



INSTALLATION GUIDE

2025-UP/TOYOTA 4RUNNER STEALTH CENTER MOUNT FRONT BUMPER F710343070103



TOOLS REQUIRED

(Allen) 5/32, 7/32, 5/16
(Wrench) 10mm, 12mm, 17mm, 7/16, 9/16, 3/4
(Socket) 10mm, 12mm, 17mm, 7/16, 9/16, 3/4
Cutting Tools (Jigsaw)
Ratchet
Flat Head/Fastener Remover
Philips-Head Screwdriver



TIME REQUIRED

- 2.5 hours for OEM Removal/Bumper Install
-1 Additional Hour to Wire Lights

****Labor Rates are based on a vehicle with no pre-existing damage. Wiring labor is based on a standard wiring procedure with light switches installed in an easily accessible location. Custom light triggering or switch mounting location will result in a greater labor charge.****



SKILL LEVEL



Medium

****This installation requires Cutting and 2 people for best results****



WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION



-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820

Addictive desert designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these

components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

***ALWAYS WEAR EYE PROTECTION
WHEN OPERATING POWER TOOLS***



INSTALLATION GUIDE

HARDWARE

A.



1/4-20 X 3/4" BUTTON HEAD BOLT BLACK

QTY: 4

A1.



1/4" FLAT WASHER BLACK

QTY: 4

A2.



1/4-20" NYLON LOCK NUT BLACK

QTY: 4

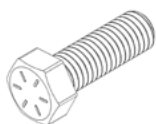
B.



3/8-16 X 1" BUTTON HEAD BOLT BLACK

QTY: 8

B1.



3/8-16 X 1" HEX HEAD BOLT BLACK

QTY: 4

B2.



3/8 FLAT WASHER BLACK

QTY: 8

B3.



3/8-16" NYLON LOCK NUT BLACK

QTY: 4

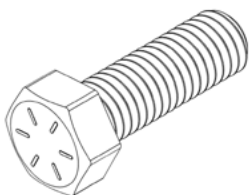
B4.



3/8-16" U NUT BLACK

QTY: 8

C.



1/2-13 X 1 1/4" HEX HEAD BOLT

QTY: 10

C1.



1/2-13 X 1 1/2" BUTTON HEAD BOLT BLACK

QTY: 2

C2.



1/2 FLAT WASHER BLACK

QTY: 2

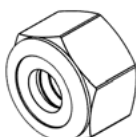
C3.



1/2" FLAT WASHER

QTY: 20

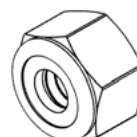
C4.



1/2-13" NYLON LOCK NUT BLACK

QTY: 2

C5.



1/2-13" NYLON LOCK NUT

QTY: 10



INSTALLATION GUIDE

PARTS

D.



AAD006

QTY: 2

E.



SST0414, SST0414-M

QTY: 1

F.



SAD0082, SAD0082-M

QTY: 1



INSTALLATION GUIDE

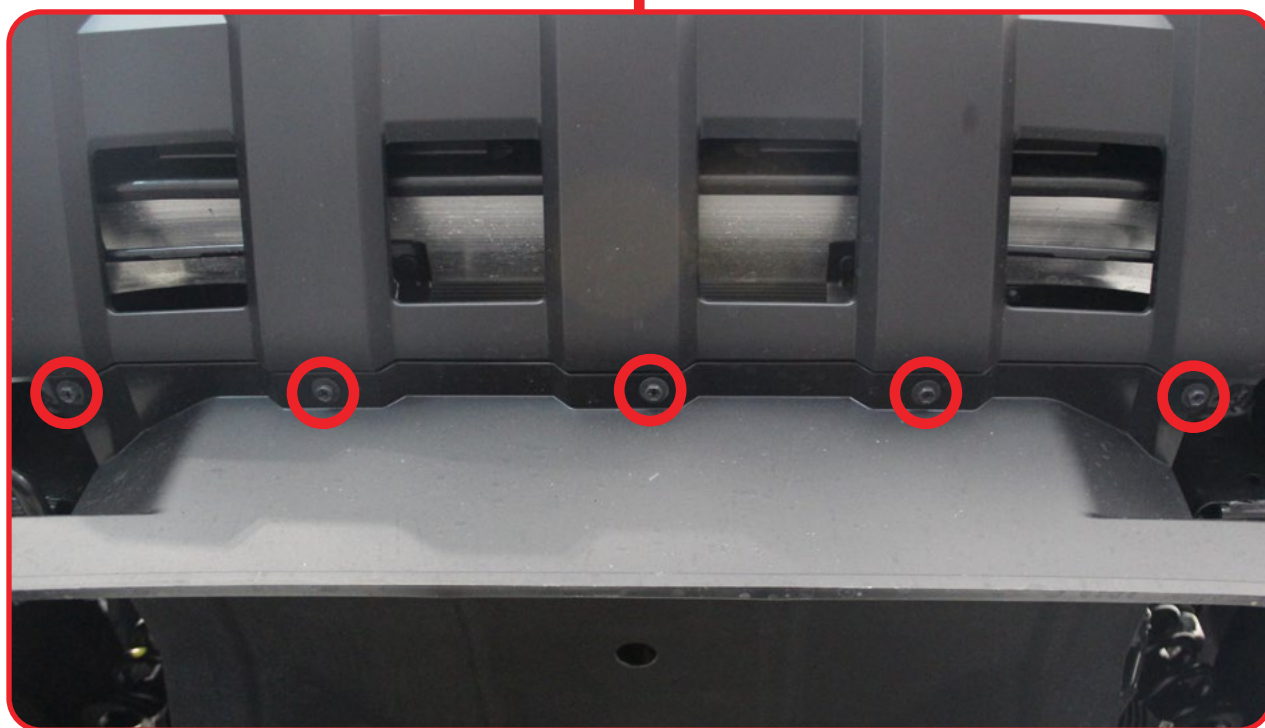
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 1

Using a (10mm socket) or a (Philips head Screwdriver), Remove the air dam hardware as shown below.





INSTALLATION GUIDE

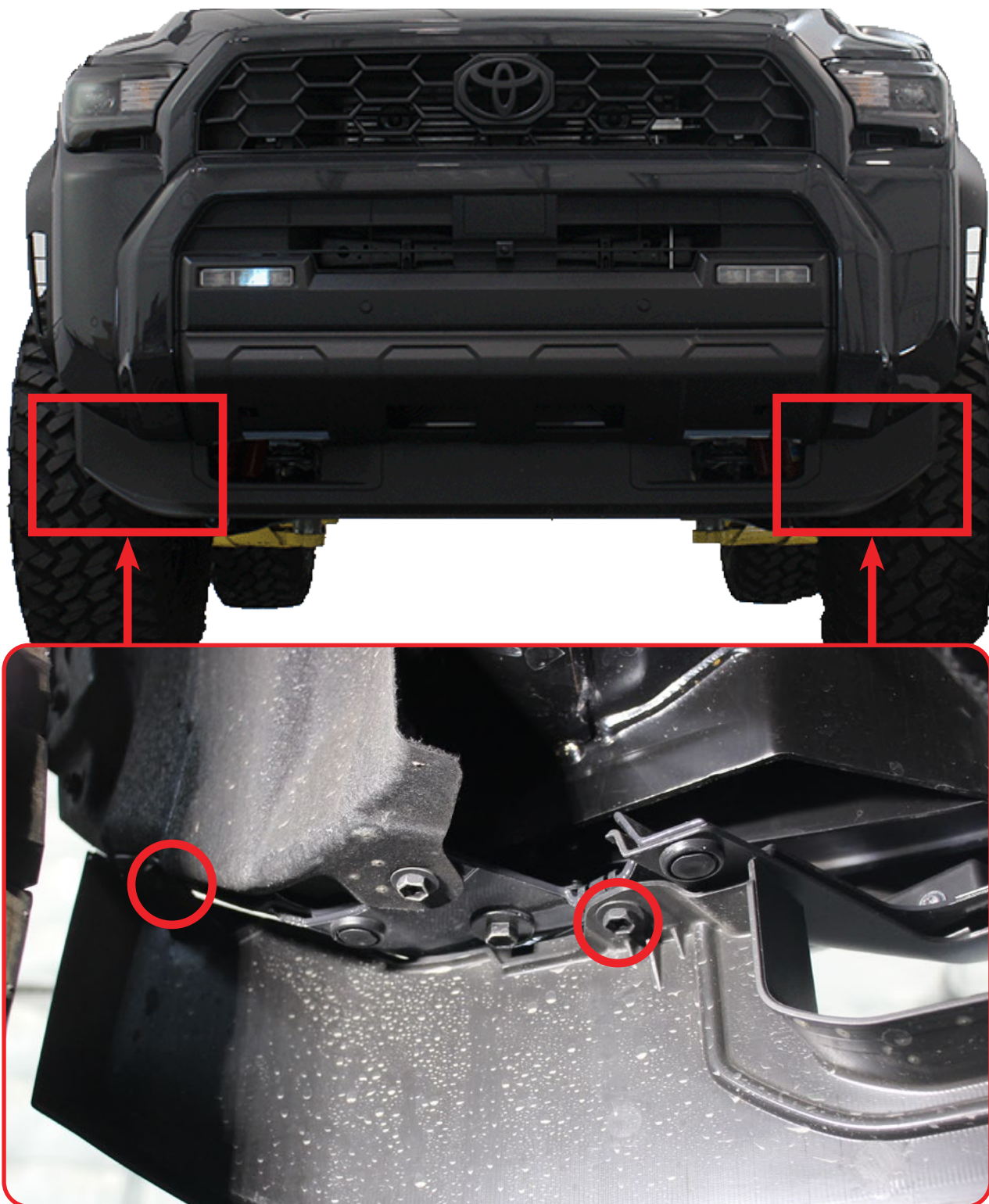
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 2

Using a (10mm socket) or a (Philips head Screwdriver), Remove the air dam hardware located in the wheel well as shown below.





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 3

Using a (12mm Socket), Remove the skid plate. (Keep hardware for installation of skid plate)





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 4

Using a (10mm socket), remove the 2x bolts located near the center of the front bumper as shown below.





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 5

Open the hood and remove the 12x push pins by pushing the center down to release. Remove covers and set aside.





INSTALLATION GUIDE

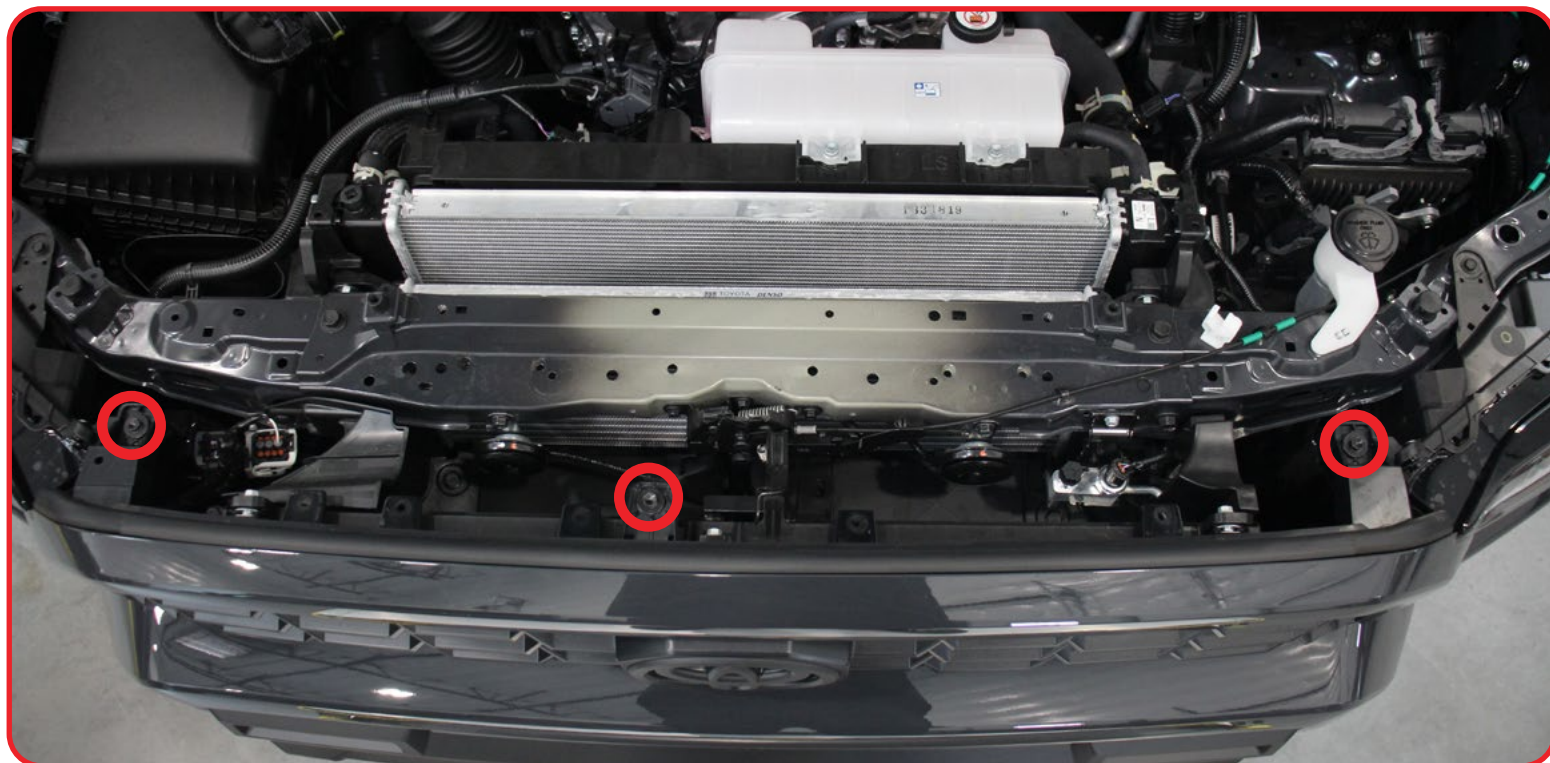
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

❑ STEP 6

Using a (10mm socket) remove the 3x bolts as shown below.



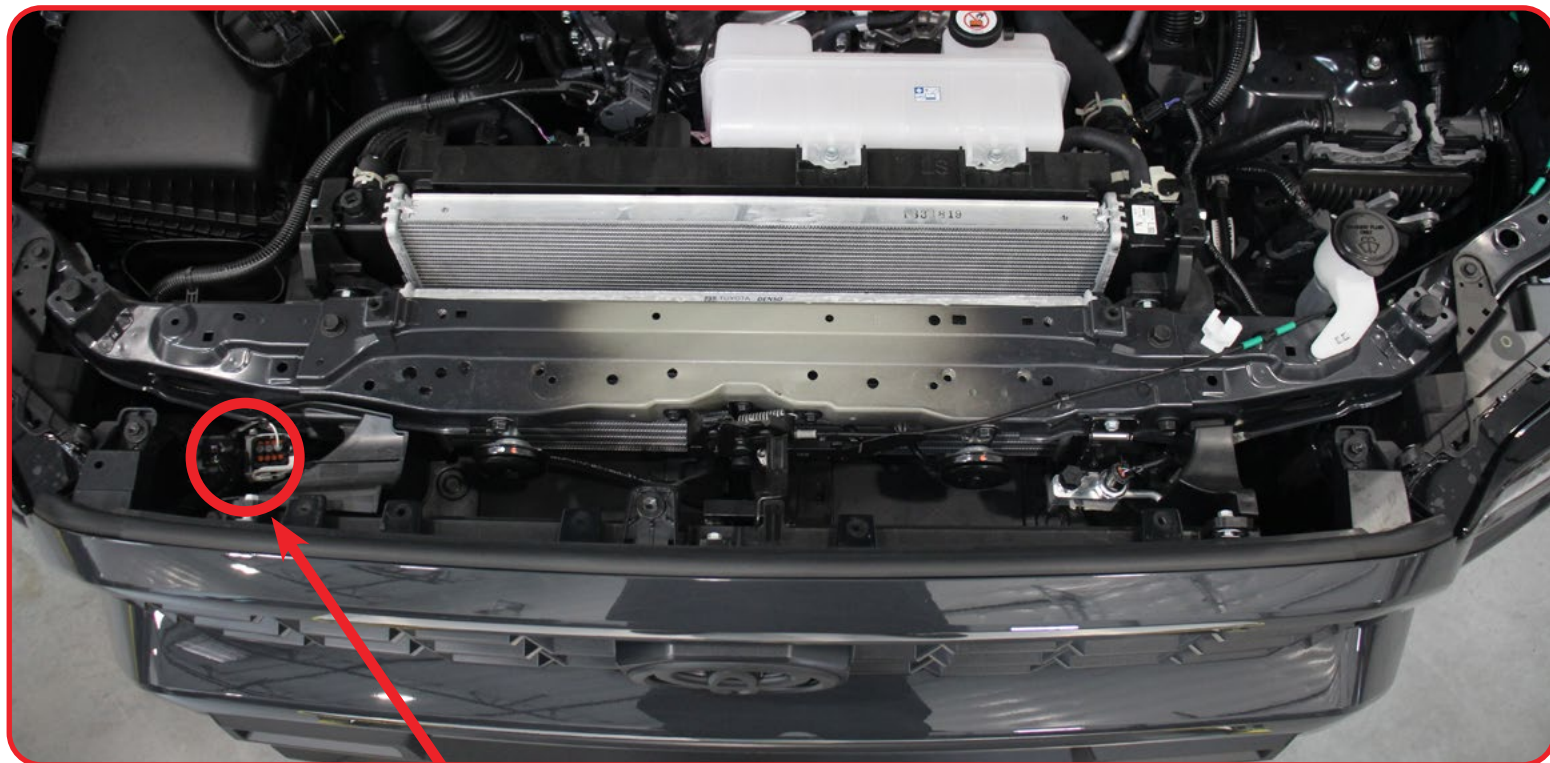
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 7

Unplug the wiring harness and front camera plugs located on driver and passenger side.





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 8

Using a (flathead screwdriver) and a (10mm socket), remove the 4x bolts as shown below on each side located inside the wheel well.





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 9

Pull the fender flair outwards to separate the bumper and grill from the inner fender liner.





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 10

Using a (10mm socket), remove the bolts located behind the fender flair as shown below. You can now remove the bumper/grill assembly.





INSTALLATION GUIDE

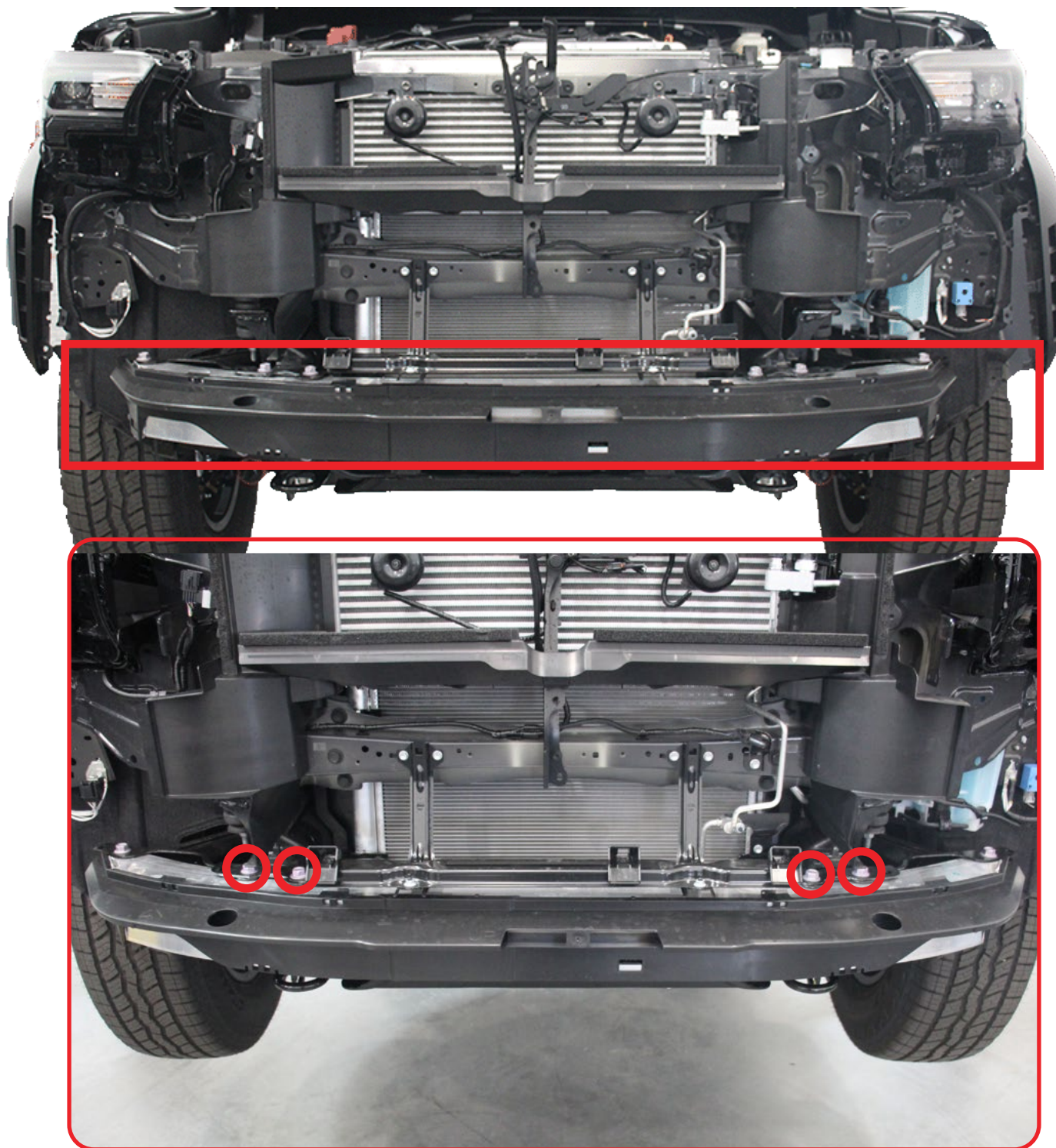
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 11

Remove the crash bar cover, Next using a (17mm socket), remove the 4x bolts located on top of the crash bar as shown below.



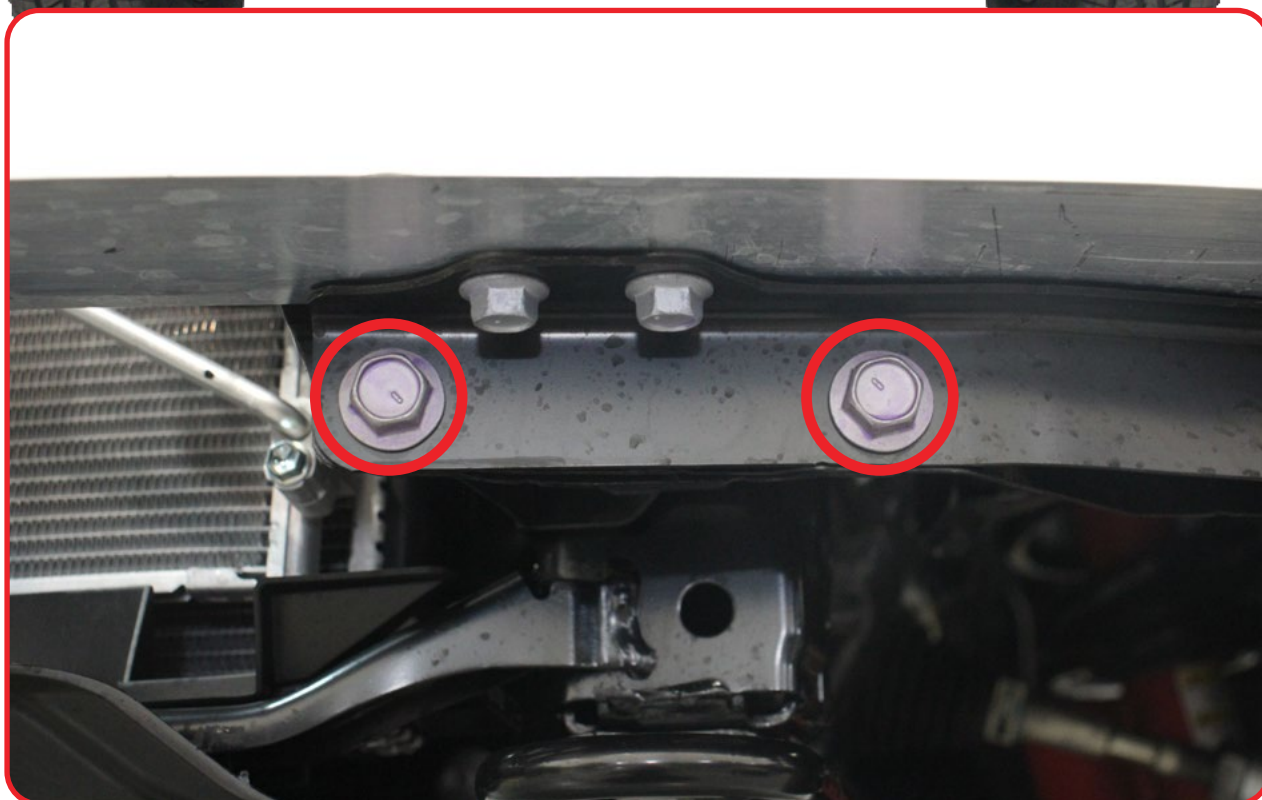
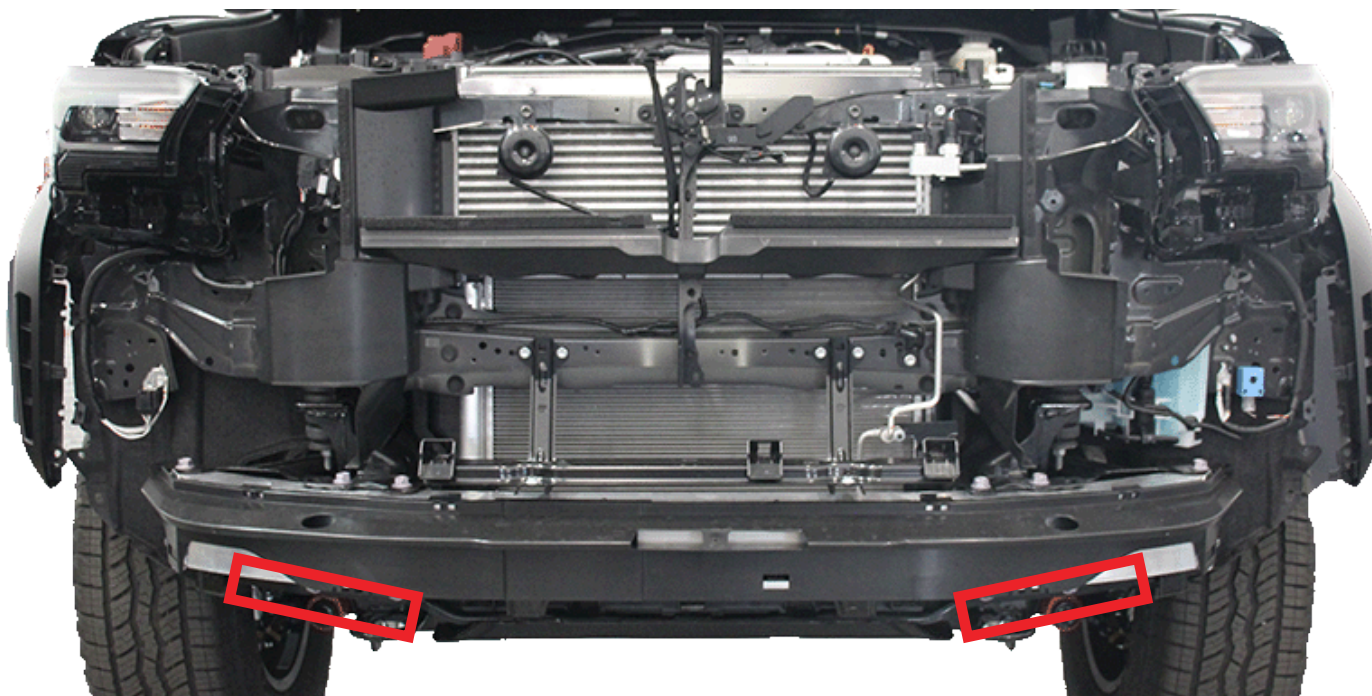
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 12

Using a (17mm socket), remove the 4x bolts located under the crash bar as shown below. You can now remove the crash bar.



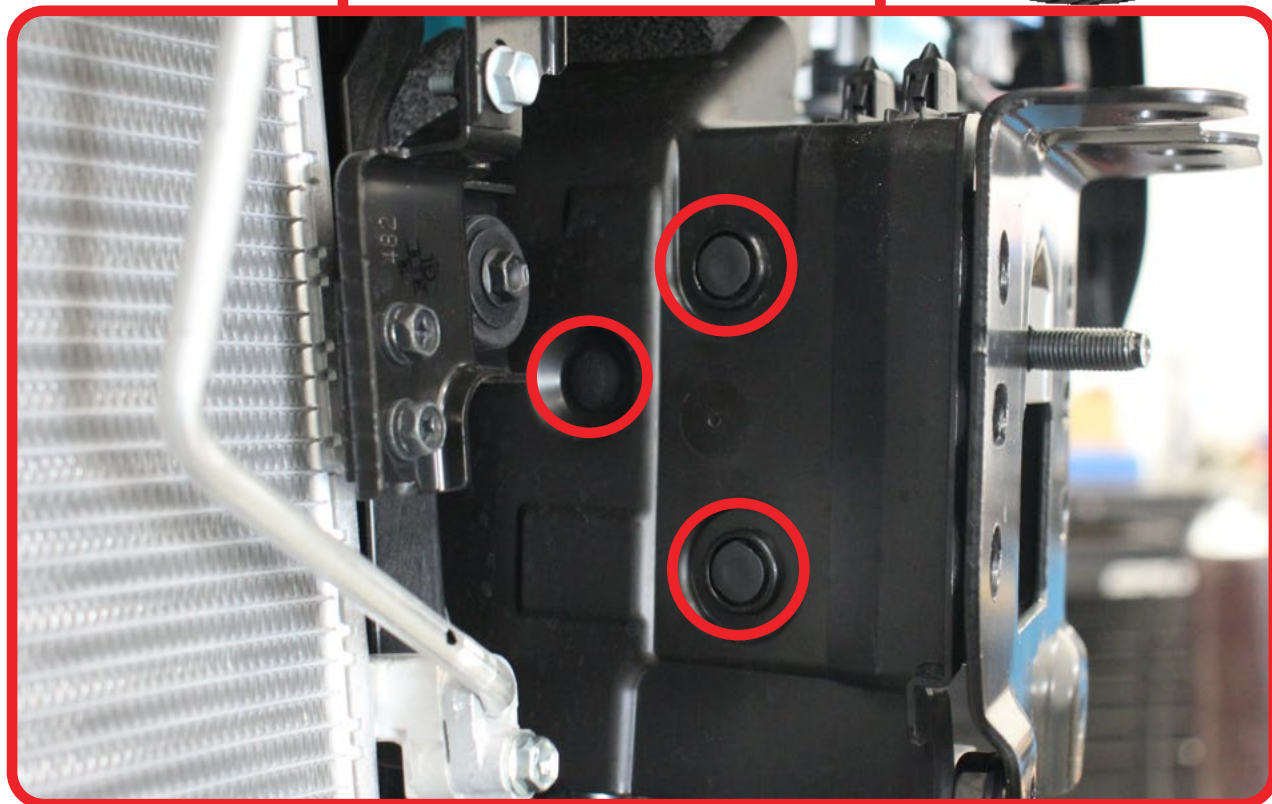
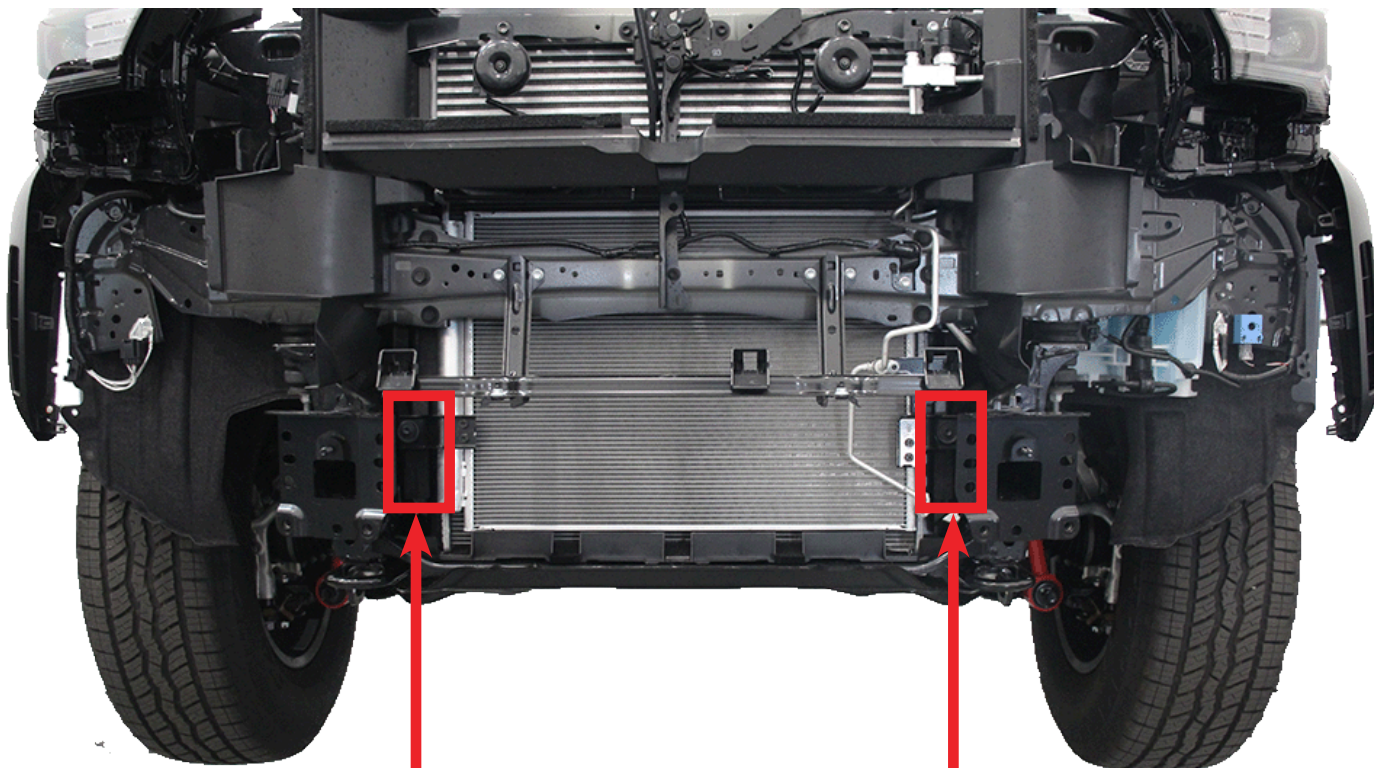
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 13

Using a (flathead screwdriver), remove the 6x push pins holding the lower shroud located on the inside of the frame rails in front of the intercooler.



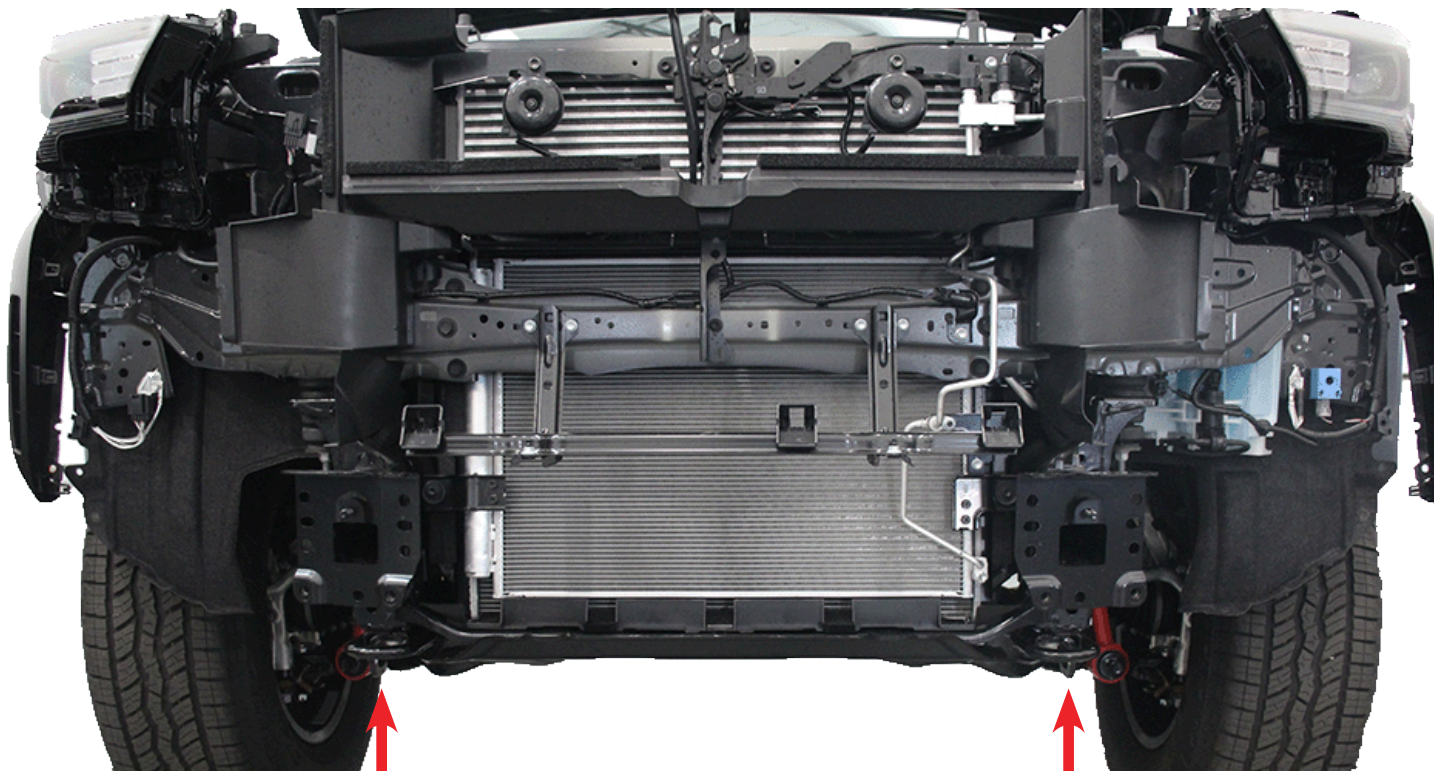
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 14

Using a (flathead screwdriver), remove the 6x push pins holding the lower shroud located on the inside of the frame rails in front of the intercooler.





INSTALLATION GUIDE

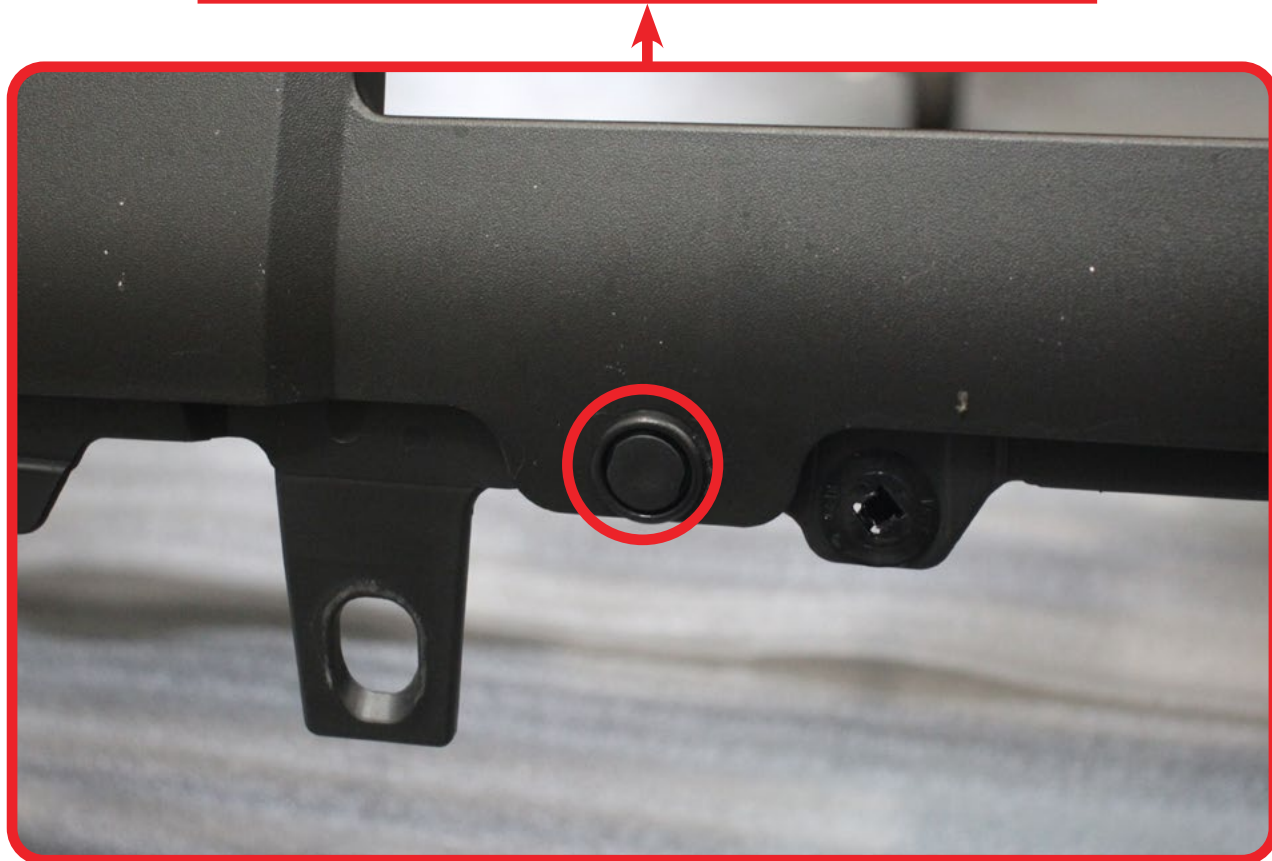
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 15

Using a (Philips-head screwdriver), remove the 4x screws holding the center section and pull to release clips holding the center plastic on the front side of the bumper off.



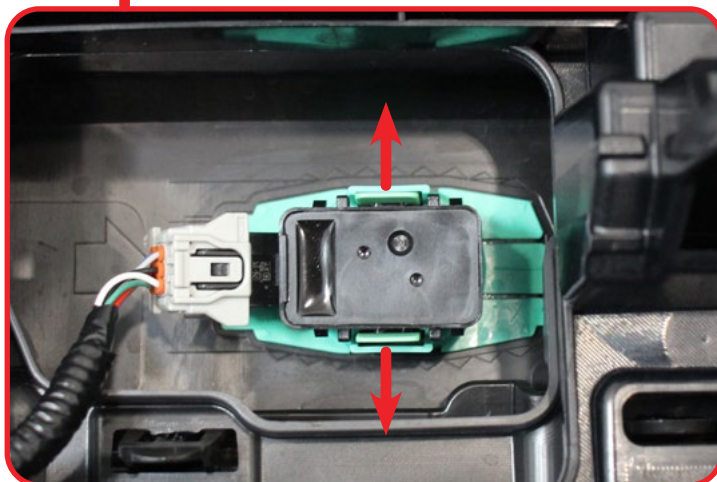
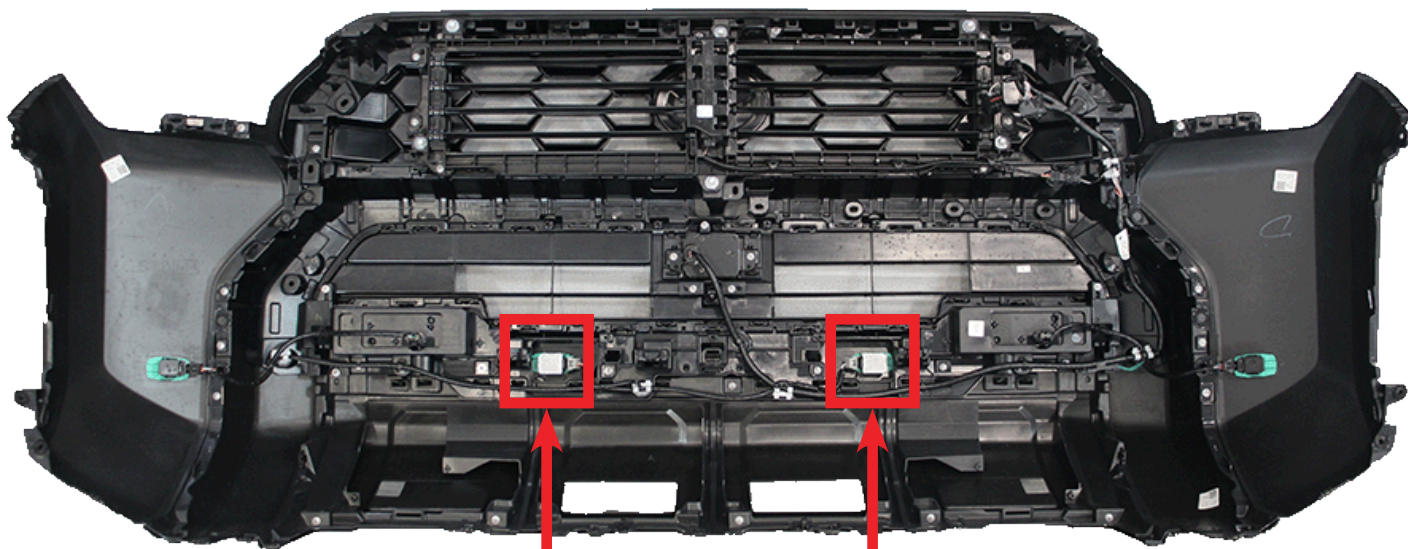
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 16

Using a (Philips-head screwdriver), remove the 4x screws holding the center section and pull to release clips holding the center plastic on the front side of the bumper off.



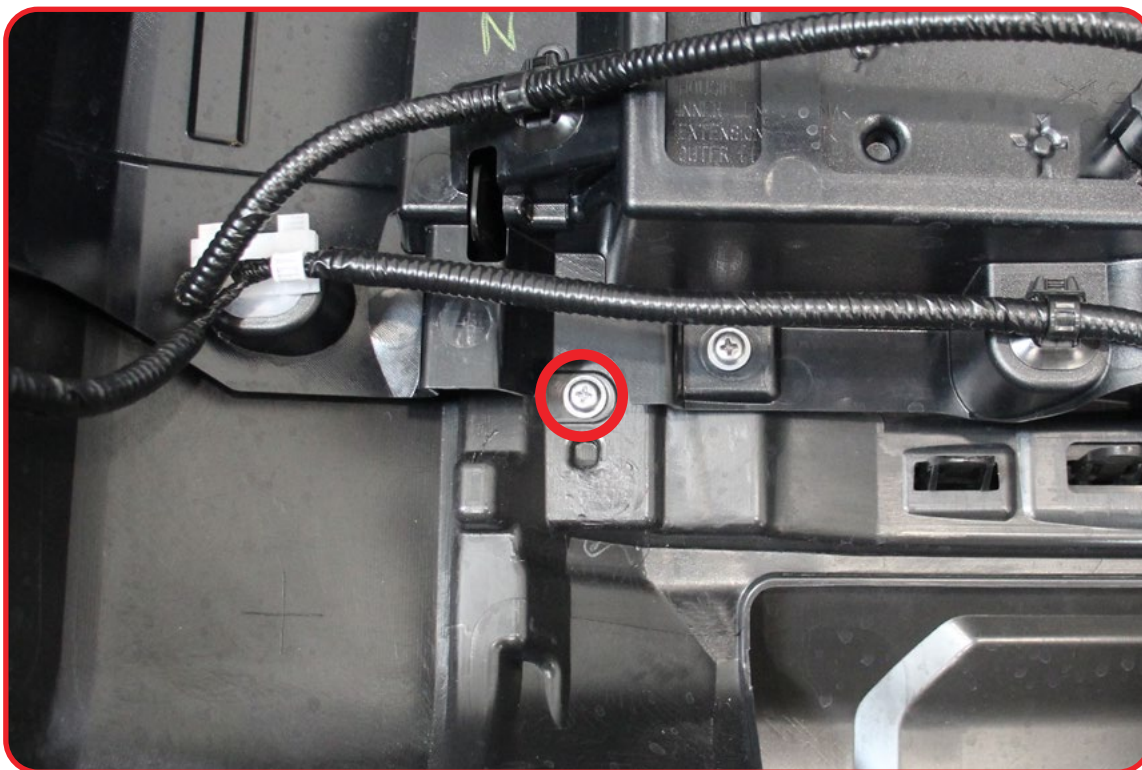
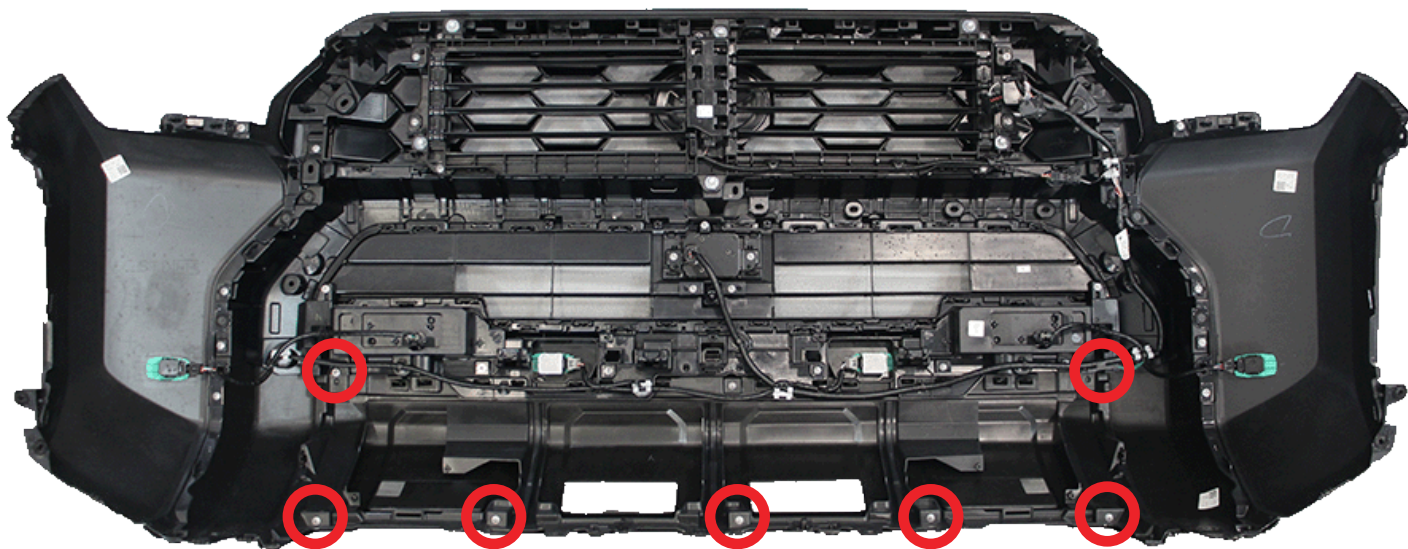
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 17

Using a (Philips-head screwdriver), Remove the 7x screw highlighted below.



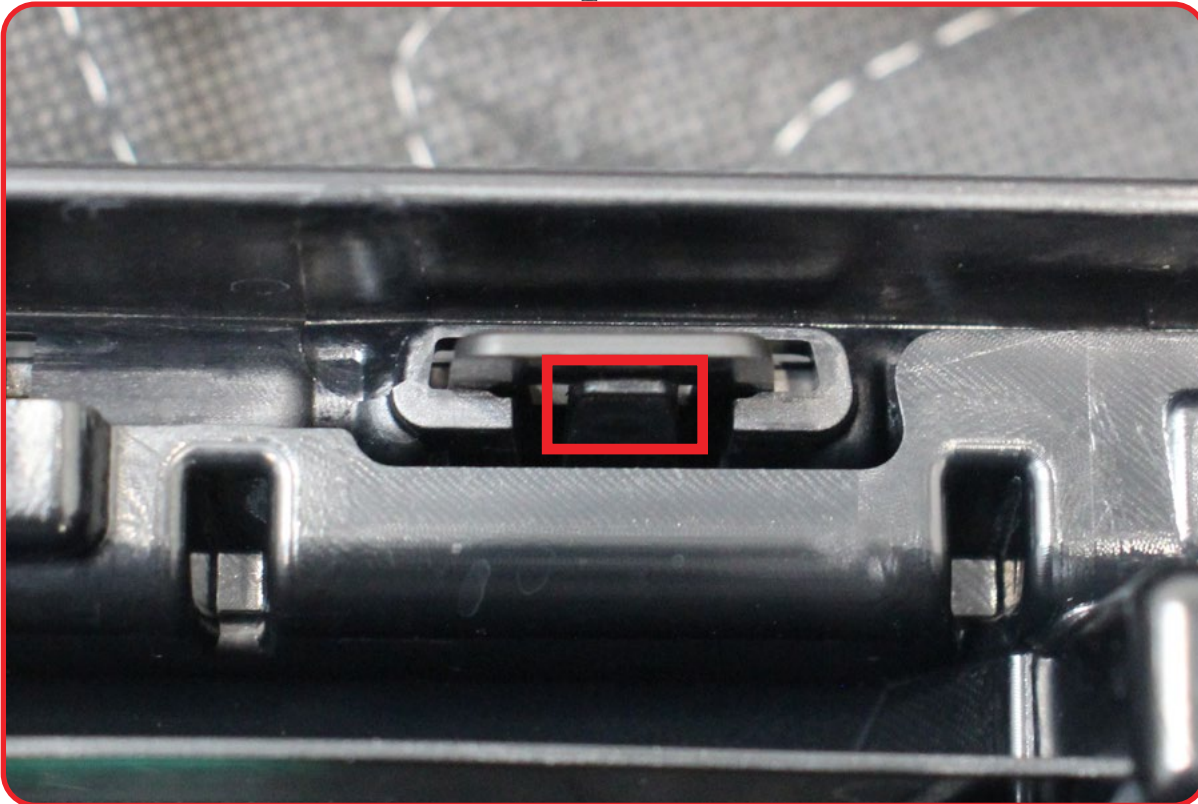
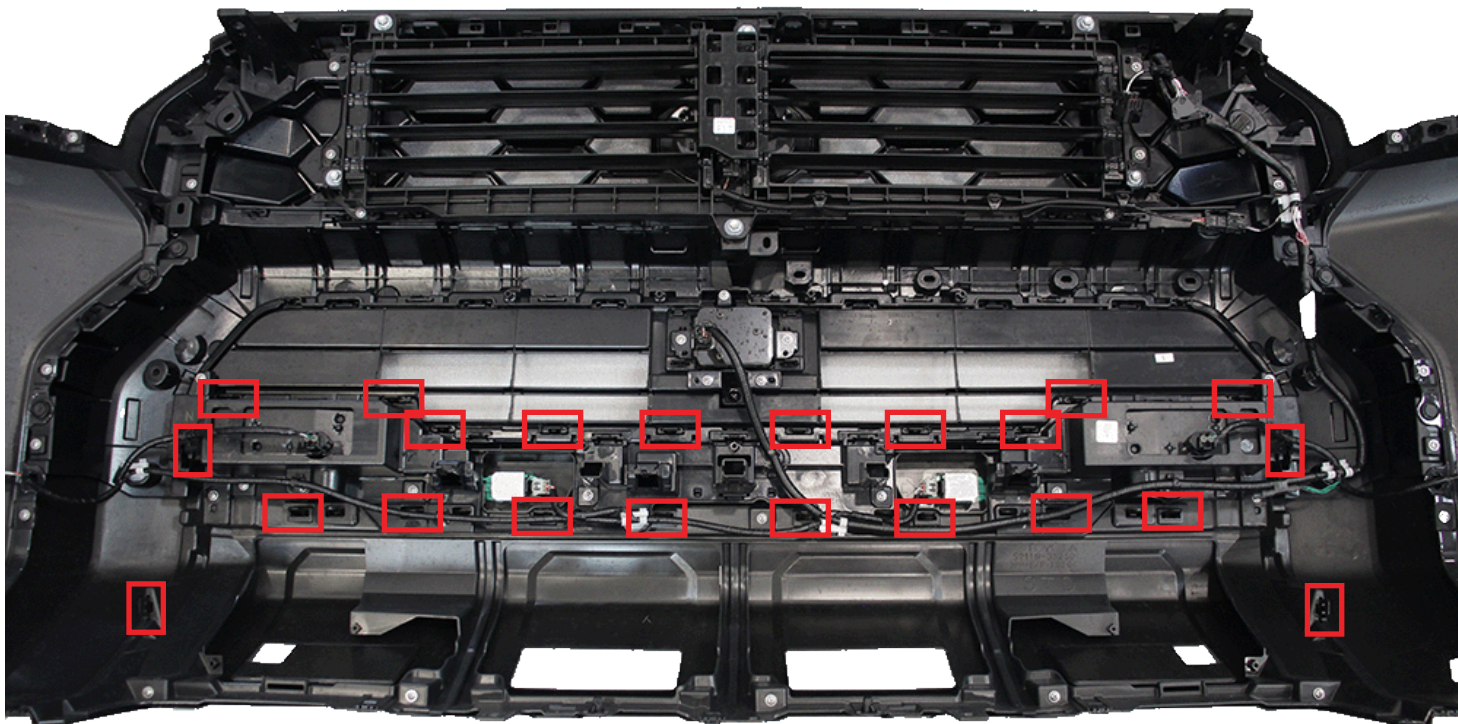
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 18

Using a (Flathead screwdriver), remove each highlighted retaining clip by gently prying. This may require a extra hand with someone pulling the plastic from the front face and the other removes the retaining clips.



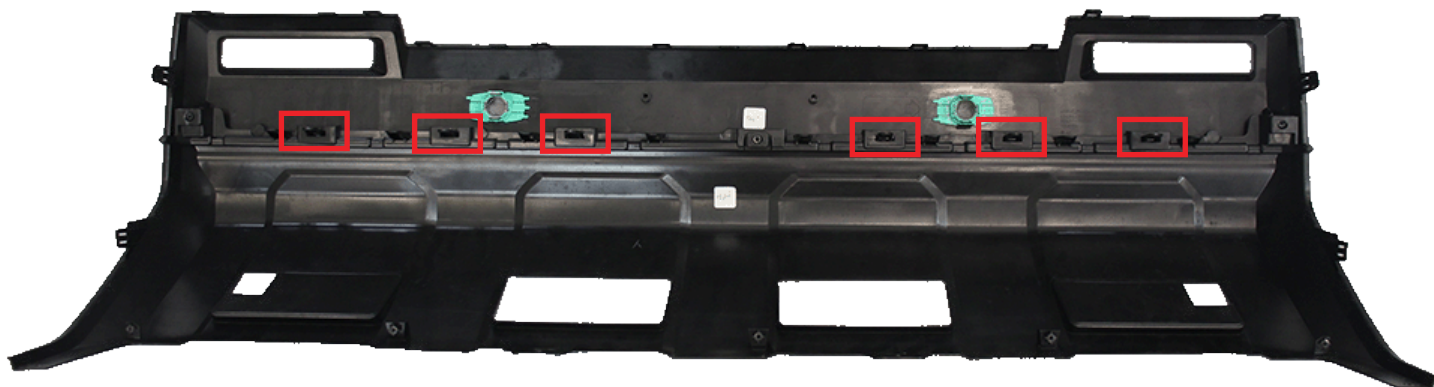
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 19

With the center plastic removed from the front assembly, use a (flathead screwdriver) and separate the two plastic covers. Set the cover with the sensor bezels aside for install.



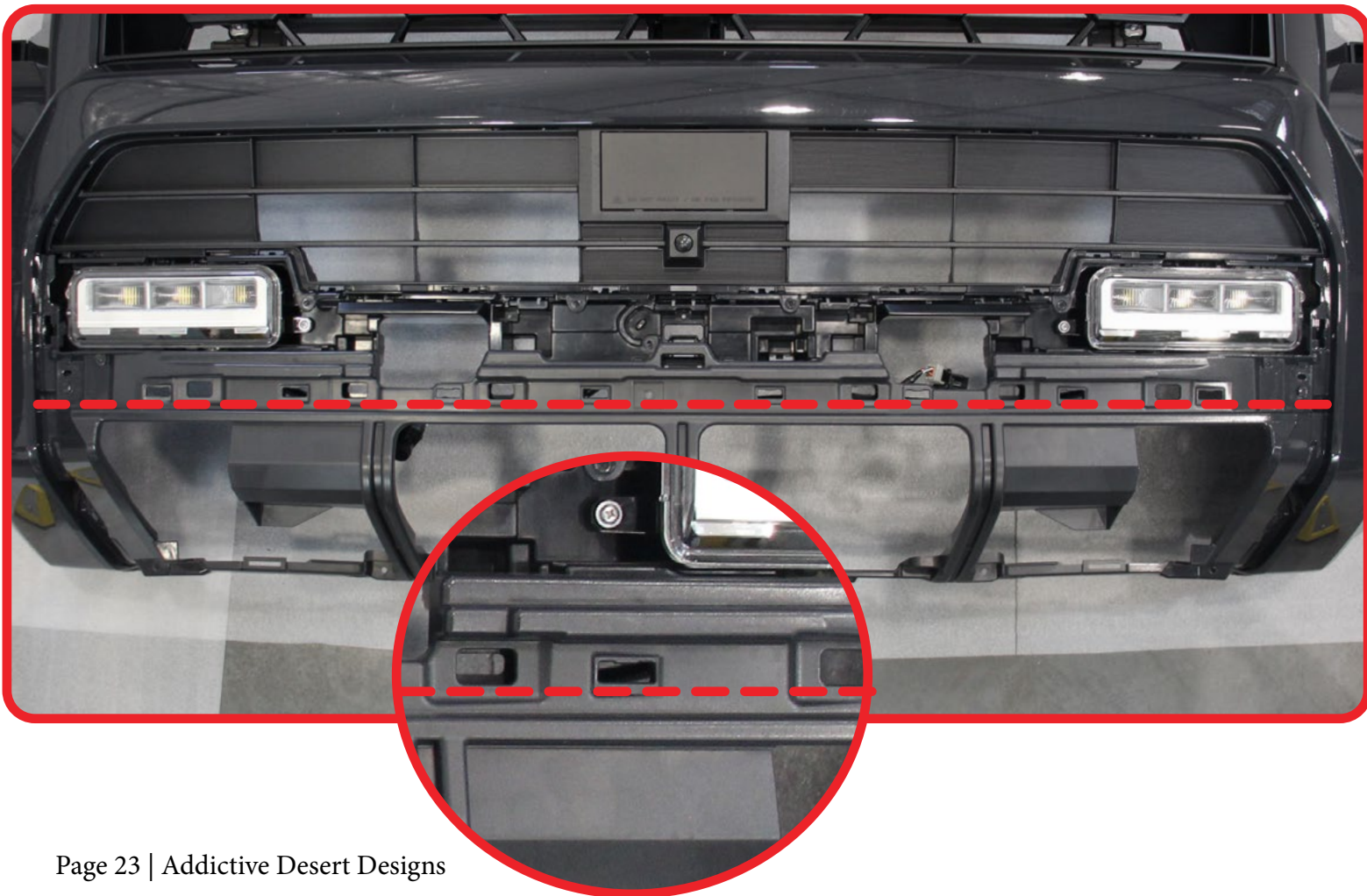
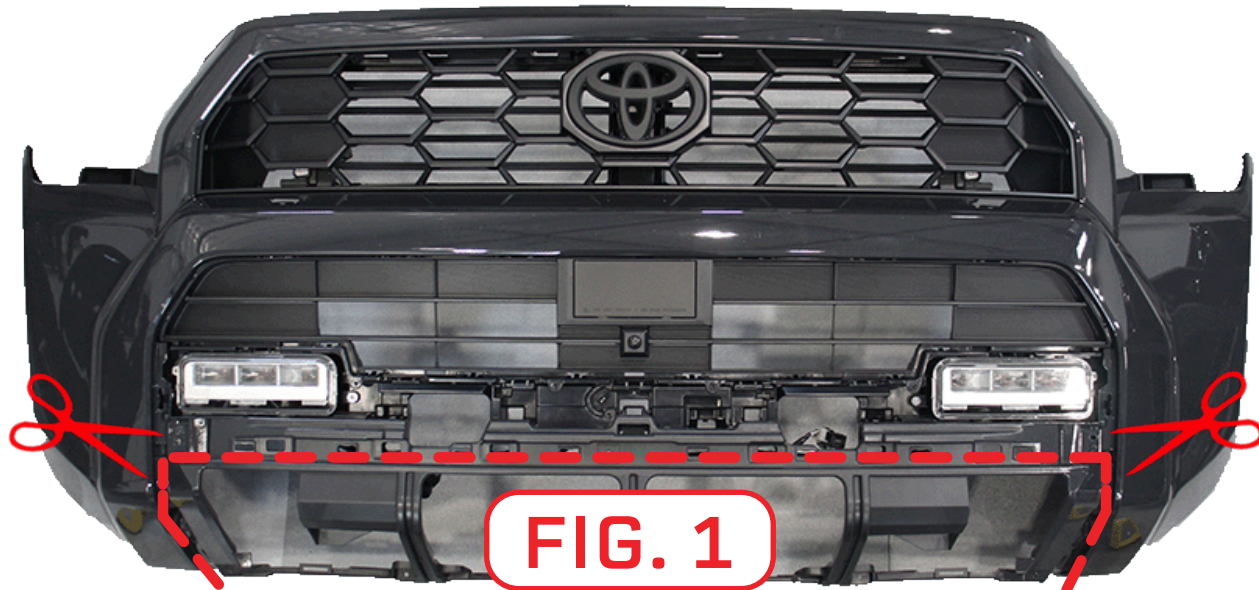
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

REMOVAL

□ STEP 20

Using a (jigsaw) or your choice of cutting tools, cut along the edge as shown in **FIG. 1** and cutting underneath the OEM lights as shown below. You may need to fit the bumper to the truck to check if you need to trim more. ****Avoid the wiring harness while cutting****





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER
2025-UP/ TOYOTA 4RUNNER

REMOVAL





INSTALLATION GUIDE

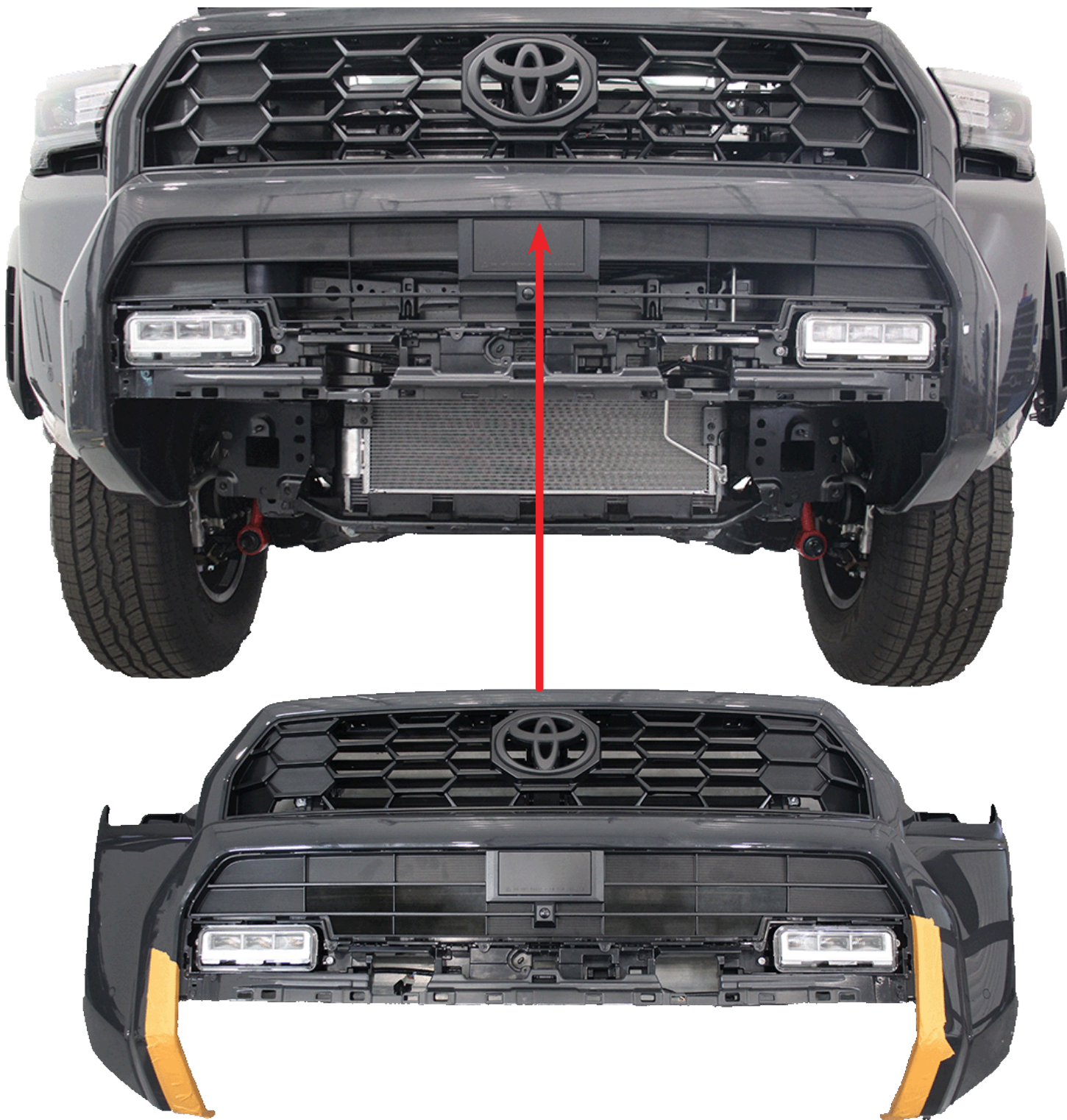
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 21

Install the grill and valence back onto the truck following steps 10-4.





INSTALLATION GUIDE

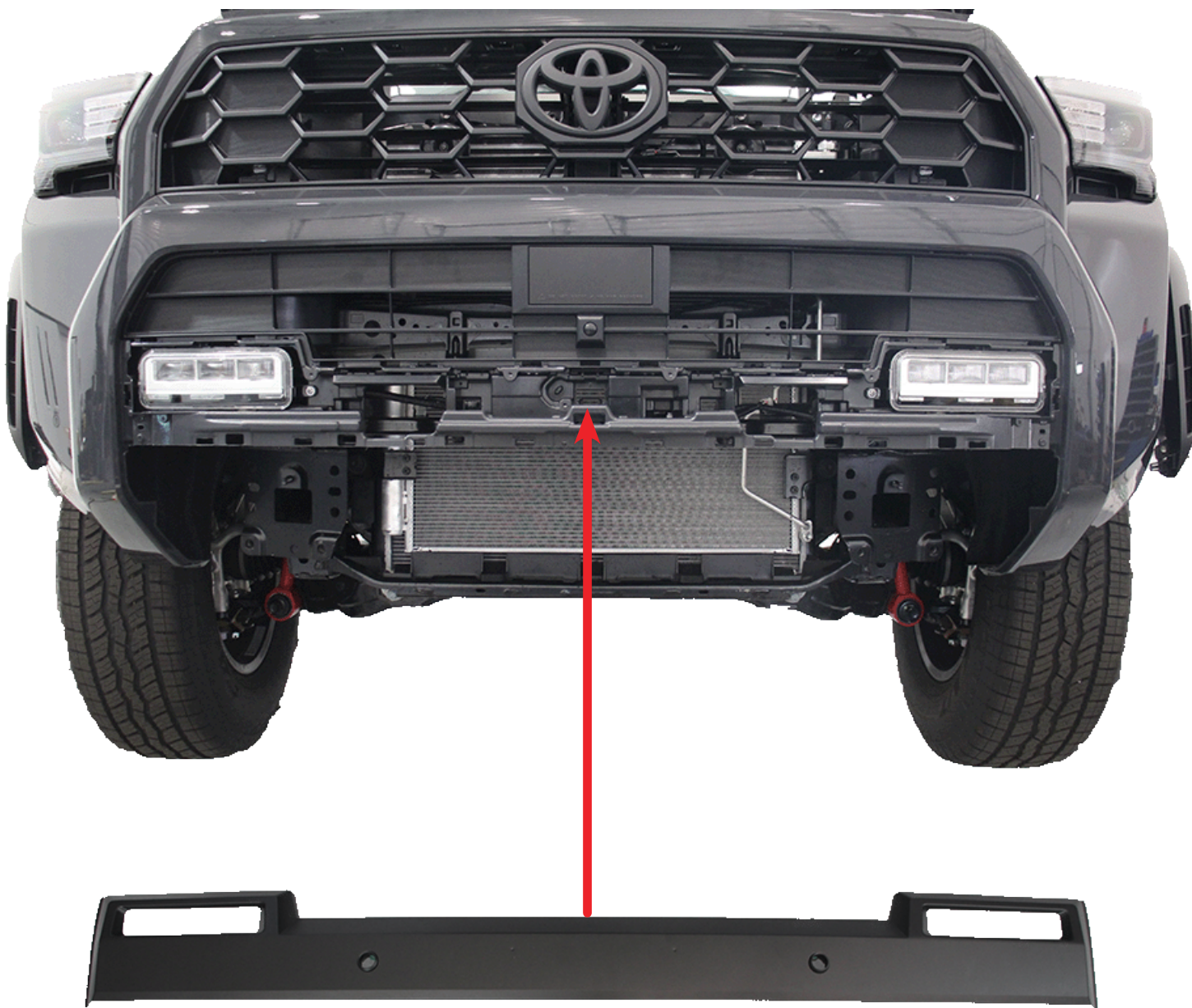
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 22

Re-install the plastic cover and plug in your sensor into the bezels from step 16.





INSTALLATION GUIDE

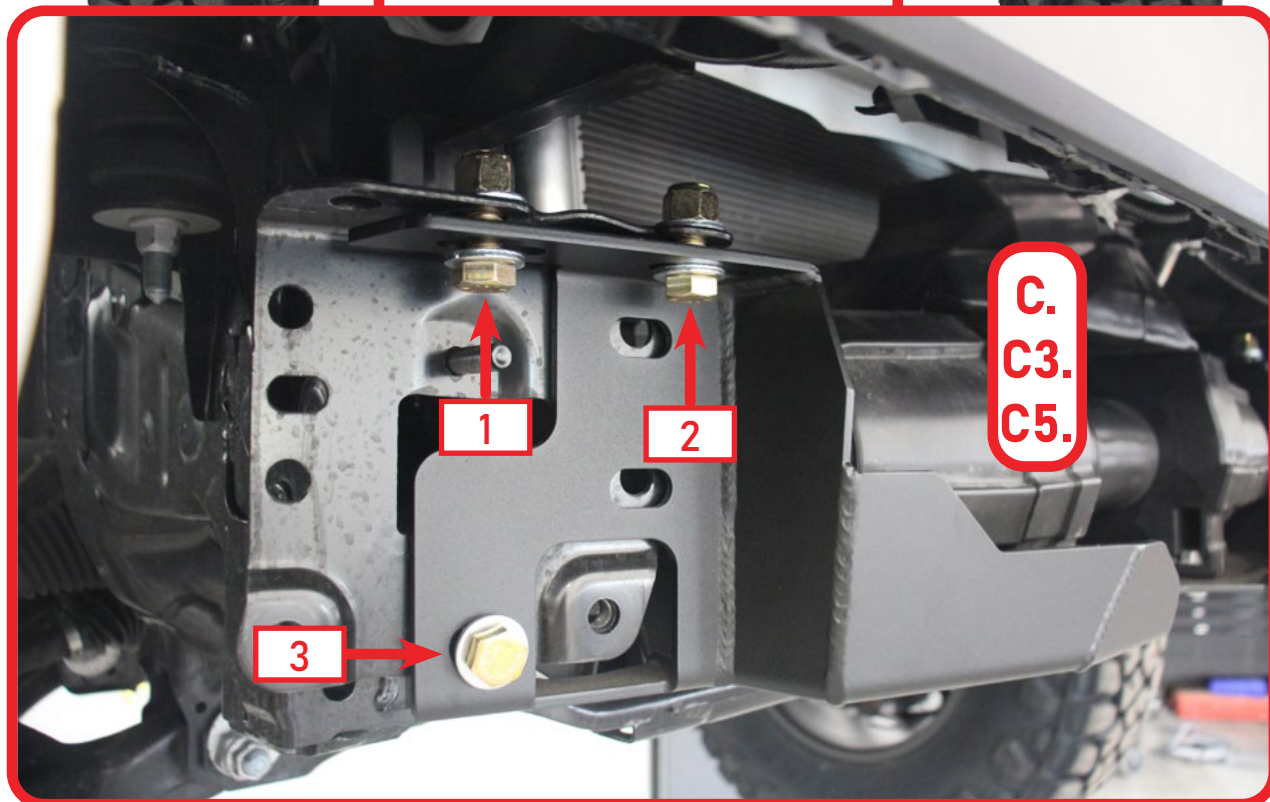
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 23

Install the winch into the winch mount and carefully position the winch mount so you do not damage the intercooler. Install the winch mount with the provided (**C, C3, C5**) 1/2" hardware using a (3/4 wrench) and a (3/4 socket). Tighten in the order from 1-3 as shown below.





INSTALLATION GUIDE

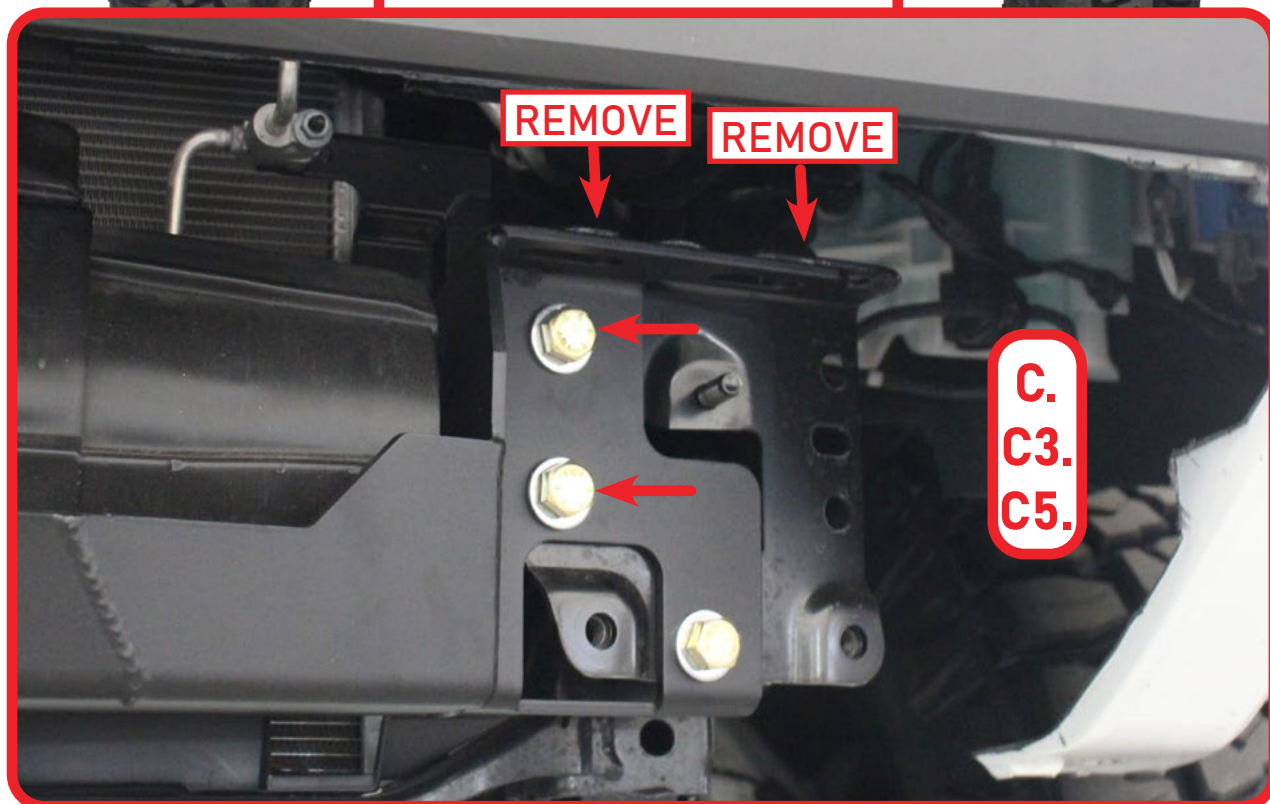
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 24

After you have tightened the hardware. Remove the top bolts and install the remaining (C, C3, C5) 1/2" hardware as shown below using a (3/4 wrench) and a (3/4 socket).





INSTALLATION GUIDE

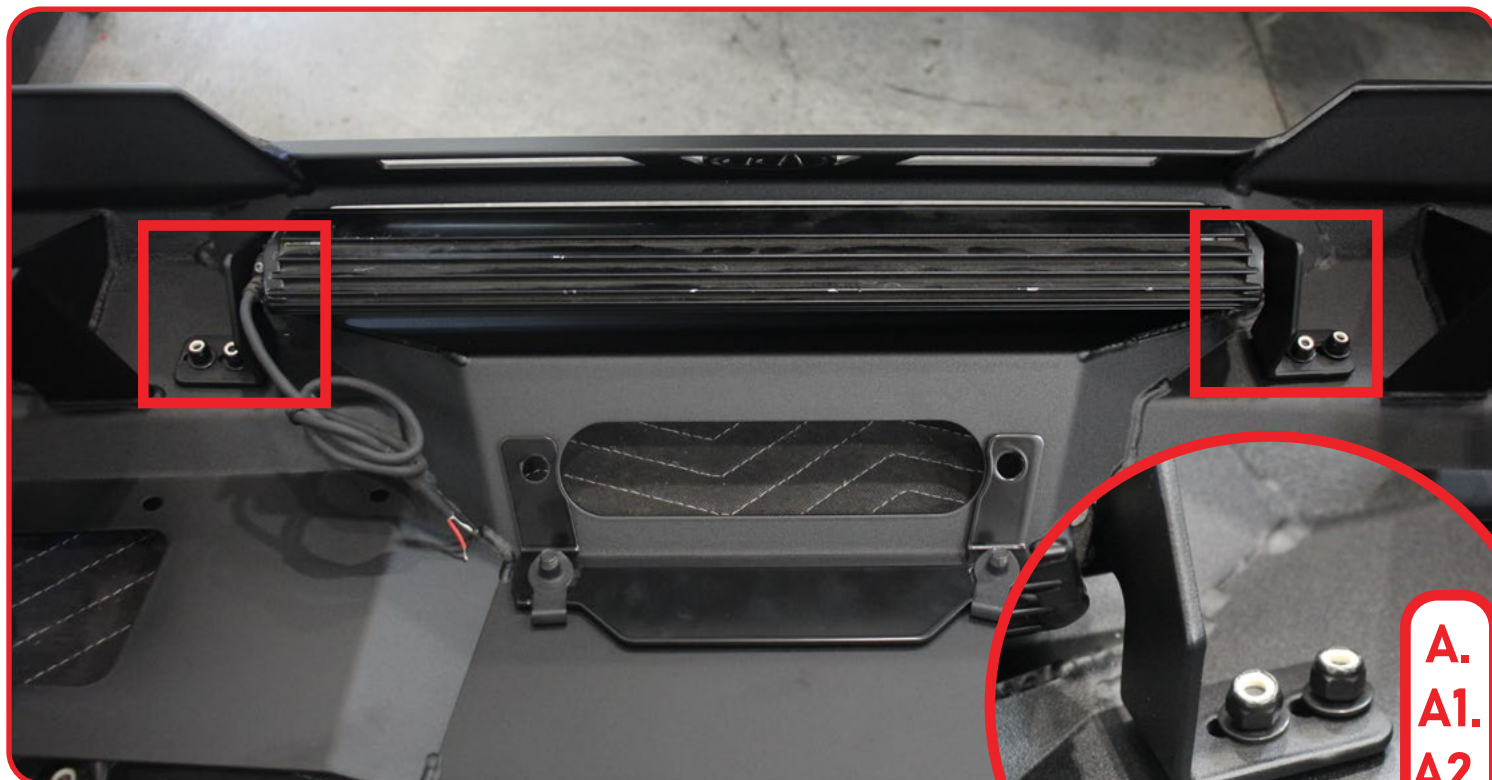
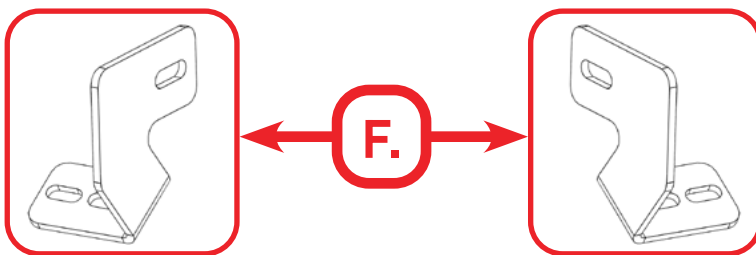
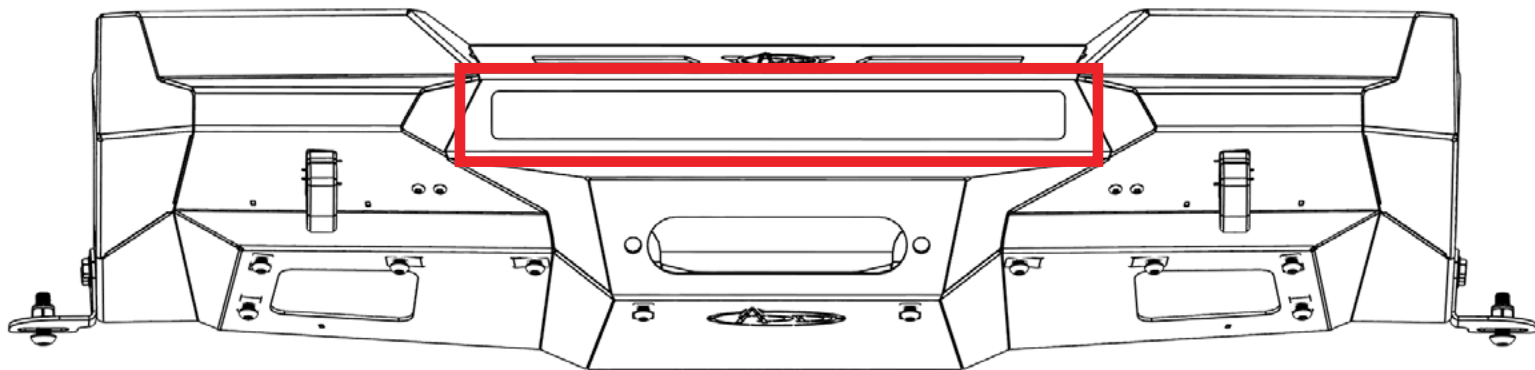
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 25

Now would be a good time to install the light bar with the provided **(F)** light brackets with the provided **(A, A1, A2)** 1/4" hardware using a (5/32 allen) and a (7/16 wrench).





INSTALLATION GUIDE

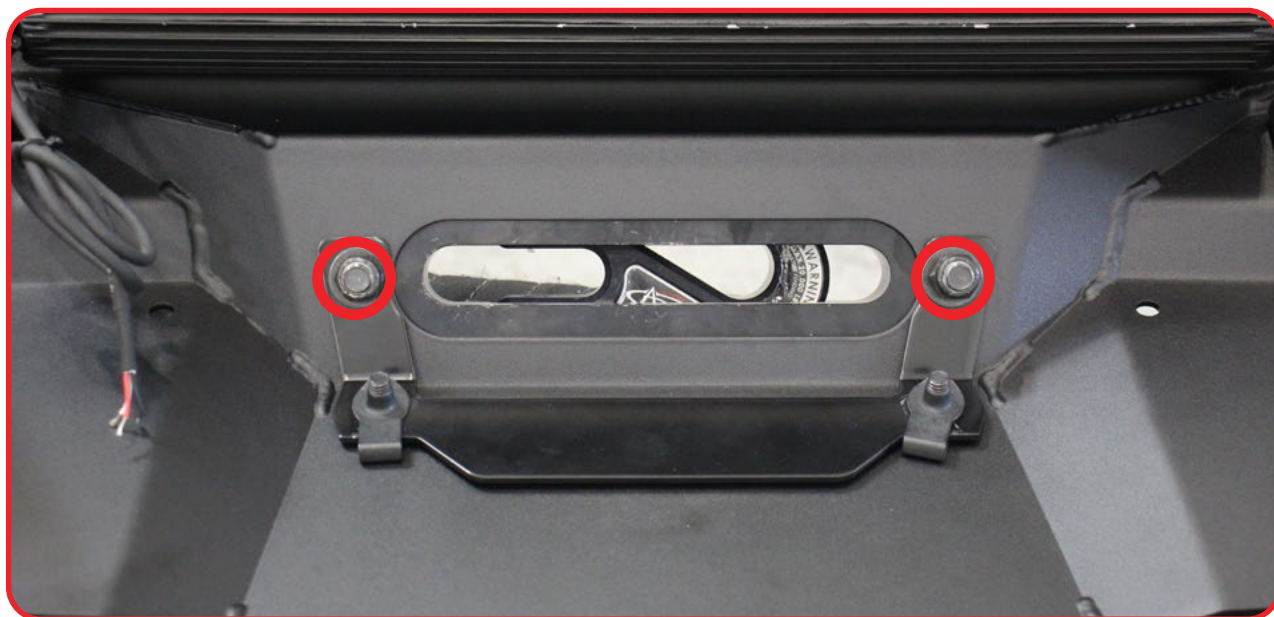
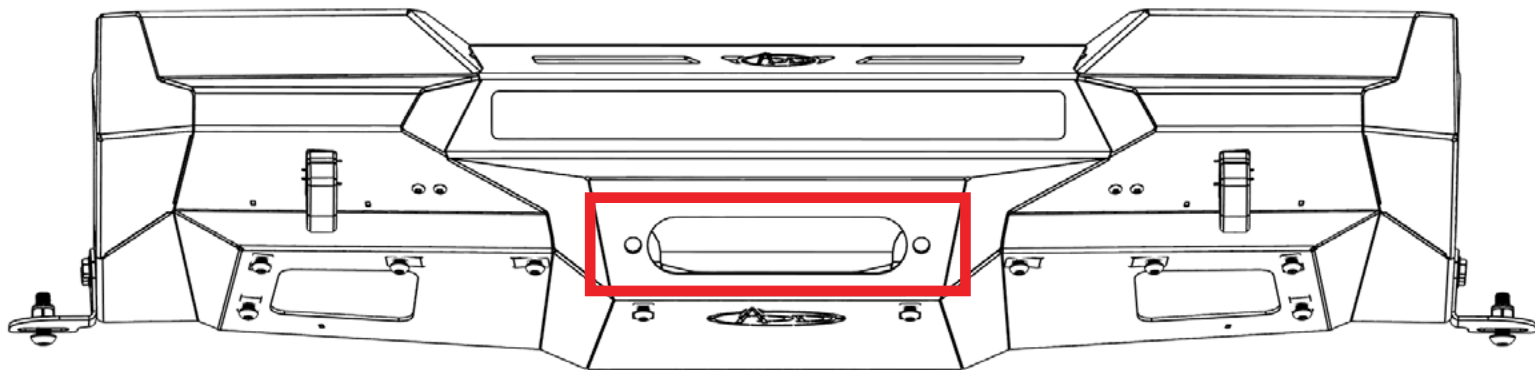
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

STEP 26

Install your fairlead.





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 27

With a helping hand, install the bumper with the 1/2" hardware removed from **step 24 (C, C3, C5)** into the top mounting holes as shown below using a (3/4 wrench) and a (3/4 socket).





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 28

Next, install the OEM hardware removed from **step 12** using a (17mm socket) as shown below.





INSTALLATION GUIDE

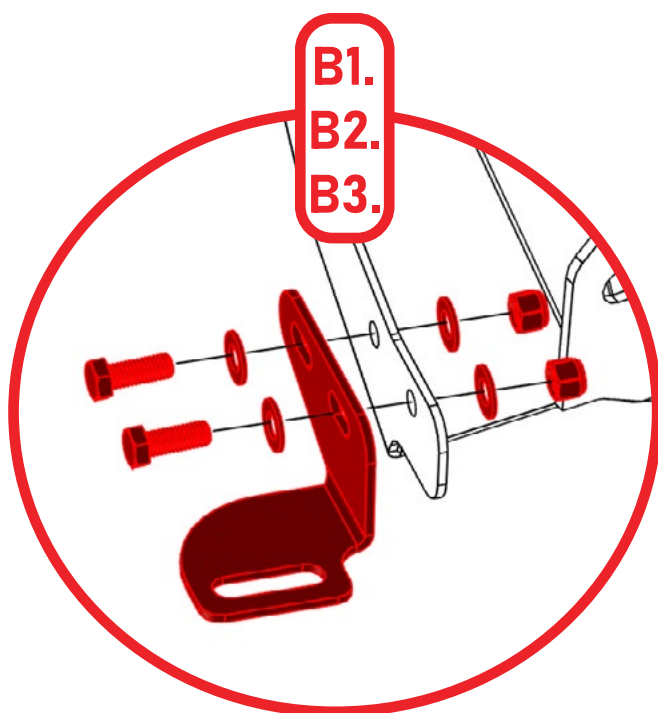
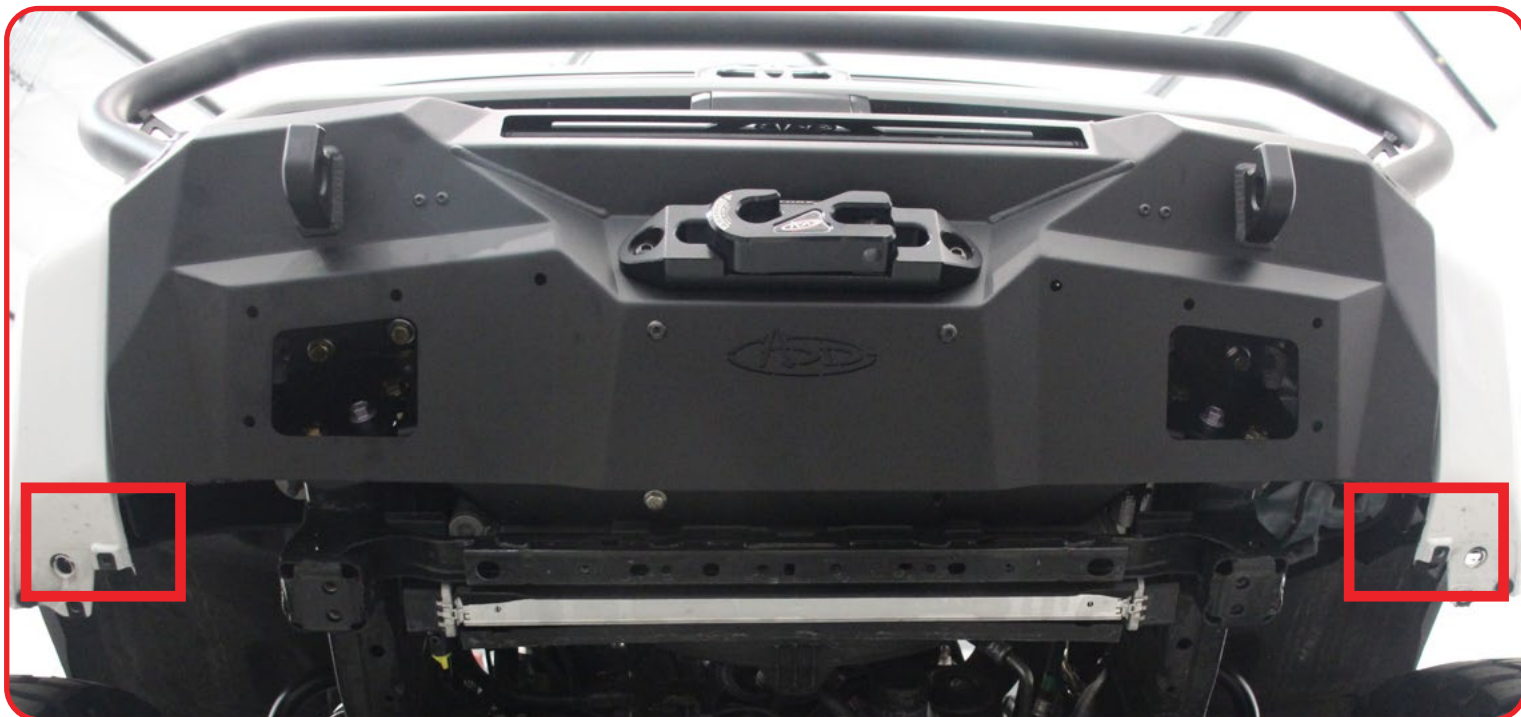
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 29

Install the valence support brackets with the provided (B1, B2, B3) 3/8" hardware using a (9/16 wrench) and a (9/16 socket). Next install the provided (C1, C2, C4) 1/2" hardware using a (5/16 allen) and a (3/4 wrench) into the holes from **step 4** as shown below. These brackets are used for support, but also for you to make adjustments on the plastic if it does not fit to your liking.



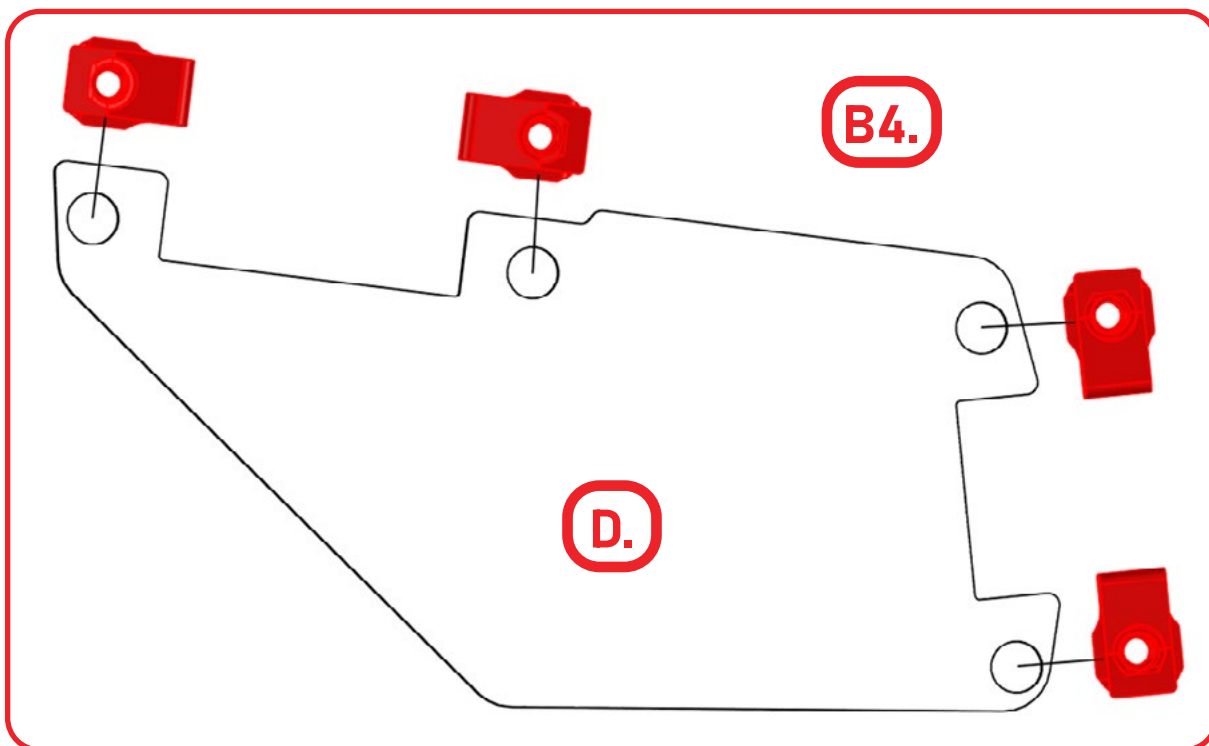
STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 30

Install the provided (B4) u-nuts to the cover plate (D) as shown below.





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER

2025-UP/ TOYOTA 4RUNNER

INSTALL

□ STEP 31

Install the **(D)** cover plate on both driver and passenger with the provided **(B)** 3/8" button head bolts as shown below using a (7/32 allen). ****Ensure that you are happy with the fitment and or adjust before installing****





INSTALLATION GUIDE

STEALTH CENTER MOUNT FRONT BUMPER 2025-UP/ TOYOTA 4RUNNER

FINAL

□ STEP 33

Stand back and enjoy your new ADD Stealth Center Mount Front Bumper.
Check and re-tighten all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS
WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,
PLEASE CALL 480-671-0820 OR
EMAIL INFO@ADDICTIVEDESERTDESIGNS.COM