

ADDICTIVE DESERT DESIGNS

2007 – 2014 Toyota FJ Cruiser Stealth Fighter Front Bumper Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. Estimated Installation Time: **2 Hours**
4. You will need the following tools:
 - a. Ratchet
 - b. 10mm Socket
 - c. 14mm Socket

Note: this installation requires 2 people for best results

5. Included in Kit:

Reuse Stock Hardware

INSTALLATION

1. Remove the OEM bumper.
2. Remove the metal brace that runs along the front of the vehicle. There are three 10mm bolts holding it on. (Fig A)



Fig A

3. If you have any lights or a winch, install those before putting the bumper on the vehicle. Follow light/winch manufacturer's guide for mounting/wiring information.
4. Reuse the stock nuts from the OEM bumper to mount your ADD bumper. Use the same studs. There are 8 total. Leave them finger tight for now. (Fig B)



5. Set the bumper so that it sits as straight as possible in relation to the fenders/grille/valance. Then, tighten the bumper mounting bolts to the manufacturer's torque spec.
6. Stand back and enjoy your new ADD Stealth Fighter Front Bumper.
7. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



**For Additional Support or Technical Questions,
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