

2025-UP/RAM RHO

BOMBER REAR BUMPER R630141280103





(Allen) 5/32

(Wrench) 10mm, 15mm, 16mm, 7/16, 3/4, 13/16 (Socket) 10mm, 15mm, 16mm, 7/16, 3/4, 13/16 Ratchet

Flat Head/Fastener Remover Cutting tools (Grinder)



- 2 hours for OEM Removal/Bumper Install

-1 Additional Hour to Wire Lights

Labor Rates are based on a vehicle with no pre-existing damage. Wiring labor is based on a standard wiring procedure with light switches installed in an easily accessible location. Custom light triggering or switch mounting location will result in a greater labor charge.



This installation requires 2 people for best results

riangle warnings/cautions before starting installation riangle



-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, a

warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820 Addictive desert designs is <u>not</u> responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.
Inspect all contents of this package to make sure
product is not damaged and all installation hardware
has been included. If parts are missing from kit, please
be prepared to provide the following information:

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover

ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS



HARDWARE







B.









1/4-20 X 3/4" BUTTON HEAD BOLT

QTY: 14

1/4" FLAT WASHER

QTY: 14

1/4-20" NYLON LOCK NUT

QTY: 14

1/2-13 X 1 1/14" HEX HEAD BOLT GRADE 8

QTY: 4





C.











1/2" FLAT WASHER YELLOW ZINC

<u> QTY: 8</u>

1/2-13" NYLON LOCK NUT GRADE 8

<u>QTY: 4</u>

1/4" PLASTIC SNAP IN NUT

QTY: 2

#12 X 3/4 FLANGED SCREW

QTY: 2







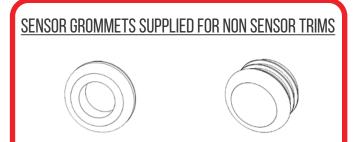




MOPAR BEZEL RETAINER

MOPAR BEZEL

<u>QTY: 4</u>



3/4" RUBBER SENSOR GROMMET

3/4" PLASTIC SENSOR GROMMET PLUG <u>QTY: 4</u>

Reference this page throughout the install



PARTS



ASF0268, ASF0268-M **QTY: 1** F.



АРН0053В, АРН0053-МВ **QTY:** 1 G.

ASF0266B, ASF0266-MB

<u>QTY: 1</u>





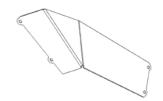
ABR0088, ABR0088-M QTY: 1



SSF1091, SSF1091-M

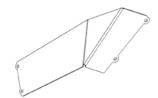
<u>QTY: 1</u>

J.



PPL0006 **QTY: 1**

J1.



PPL0005

<u>QTY: 1</u>



BOMBER REAR BUMPER 2025-UP/RAM RHO

REMOVAL

☐ STEP 1

Disconnect the main wire harness located on the driver side frame rail.



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BOMBER REAR BUMPER 2025-UP/RAM RHO

REMOVAL

STEP 2

Remove the two bolts that are highlighted below using a (15mm socket).



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BOMBER REAR BUMPER

2025-UP/RAM RHO

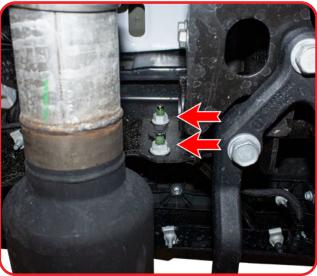
REMOVAL

STEP 3

Using a (16mm Socket) to remove the four bumper mounting bolts. Then, remove the 0EM bumper from the vehicle.









BOMBER REAR BUMPER

2025-UP/RAM RHO

REMOVAL

STEP 4

(OPTIONAL) Using a (13/16 socket), Remove the tow hooks located underneath the hitch next to the spare tire and exhaust.



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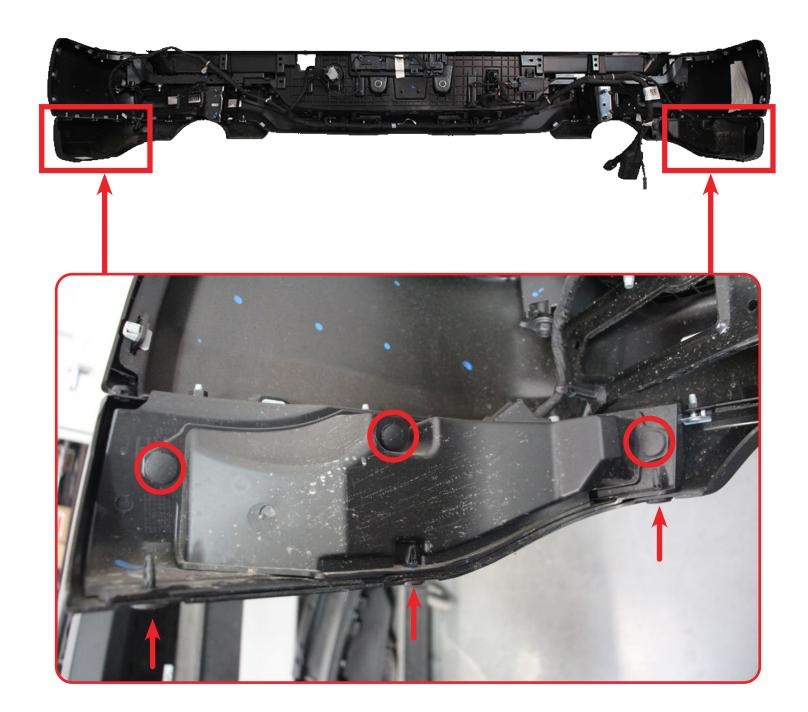
BOMBER REAR BUMPER

2025-UP/RAM RHO

REMOVAL

STEP 5

Remove the plastic clips located on both driver and passenger side in the highlighted areas using a (fastener removal tool/flathead screwdriver).





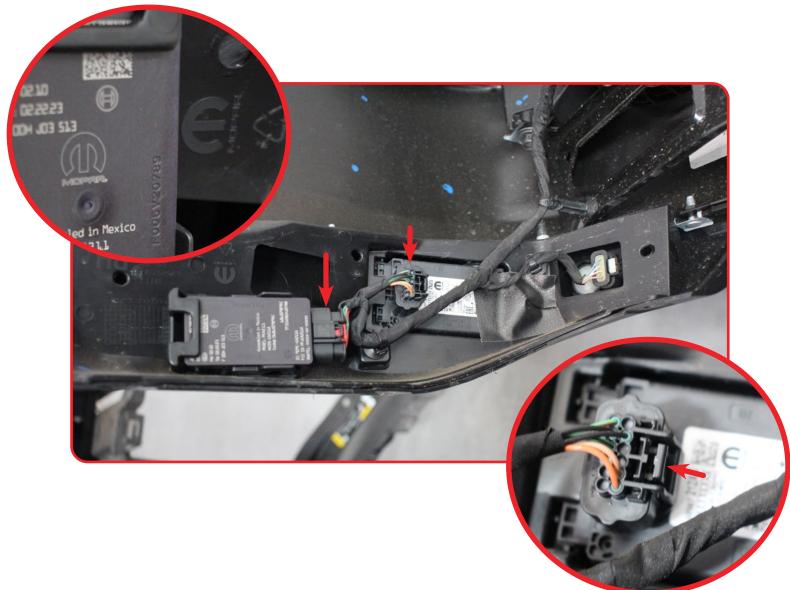
BOMBER REAR BUMPER 2025-UP/RAM RHO

REMOVAL

STEP 6

Unplug the BSM and mid range sensor as shown below.







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REMOVAL

STEP 7

Remove the plastic trees shown below using a (fastener removal tool).





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BOMBER REAR BUMPER 2025-UP/RAM RHO

REMOVAL

STEP 8

Using a (10mm socket) remove the hardware located above the BSM and mid range sensor.





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BOMBER REAR BUMPER

2025-UP/RAM RHO

REMOVAL

STEP 9

With the plastic retainer removed, remove the BSM and mid range sensor by prying the tabs as shown below with your finger.





BOMBER REAR BUMPER

REMOVAL 2025-UP/RAM RHO

STEP 10

Remove the trailer plug in by pushing in on the tab shown below and pulling.





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2025-UP/RAM RHO

REMOVAL

STEP 11

Using a (flathead screwdriver) remove the trailer plug by decompressing the metal tabs in on both sids.





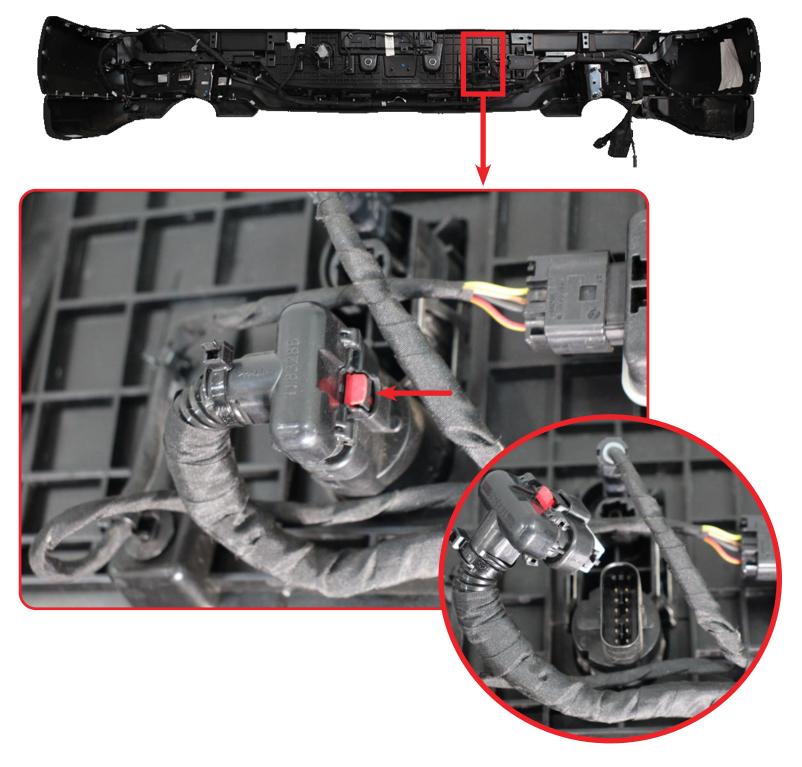
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REMOVAL

STEP 12

Unplug the trailer camera plugin as shown below.





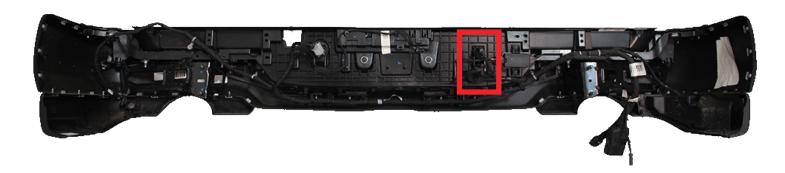
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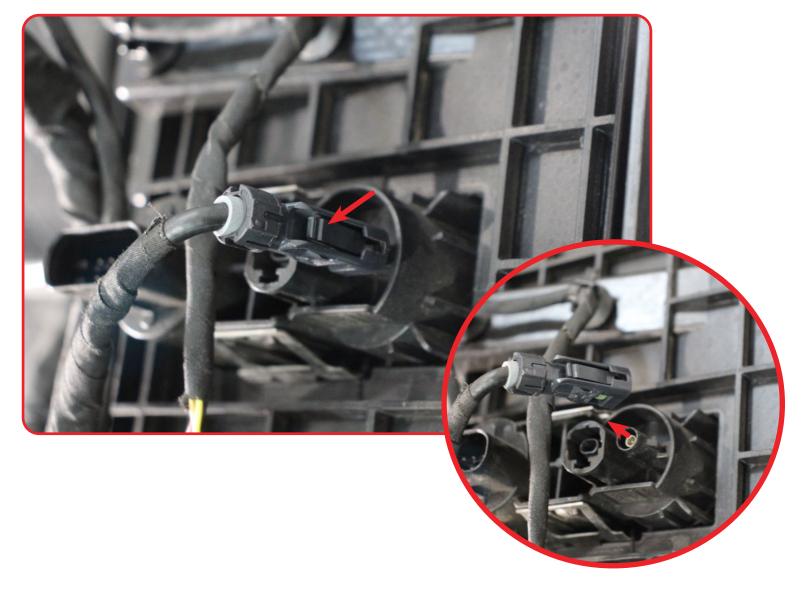
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REMOVAL

STEP 13

Remove the camera plug in by pressing on the black tab highlighted below.







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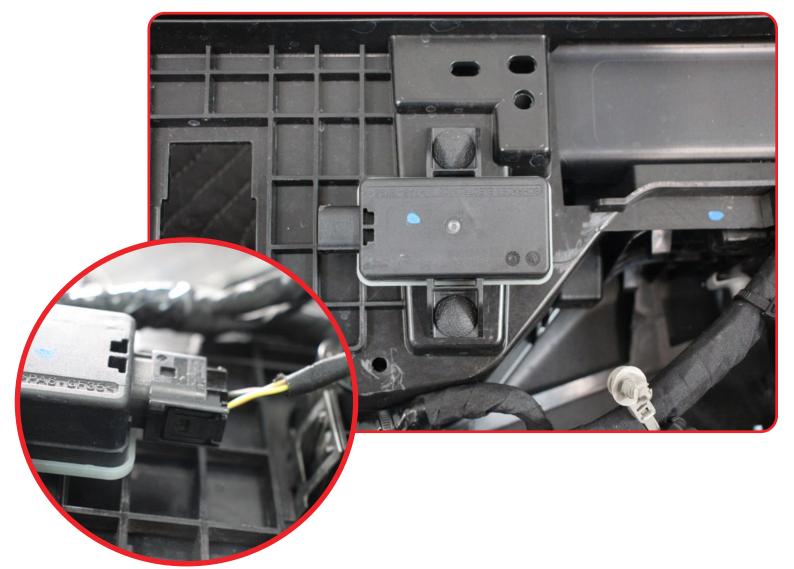
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REMOVAL

STEP 14

Disconnect the sensor shown below.





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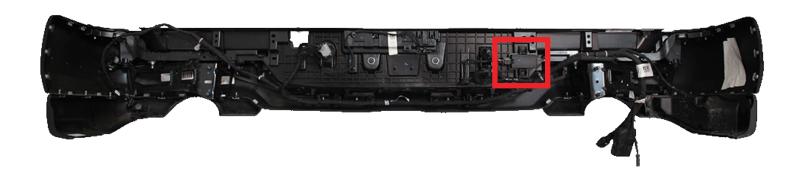
BOMBER REAR BUMPER

2025-UP/RAM RHO

REMOVAL



Using a (fastener removal tool) remove the sensor shown below. **Plug back into wire harness once removed**





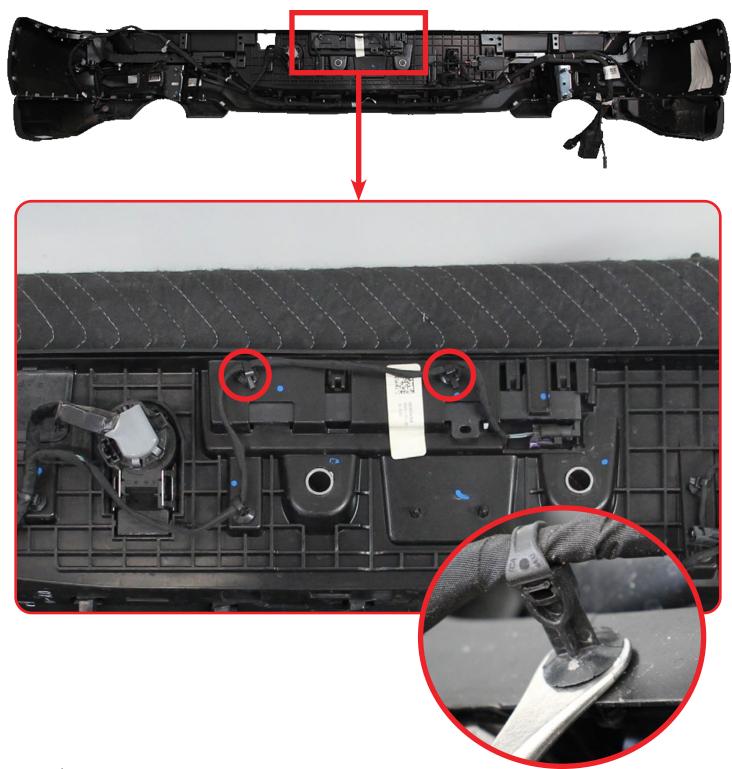


BOMBER REAR BUMPER 2025-UP/RAM RHO

REMOVAL

STEP 16

Using a (fastener removal tool) remove the trees shown below and any remaining trees on the bumper at this time.





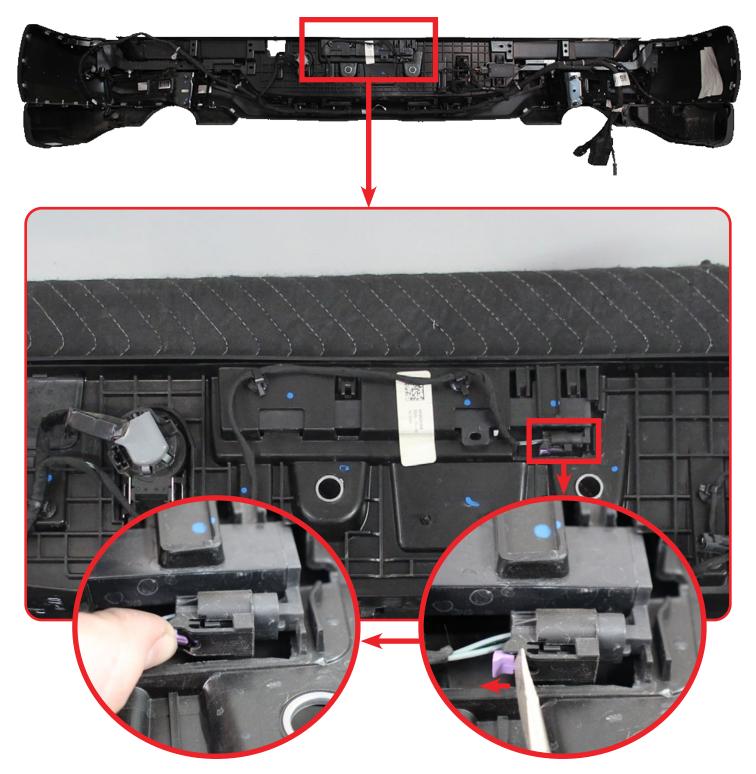
BOMBER REAR BUMPER

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REMOVAL

STEP 17

Unplug the keyless antenna by pushing the purple tab up and pressing down and pulling as shown below.



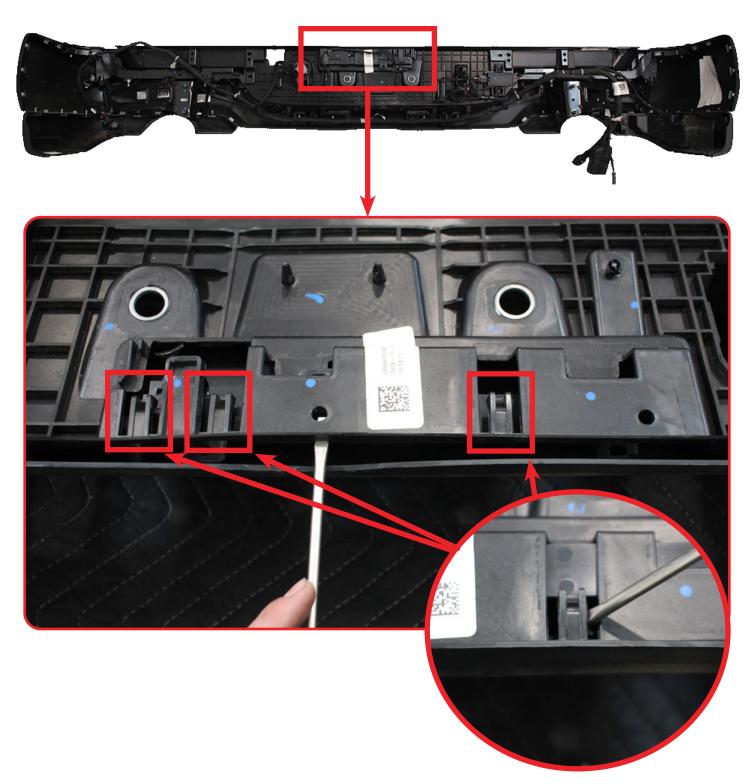


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REMOVAL

STEP 18

With a (flathead screwdriver) pry up the tabs highlighted below.





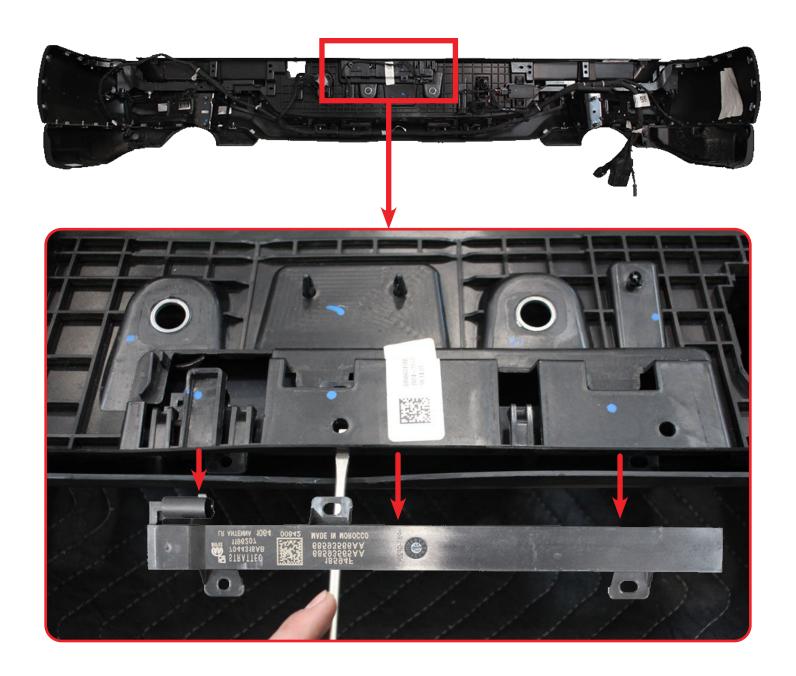
BOMBER REAR BUMPER

2025-UP/RAM RHO

REMOVAL

STEP 19

Using a (flathead screwdriver) pry between the front plastic and rear plastic to pull out the keyless antenna as shown below. **Plug back into wire harness once removed**





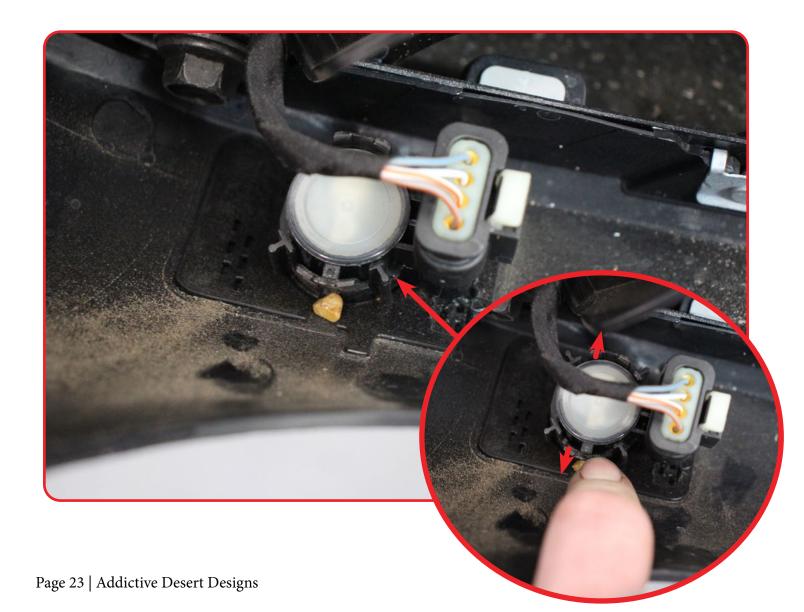
BOMBER REAR BUMPER 2025-UP/RAM RHO

REMOVAL

STEP 20

Remove all parking sensors from the bezels, **DO NOT PULL FROM WIRES DUE TO DE PINNING**







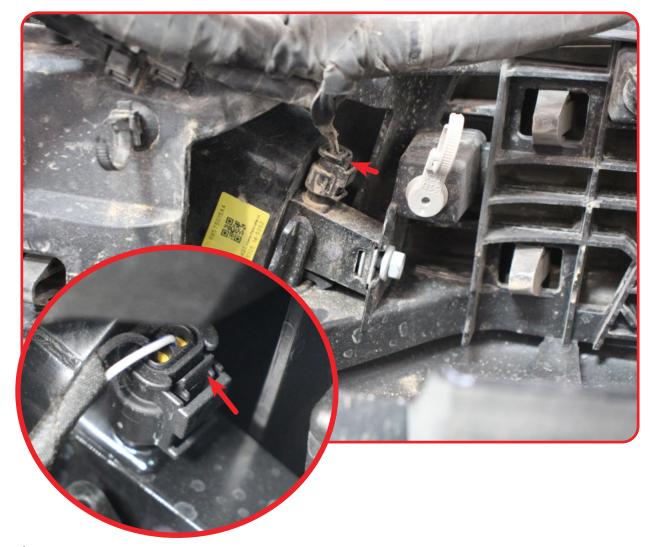
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REMOVAL

STEP 21

Unplug the licenses plate light as shown below on both driver and passenger side.





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BOMBER REAR BUMPER

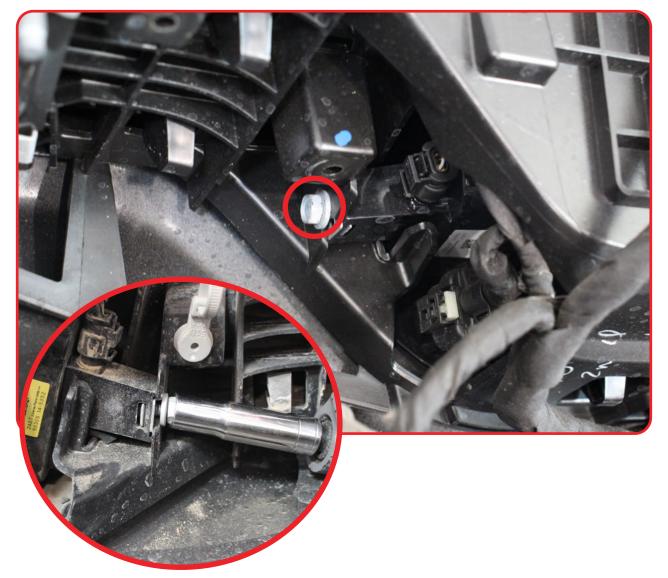
2025-UP/RAM RHO

REMOVAL

STEP 22

Using a (10mm socket) remove the hardware holding the license plate lights. **KEEP HARDWARE**





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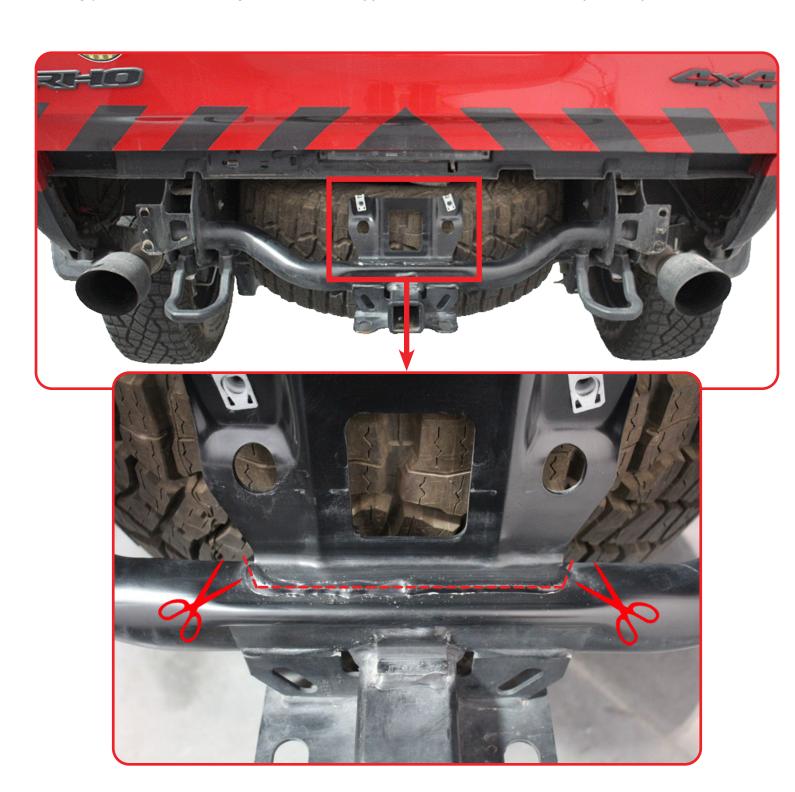


BOMBER REAR BUMPER 2025-UP/RAM RHO

REMOVAL

STEP 23

Using your choice of cutting tools, cut the support bracket on the hitch and paint to prevent rust.





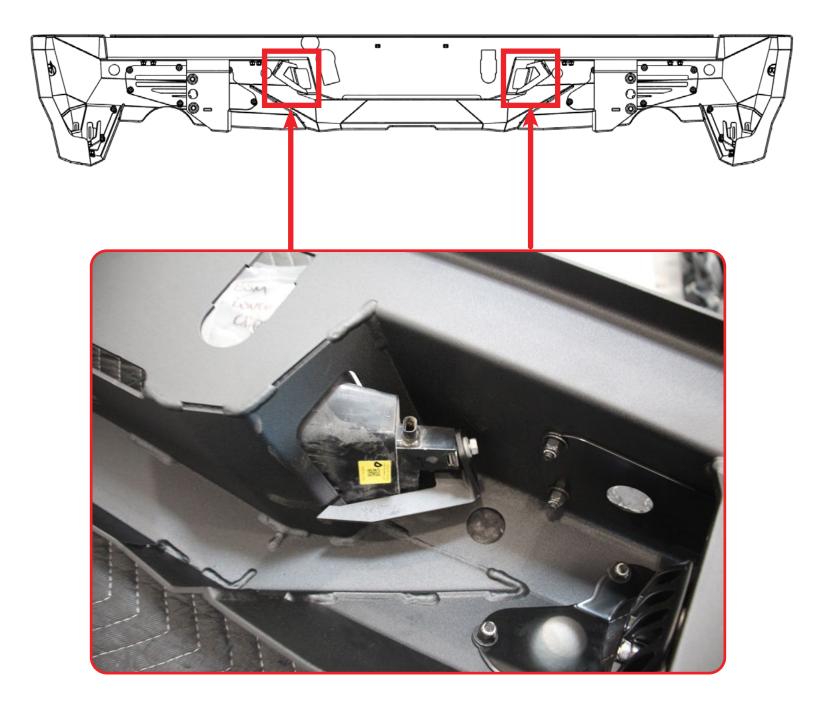
BOMBER REAR BUMPER

2025-UP/RAM RHO

INSTALL

STEP 24

Install the license plate lights with the provided (I) brackets with the hardware removed from **step 22** using a (10mm wrench).





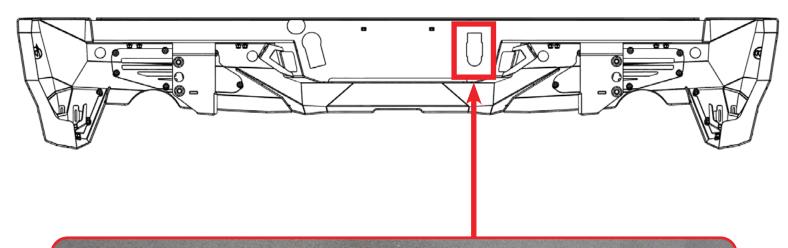
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2025-UP/RAM RHO

INSTALL

STEP 25

Install the trailer camera plug into the cutout highlighted below. Use a (flathead screwdriver) to pry the tabs outwards.







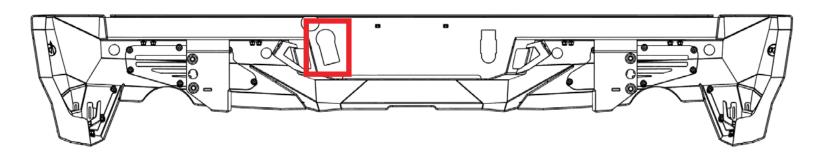
BOMBER REAR BUMPER

2025-UP/RAM RHO

INSTALL

STEP 26

Install the trailer plug into the cutout highlighted below. Use a (flathead screwdriver) to pry the tabs outwards.







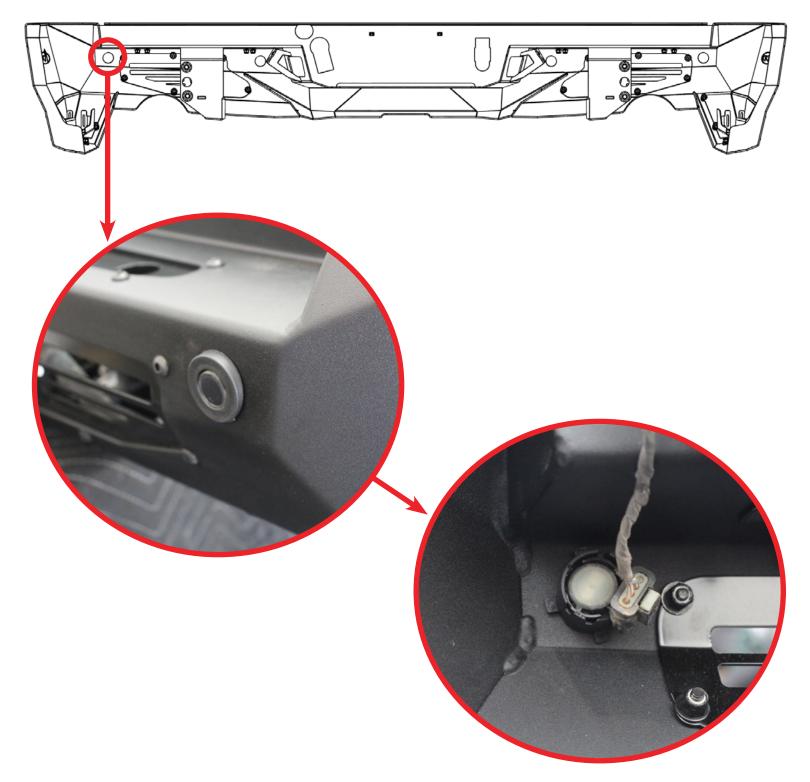
BOMBER REAR BUMPER

2025-UP/RAM RHO

INSTALL

STEP 27

Install the provided (D, D1) sensor bezels in the orientation shown below on the outer passenger sensor cutout.





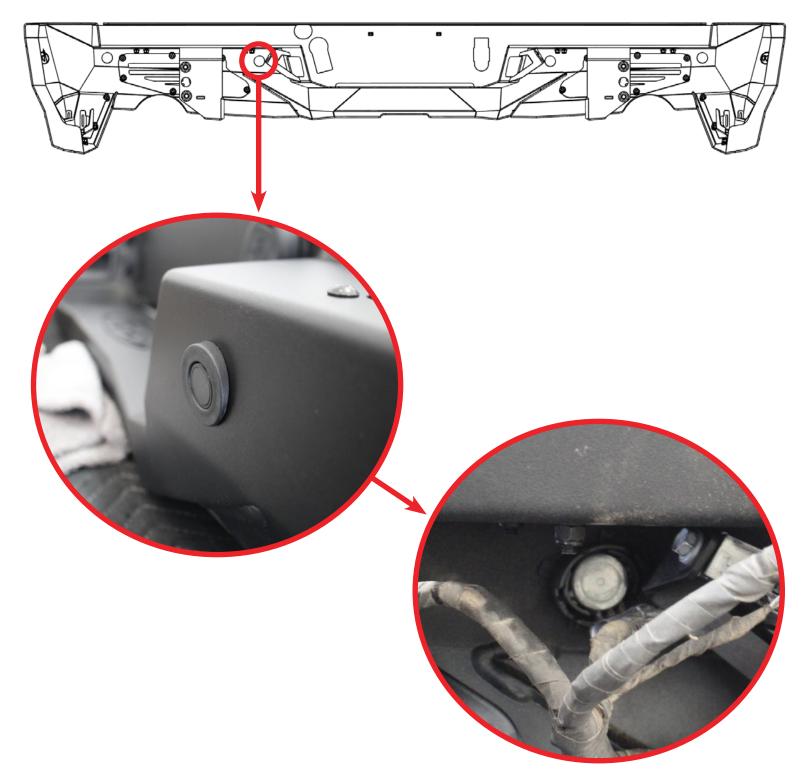
BOMBER REAR BUMPER

2025-UP/RAM RHO

INSTALL

STEP 28

Install the provided (D, D1) sensor bezels in the orientation shown below on the inner passenger sensor cutout.



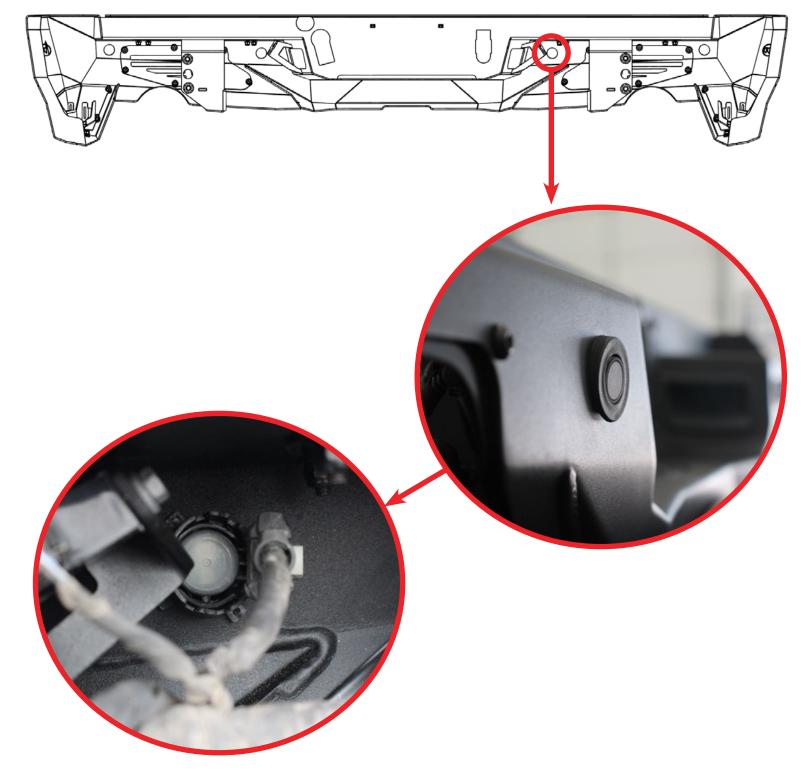


BOMBER REAR BUMPER

INSTALL 2025-UP/RAM RHO

STEP 29

Install the provided (D, D1) sensor bezels in the orientation shown below on the inner driver sensor cutout.



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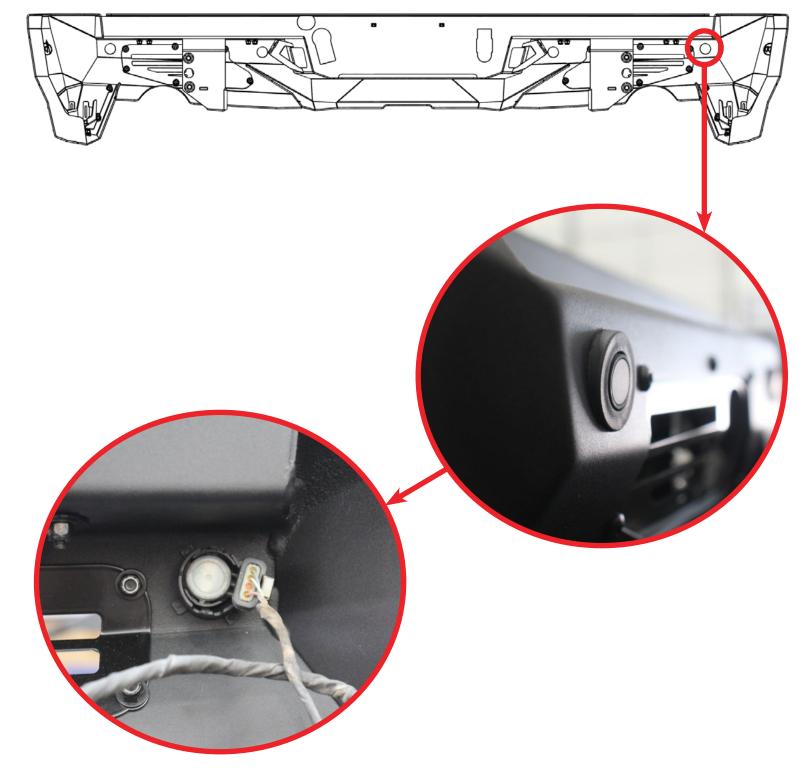
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2025-UP/RAM RHO

INSTALL

STEP 30

Install the provided (D, D1) sensor bezels in the orientation shown below on the outer driver sensor cutout.



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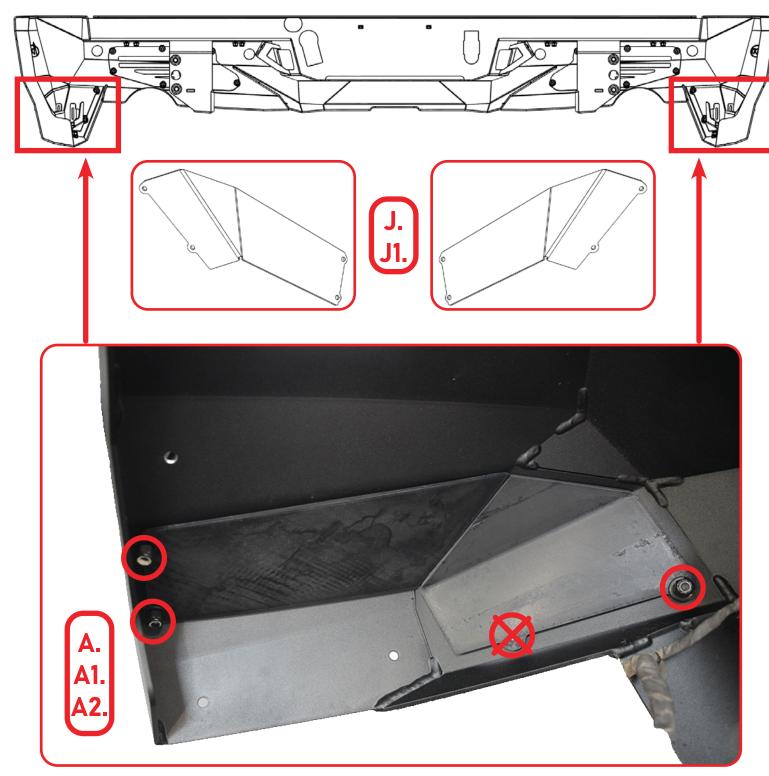
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2025-UP/RAM RHO

INSTALL

STEP 31

Install the (J, J1) plastic cover with the provided (A, A1, A2) 1/4" hardware using a (5/32 allen) and a (7/16 wrench). **Leave out the crossed out bolt until later on in the install**



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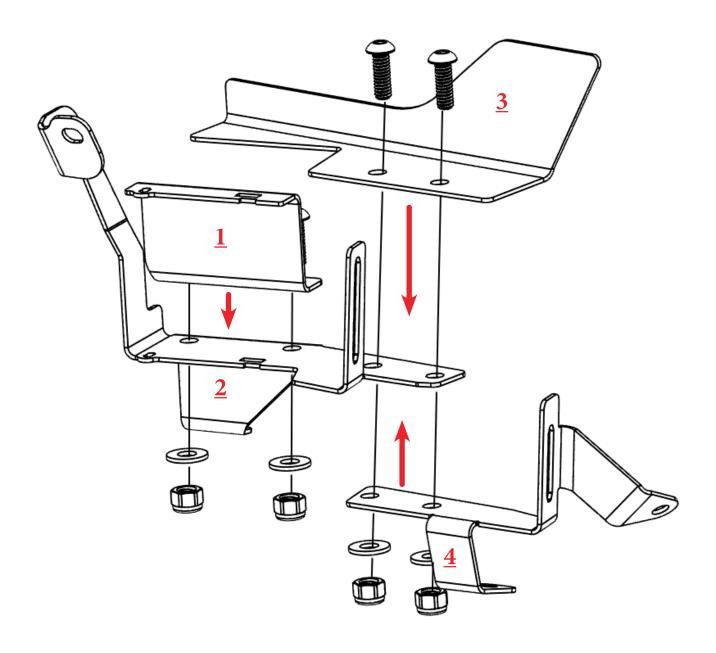
BOMBER REAR BUMPER

2025-UP/RAM RHO

INSTALL



Shown below is the Assembly of the BSM and mid range sensor brackets. Ensure to install in the order of 1-4 following **steps 33-35**.





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2025-UP/RAM RHO

INSTALL

STEP 33

With the provided (A, A1, A2) 1/4" hardware install (F, G) brackets with the BSM sensor in between as shown below using a (5/32 allen) and a (7/16 wrench).







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2025-UP/RAM RHO

INSTALL

STEP 34

Assemble (E, H) as shown below to (F, G) with the mid range sensor with the provided (A, A1, A2) 1/4" hardware using a (5/32 allen) and a (7/16 wrench).







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INSTALL

STEP 35

Before proceeding, ensure that the bracket assembly looks like the following.











BOMBER REAR BUMPER

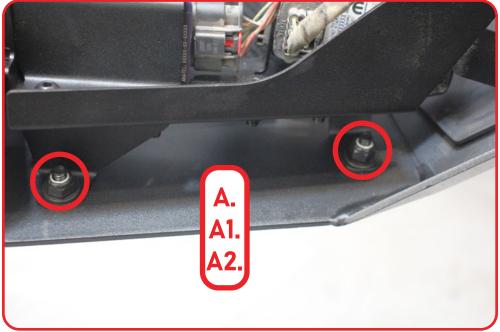
2025-UP/RAM RHO

INSTALL

STEP 36

Install both driver and passenger brackets assembled on **steps 33-34** inside the bumper behind the plastic covers as shown below with the provided **(A, A1, A2)** 1/4" hardware using a (5/32 allen) and a (7/16 wrench).







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2025-UP/RAM RHO

INSTALL

STEP 37

Install the provided (A, A1, A2) 1/4" hardware into the highlighted hole using a (5/32 allen) and a (7/16 wrench).





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INSTALL

STEP 38

Install the provided (A, A1, A2) 1/4" hardware into the highlighted hole using a (5/32 allen) and a (7/16 wrench).





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BOMBER REAR BUMPER

INSTALL 2025-UP/RAM RHO

STEP 39

Now would be a good time to install the lights.







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INSTALL

STEP 40

Route the wire harness and ensure that all sensors, trailer plugs, and lights are fully installed and plugs are fully seated with no pinched wires.







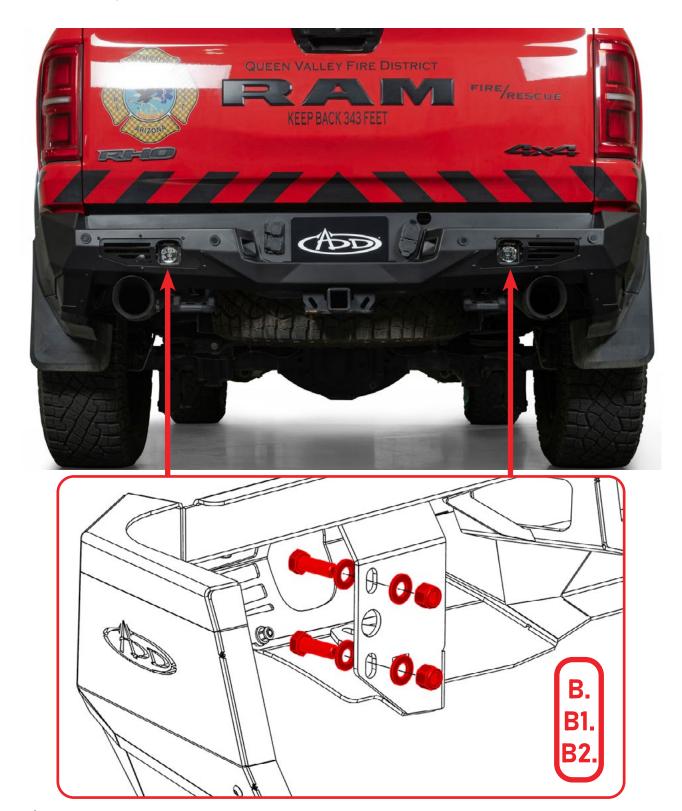
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INSTALL

STEP 41

With a helping hand install the bumper with the provided (B, B1, B2) 1/2" hardware using a (3/4 wrench and socket).



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BOMBER REAR BUMPER 2025-UP/RAM RHO

INSTALL

STEP 42

Plug in the main wire harness located on the driver side.





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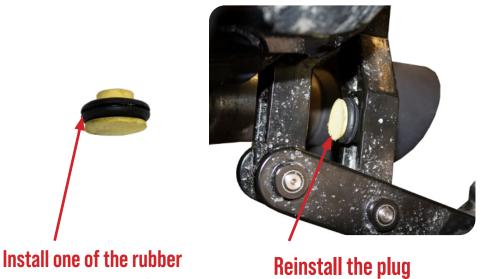
INSTALL



If your RHO is equipped with a side step, remove the plug shown below and install the provided rubber grommet and apply a generous amount of JB weld and re install.



Remove this plug



grommets onto it

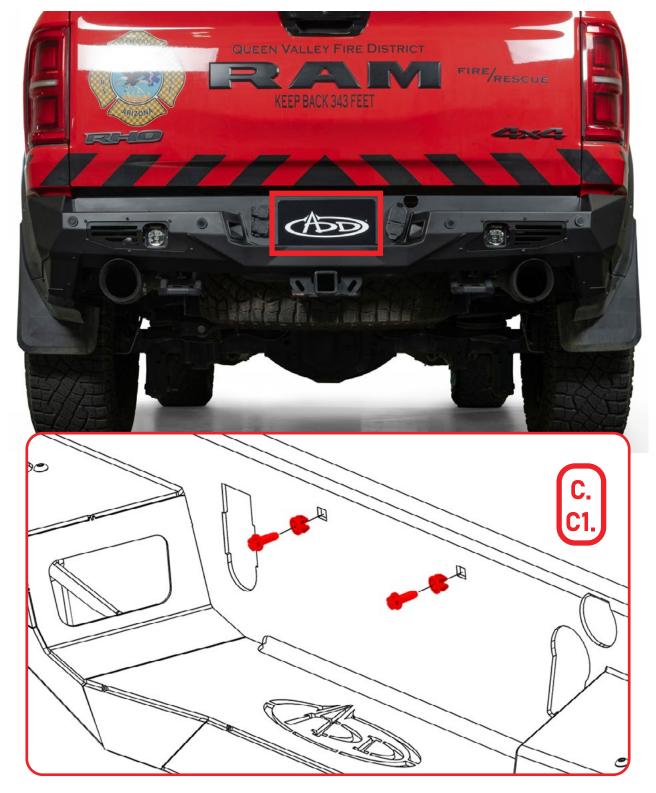


BOMBER REAR BUMPER

INSTALL 2025-UP/RAM RHO

STEP 44

Install the provided (C, C1) license plate hardware as shown below.





BOMBER REAR BUMPER

2025-UP/RAM RHO

FINAL



Stand back and enjoy your new ADD Bomber Rear Bumper.

Check and re-tighten all mounting bolts after 100 miles and periodically thereafter.



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