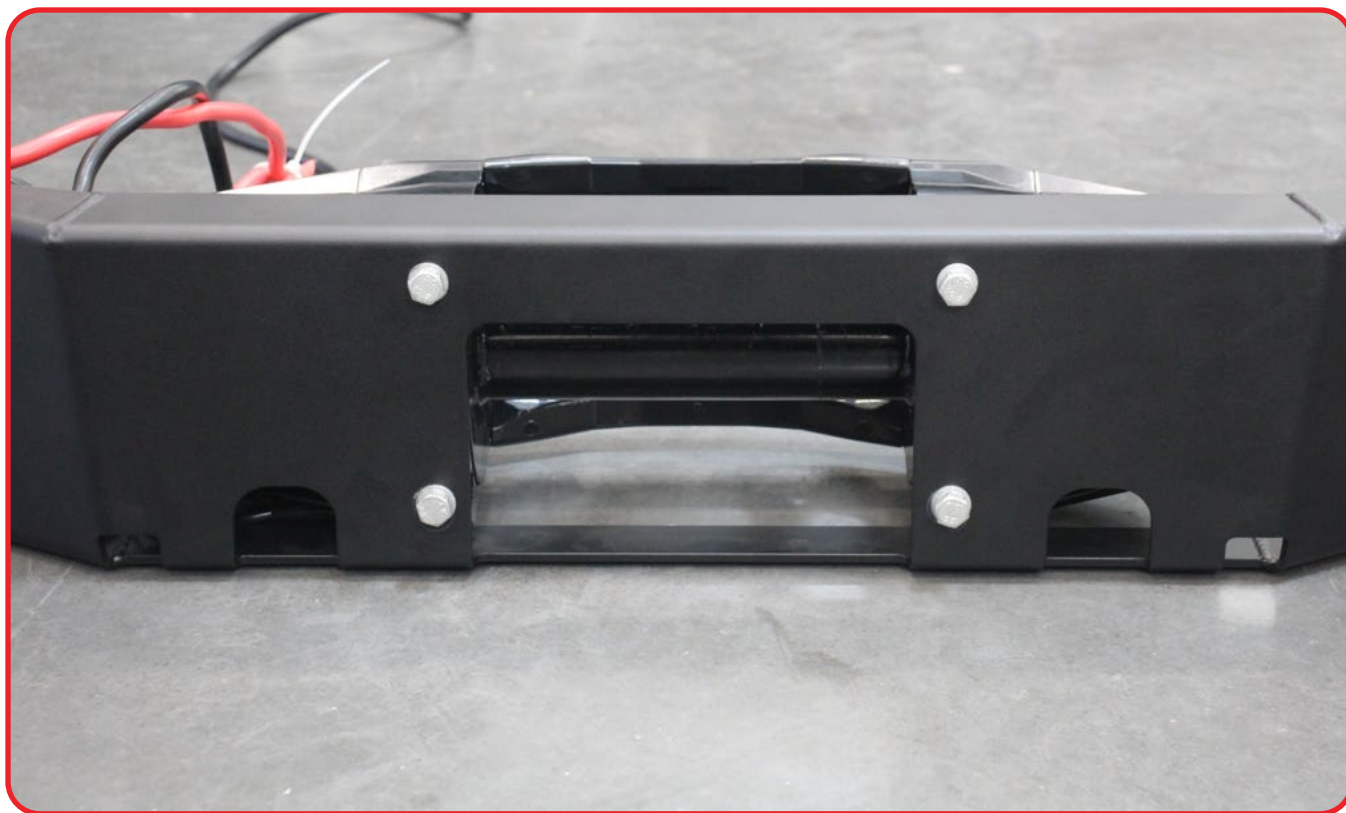
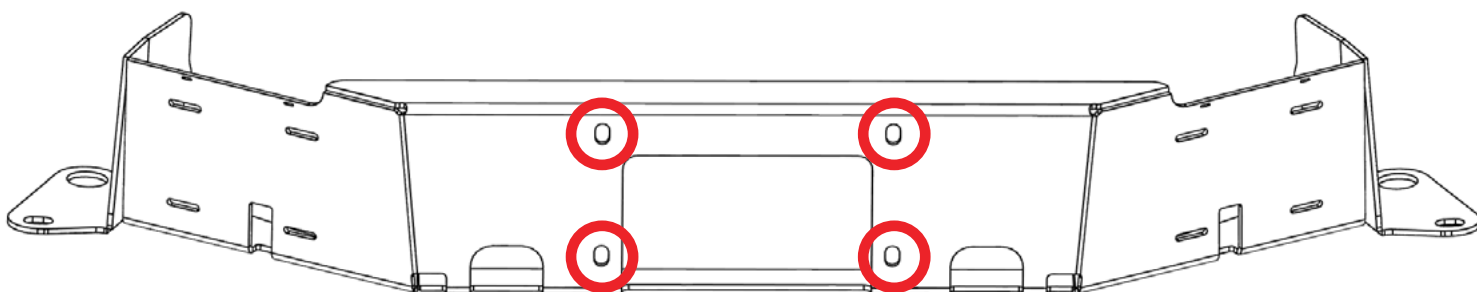
STEALTH FIGHTER FRONT BUMPER WINCH MOUNT

2025-UP/RAM RHO

INSTALL

□ STEP 19

Install the winch into the mounting holes shown below with the provided hardware sent with your Warn EVO using a (16mm socket).





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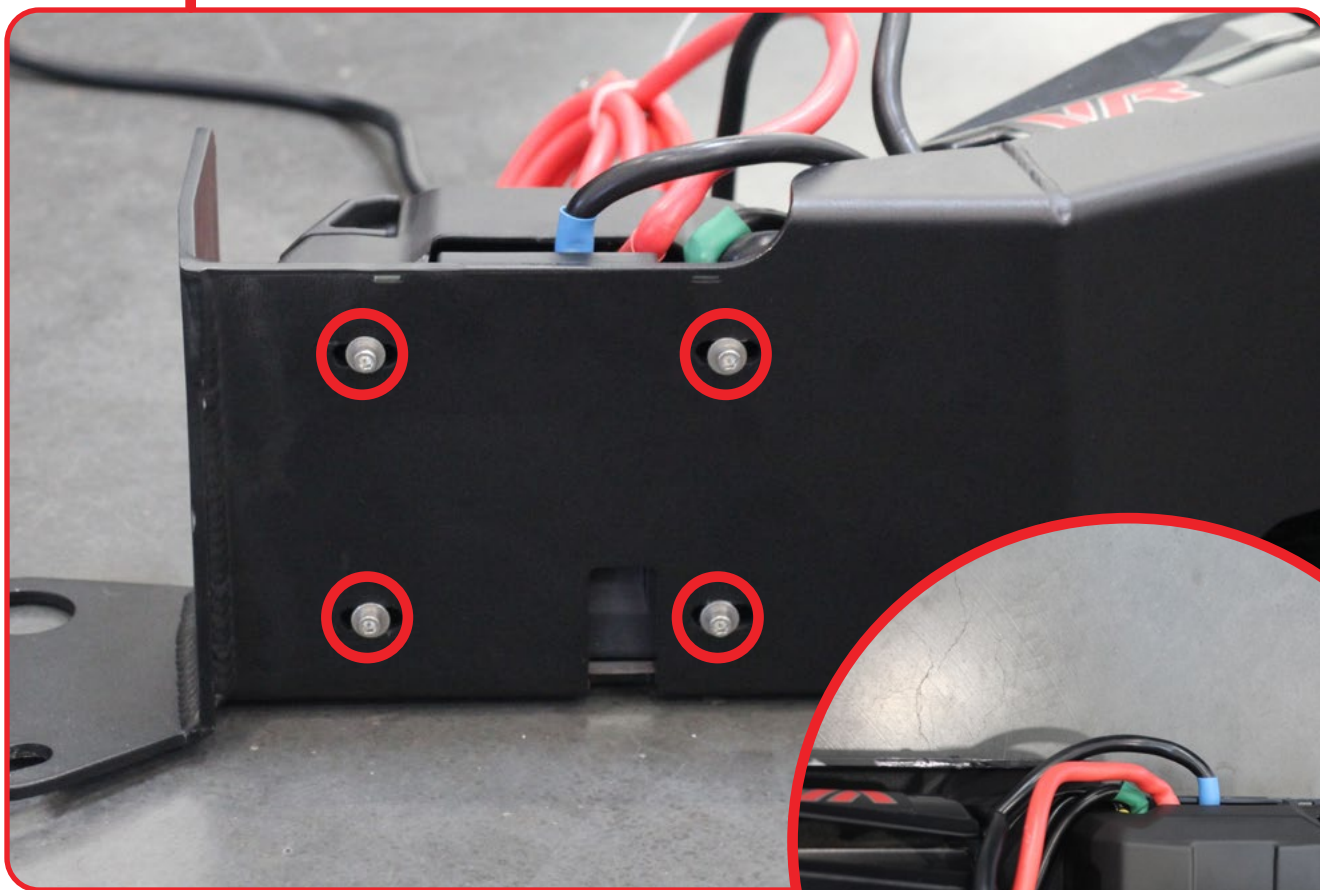
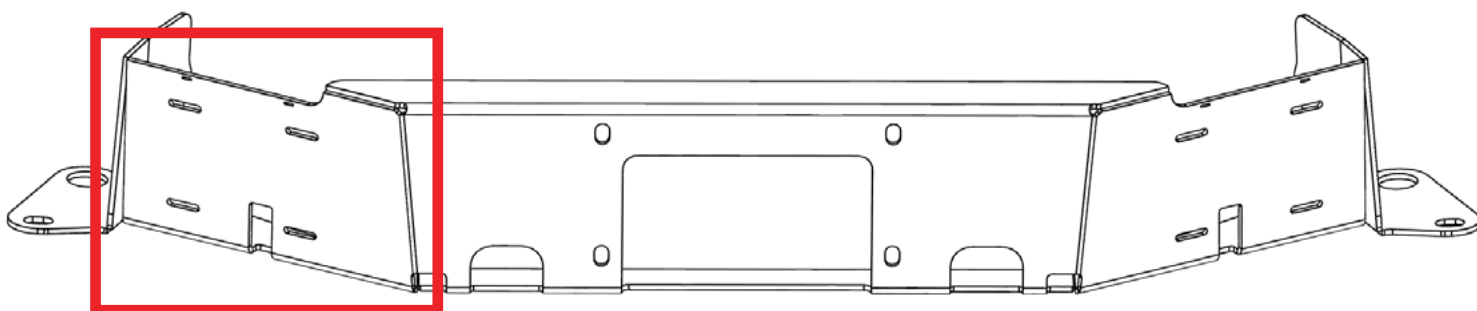
STEALTH FIGHTER FRONT BUMPER WINCH MOUNT

2025-UP/RAM RHO

INSTALL

□ STEP 20

Mount the control pack on passenger side as shown below with the hardware removed from **step 18** using a (5/32 allen). Ensure that the wiring is not pinched between your control pack and winch.





STEALTH FIGHTER FRONT BUMPER WINCH MOUNT

2025-UP/RAM RHO

INSTALL

□ STEP 21

With a helping hand, install the winch with the hardware remove from the tow hooks using a (18mm socket) and a (21mm socket). for the rear frame bolts, ensure to install the provided spacers (2 per side or more) that were supplied with the winch mount kit.





STEALTH FIGHTER FRONT BUMPER WINCH MOUNT 2025-UP/RAM RHO

INSTALL

□ STEP 22

Install the OEM hardware removed from **step 8** using a (13mm socket).





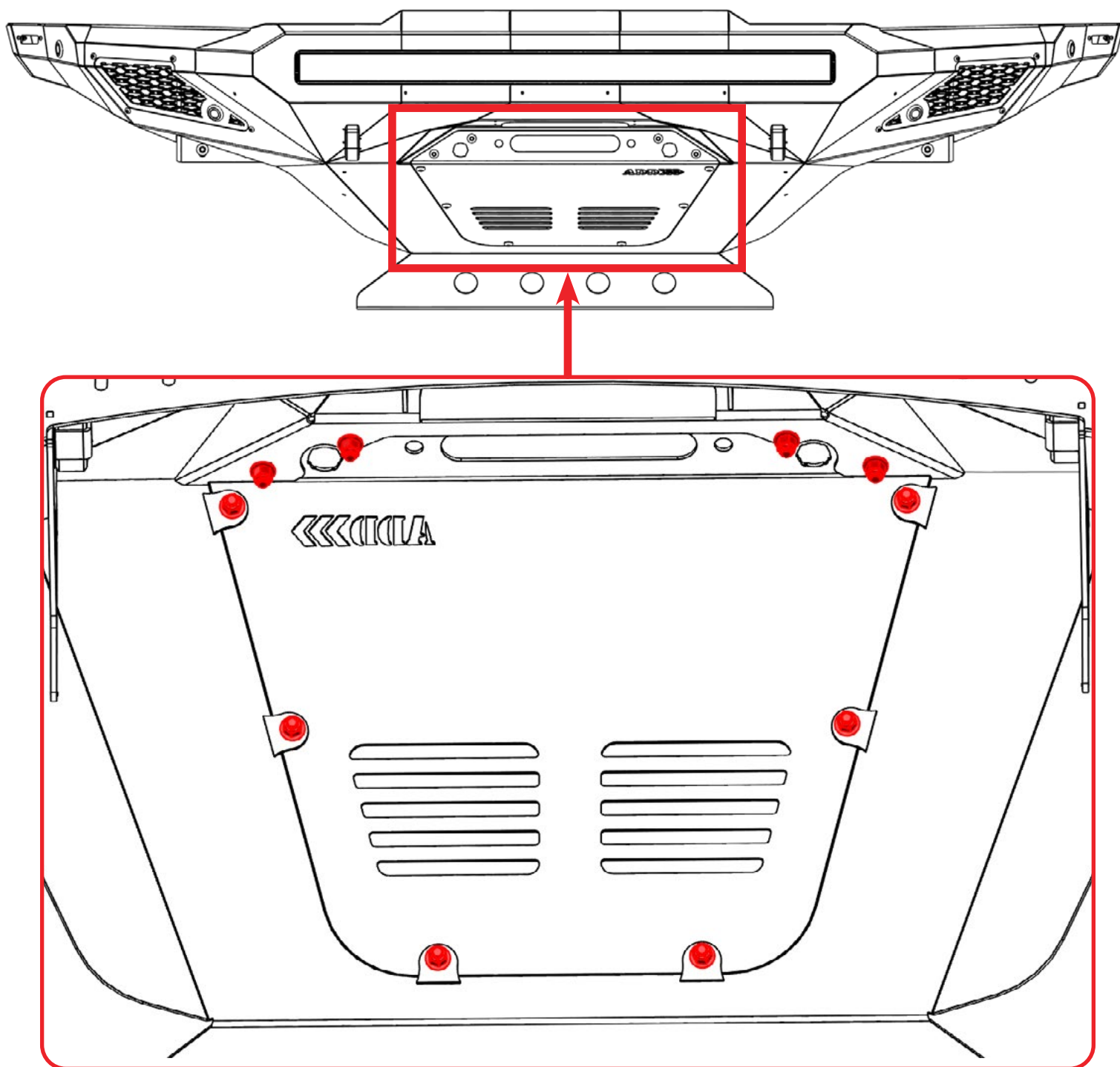
STEALTH FIGHTER FRONT BUMPER WINCH MOUNT

2025-UP/RAM RHO

INSTALL

□ STEP 23

Install the skid plate that was provided with the winch mount with the 3/8" hardware removed using a (7/32 allen) and a (9/16 wrench) as shown below.



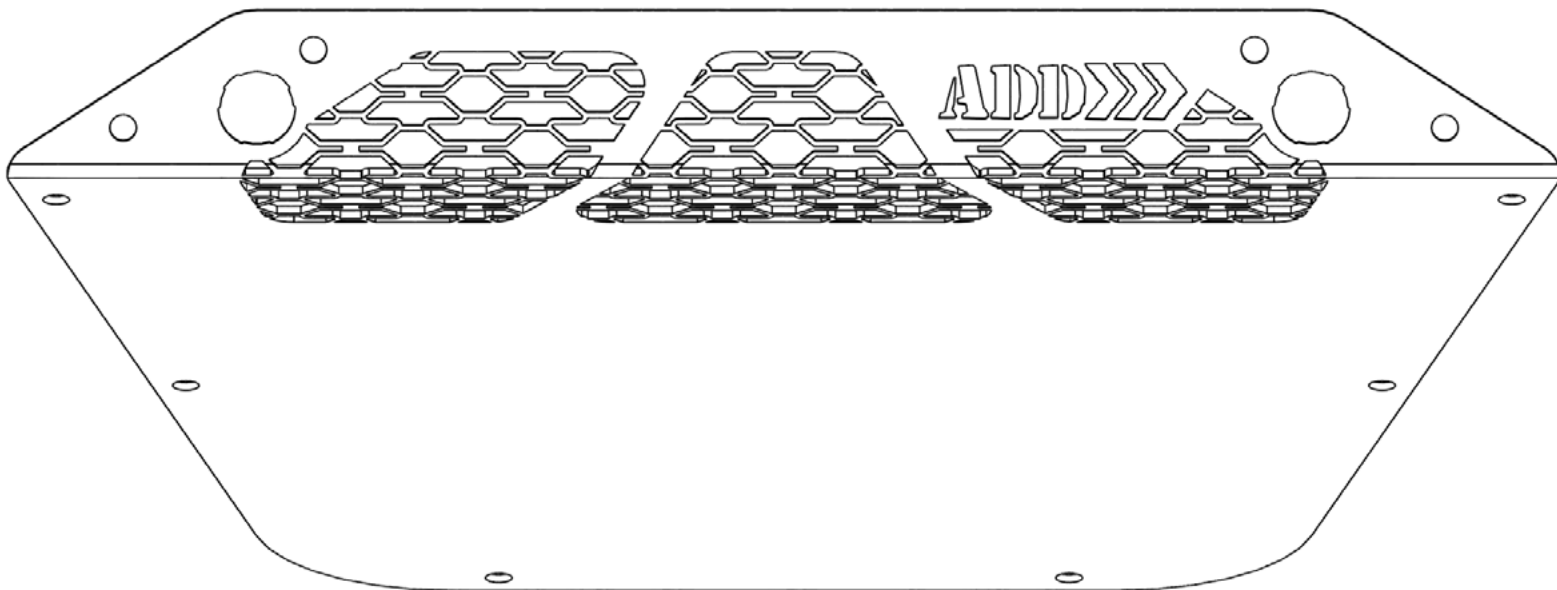


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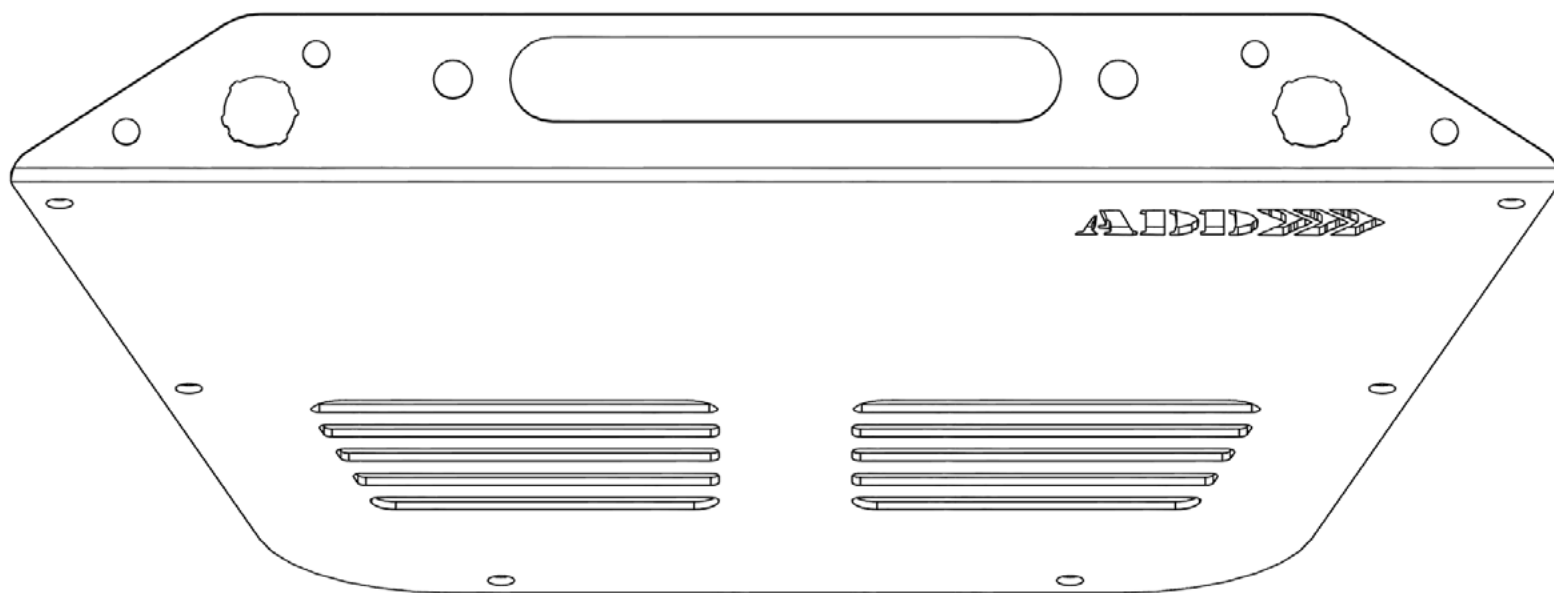
STEALTH FIGHTER FRONT BUMPER WINCH MOUNT 2025-UP/RAM RHO

INSTALL

NON-WINCH



WINCH



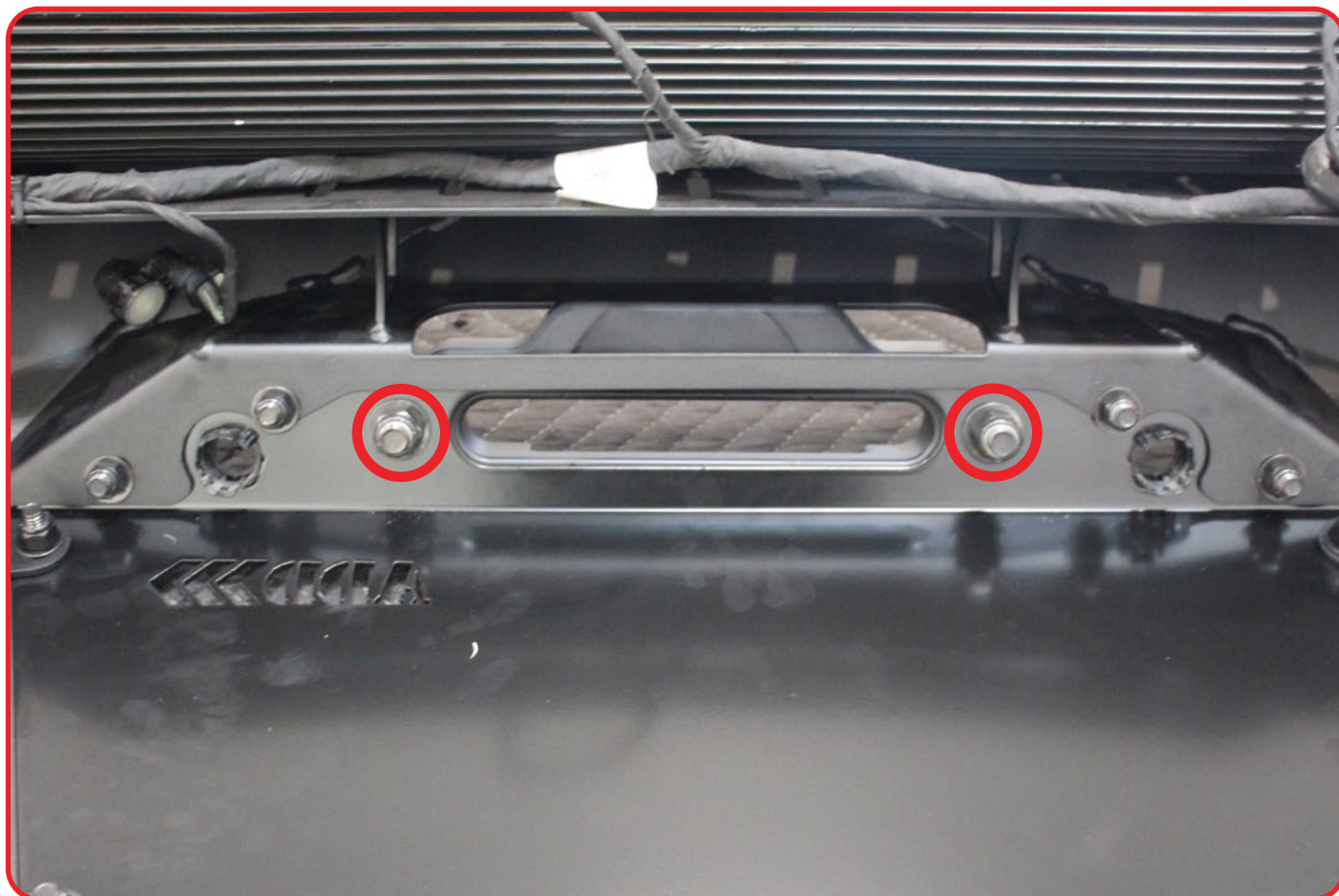
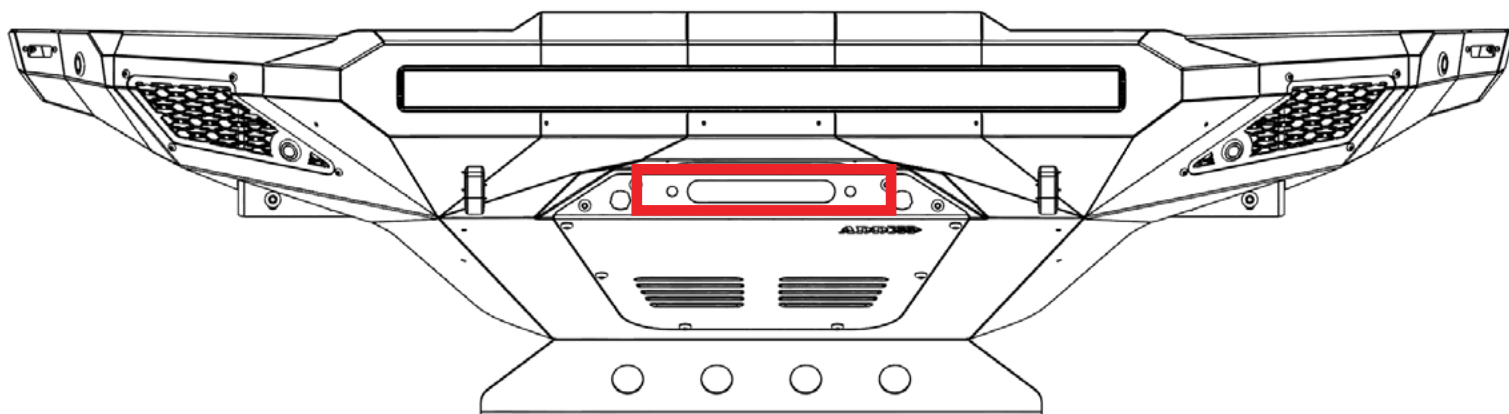


STEALTH FIGHTER FRONT BUMPER WINCH MOUNT 2025-UP/RAM RHO

INSTALL

□ STEP 24

Install your fairlead and continue with the Stealth Fighter Front bumper install guide.



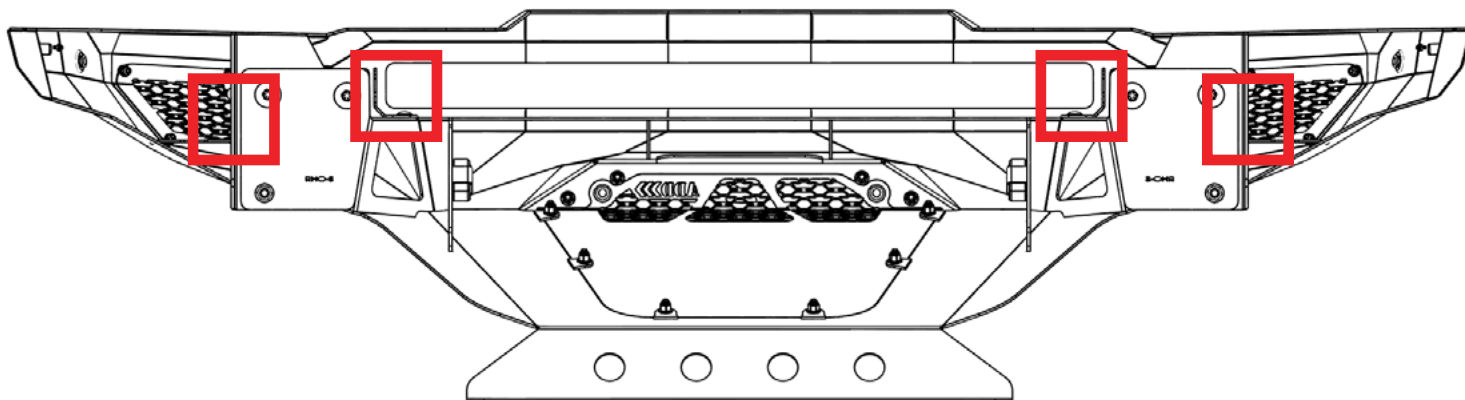
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

INSTALL

□ STEP 25

Now would be a good time to install the lights. Use the provided (F) light mount brackets for the light bar with the provided (B, B2, B4) 3/8" hardware using a (9/16 wrench).



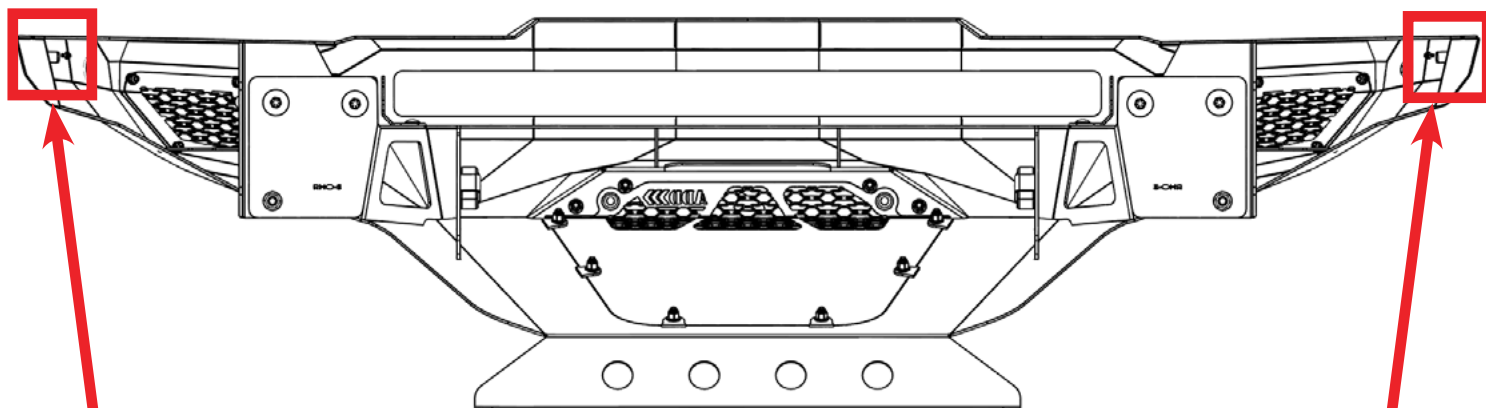
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

INSTALL

□ STEP 26

Install the OEM marker lights with the provided (A, A1) #8 Bolts using a (3/16 allen) and a (1/32 wrench). **Do not over tighten bolts due to breakage**



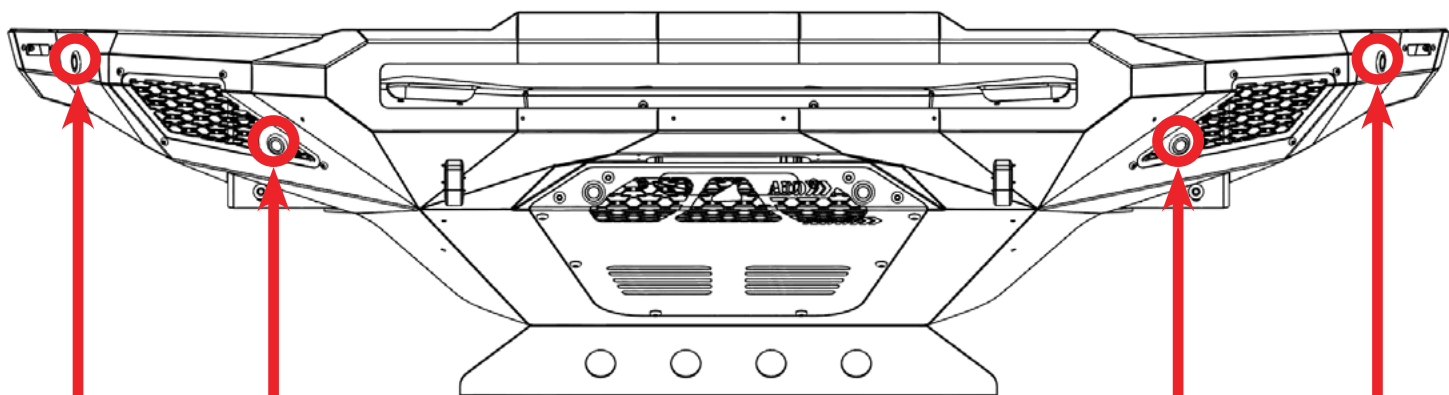
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

INSTALL

□ STEP 27

On the two outer sensor locations install the sensors in the provided (D, D1) bezels with the skinny side facing up. You will notice that one side will be oriented the same as factory and the driver side will be 180 degrees opposite. ****Also note that the sensor plug needs to be 90 degrees to the ground**** If your sensor bezel is loose in the bumper and can easily be rotated we recommend applying a small dab of silicone or epoxy to the back side to prevent them from rotating.



D.
D1.

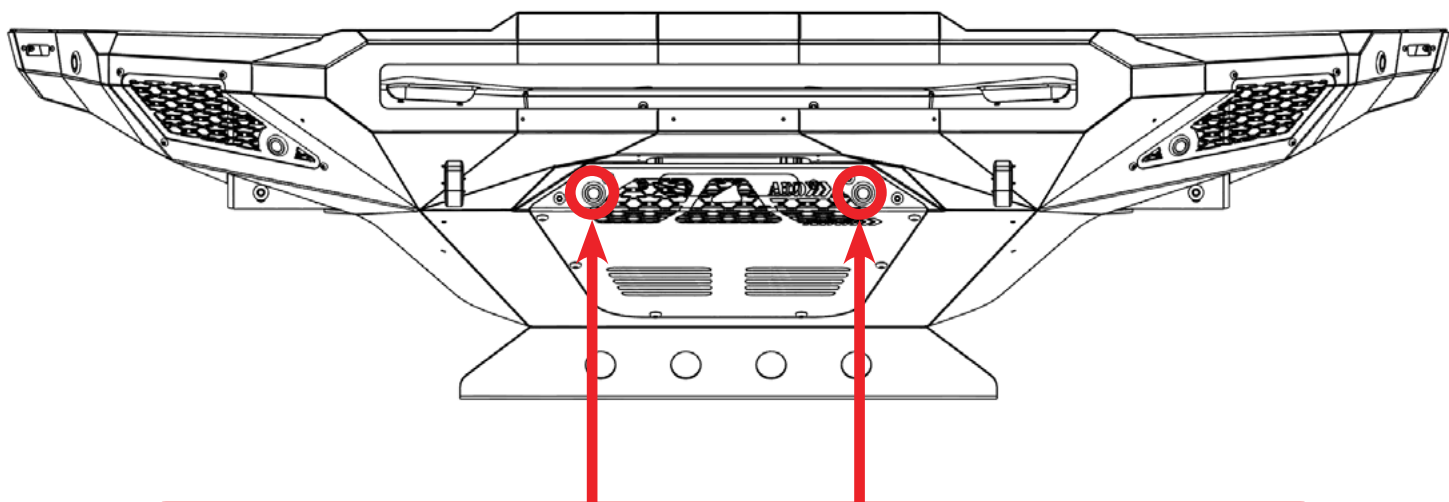
STEALTH FIGHTER FRONT BUMPER

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INSTALL

□ STEP 28

Install the inner two parking sensor bezels in the same orientation as OEM.





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STEALTH FIGHTER FRONT BUMPER

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INSTALL

□ STEP 29

With a helping hand, install the bumper with the provided (C, C1, C2) 1/2" hardware using a (5/16 allen) and a (3/4 wrench).





INSTALLATION GUIDE

STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

INSTALL

□ STEP 30

Next, install the provided **(B1, B3)** 1/2" hardware into the top mounting holes using a (9/16 wrench) with the provided **(G)** nut plate.

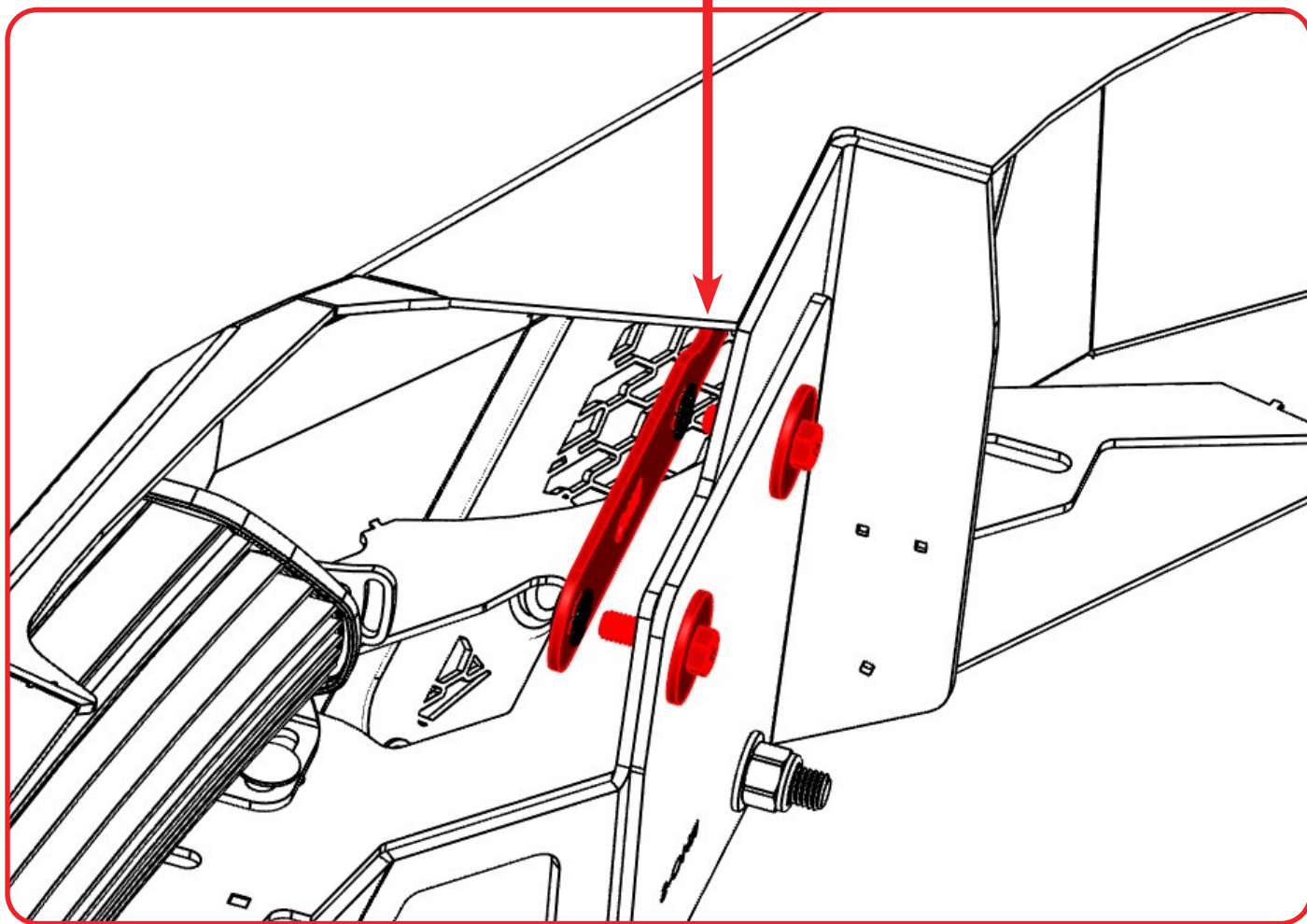




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STEALTH FIGHTER FRONT BUMPER 2025-UP/RAM RHO

INSTALL





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STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

INSTALL

□ STEP 31

Using the provided (E) shim plates, install on either driver, passenger or both to ensure you have an even gap reveal between the bumper and the grill as shown below.

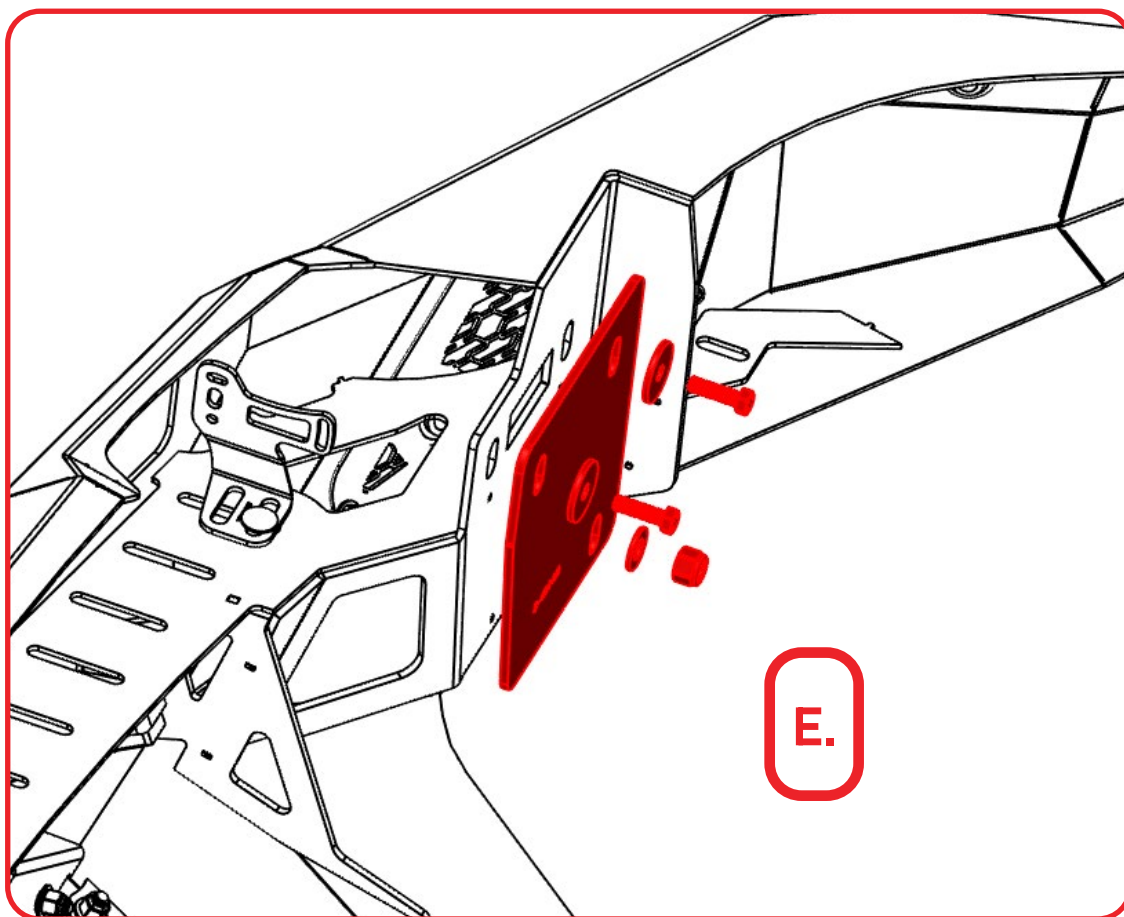
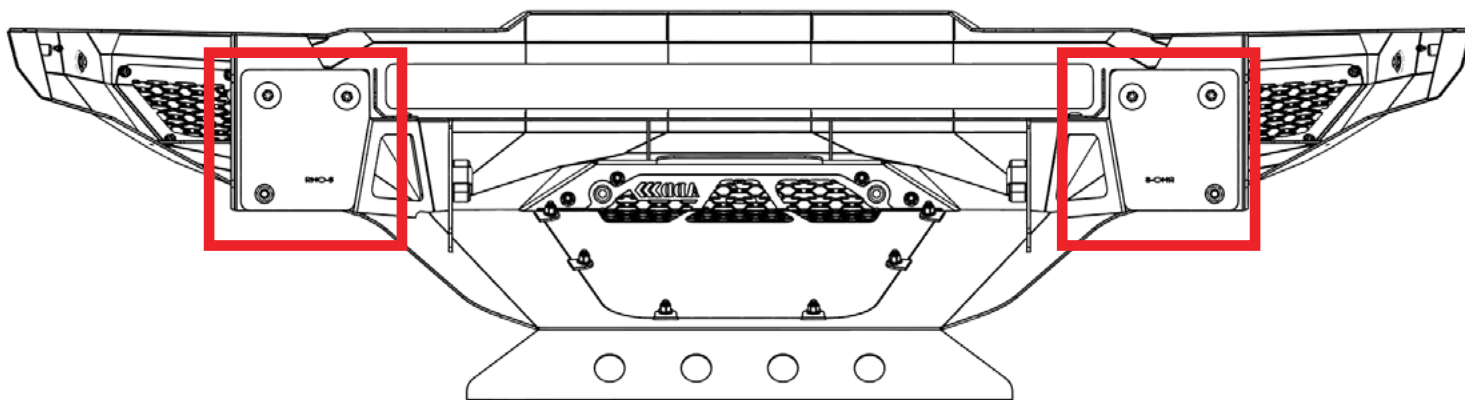




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INSTALL





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STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

INSTALL

□ STEP 32

Install the skid plate using a (16mm socket) with the OEM hardware removed from **step 1**.





INSTALLATION GUIDE

STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

INSTALL

□ STEP 33

Ensure to have the ACC plugged in before moving on with the install. Then re-install the plastic removed from **step 7**, ensure to plug in the blind spot sensors before installing.



PLUG-IN



INSTALLATION GUIDE

STEALTH FIGHTER FRONT BUMPER

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INSTALL

□ STEP 34

Using a (10mm socket) install the 2x bolts located above the headlight.





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INSTALL

□ STEP 35

Re-install the fender flair.





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STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

INSTALL

□ STEP 36

Using a (8mm socket) install the bolts located in the wheel well for the fender flair.





INSTALLATION GUIDE

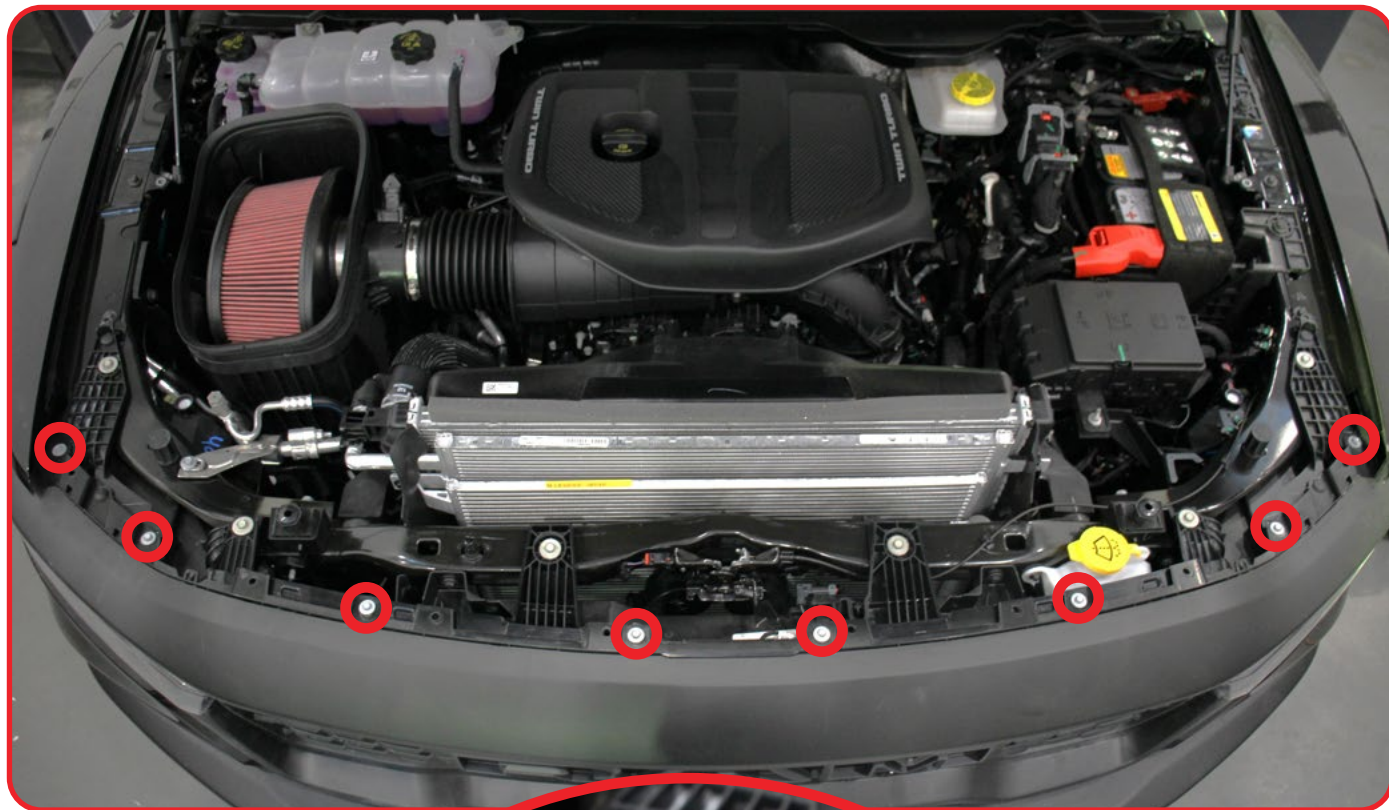
STEALTH FIGHTER FRONT BUMPER

2025-UP/RAM RHO

INSTALL

□ STEP 37

Using a (8mm socket) install the 8x bolts highlighted below.





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STEALTH FIGHTER FRONT BUMPER

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INSTALL

☐ STEP 38

Install all 12x push pins holding the top shroud located underneath the hood.





INSTALLATION GUIDE

STEALTH FIGHTER FRONT BUMPER 2025-UP/RAM RHO

FINAL

□ STEP 39

Stand back and enjoy your new ADD Stealth Fighter Front Bumper.

Check and re-tighten all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS
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PLEASE CALL 480-671-0820 OR
EMAIL INFO@ADDICTIVEDESERTDESIGNS.COM