



INSTALLATION GUIDE

2024-UP TOYOTA LAND CRUISER SKID PLATE FOR STEALTH FRONT BUMPER AC770560303



TOOLS REQUIRED

- 12mm, 17mm Sockets
- 12mm, 17mm Wrenches
- 7/32 Allen
- Pry Tool



SKILL LEVEL

- Easy



TIME REQUIRED

- Approximately 20 Minutes

⚠ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠

-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service: (480) 671-0820

Additive Desert Designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the

performance of these components and the safety of the vehicle.

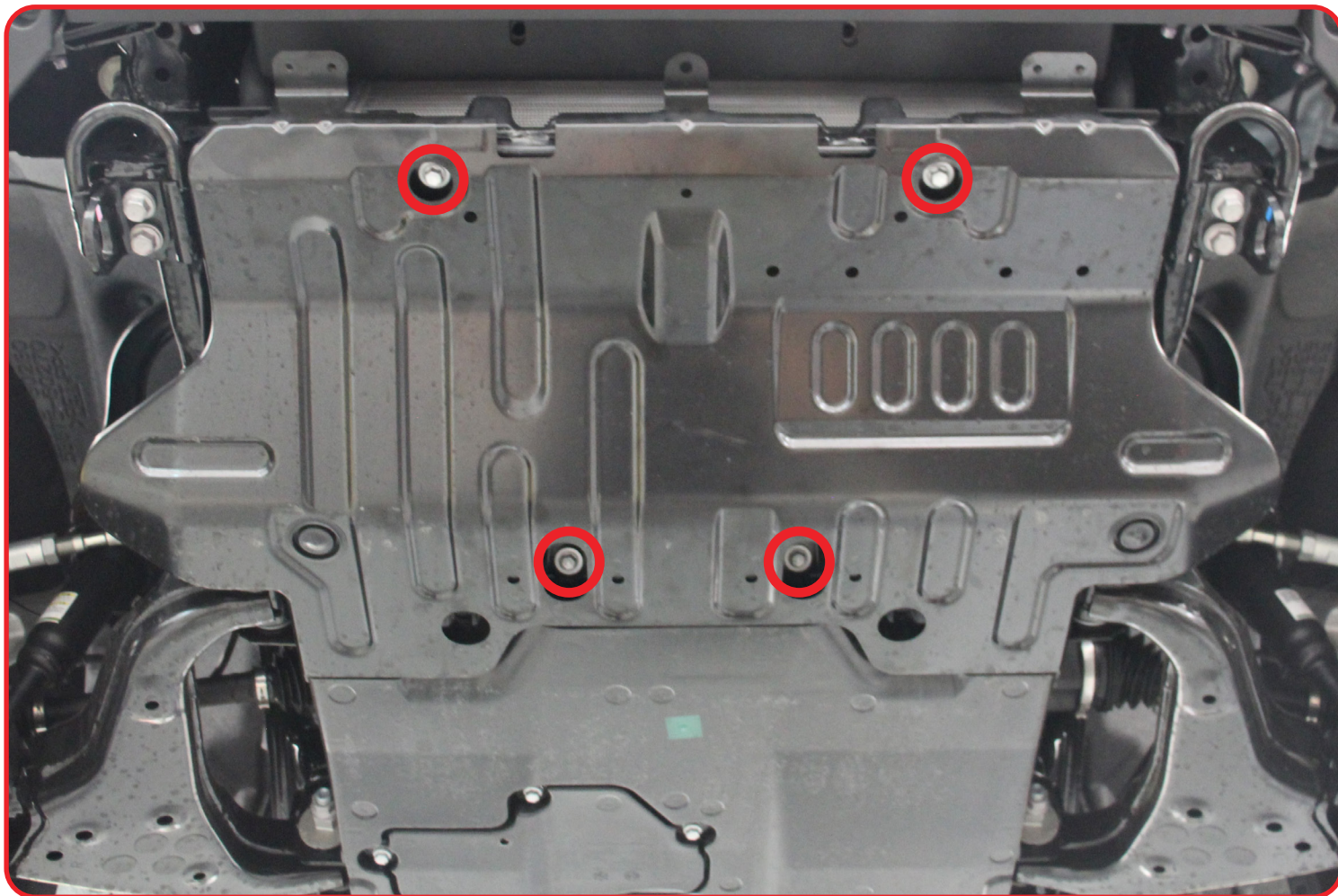
Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

***ALWAYS WEAR EYE PROTECTION
WHEN OPERATING POWER TOOLS***

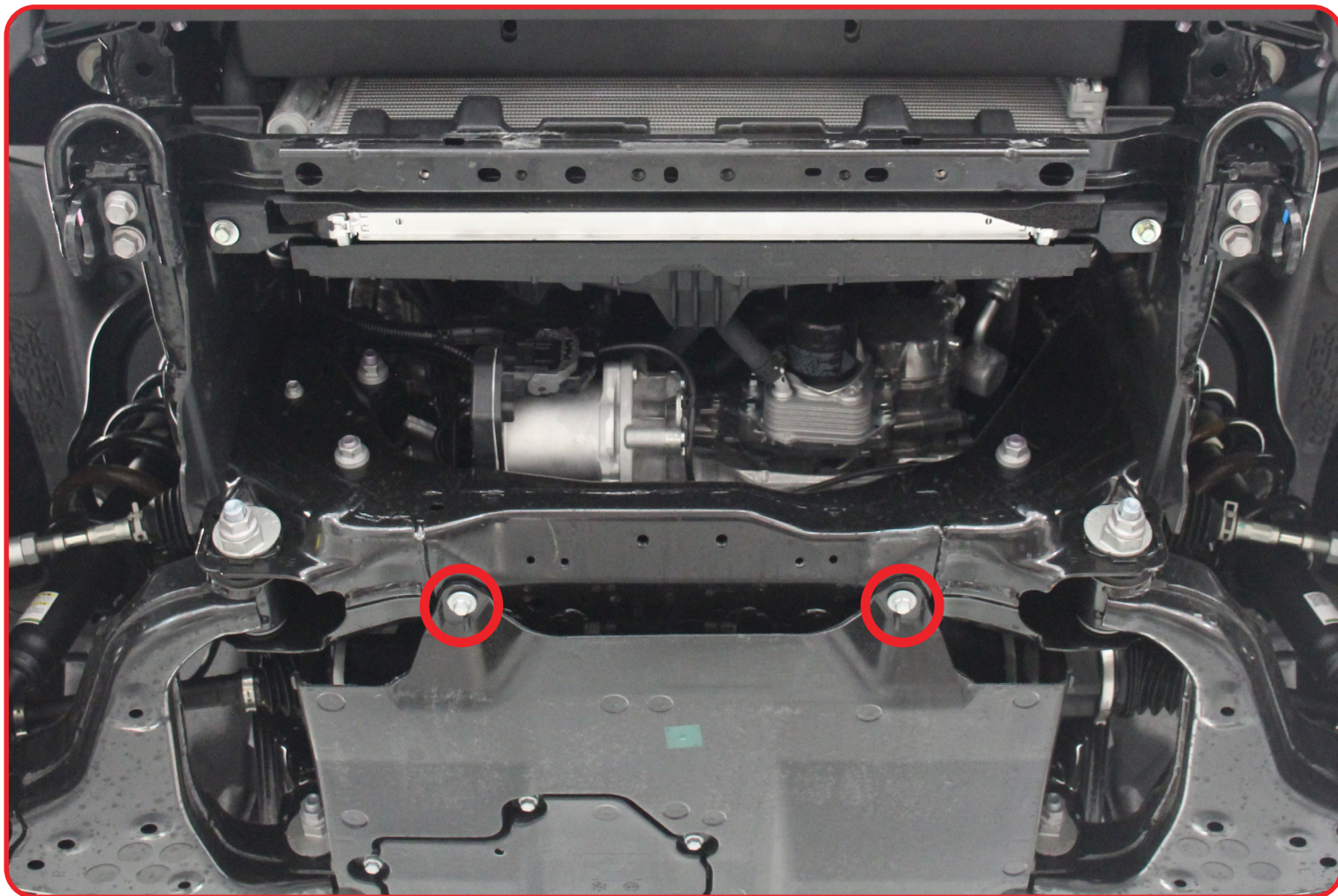
□ STEP 1

Using a (12mm socket) locate and remove the (4) mounting bolts indicated below, then remove the factory skid plate from the vehicle.



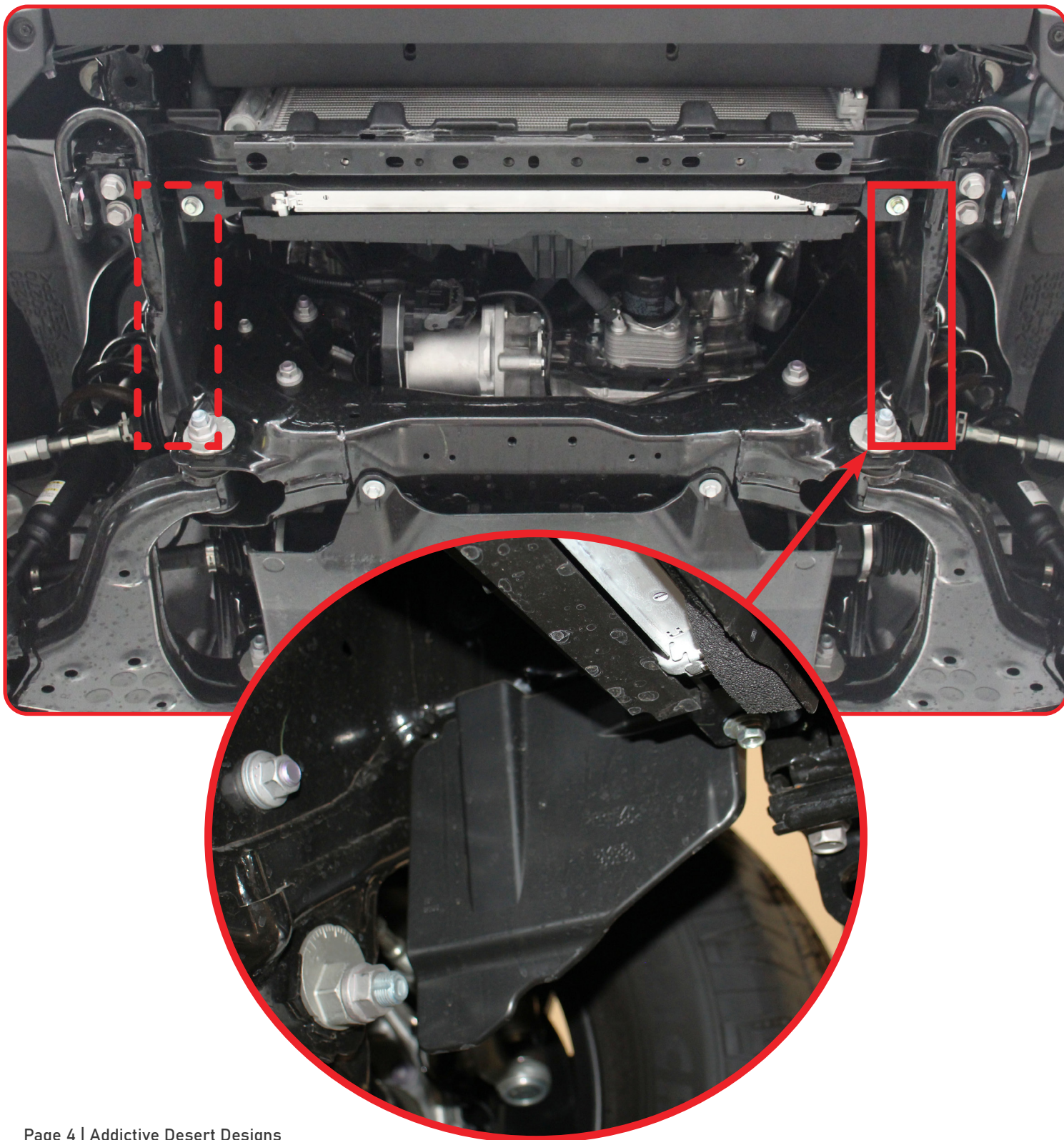
□ STEP 2

Using a (12mm socket) locate and remove the (2) mounting bolts indicated below.
(Retain this hardware for later use)



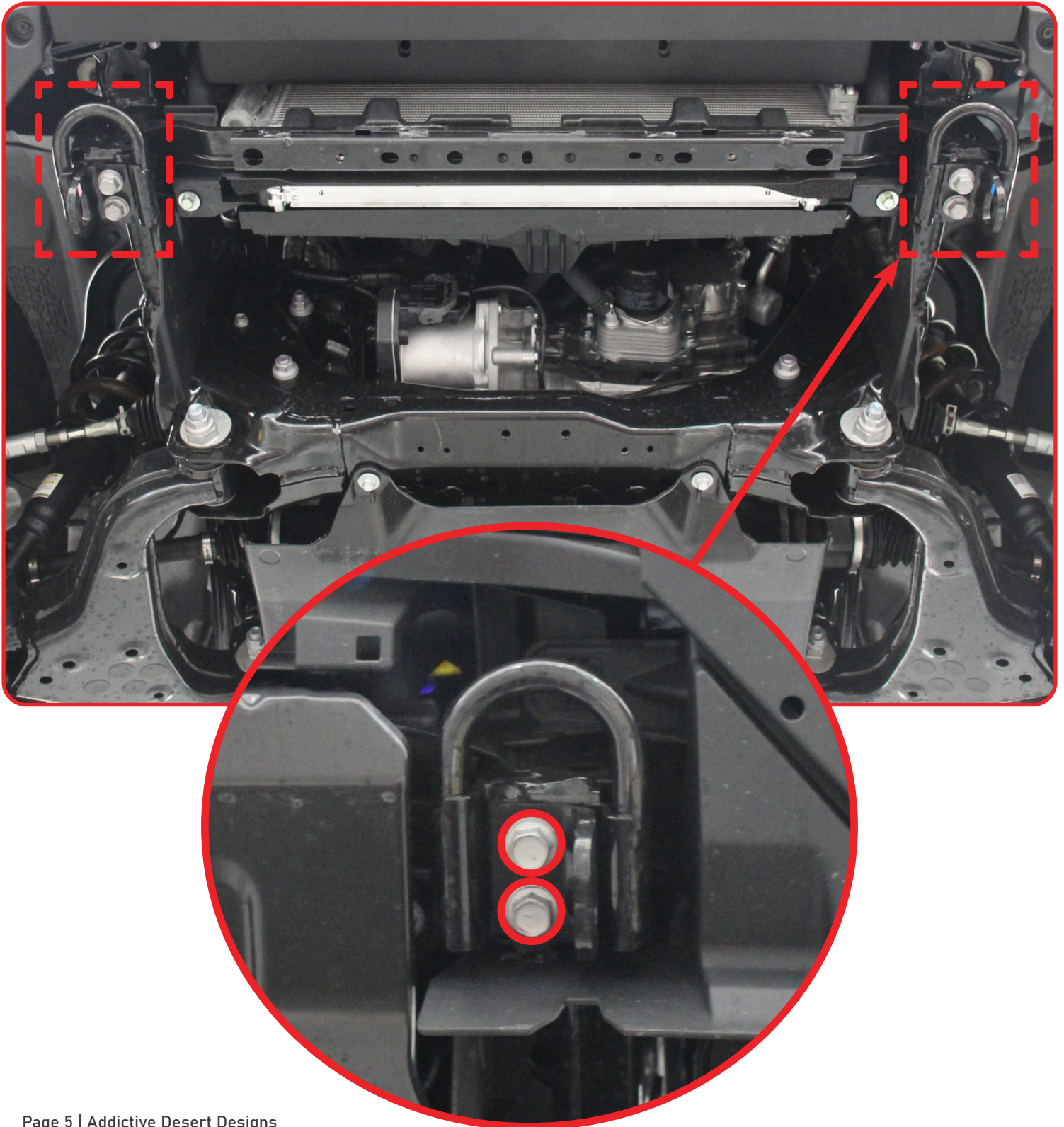
□ STEP 3

Use a (pry tool) to remove the plastic panels shown below.



□ STEP 4

Using a (17mm socket) remove the mounting bolts and tow hooks indicated below.



□ STEP 5

Using a (7/32 allen), along with the (3) nut plates and (7) mounting bolts supplied with your bumper, attach your skid plate to the bumper as shown below.



□ STEP 6

Using a (12mm socket), reinstall the (2) factory bolts removed in **STEP 2** into their original location as indicated below.





Stand back and enjoy your new ADD Skid Plate For The Stealth Front Bumper.
Check and re-tighten all mounting hardware after 100 miles and periodically thereafter.

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www.addictivedesertdesigns.com

