

ADDICTIVE DESERT DESIGNS

2016 – Current YXZ 1000R Stealth Front Bumper Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. Estimated Installation Time: **1 Hour**
4. You will need the following tools:
 - a. 14mm Socket or Wrench
 - b. Ratchet

Note: this installation requires 2 people for best results

5. Included in Kit:

Stock Hardware is Reused

REMOVAL

1. Using a 14mm Socket or Wrench, remove the bolts (x4) that hold the OEM front bumper on the vehicle. Set the hardware aside as it will be reused. (Fig A)



Fig A

2. Remove the OEM Bumper from the vehicle. (Fig B)



3. Prepare to install your new ADD Stealth Front Bumper.

INSTALLATION

1. Hold your ADD bumper in place and loosely install the hardware you removed in Removal Step 1. (Fig C)



2. Align the bumper so that it sits straight and level.
3. Once the bumper is aligned, go back and tighten the hardware you installed in Installation Step 1 to the manufacturer's specification.
4. Stand back and enjoy your new ADD Stealth Front Bumper.
5. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



**For Additional Support or Technical Questions,
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