



# INSTALLATION GUIDE

## 21-UP/FORD F-150 RAPTOR

### EDGE REAR BUMPER

R720295090103



#### TOOLS REQUIRED

- (Torx) T40
- (Wrench) 10mm, 7/16, 9/16
- (Socket) 10mm, 7/16, 9/16
- Ratchet
- Flat Head/Fastener Remover
- Grinder
- Cutoff Wheel
- Black Spray Paint
- Zip Ties



#### TIME REQUIRED

- 2 hours for OEM Removal/Bumper Install
- 1 Additional Hour to Wire Lights

**\*\*Labor Rates are based on a vehicle with no pre-existing damage. Wiring labor is based on a standard wiring procedure with light switches installed in an easily accessible location. Custom light triggering or switch mounting location will result in a greater labor charge.\*\***



#### SKILL LEVEL



Easy

**\*\*This installation requires 2 people for best results\*\***

## ⚠️ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠️

**-BEFORE YOU INSTALL THIS KIT-**

**Read and understand all instructions,** warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820

Addictive desert designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these

components and the safety of the vehicle. Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

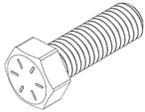
1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

**\*ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS\***



## HARDWARE/PARTS

**A.**



3/8-16 X 1" HEX HEAD BOLT GRADE 8

**QTY: 4**

**A1.**



3/8-16 NYLON LOCK NUT BLACK

**QTY: 4**

**A2.**



3/8 FLAT WASHER BLACK

**QTY: 16**

**B.**



NYLON PLASTIC SNAP IN NUT

**QTY: 2**

**B1.**



1/4 X 3/4" TYPE B HEX HEAD BLUNT SCREW

**QTY: 2**

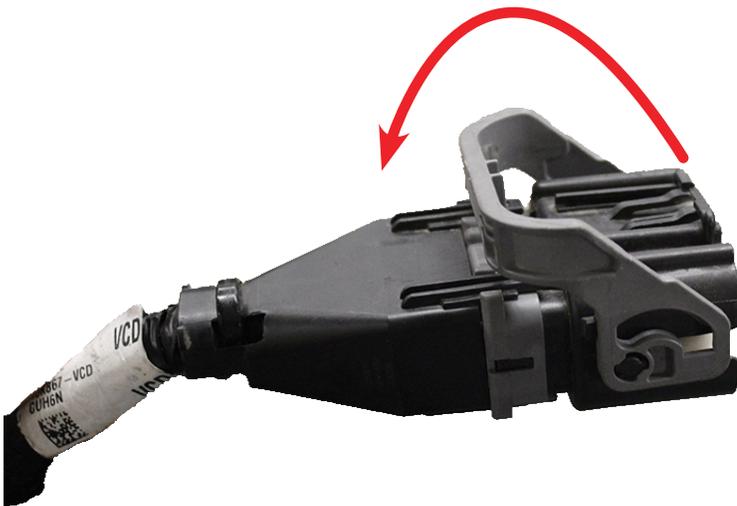
**Reference this page throughout the install**

## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## REMOVAL

### □ STEP 1

Unplug the main wire harness located on the driver side by pulling the gray tab back as shown below. Remove the ground using a (10mm socket) located on the passenger side on the frame rail.



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## REMOVAL

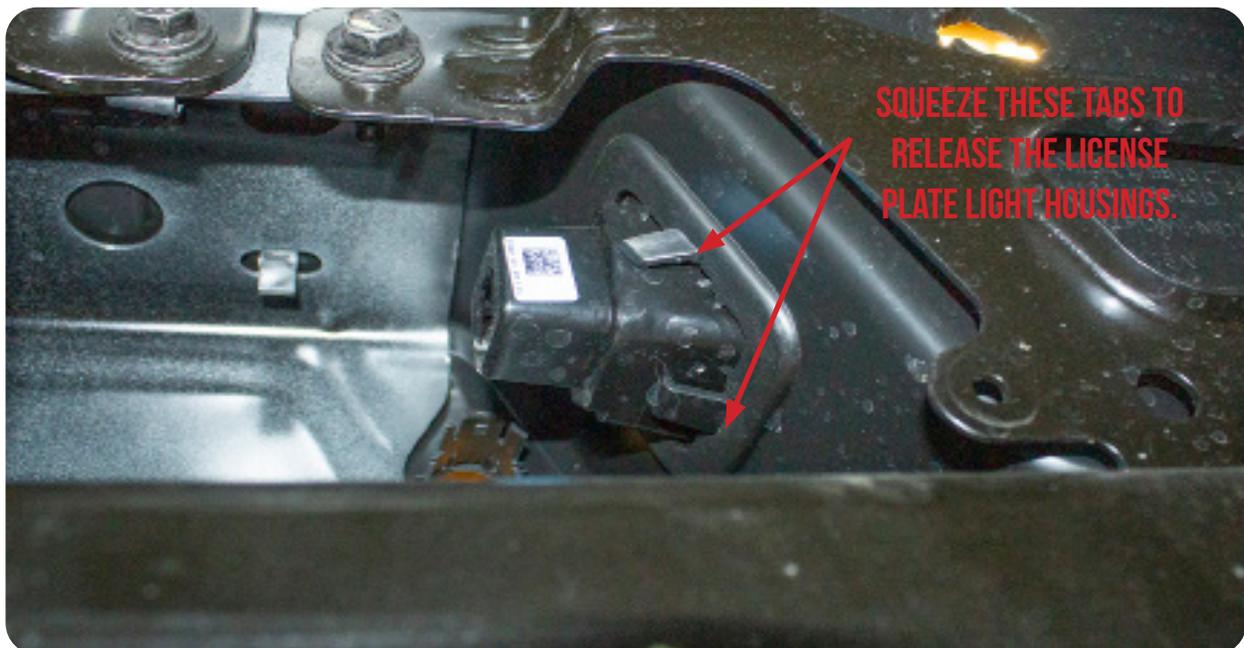
### □ STEP 2

Unplug/remove the trailer harness connection from behind the bumper.



### □ STEP 3

Remove the license plate light from the bumper.

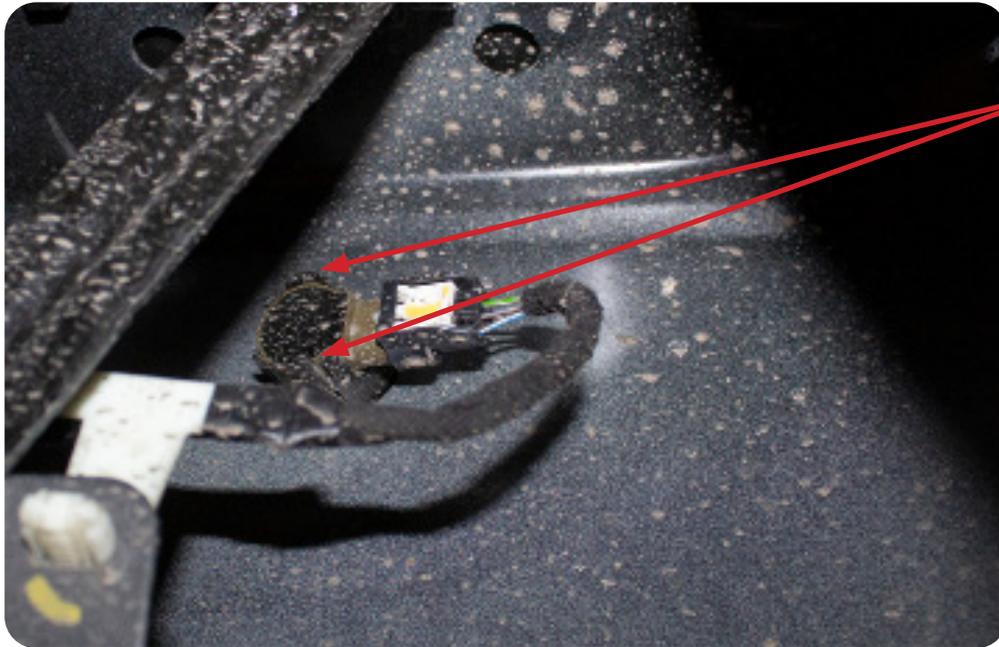


## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## REMOVAL

### □ STEP 4

Remove the parking sensors and bezels from the stock bumper, You can now remove the wire harness and set aside for install. **\*\*Remember the location and orientation of the sensor bezels after removal for this will be important later on in the install\*\***



**SPREAD THESE TWO TABS  
TO RELEASE THE PARKING  
SENSOR.**



**SQUEEZE THESE TWO TABS  
TO RELEASE THE PARKING  
SENSOR MOUNTING RINGS.**



# INSTALLATION GUIDE

## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## REMOVAL

### STEP 5

Pull firmly to removed the top plastic cover off the bumper. There are no tools required for this step, it simply pulls off by hand.



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## REMOVAL

### □ STEP 6

Using a (T40 torx), remove the mounting bolts that hold the bumper side covers to the vehicle.

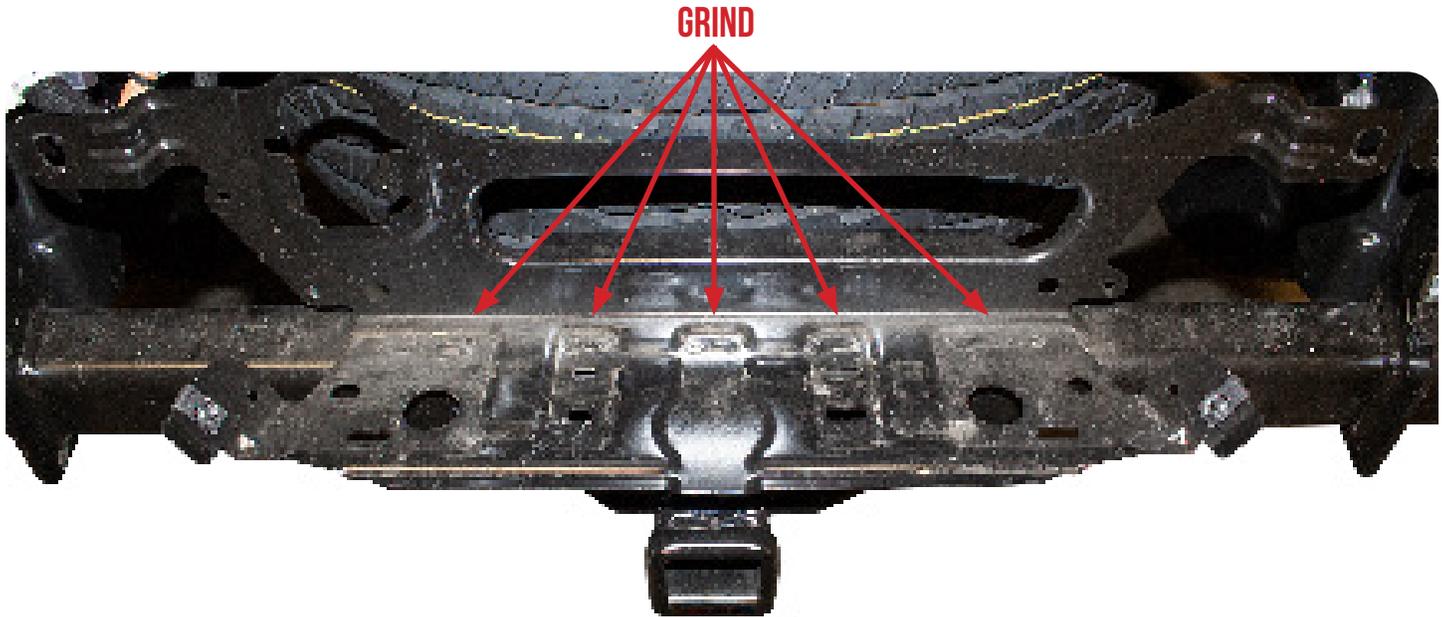


## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## REMOVAL

### □ STEP 7

Remove the license plate bracket by using a (grinder) to grinding through the five visible welds that connect that bracket to the hitch. **\*\*Once the bracket has been removed, paint over the raw metal to prevent rust\*\***



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

### STEP 8

Install the license plate lights as shown below.



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

### □ STEP 9

Install the trailer plug and pry out the tabs to securely seat plug using a (flathead screwdriver).



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

### □ STEP 10

Install the sensor bezels and sensors as shown in **steps 11-14**. If your sensor bezels do not click into place, you may have to trim the mounting tabs to accommodate for the thickness of the material on your new bumper.



BEFORE



AFTER



TRIM HERE



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

**STEP 11**  
Passenger outer.



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

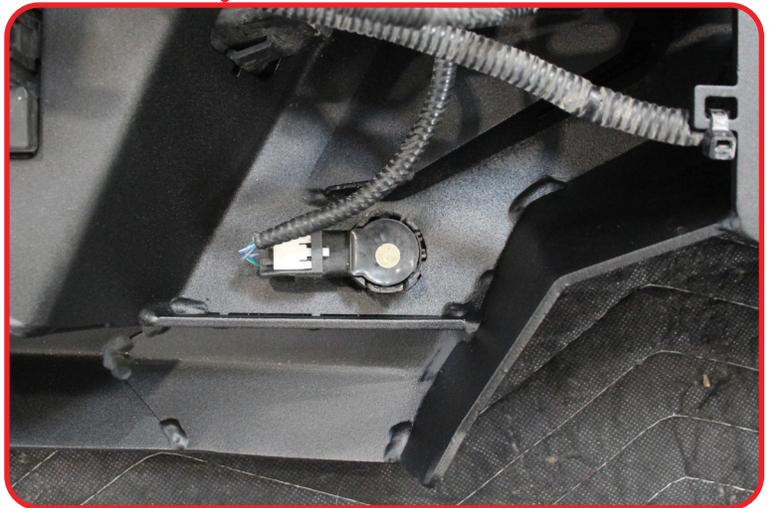
STEP 12  
Passenger inner



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

**STEP 13**  
Driver Inner.



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

**STEP 14**  
Driver outer.

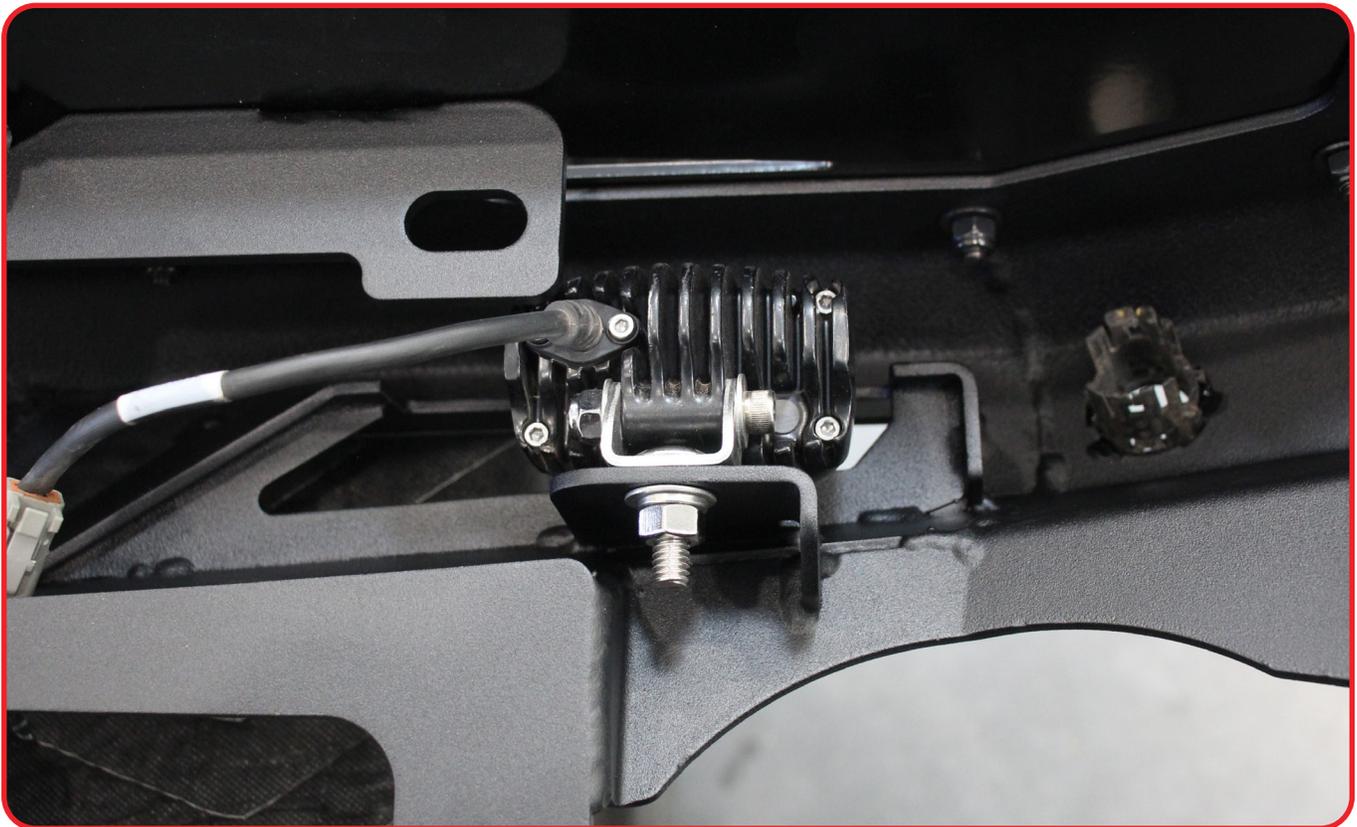


## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

### STEP 15

Now would be a good time to install your lights.





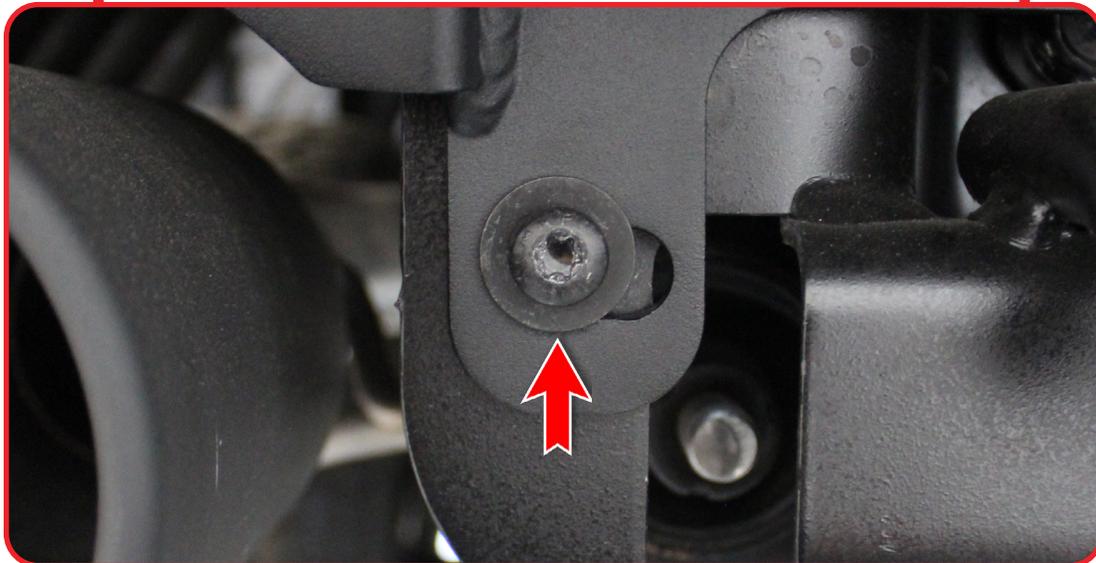
# INSTALLATION GUIDE

## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

### □ STEP 16

Using a (T40 torx) install your new ADD bumper using the OEM hardware from the bottom mount you removed on step 6.



## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

### □ STEP 17

Install the provided (A, A1, A2) 3/8" hardware using a (9/16 socket) and a (9/16 wrench) for the top mounting holes.



A.  
A1.  
A2.





# INSTALLATION GUIDE

## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

### □ STEP 18

**OPTIONAL:** You may need to shim with the extra provided **(A1)** 3/8" flat washers between the frame horn and bumper for an exact fitment on the side profile you desire.





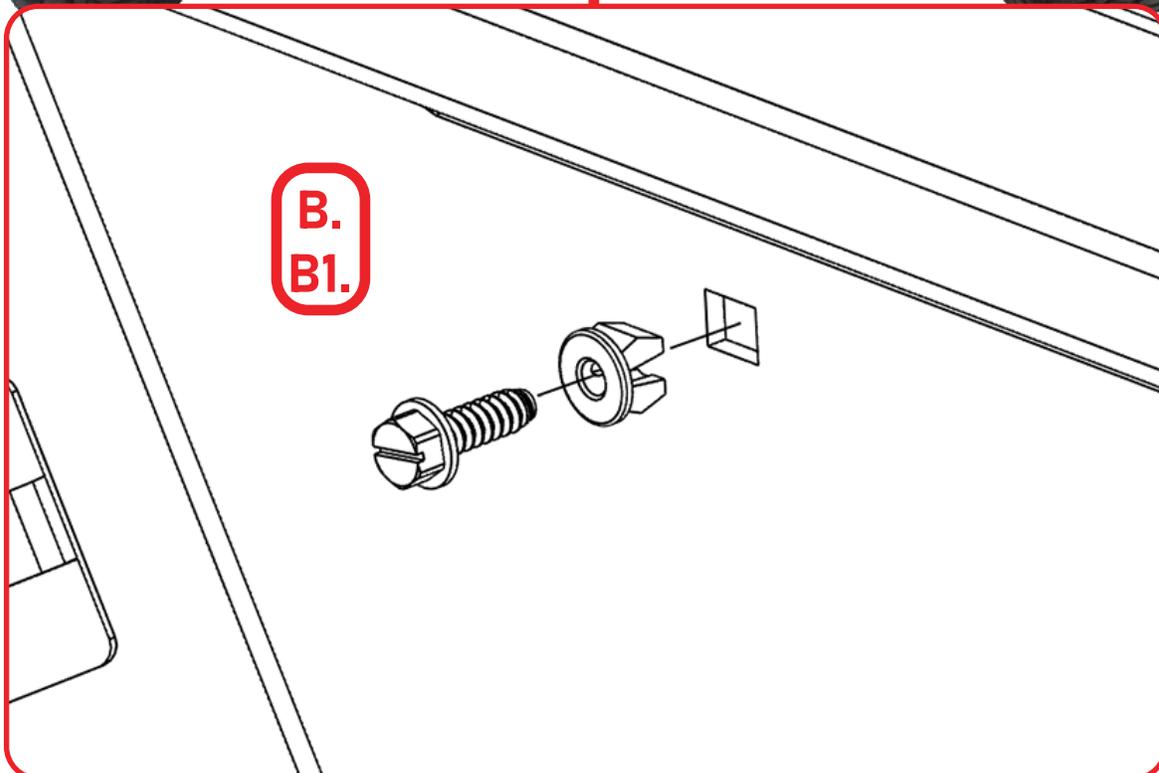
# INSTALLATION GUIDE

## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

### □ STEP 19

Install the license plate with the provided **(B, B1)** hardware as shown below using a (flat head).

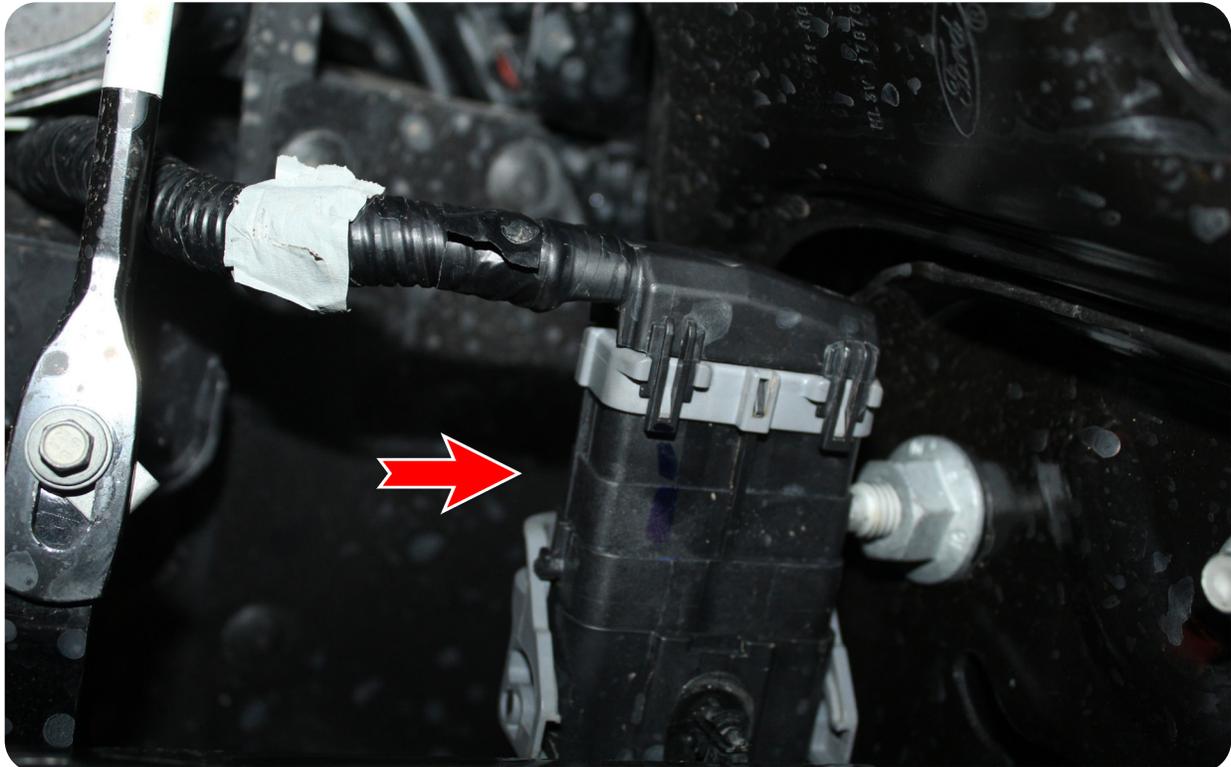


## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## INSTALL

### □ STEP 20

Plug in the wire harness, and reinstall the ground using a (10mm). **\*\*Ensure the clip is fully pushed down when plugged in as shown below\*\***





## EDGE REAR BUMPER 21-UP/FORD F-150 RAPTOR

## FINAL

### □ STEP 21

Stand back and enjoy your new ADD Edge Rear Bumper.

Check and re-tighten, all mounting bolts after 100 miles and periodically thereafter.



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[WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS](http://WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS)

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,  
PLEASE CALL 480-671-0820 OR  
EMAIL [INFO@ADDICTIVEDESERTDESIGNS.COM](mailto:INFO@ADDICTIVEDESERTDESIGNS.COM)