

# ADDICTIVE DESERT DESIGNS

## 2014 – Current Polaris RZR 1000 Stealth Rear Bumper Installation Instructions

### PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. **Never work under an unsupported vehicle.**
4. Estimated Installation Time: **2 Hours**
5. You will need the following tools:
  - a. 10mm Socket
  - b. 15mm Socket & Wrench
  - c. Ratchet
  - d. Floor Jack
  - e. Jack Stands

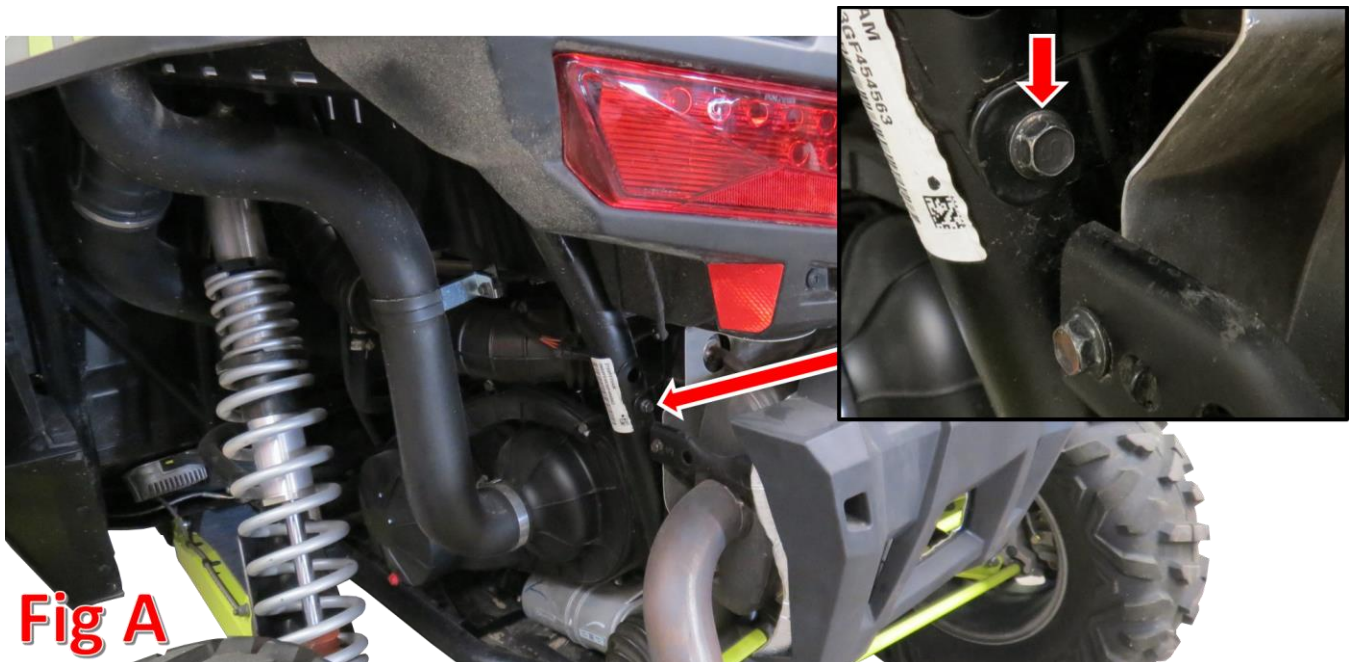
*Note: this installation requires 2 people for best results*

6. Included in Kit:

**Stock Hardware is Reused**

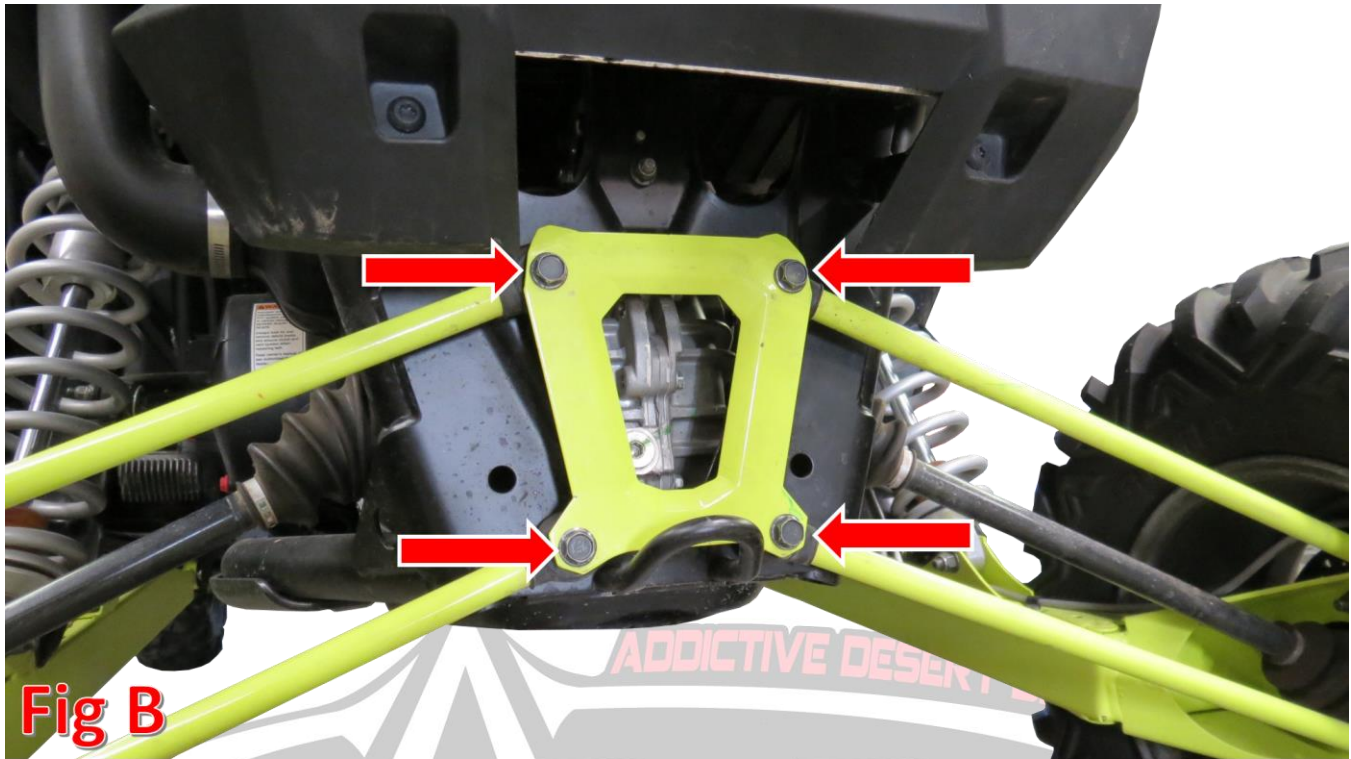
### INSTALLATION

1. Lift the rear end of the vehicle in the air with a floor jack. Make sure to support the vehicle with jack stands. **Never work under an unsupported vehicle.**
2. Locate the 10mm bolt that runs along the back frame tube, behind the exhaust. There is one in the same spot on the other side of the vehicle. Remove these bolts. (Fig A)



**Fig A**

- Using the 15mm Socket and Wrench, remove the bolt/nuts (x4) holding the radius rods to the frame. Once the bolts are out, remove the plate that the bolts run through. (Fig B)



**Fig B**

- Set the bumper in place, with the bottom mount taking the place of the plate you just removed. Make sure to sandwich the radius rods between the bottom mount of the bumper and the frame of the vehicle. Loosely reinstall the bolts you removed in Steps 2 & 3. (Fig C)



**Fig C**

- Align the bumper so that it sits straight in relation to the taillight section/rear roll bars, then tighten all the mounting hardware to the manufacturer's specification.
- Stand back and enjoy your new ADD Stealth Rear Bumper.
- Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



For Additional Support or Technical Questions,  
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