

# ***ADDICTIVE DESERT DESIGNS***

## **2010 - 2014 FORD RAPTOR OVER CAB CHASE RACK INSTALLATION INSTRUCTIONS**

### **PREPARATION STEPS**

1. Disconnect the negative terminal on the battery. With the vehicle on level ground and the emergency brake set.
2. You will need the following tools:
  - a. 90' drill
  - b. 3/4" drill bit
  - c. Ratchet
  - d. 3/4" Socket
  - e. 3/4" Wrench
  - f. Sharpie
  - g. Utility knife
3. Hardware Included:
  - a. 6 - 1/2" x 1 1/2" Bolts
  - b. 6 - 1/2" Flat washers
  - c. 6 - Zip Tie Anchors

### **INSTALLATION INSTRUCTIONS**

1. Place Over Cab Chase Rack into position on bed cap. Align front edge of flat channel to the plastic cover piece as shown.



2. Mark the 6 hole locations with sharpie and move the chase rack out of the way.
3. Drill the 6 marked holes with the  $\frac{3}{4}$  " drill bit and drill. Clean of any burrs in the plastic with utility knife. Put your zip tie anchors into place at this point.

\*\*\*If you purchased lights that fit into the Chase Rack, now is a good time to do the install. \*\*\*\*

4. Fit the Chase Rack onto the truck and attach using the supplied  $\frac{1}{2}$ " x 1  $\frac{1}{2}$ " Bolts (6 ea.),  $\frac{1}{2}$ " and  $\frac{1}{2}$ " Flat Washers (6 ea.). Leave finger tight until all of the bolts are installed, then tighten to 70 ft./lbs..
5. Step back and enjoy your new A.D.D. Over Cab Chase Rack.



6. Check, and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.

For additional support or technical questions,  
please call 480.671.0820 or  
email [info@addictivedesertdesigns.com](mailto:info@addictivedesertdesigns.com)

**ADDICTIVE DESERT DESIGNS**  
**4840 E. JASMINE STREET SUITE 112**  
**MESA, AZ 85205**  
[WWW.ADDICTIVEDESERTDESIGNS.COM](http://WWW.ADDICTIVEDESERTDESIGNS.COM)