

ADDICTIVE DESERT DESIGNS

2007 – 2014 Toyota FJ Cruiser Stealth Fighter Rear Bumper Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. Estimated Installation Time: **2 Hours**
4. You will need the following tools:
 - a. Ratchet
 - b. 17mm Socket

Note: this installation requires 2 people for best results

5. Included in Kit:

Reuse Stock Hardware

INSTALLATION

1. Remove your OEM rear bumper.
2. Remove the OEM parking sensor from the original bumper. Do this by unplugging its connector, sliding the plastic lock in the opposite direction of the connector, then pushing the sensor out the front of the bumper. (Fig A)



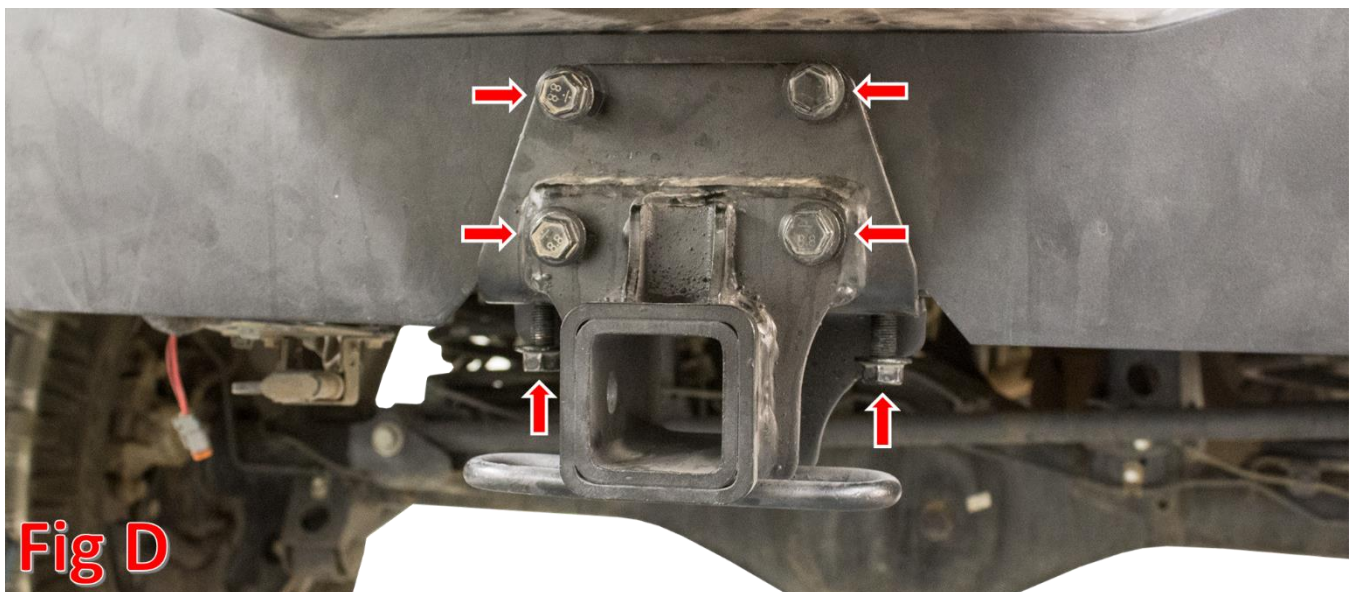
3. If you have any lights to install on your bumper now is a good time to do so. Please follow the light manufacturer's installation guide for mounting and wiring information.
4. Fit your ADD bumper onto your vehicle. Do not remove the plastic pieces from your vehicle. The top lip of your new bumper should slide into the plastic pieces between the main body and the top clip portion of the pieces. (Fig B)



5. Loosely install the bottom four mounting bolts (2 per side). Use the OEM Hardware. (Fig C)



6. Set the hitch plate in place, then use the OEM bolts (x6) to secure it to the vehicle. Leave these finger tight for now. (Fig D)



7. Align the bumper so it sits straight in relation to the rear fender body line and is centered left to right. Then, go back and torque the mounting bolts to the manufacturer's torque specifications.
8. Stand back and enjoy your new ADD Stealth Fighter Rear Bumper.
9. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



**For Additional Support or Technical Questions,
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