

# ADDICTIVE DESERT DESIGNS

## 2009 – 2014 Ford F150 & Raptor Radius Bar Cab Mount Installation Instructions

### PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
  2. We recommend reading through the installation instructions in whole before performing the work.
  3. Estimated Installation Time: **1 Hour**
  4. You will need the following tools:
    - a. Drill
    - b. 1/4" Drill Bit
    - c. Tape Measure
    - d. Rivet Gun
- Note: this installation requires 2 people for best results*
5. Included in Kit:
    - 1 – Left Mount
    - 1 – Right Mount
    - 6 – Rivets – 1/4"

### INSTALLATION

1. Mount light bar into both Roof Mounts to create an assembly. (Fig A)



**Fig A**

2. Carefully peel back the weather strip in both door jambs. (Fig B)



**Fig B**

3. Measure mount locations by measuring 20" from the lower pillar (where it meets the fender) to the bottom of the Cab Mount as shown in Fig C & D. Do this for both sides of the truck.



**Fig C**



**Fig D**

4. With the bracket in position, mark and drill the three holes with a 1/4" Drill Bit. Install the rivets and bracket according to the rivet tool manufacturer's instructions. Repeat this step on the other side. (Fig E)



**Fig E**

5. Press your weather stripping back into place.
6. To wire your light, follow the light manufacturer's installation instructions.
7. Stand back and enjoy your new ADD Cab Mounts.



For Additional Support or Technical Questions,  
Please Call 480.671.0820 or  
Email [info@addictivedesertdesigns.com](mailto:info@addictivedesertdesigns.com)